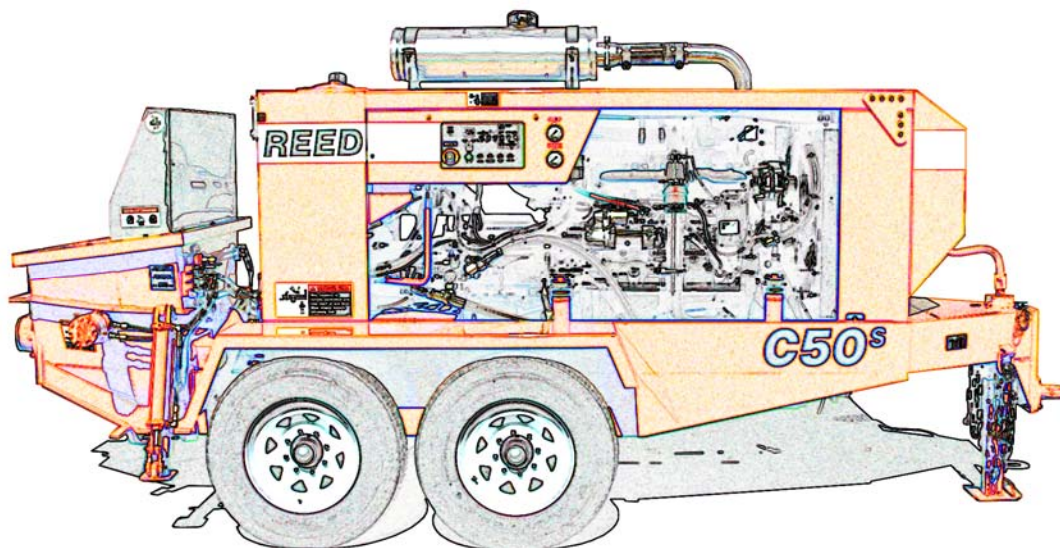




**REED TRAILER MOUNTED CONCRETE PUMP 00 MODEL C50S ILLUSTRATED PARTS
MANUAL CONTAINS THE FOLLOWING GROUPS AND FIGURES:**

GROUP 00 HOW TO USE PARTS MANUAL

- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** HOW TO USE PARTS MANUAL
- FIGURE 02** HOW TO ORDER PARTS

GROUP 10 FINAL INSTALLATION

- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** FINAL INSTALLATION
- FIGURE 02** DECAL ASSEMBLY

GROUP 20 HOPPER INSTALLATION

- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** HOPPER INSTALLATION
- FIGURE 02** HOPPER CLEAN OUT DOOR ASSEMBLY
- FIGURE 03** AGITATOR ASSEMBLY
- FIGURE 04** AGITATOR MOTOR ASSEMBLY
- FIGURE 05** AGITATOR/OUTRIGGERS CONTROL VALVE ASSEMBLY
- FIGURE 06** AGITATOR/OUTRIGGER CONROL VALVE SUB-ASSEMBLY

GROUP 30 TANK INSTALLATION

FIGURE 00	TABLE OF CONTENTS
FIGURE 01	TANK INSTALLATION
FIGURE 02	HYDRAULIC TANK ASSEMBLY
FIGURE 03	ACCUMULATOR ASSEMBLY
FIGURE 04	ACCUMULATOR BLADDER REPAIR KIT
FIGURE 05	SWING TUBE CIRCUIT MANIFOLD ASSEMBLY
FIGURE 06	SWING TUBE CIRCUIT MAIN SOLENOID VALVE ASSEMBLY
FIGURE 07	BALL VALVE ASSEMBLY

GROUP 40 POWER TRAIN INSTALLATION

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FIGURE 01	POWER TRAIN INSTALLATION
FIGURE 02	POWER TRAIN ASSEMBLY
FIGURE 03	DOUBLE AUXILIARY PUMP ASSEMBLY
FIGURE 04	SINGLE AUXILIARY PUMP ASSEMBLY (OPTIONAL)
FIGURE 05	MAIN HYDRAULIC PUMP ASSEMBLY
FIGURE 06	BATTERY MOUNTING ASSEMBLY

GROUP 50 CONTROLS INSTALLATION

FIGURE 00	TABLE OF CONTENTS
FIGURE 01	CONTROLS INSTALLATION
FIGURE 02	CONTROL BOX ASSEMBLY
FIGURE 03	50 FEET CABLE REMOTE CONTROL ASSEMBLY
FIGURE 04	100 FEET CABLE REMOTE CONTROL ASSEMBLY
FIGURE 05	RADIO REMOTE CONTROL ASSEMBLY

GROUP 60 PUMPING TRAIN INSTALLATION

FIGURE 00	TABLE OF CONTENTS
FIGURE 01	PUMPING TRAIN INSTALLATION
FIGURE 02	SWING VALVE ASSEMBLY
FIGURE 03	SWING RAM CYLINDER SUB-ASSEMBLY
FIGURE 04	CONCRETE CYLINDER ASSEMBLY
FIGURE 05	FLUSHBOX ASSEMBLY
FIGURE 06	HYDRAULIC DRIVE CYLINDER ASSEMBLY
FIGURE 07	HYDRAULIC DRIVE CYLINDER SUB-ASSEMBLY

GROUP 70 FRAME INSTALLATION

FIGURE 00	TABLE OF CONTENTS
FIGURE 01	FRAME INSTALLATION
FIGURE 02	HYDRAULIC OUTRIGGER CYLINDER ASSEMBLY
FIGURE 03	HUB AND BRAKE ASSEMBLY
FIGURE 04	NON-OPERATOR SIDE ELECTRIC BRAKE ASSEMBLY
FIGURE 05	OPERATOR SIDE ELECTRIC BRAKE ASSEMBLY

GROUP 80 OPTIONAL INSTALLATION

FIGURE 00	TABLE OF CONTENTS
FIGURE 01	OPTIONAL INSTALLATION
FIGURE 02	LUBE SYSTEM ASSEMBLY
FIGURE 03	12 VOLT LUBE PUMP ASSEMBLY
FIGURE 04	HOPPER VIBRATOR ASSEMBLY
FIGURE 05	CHROME WHEEL ASSEMBLY
FIGURE 06	OPTIONAL TOOL KIT ASSEMBLY
FIGURE 07	ACTUATOR BRAKES ASSEMBLY
FIGURE 08	WASH PUMP ASSEMBLY
FIGURE 09	WASH PUMP CONTROL VALVE ASSEMBLY
FIGURE 10	WASH PUMP MOTOR ASSEMBLY
FIGURE 11	ACCUMULATOR CHARGE KIT
FIGURE 12	NON-OPERATOR SIDE HYDRAULIC BRAKE ASSEMBLY
FIGURE 13	OPERATOR SIDE HYDRAULIC BRAKE ASSEMBLY
FIGURE 14	1 SPOOL CONTROL VALVE ASSEMBLY
FIGURE 15	1 SPOOL CONTROL VALVE SUB-ASSEMBLY
FIGURE 16	2 SPOOL CONTROL VALVE ASSEMBLY
FIGURE 17	2 SPOOL CONTROL VALVE SUB-ASSEMBLY





TRAILER MOUNTED PUMP 00 MODEL C50S HOW TO USE PART MANUAL

C50S
PARTS
GROUP 00
FIGURE 01
PAGE 01

I. PURPOSE

This parts manual is prepared, issued and/or revised by **REED** Manufacturing, for the exclusive use of its customers and is intended for use in provisioning, requisitioning, storing and issuing replaceable **REED** trailer mounted pump **00** model **C50S**. The contents are proprietary to **REED** and are subject to change without notice. The use of any part of this document by any other person or persons or for any other purpose without the written consent of **REED** is expressly prohibited. In addition, **REED** expressly disclaims any and all responsibility arising in or any way related to such **REED**'s prior written consent thereto.

The parts number content of this document, arrangement and breakdown sequence of items is compatible with Military Standard (**MS**) and Air Transport Association Specification (**ATA**).

II. GENERAL SYSTEM OF ASSEMBLY ORDER – Detailed Parts List (Refer to Next Page)

1. This area refers to the corresponding illustration

MODEL – GROUP – FIGURE – PAGE

A. **MODEL** shows which is **REED**'s model number.

B. **GROUP** should be divided with:

00	00 MODEL C50S PARTS MANUAL
10	FINAL INSTALLATION
20	HOPPER INSTALLATION
30	TANK INSTALLATION
40	POWER TRAIN INSTALLATION
50	CONTROL INSTALLATION
60	PUMPING TRAIN INSTALLATION
70	FRAME INSTALLATION
80	OPTIONAL INSTALLATION

C. **FIGURE** belong to the group. Please see page of contents and each group.

D. **PAGE** numbers follow to the right of each figure number.

2. The **ITEM NUMBER** corresponds to the item number shown for the part in illustration. Parts with item number preceded by a dash (such as: -1, -5, -12 etc.) are not illustrated.

3. **PARTS NUMBERS** that carry a **REED** part number.

REED

**DUAL SHIFT
SWING VALVE ASSEMBLY**

**01 B40
PARTS
GROUP 60
FIGURE 04
PAGE 02**

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	60-04	Assembly, Dual Shift Swing Valve (See Group 60, Figure 02 for NHA)	Ref
-2	86321	* Assembly, Outlet Group	1
3		** Nut	6
4	72482	** Outlet, Machine 5"	1
5		** Fitting, Grease	2
6	79895	** Kit, Outlet Seal	1
7	77761	*** O-Ring, Large	1
8	77762	*** O-Ring, Small	1
9	86504	*** Seal, Modified Outlet Thick	1
10	77763	*** Band, Guide	1
11	77765	*** Seal, Outlet Thick	1
12	72309	** Housing, Outlet Seal	1
13		** Bolt, Hex	6
14		** Nut, Nylock (attaching parts)	6
15		** Washer, Lock (attaching parts)	6
16	70042	** Outlet, Chromed	1
17		** Bolt, Hex (attaching parts)	6
-18	86317	* Assembly, Swing Tube Group	1
19	85965	** Weldment, Harsh Swing Tube	1
20	86065	** Seal, 6 Inch Single Lip	1
21	72310	** Ring, 6 Inch Single Lip Wear	1
22	86031	** Plate, Wear	1
23	86086	** Ring, Anti Chip	2
24		** Bolt, Flat Head	4
25		** Washer, Lock	4
26		** Nut, Hex	4
27		** Bolt, Hex	6
28		** Washer, Lock	6
29	85962	** Seal, Flange Bearing	1
30		** Pin, Dowel	1
31		** Fitting, Grease 90	2
32	85133	** Bearing, 3 Inch Spline Flange	1
33	85294	** Washer, Thrust	1
34	85134	** Spacer, Swing Tube Nut	1
35	70825	** Nut, Swing Tube	1
36		** Pin Cotter	1
-37	86320	* Assembly, Swing Tube Dual Shift Group	1
38		** Plug, Pipe	4
39	86052	** Pin, Spring	4
40		** Fitting, Grease 90	2
41	86441	** Retainer, Swing Ram	2

DASH (-) ITEM NOT ILLUSTRATED

REVISION:

REED		DUAL SHIFT SWING VALVE ASSEMBLY				01 B40 PARTS GROUP 60 FIGURE 04 PAGE 02
ITEM NO.	REED'S PARTS NO.	DESCRIPTION				QTY
		1	2	3	4	
-1	60-04	Assembly, Dual Shift Swing Valve (See Group 60, Figure 02 for NHA)				Ref
-2	86321	• Assembly, Outlet Group				1
3		• • Nut				6
4	72482	• • Outlet, Machine 5"				1
5		• • Fitting, Grease				2
6	79895	• • Kit, Outlet Seal				1
7	77761	• • • O-Ring, Large				1
8	77762	• • • O-Ring, Small				1
9	86504	• • • Seal, Modified Outlet Thick				1
10	77763	• • • Band, Guide				1
11	77765	• • • Seal, Outlet Thick				1
12	72309	• • Housing, Outlet Seal				1
13		• • Bolt, Hex				6
14		• • Nut, Nylock (attaching parts)				6
15		• • Washer, Lock (attaching parts)				6
16	70042	• • Outlet, Chromed				1
17		• • Bolt, Hex (attaching parts)				6
-18	86317	• Assembly, Swing Tube Group				1
19	85965	• • Weldment, Harsh Swing Tube				1
20	86065	• • Seal, 6 Inch Single Lip				1
21	72310	• • Ring, 6 Inch Single Lip Wear				1
22	86031	• • Plate, Wear				1
23	86086	• • Ring, Anti Chip				2
24		• • Bolt, Flat Head				4
25		• • Washer, Lock				4
26		• • Nut, Hex				4
27		• • Bolt, Hex				6
28		• • Washer, Lock				6
29	85962	• • Seal, Flange Bearing				1
30		• • Pin, Dowel				1
31		• • Fitting, Grease 90				2
32	85133	• • Bearing, 3 Inch Spline Flange				1
33	85294	• • Washer, Thrust				1
34	85134	• • Spacer, Swing Tube Nut				1
35	70825	• • Nut, Swing Tube				1
36		• • Pin Cotter				1
-37	86320	• Assembly, Swing Tube Dual Shift Group				1
38		• • Plug, Pipe				4
39	86052	• • Pin, Spring				4
40		• • Fitting, Grease 90				2
41	86441	• • Retainer, Swing Ram				2

DASH (-) ITEM NOT ILLUSTRATED

REVISION:

REVISION:

4. DESCRIPTION

- A. The **INDENTURE SYSTEM** used in the parts list shows the relationship of one part to another. For a given item, the number of indentures depicts the relationship of the item to the components of the item as follows:

1 2 3 4 5

Assembly (or Installation)

- **Detail part of assembly**
- **Sub-assembly**
- **Attaching parts for sub-assembly**
- • **Detail part of sub-assembly**
- • **Sub-sub-assembly**
- • **Attaching parts for sub-sub-assembly**
- • • **Detail part of sub-sub-assembly**
- • • **Sub-sub-sub-assembly**
- • • **Attaching parts of sub-sub-sub-assembly**
- • • • **Detail part of sub-sub-sub-assembly**

- B. "See Group 60, Figure 02 For **NHA**"
Identifies the illustrated parts chapter location; indicates where the Next Higher Assembly (**NHA**) of the item shown.
- C. "See Group 60, Figure 07 For **DET**"
Identifies the illustrated parts chapter location; indicates where the item and its Detailed Breakdown (**DET**) is shown.
- D. "See Group 30, Figure 05 for **REF**" or "See Vendor Chapter For **REF**"
Identifies the illustrated parts chapter where the part is, and if listed and illustrated in Vendor Chapter. It is used as a cross-reference (**REF**).

5. QUANTITY

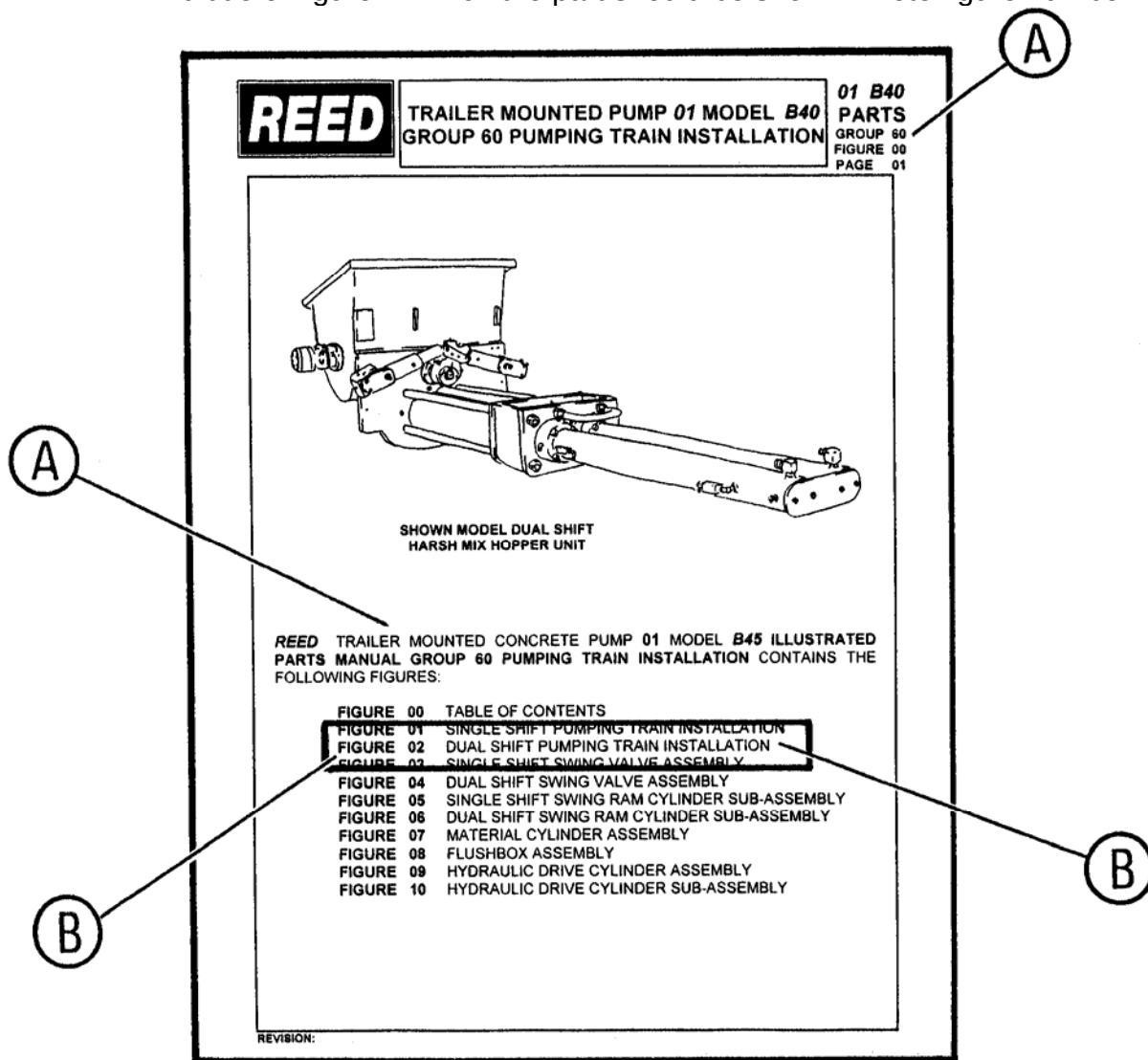
- A. Reference (**REF**) indicates the items that is listed previously in the Next Higher Assembly (**NHA**) and then again in this figure.
- B. As Required (**A/R**) indicates the parts that is used in a quantity as required.
- C. A number entry indicates the quantity of the part used in its next higher application.

6. Functionally related assemblies are illustrated in phantom (— — —) but not listed on the detail parts list page.

1. Always give serial number and model of **REED** trailer mounted concrete pump **00** model **C50S**. (Refer to each unit name plate shown below). NOTE: This manual is being released to cover unit starting with serial number **3-07-1-2601** to current production. Some components used on earlier units differ from current productions. Where this occurs, the part is identified by a serial number.

REED		PHONE (909) 287 - 2100	
13822 OAKS AVENUE		FAX (909) 287 - 2140	
CHINO, CA 91710 USA			
MODEL		SERIAL NO	
MATERIAL PRESSURE		PSI	
HYDRAULIC PRESSURE		PSI	
ENGINE / PTO		RPM	
ELECTRIC MOTOR		VOLTS	
PN 96636			

2. Always specify part number and complete name of parts ordered.
 - A. Turn to table of content in the desired Installation. Refer to main group in which part should be listed.
 - B. Find title of figure in which the part should be shown. Note figure number.



REED **DUAL SHIFT SWING VALVE ASSEMBLY** 01 B40 PARTS GROUP 80 FIGURE 04 PAGE 01

REED **DUAL SHIFT SWING VALVE ASSEMBLY** 01 B40 PARTS GROUP 80 FIGURE 04 PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
-1	60-04	Assembly, Dual Shift Swing Valve (See Group 80, Figure 02 for NHA)	Ref
-2	86321	Assembly, Outlet Group	1
3		Nut	6
4	72482	Outlet, Machine 5"	1
5		Fitting, Grease	2
6	79895	Kit, Outlet Seal	1
7	77781	O-Ring, Large	1
8	77782	O-Ring, Small	1
9	86504	Seal, Modified Outlet Thick	1
10	77783	Band, Guide	1
11	77785	Seal, Outlet Thick	1
12	72309	Housing, Outlet Seal	1
13		Bolt, Hex	6
14		Nut, Nylock (attaching parts)	6
15		Washer, Lock (attaching parts)	6
16	70042	Outlet, Chromed	1
17		Bolt, Hex (attaching parts)	6
-18	86317	Assembly, Swing Tube Group	1
19	85965	Weldment, Harsh Swing Tube	1
20	86085	Seal, 6 Inch Single Lip	1
21	72310	Ring, 6 Inch Single Lip Wear	1
22	86031	Plate, Wear	1
23	86086	Ring, Anti Chip	2
24		Bolt, Flat Head	4
25		Washer, Lock	4
26		Nut, Hex	4
27		Bolt, Hex	6
28		Washer, Lock	6
29	85962	Seal, Flange Bearing	1
30		Pin, Dowel	1
31		Fitting, Grease 90	2
32	86123	Bearing, 3 Inch Spring Flange	1
33	85294	Washer, Thrust	1
34	86184	Spacer, Swing Tube Nut	1
35	70825	Nut, Swing Tube	1
36		Pin, Cotter	1
-37	86320	Assembly, Swing Tube Dual Shift Group	1
38		Plug, Pipe	4
39	86082	Pin, Spring	4
40		Fitting, Grease 90	2
41	86441	Retainer, Swing Ram	2

DASH (-) ITEM NOT ILLUSTRATED

C. Turn to corresponding page, find the group and figure.

D. Check your required part and its attaching parts and match with illustration page.

E. Refer to corresponding item number in the part list page.
Part numbers are located in the part number column.

F. When ordering variable or optional miscellaneous parts which are not found this in parts chapter, follow the above outlined procedure of how to order parts.

- 1). When applicable, give model and serial number of the component for which parts are desired.
- 2). In a specific, difficult to describe situation, a marked-up photograph or detailed sketch would be helpful.



**TRAILER MOUNTED PUMP 00 MODEL C50S
HOW TO ORDER PARTS**

**C50S
PARTS**
GROUP 00
FIGURE 02
PAGE 03

3. Do not designate quantity by "set". State specifically how many parts are wanted.
4. Always give complete address and full shipping instructions. Specify shipping instructions, truck freight, air freight. United Parcel Service (UPS), or FedEx and DHL are available in designated areas.

5. TO ORDER

A. BY MAIL

Attention: Parts Department
REED
13822 Oaks Avenue
Chino, CA. 91710

B. BY FAX

(909) 287 - 2141

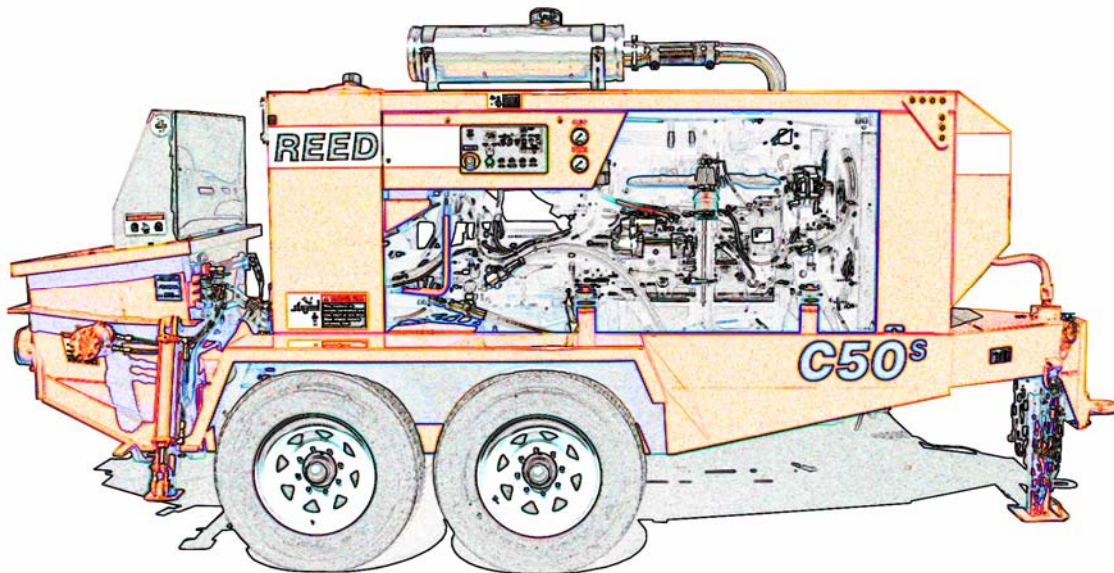
C. BY PHONE

(909) 287 - 2100

6. Parts return without authorization will not be accepted. If it is necessary to return parts for any reason, written authorization may be obtained from **REED** Parts Department, Chino, CA. 91710. A Parts Return Authorization form is provided when **REED** deems its necessary to have the part returned for evaluation. The form is issued by the Warranty of Parts Department of **REED**.
 - A. The form will be filled by **REED** unless requesting necessary information and you will receive a copy as well as shipping tag.
 - B. Attach shipping tag to part insert return original invoice.
 - C. Ship part to **REED PREPAID**.
 - D. Part must be returned to **REED** within 30 days from date of authorization.

REED TRAILER MOUNTED CONCRETE PUMP 00 MODEL C50S ILLUSTRATED PARTS MANUAL GROUP 10 FINAL INSTALLATION CONTAINS THE FOLLOWING FIGURES:

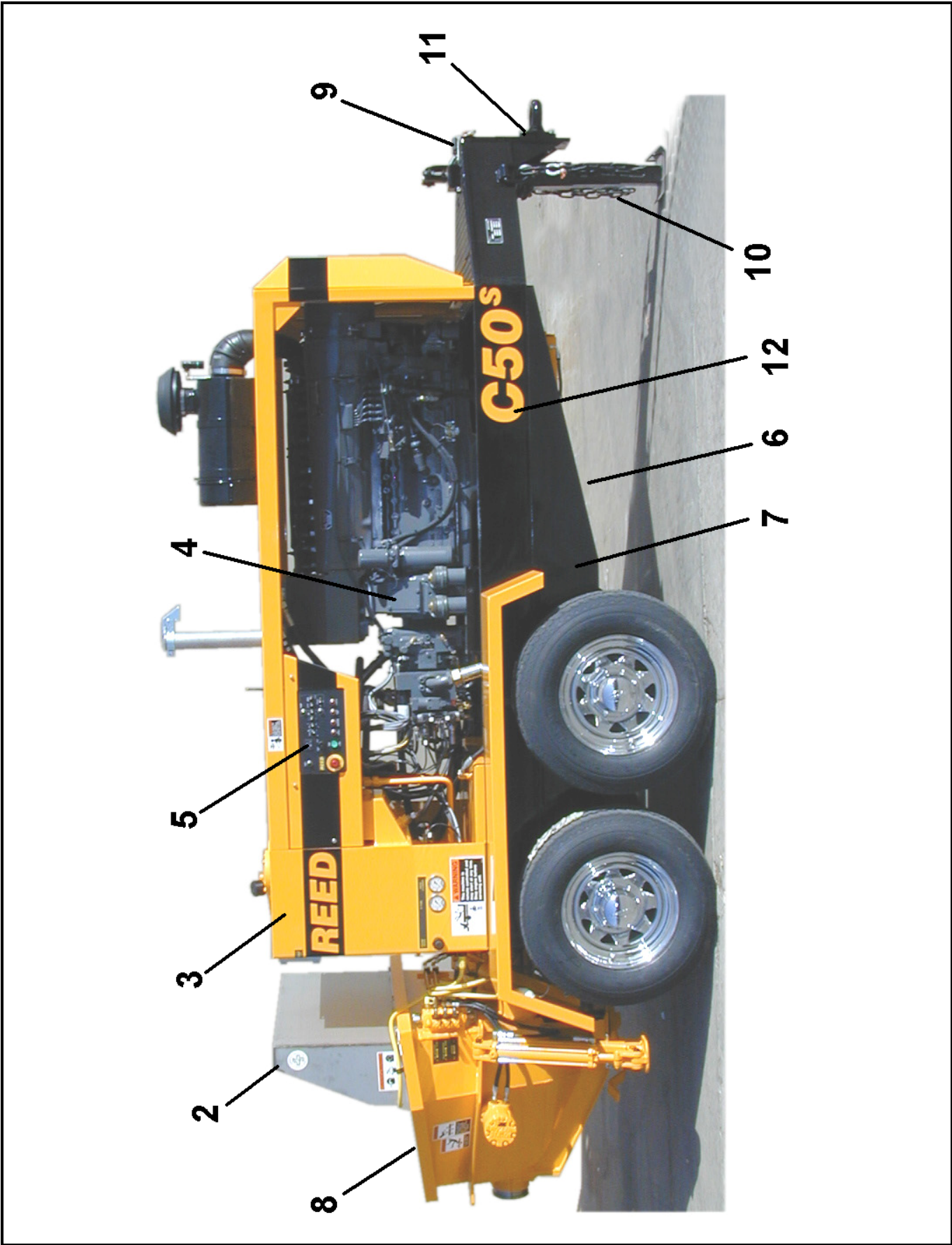
- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** FINAL INSTALLATION
- FIGURE 02** DECAL ASSEMBLY





STANDARD HOPPER WITH
DUAL SHIFT FINAL INSTALLATION

C50S
PARTS
GROUP 10
FIGURE 01
PAGE 01



REVISION:

**STANDARD HOPPER WITH
DUAL SHIFT FINAL INSTALLATION**

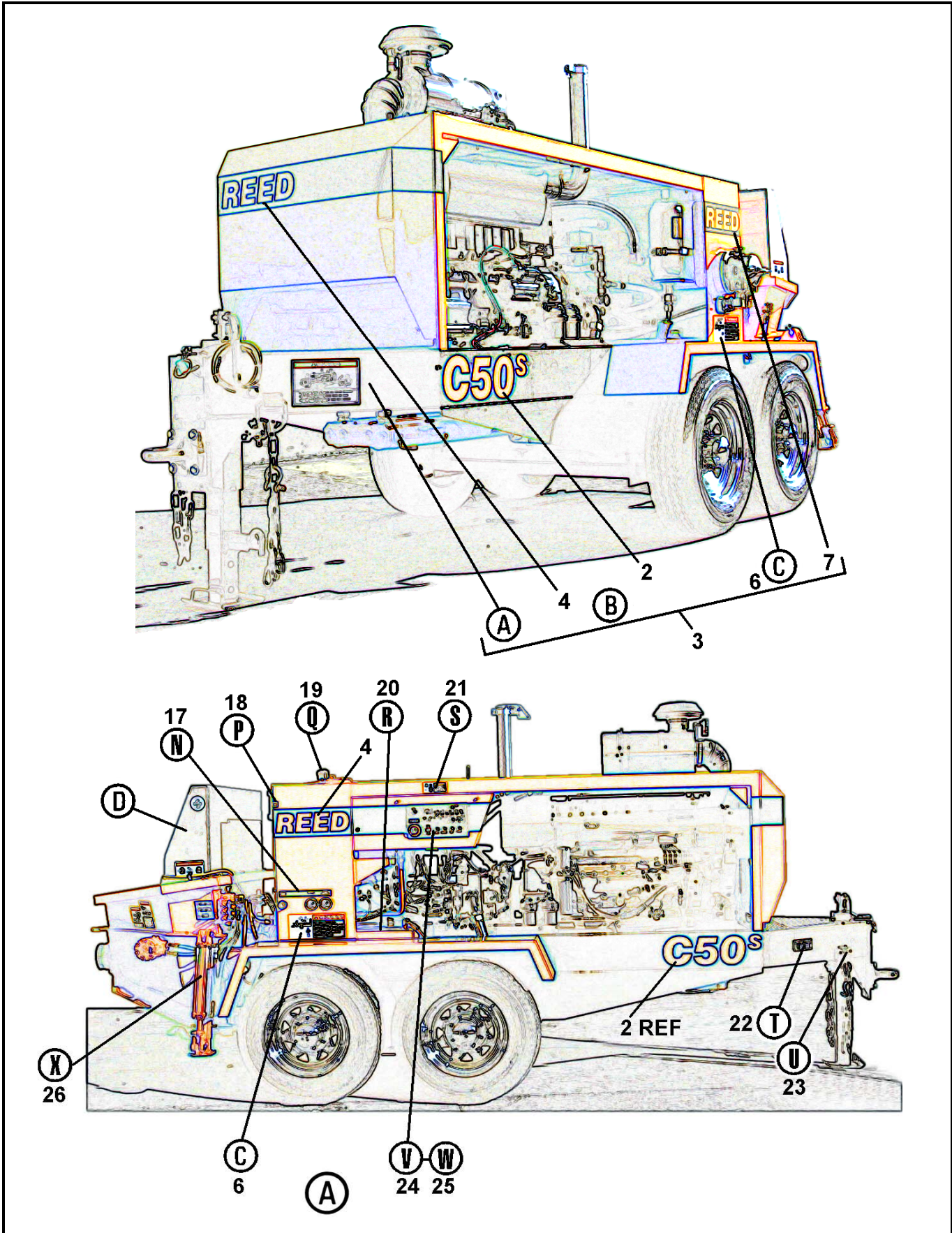
ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	C50RC-V00	Installation, C50S Std Hopper with Dual Shift Final	Ref
2	20-02	• Installation, Hopper (See Group 20, Figure 01 for DET)	1
3	30-01	• Installation, Tank (See Group 30, Figure 01 for DET)	1
4	40-01	• Installation, Power Train (See Group 40, Figure 01 for DET)	1
5	50-01	• Installation, Control (See Group 50, Figure 01 for DET)	1
6	60-01	• Installation, Dual Shift Pumping Train (See Group 60, Figure 01 for DET)	1
7	70-01	• Installation, Frame (See Group 70, Figure 01 for DET)	1
8	80-01	• Installation, Optional (See Group 80, Figure 01 for DET)	1
9	77705	• Kit, Break Away	1
10	86730	• Chain 5.5FT	2
11	87085	• Shackle Anchor-Screw Pin 1/2"	4
12	10-03	• Kit, C50SS Decal (See Group 10, Figure 02 for DET)	1

DASH (-) ITEM NOT ILLUSTRATED



DECAL ASSEMBLY

C50S
PARTS
GROUP 10
FIGURE 02
PAGE 01

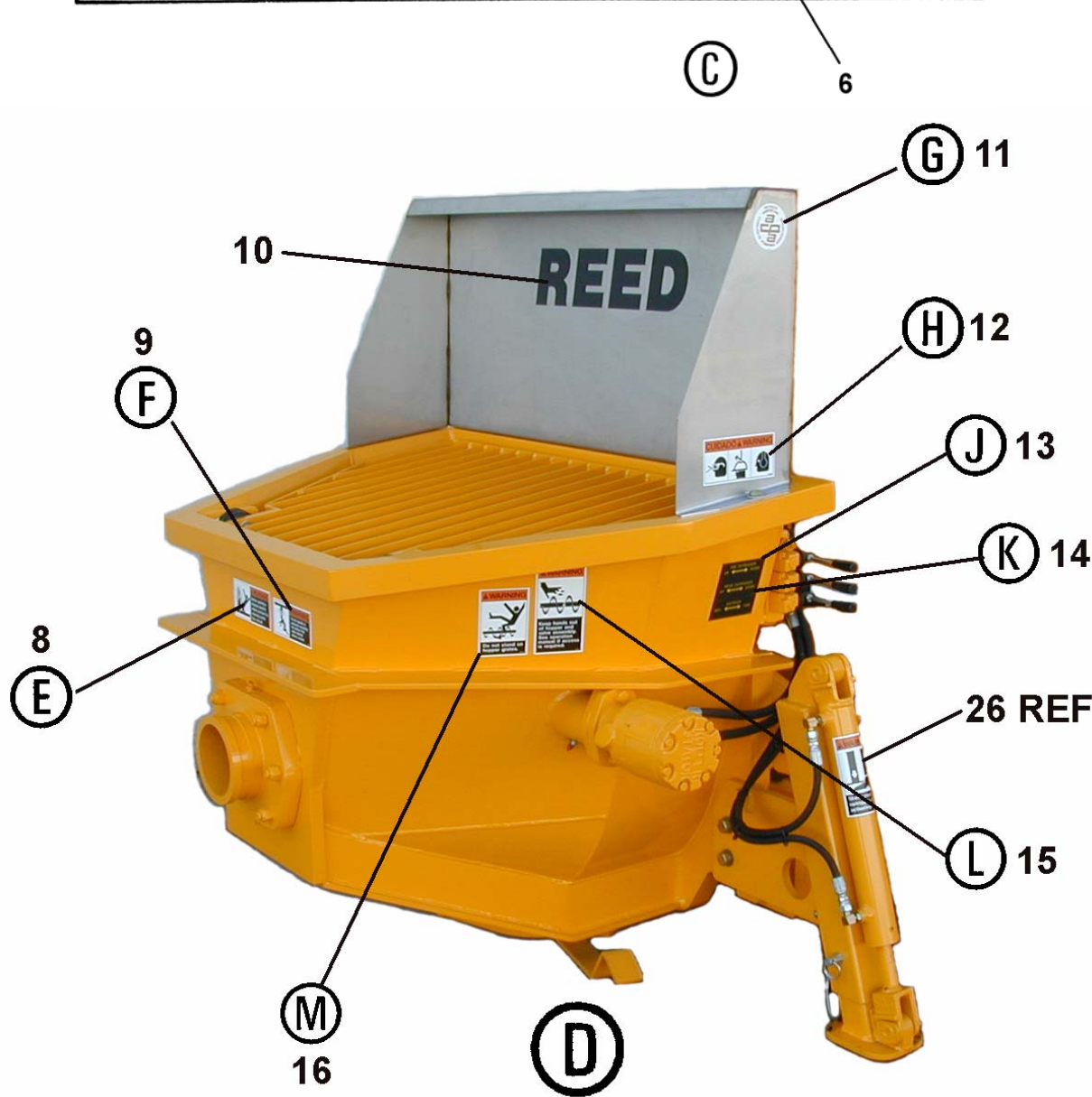


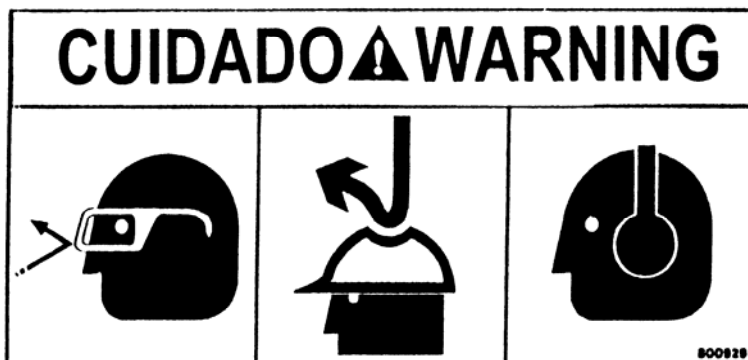
REVISION:



ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	10-02	Kit, C50S Decal (See Group 10, Figure 01 for NHA)	Ref
2	87453	• Decal, C50S 6 Inch Black	2
3	85430	• Kit, C-Series Decal	1
4	85418	• • Decal, REED 4 1/2 Inch Black and White 48 Inch	2
5	800916	• • Decal, Warning, Keep Hand Out of Water Box	1
6	800924	• • Decal, Warning, This Machine is Remote Controlled and	2
7	85416	• • Decal, REED 4 1/2 Inch Black and White 20 Inch	1
8	800922	• • Decal, Warning, Before Opening a Blocked Pipeline,	1
9	800921	• • Decal, Warning, Do Not Operate at Pressures Exceeding	1
10	73132	• • Decal, REED 4 1/2 Inch	1
11	800931	• • Decal, ACPA Member	1
12	800929A	• • Decal, Warning	2
13	85846	• • Decal, Agitator	1
14	85845	• • Decal, Outriggers	1
15	800917	• • Decal, Warning, Keep Hand Out of Hopper and Valve	2
16	800918	• • Decal, Warning, Do Not Stand on Hopper Grate	2
17	85684	• • Decal, C-Series Gauge	1
18	75020	• • Decal, Hydraulic Oil	1
19	85844	• • Decal, Oil Level	1
20	75017	• • Decal, Diesel Fuel Only	1
21	800926	• • Decal, Warning, Do Not Operate This Machine without	1
22	75009	• • Nameplate, REED , Serial No.	1
23	86245	• • Decal, Warning, Towing Instruction	1
24		• Decal, C50S Control Box Panel	1
25		• Decal, C50S Remote Control	1
26	800919	• Decal, Optional, Warning, Stand Clear Outriggers When	2

DASH (-) ITEM NOT ILLUSTRATED

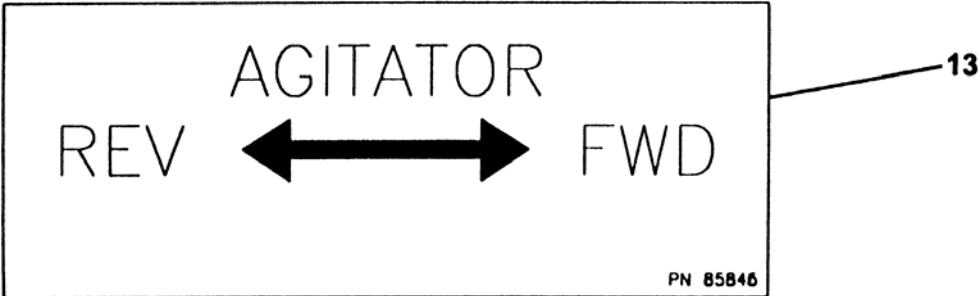




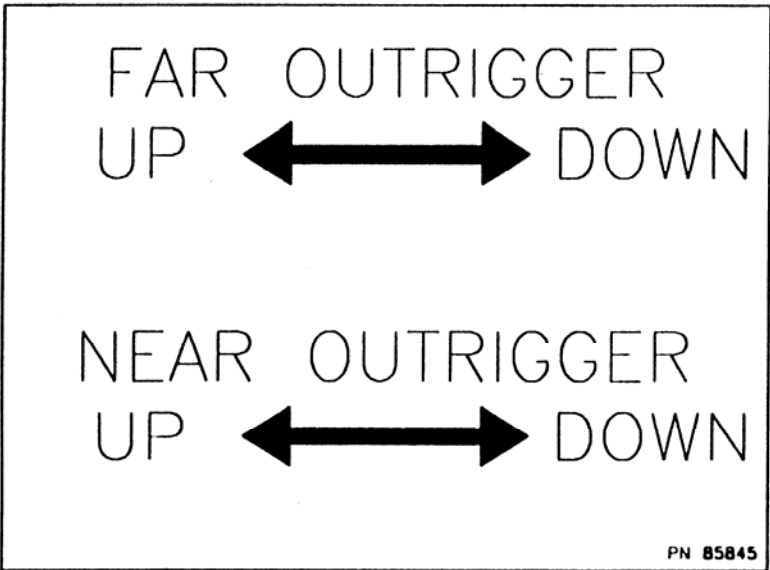


DECAL ASSEMBLY

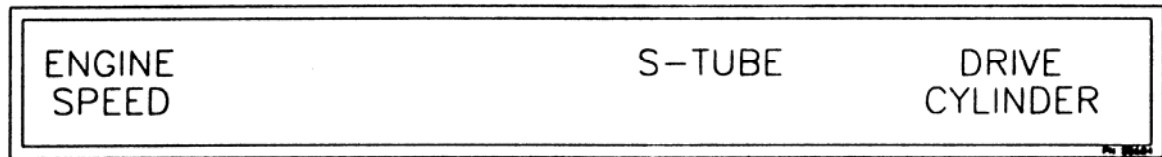
C50S
PARTS
GROUP 10
FIGURE 02
PAGE 05



ⓐ



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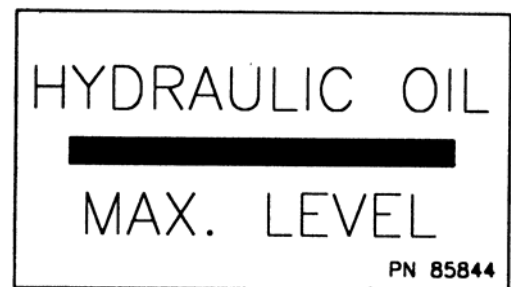


(N)

17



16



(P)

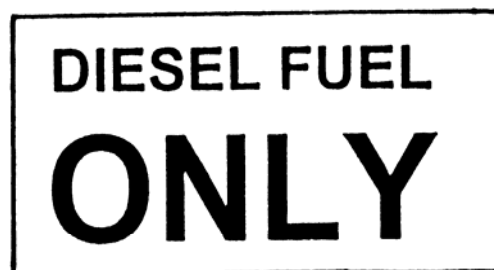
18

(M)

HYDRAULIC OIL

19

(Q)



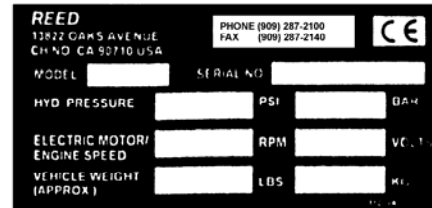
20

(R)



(S)

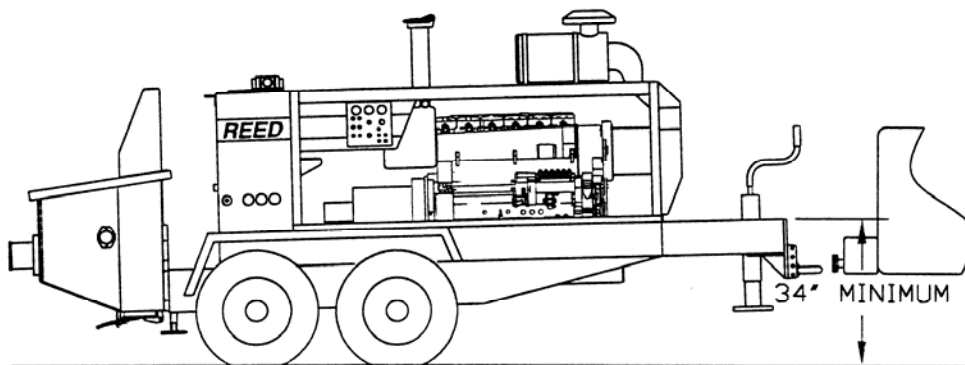
21



22

(T)

! WARNING



- THE TONGUE WEIGHT ON TANDEM AXLE TRAILERS DECREASES AS THE TONGUE IS LOWERED.
- TOWING WITH INSUFFICIENT TONGUE WEIGHT MAY CAUSE INSTABILITY OF THE TRAILER.
- REED C-SERIES MODELS MUST BE TOWED WITH A MINIMUM TONGUE HEIGHT OF 34 INCHES.

PN 86245

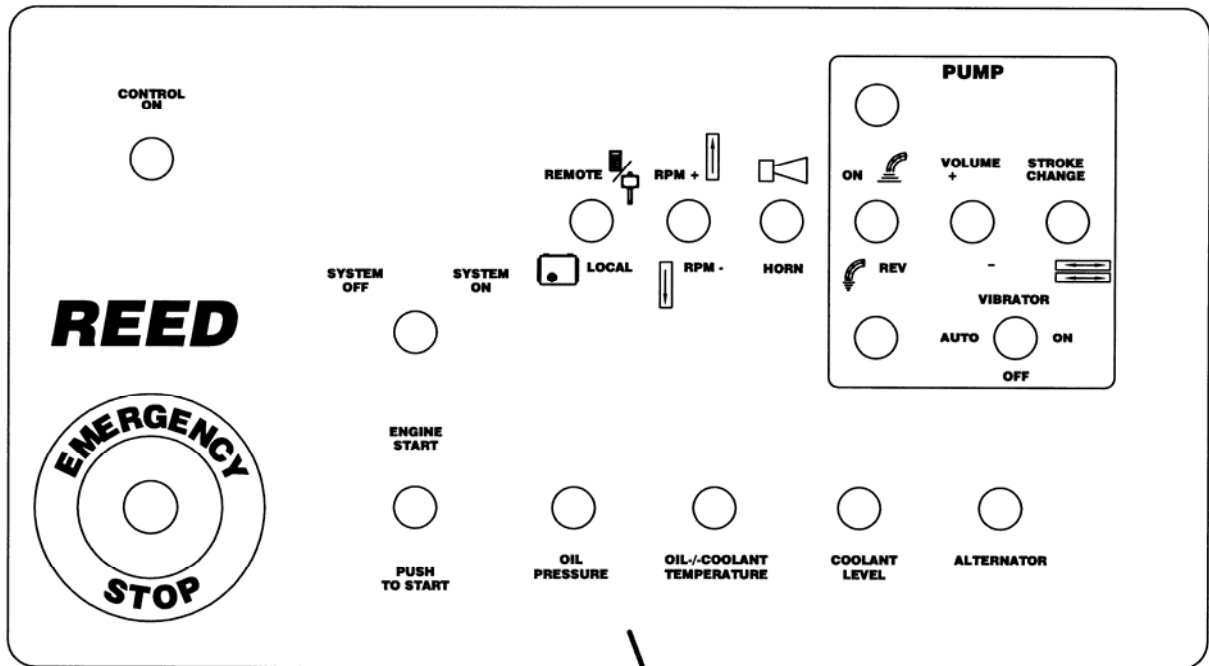
(U)

23

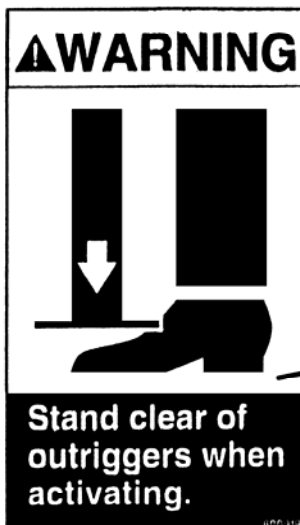


DECAL ASSEMBLY

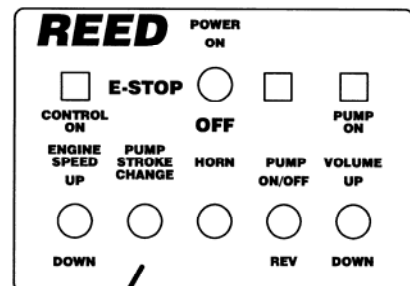
C50S
PARTS
GROUP 10
FIGURE 02
PAGE 08



Ⓥ 24



ⓧ 26



25 Ⓦ



TRAILER MOUNTED PUMP 00 MODEL C50S
GROUP 10 FINAL INSTALLATION

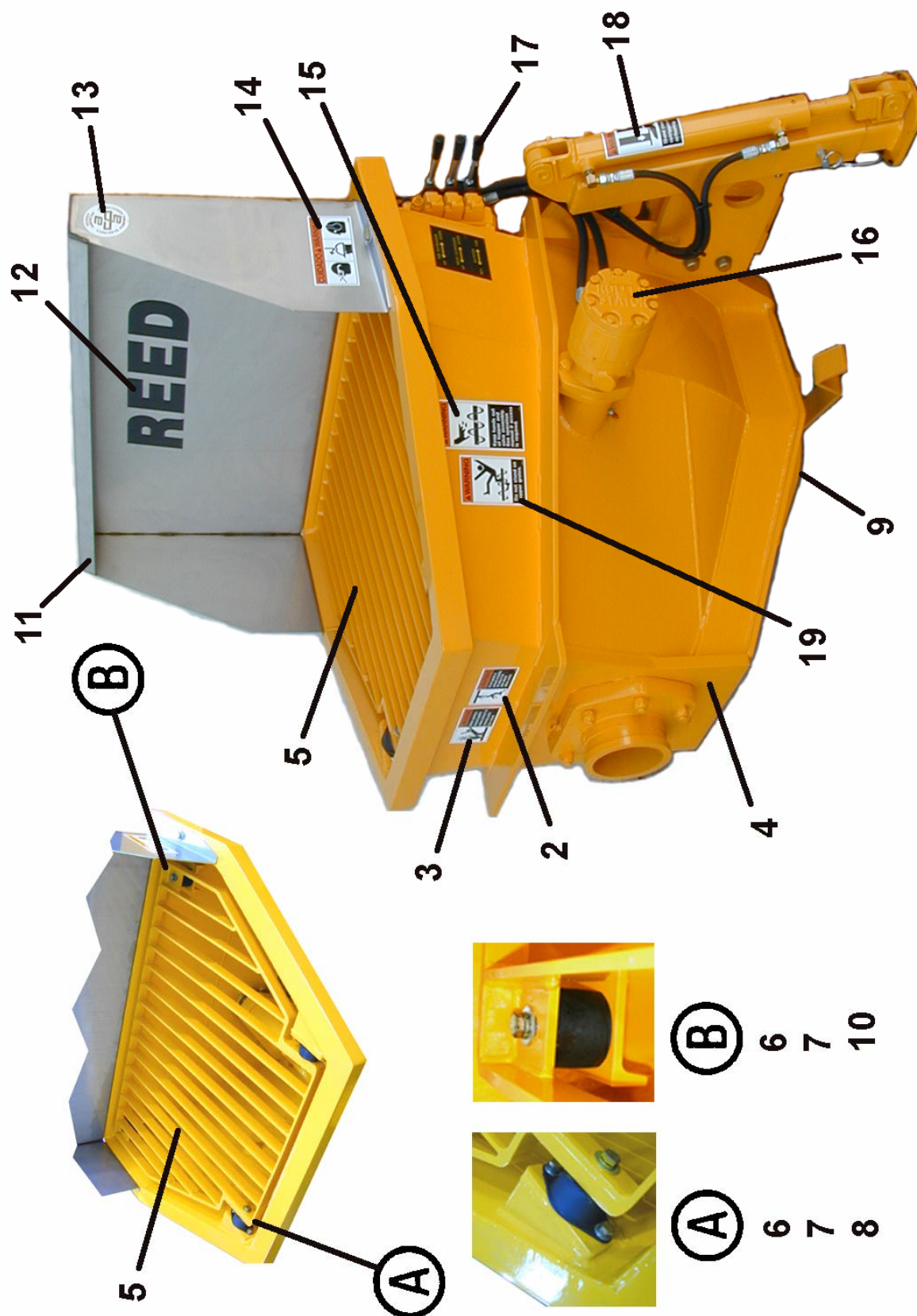
C50S
PARTS
GROUP 10
FIGURE 03
PAGE 01

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REED TRAILER MOUNTED CONCRETE PUMP 00 MODEL C50S ILLUSTRATED PARTS MANUAL GROUP 20 HOPPER INSTALLATION CONTAINS THE FOLLOWING FIGURES:

- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** STANDARD HOPPER INSTALLATION
- FIGURE 02** ROUNDED CLEAN OUT DOOR ASSEMBLY
- FIGURE 03** AGITATOR ASSEMBLY
- FIGURE 04** AGITATOR MOTOR ASSEMBLY
- FIGURE 05** AGITATOR/OUTRIGGERS CONTROL VALVE ASSEMBLY
- FIGURE 06** AGITATOR/OUTRIGGERS CONTROL VALVE SUB-ASSEMBLY





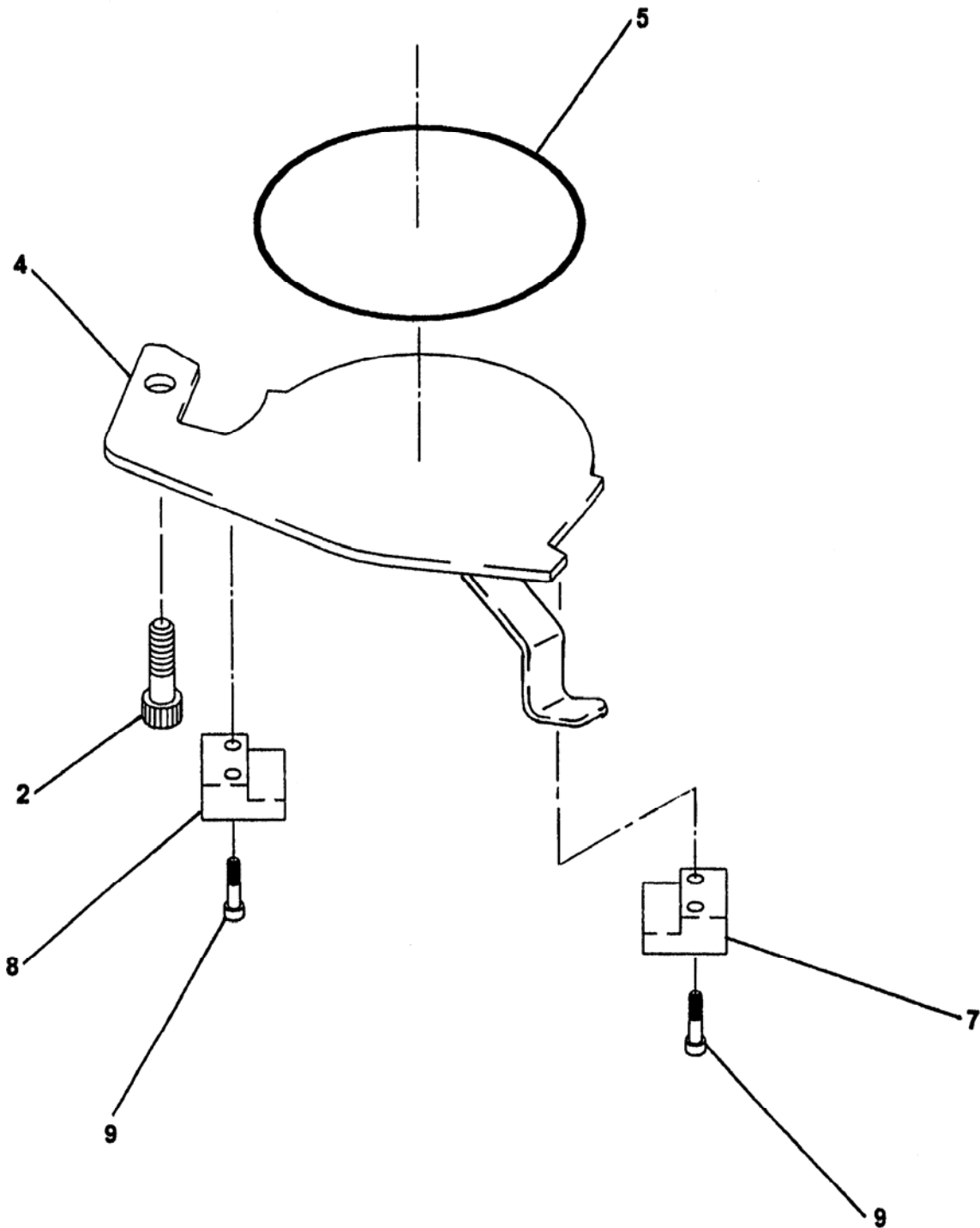
REVISION:

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	20-01	Installation, Standard Hopper (See Group 10, Figure 01 for NHA)	Ref
2	800921	• Decal, Warning, Do Not Operate at Pressures Exceeding	1
3	800922	• Decal, Warning, Before Opening a Blocked Pipeline,	1
4	86121	• Weldment, Hopper-Standard	1
5	86113	• • Grate, Standard Hopper	1
6	-	• • Bolt, Hex (attaching parts)	A/R
7	-	• • Washer, Lock (attaching parts)	A/R
8	86118	• • Mount, Hopper Grate	2
9	86542	• • Assembly, Rounded Clean Out Door (See Group 20, Figure 03 for DET)	1
10	86083	• • Bumper, Hopper Grate	2
11	85390	• Guard, Splash	1
12	73132	• Decal, REED 4 1/2 Inch	1
13	800931	• Decal, ACPA Member	1
14	800929	• Decal, Warning	2
15	800917	• Decal, Warning, Keep Hand Out of Hopper and Valve	2
16	20-04	• Assembly, Hopper Agitator (See Group 20, Figure 04 for DET)	1
17	20-06	• Assembly, Agitator / Outriggers Control Valve (See Group 20, Figure 06 for DET)	1
18	800919	• Decal, Warning, Stand Clear Outriggers When Activating	2
19	800918	• Decal, Warning, Do Not Stand on Hopper Grate	2



ROUNDED CLEAN OUT
DOOR ASSEMBLY

C50S
PARTS
GROUP 20
FIGURE 02
PAGE 01



REVISION:



ROUNDED CLEAN OUT DOOR ASSEMBLY

C50S
PARTS
GROUP 20
FIGURE 02
PAGE 02

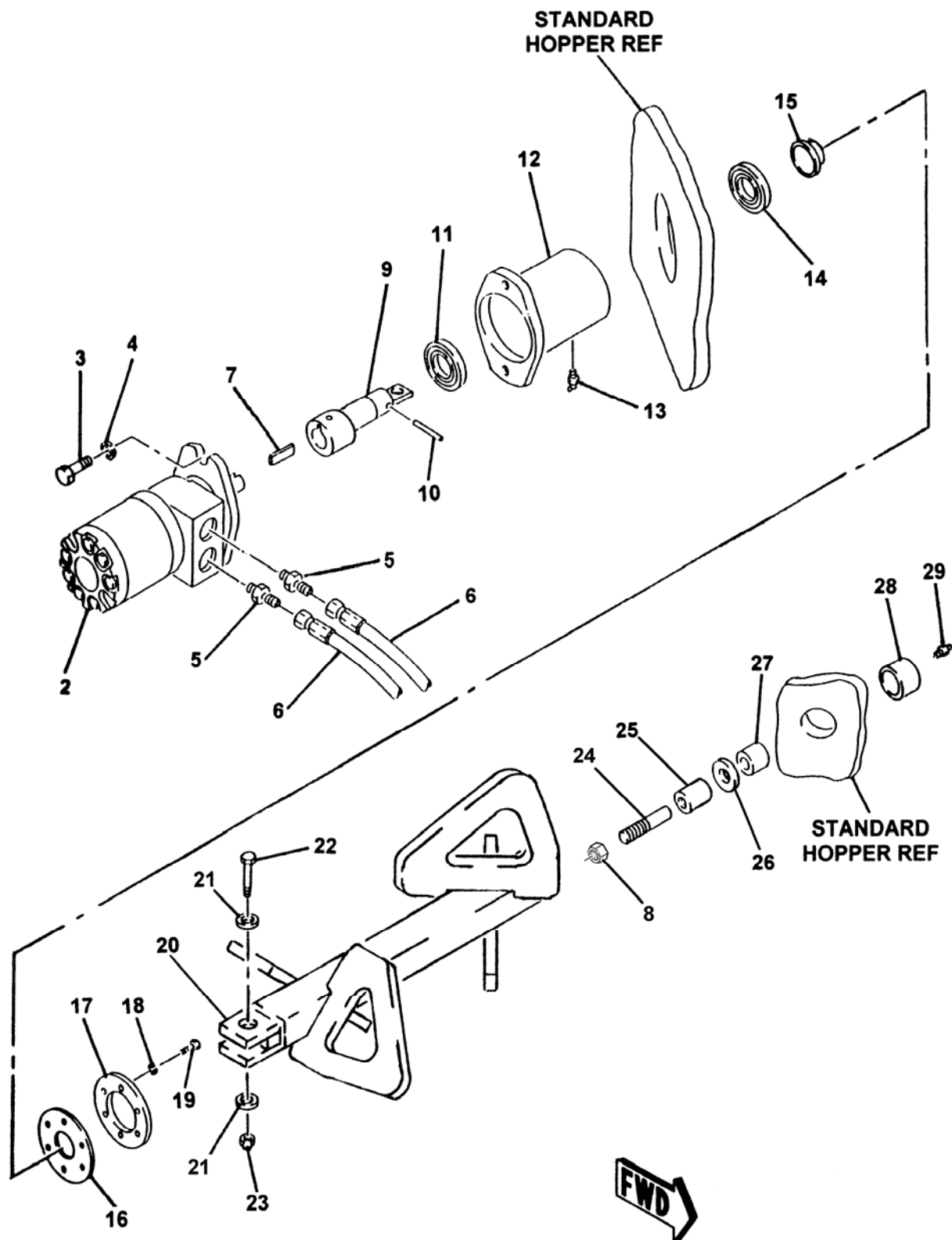
ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	86542	Assembly, Rounded Clean Out Door (See Group 20, Figure 01 and Figure 02 for NHA)	Ref
2	86922	• Bolt, Shoulder	1
3	-	• OPEN	-
4	86988	• Door, Weldment Clean-Out	1
5	W-102908A	• Cord, Hopper Door O-Ring 2.21 FT	1
6	-	• OPEN	-
7	86560	• Block, RH Clean Out Door	1
8	86559	• Block, LH Clean Out Door	1
9		• Capscrew, Socket Head	4
-10	85312	• Plate, Seal	1
-11	85371	• Neck, Clean Out Door	1

REVISION:



AGITATOR ASSEMBLY

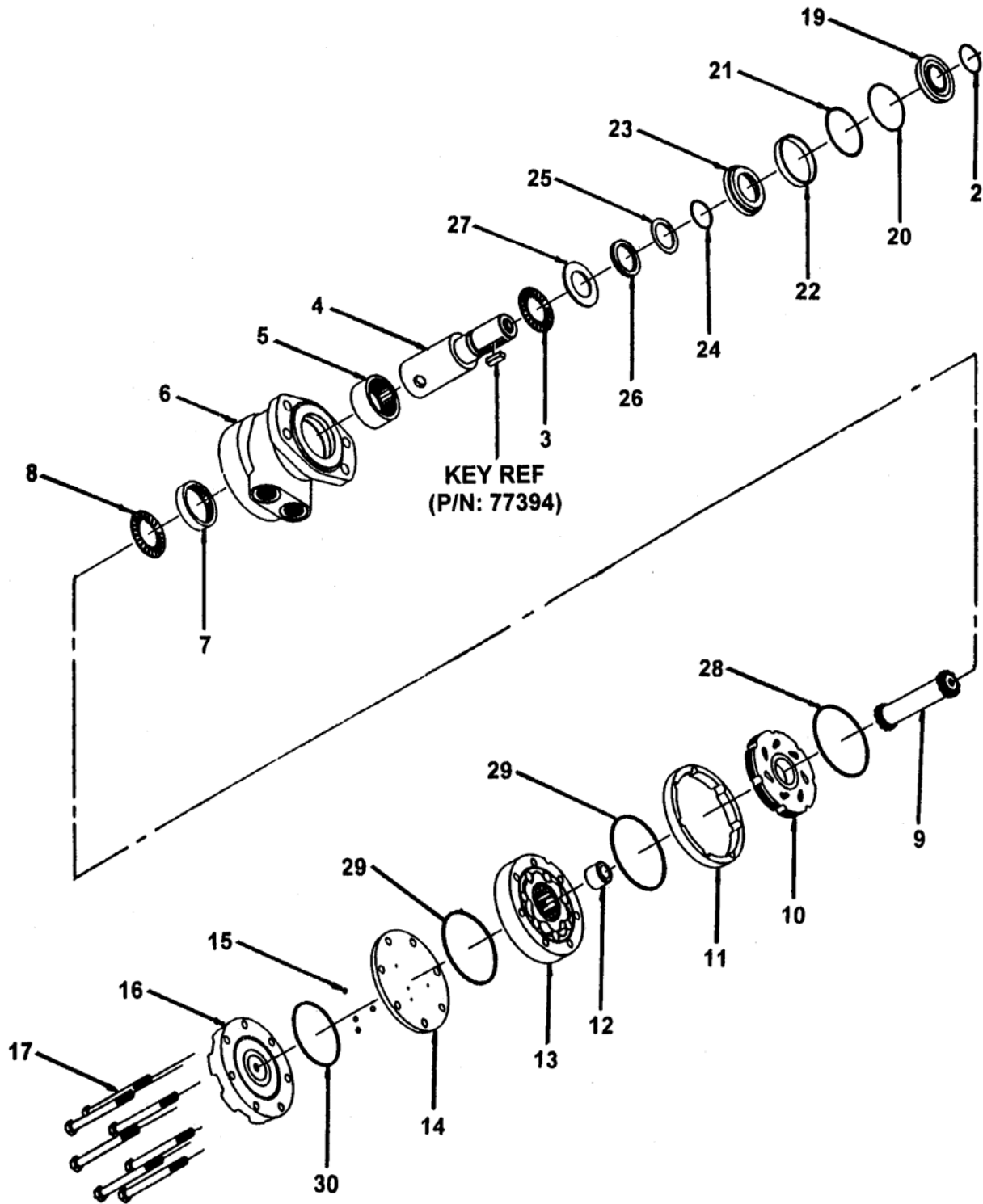
C50S
PARTS
GROUP 20
FIGURE 03
PAGE 01



REVISION:

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	86322	Assembly, Standard Hopper Agitator (Optional Item) (See Group 20, Figure 01 for NHA)	Ref
2	85811	• Assembly, Standard Hopper Agitator Motor (See Group 20, Figure 05 for DET)	1
3	-	• Bolt, Hex (attaching parts)	1
4	-	• Washer, Lock (attaching parts)	2
5	-	• Fitting, STR	2
6	85658-002	• Assembly, Hose	2
7	30216	• Key	1
8	80030	• Nut, Lock-Jam 20mm	1
9	85923	• Shaft, Agitator	1
10	86758	• Pin, Spring	1
11	85979	• Bearing, with Seal Ball	1
12	70226	• Housing, Bearing with Flange (Welded on Standard Hopper)	1
13	-	• Fitting, 45° Grease	1
14	85978	• Bearing, Plain Ball	1
15	85976	• Ring, Agitator Wear	1
16	70212	• Seal	1
17	70211	• Flange, Seal	1
18	86743	• Washer, Lock 1/4 (attaching parts)	6
19	86744	• Bolt, Hex 1/4-28 x 3/4 (attaching parts)	6
20	86330	• Weldment, Standard Hopper Agitator Shaft	1
21		• Washer, Flat 1/2 (attaching parts)	2
22	86756	• Screw, Hex Head Cap 1/2-13 x 2 1/2 GR8 (attaching parts)	1
23	80075	• Nut 1/2-13 (attaching parts)	1
24	70214	• Shaft, Idle	1
25	77877	• Spacer	1
26	86186	• Washer	1
27	70219	• Bearing, Idler	1
28	70210	• Housing, Idler Bearing (Welded on Standard Hopper)	1
29		• Fitting, STR Grease	1
-30	85846	• Decal, Agitator	1
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:



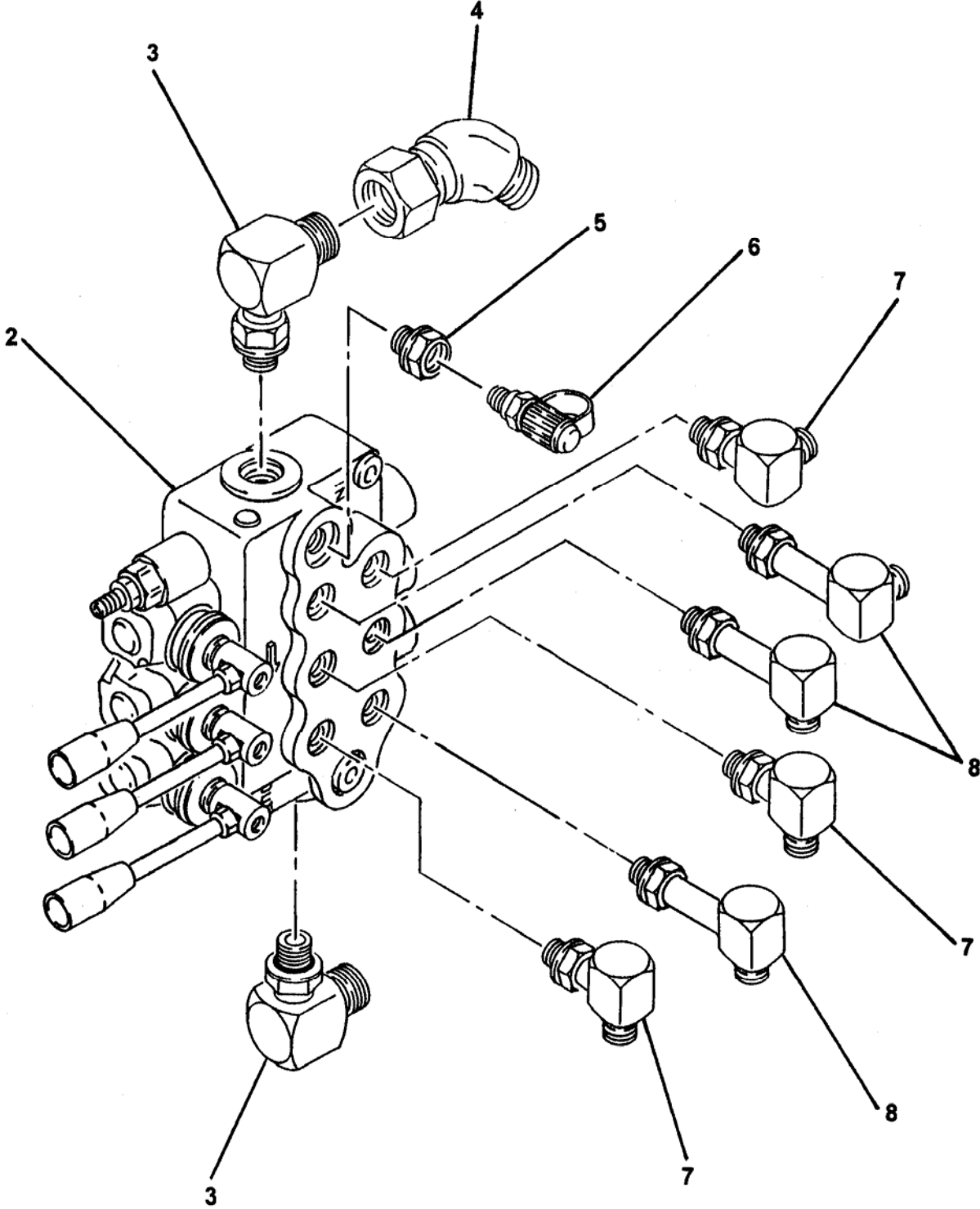
ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	85811	Assembly, Standard Hopper Agitator Motor (See Group 20, Figure 04 for NHA)	Ref
2		• Ring, Wire	1
3		• Bearing, Front Thrust	1
4		• Kit, Shaft	1
5		• Bearing, Front Housing	1
6		• Kit, Housing	1
7		• Bearing, Rear Housing	1
8		• Bearing, Rear Thrust	1
9		• Kit, Drive Link	1
10		• Bearing, Front Thrust	1
11		• Manifold	1
12		• Boot, Manifold	1
13		• Kit, Free Turn Rotor	1
14		• Plate, Balance	1
15		• Ball, Steel	4
16		• Cover, Motor End	1
17		• Bolt, Hex (attaching parts)	7
-18	85809SK	• Kit, Seal	1
19		• • Seal, Dust	1
20		• • Ring, Split Wire	1
21		• • Shim, Metal Back Up	1
22		• • Seal, High Pressure	1
23		• • Carrier, Seal	1
24		• • Shim, Metal Back Up	1
25		• • Seal, Polyamid	1
26		• • Seal, Shaft	1
27		• • Washer, Thrust	1
28		• • Seal, Rear Housing	1
29		• • Seal, Body	2
30		• • Seal, End Cover	1

DASH (-) ITEM NOT ILLUSTRATED



AGITATOR / OUTRIGGERS
CONTROL VALVE ASSEMBLY

C50S
PARTS
GROUP 20
FIGURE 05
PAGE 01



REVISION:



AGITATOR / OUTRIGGERS CONTROL VALVE ASSEMBLY

C50S
PARTS
GROUP 20
FIGURE 05
PAGE 02

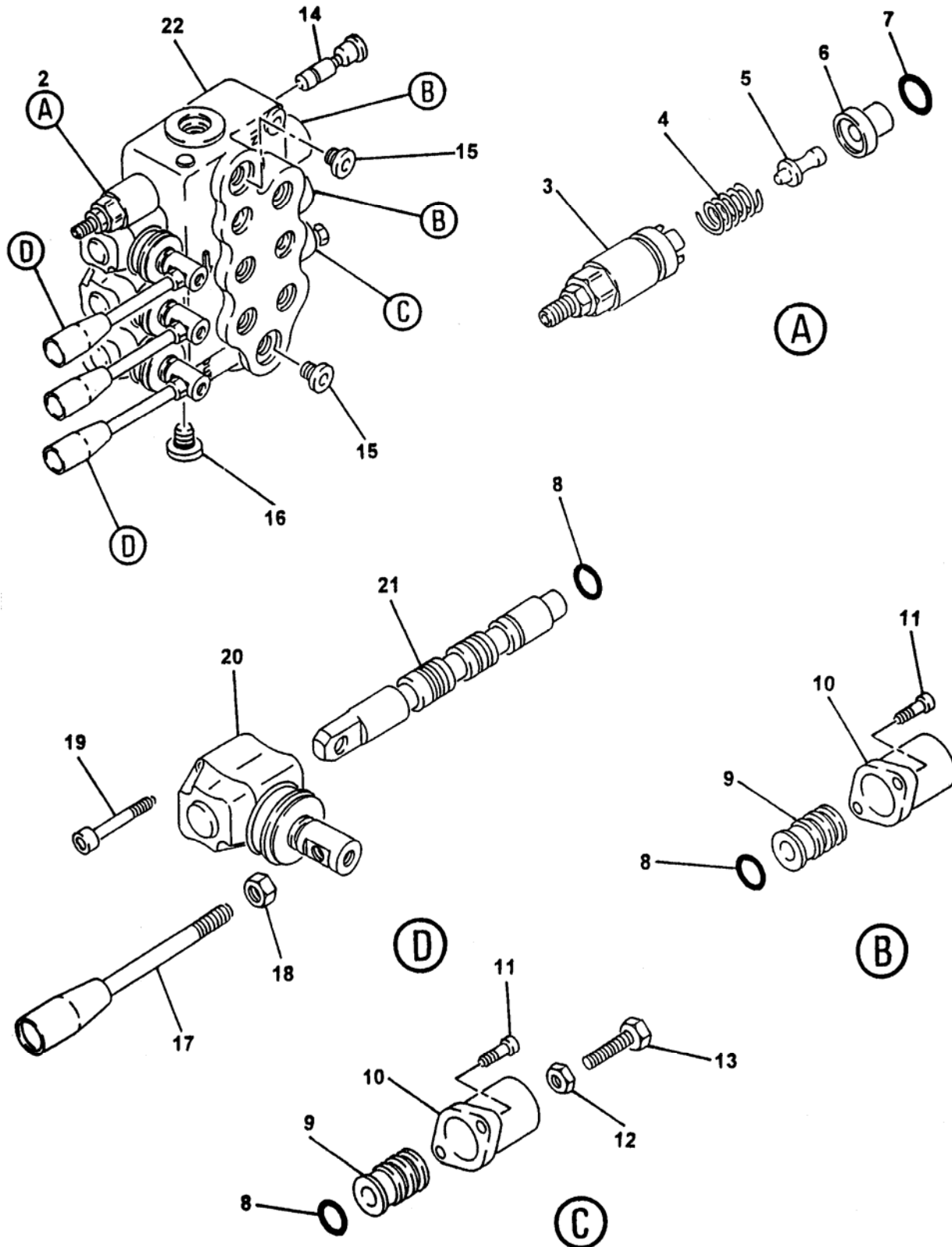
ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	20-08	Assembly, 3 Spool Control Valve (See Group 20, Figure 01 and Figure 02 for NHA)	Ref
2	74471	• Sub-Assembly, Agitator Control Valve (See Group 20, Figure 10 for DET)	1
3		• Fitting, 90	2
4		• Swivel, 45	1
5		• Reducer, 8-6	1
6	800083	• Fitting, Mini Check (Port)	1
7		• Fitting, 90	3
8		• Fitting, 90	3
-9		• Bolt, Hex	2
-10		• Washer, SPL Lock	2

DASH (-) ITEM NOT ILLUSTRATED

REVISION:

AGITATOR / OUTRIGGERS CONTROL VALVE SUB-ASSEMBLY

C50S
PARTS
GROUP 20
FIGURE 06
PAGE 01



REVISION:

**AGITATOR / OUTRIGGERS
CONTROL VALVE SUB-ASSEMBLY**

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	74471	Sub-Assembly, 3 Spool Control Valve (See Group 20, Figure 08 for NHA)	Ref
2	85706	• Cartridge, Relief	1
3		• • Kit, Screw	1
4		• • Spring	1
5		• • Pin, Screw Kit	1
6		• • Ring	1
7		• • O-Ring	1
8		• O-Ring	4
9		• Kit, Spool Control	3
10		• Cap, Spool	3
11		• Screw, SOC (attaching Parts)	6
12		• Nut	1
13		• Bolt, Hex	1
14		• Kit, VRS	1
15		• Plug	2
16		• Plug	1
17		• Handle, Remixer Valve	3
18		• Nut (attaching parts)	3
19		• Screw, SOC	6
20		• Lever, L	3
21		• Spool	3
22		• Body, Valve	1

DASH (-) ITEM NOT ILLUSTRATED



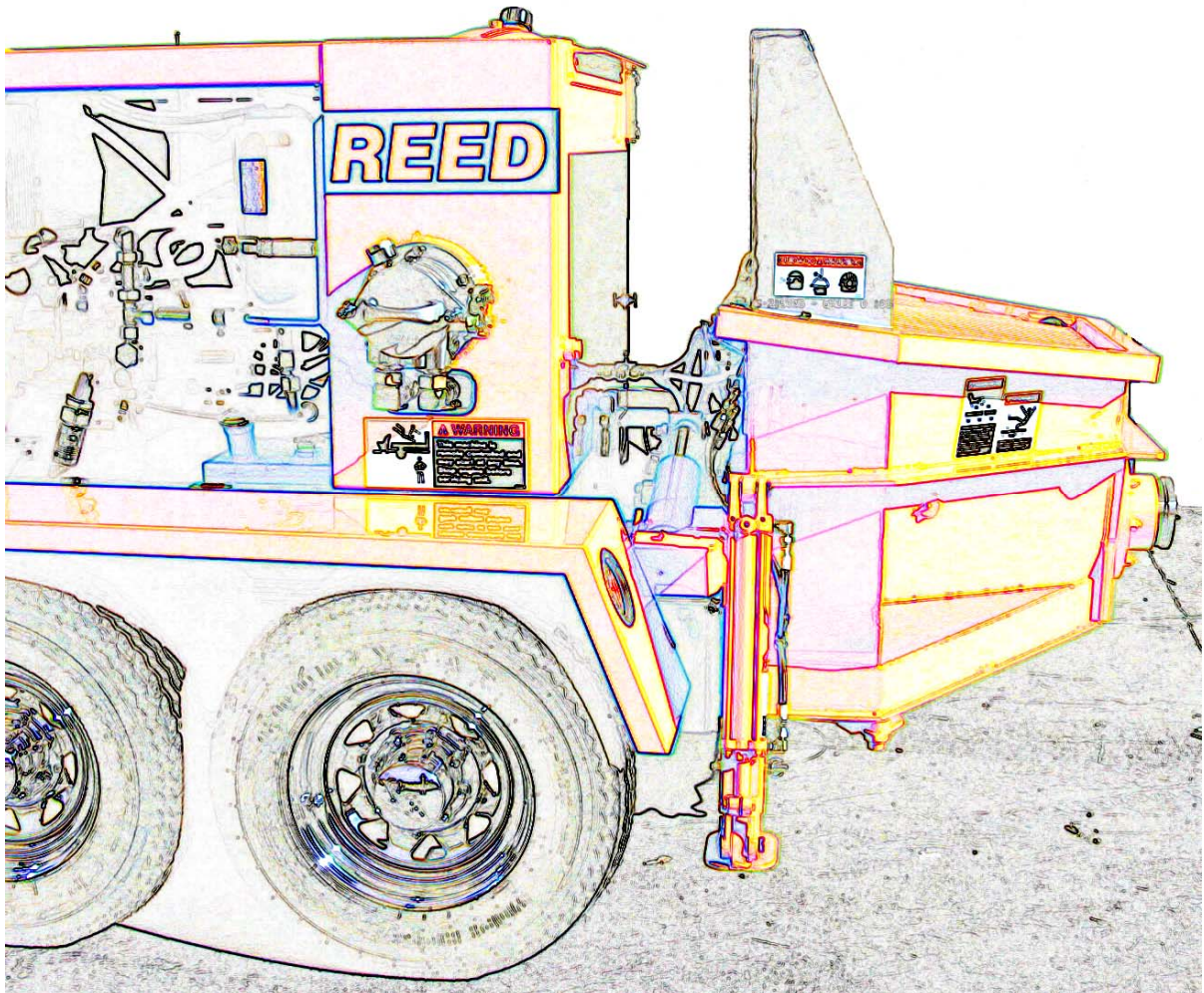
TRAILER MOUNTED PUMP 00 MODEL C50S
GROUP 20 HOPPER INSTALLATION

C50S
PARTS
GROUP 20
FIGURE 07
PAGE 01

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REED TRAILER MOUNTED CONCRETE PUMP 00 MODEL C50S ILLUSTRATED PARTS MANUAL GROUP 30 HYDRAULIC TANK INSTALLATION CONTAINS THE FOLLOWING FIGURES:

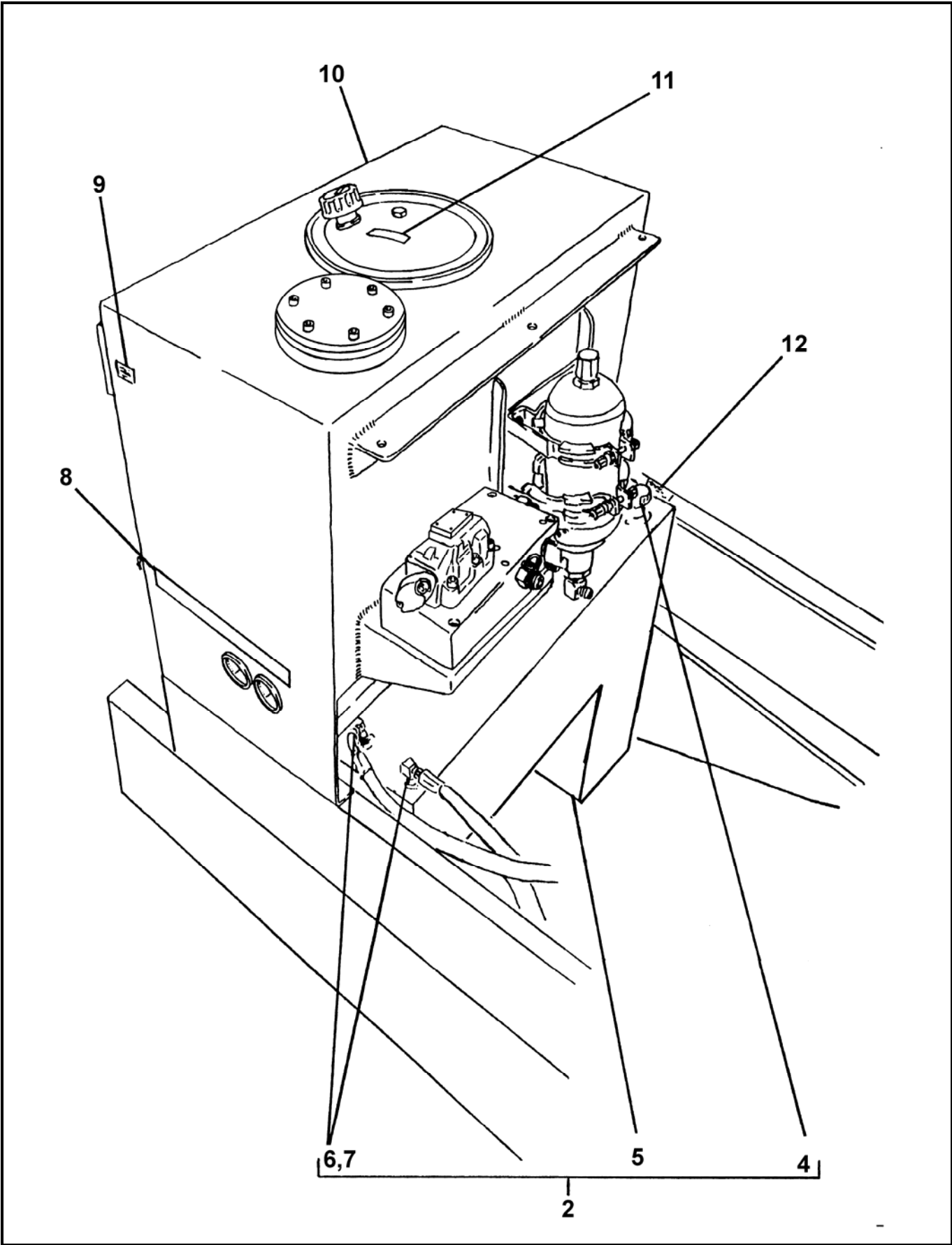
- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** TANK INSTALLATION
- FIGURE 02** HYDRAULIC TANK ASSEMBLY
- FIGURE 03** ACCUMULATOR ASSEMBLY
- FIGURE 04** ACCUMULATOR BLADDER REPAIR KIT
- FIGURE 05** SWING TUBE CIRCUIT MANIFOLD ASSEMBLY
- FIGURE 06** SWING TUBE CIRCUIT MAIN SOLENOID VALVE ASSEMBLY
- FIGURE 07** BALL VALVE ASSEMBLY





TANK INSTALLATION

C50S
PARTS
GROUP 30
FIGURE 01
PAGE 01



REVISION:



TANK INSTALLATION

C50S
PARTS
GROUP 30
FIGURE 01
PAGE 02

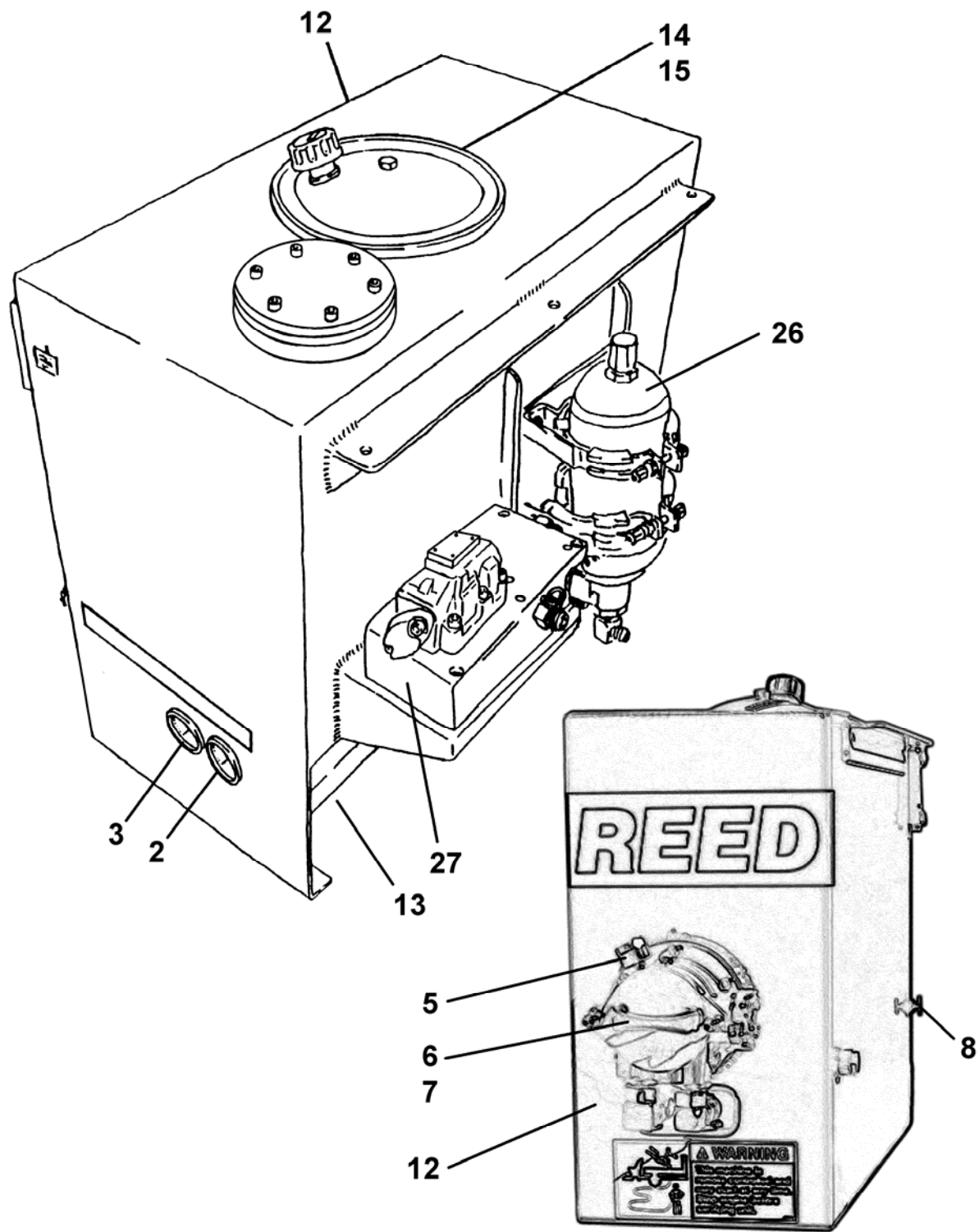
ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	30-01	Installation, Tank (See Group 10, Figure 01 for NHA)	Ref
2	85437	• Assembly, Fuel Tank	1
-3	77191	• • Gauge, Fuel	1
4	85570	• • Cap, Fuel	1
5	77181	• • Weldment, Fuel Tank	1
6	77183	• • Assembly, Fuel Pick-Up Tube (Screws into Tank)	2
7		• • Elbow, 90	2
8	85684	• Decal, Gauge	1
9	85844	• Decal, Oil Level	1
10	87414	• Assembly, Hydraulic Tank (See Group 30, Figure 02 for DET)	1
-11	75020	• Decal, Hydraulic Oil	2
-12	87454	• Kit, C50SS Hose (See SCHEMATIC Section for DET)	1
		DASH ITEM (-) NOT ILLUSTRATED	

REVISION:



HYDRAULIC TANK ASSEMBLY

C50S
PARTS
GROUP 30
FIGURE 02
PAGE 01

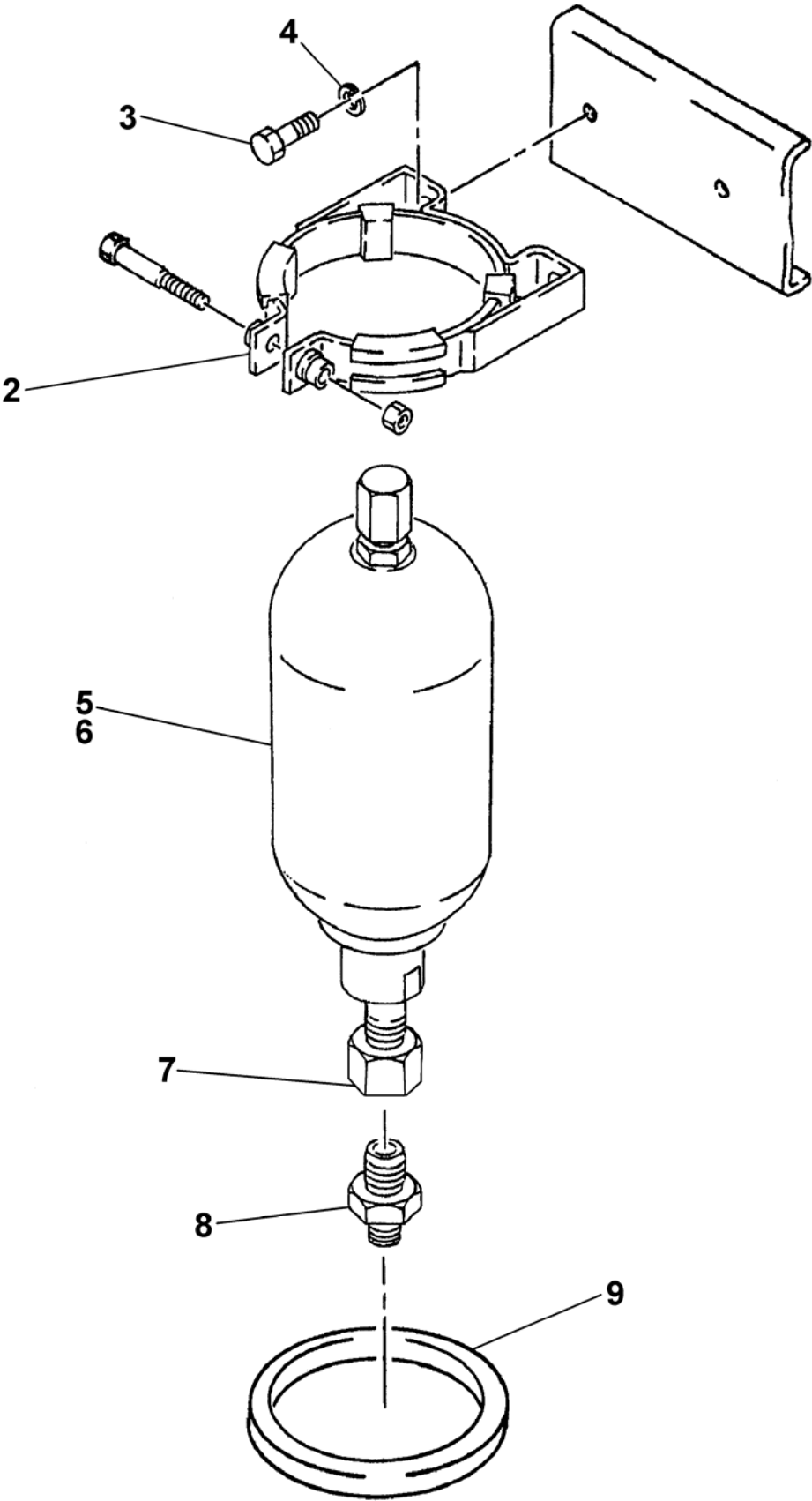


ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	87414	Assembly, Hydraulic Tank (See Group 30, Figure 01 for NHA)	Ref
2	70366	• Gauge, 3,000 PSI Hydraulic	1
3	74562	• Gauge, 6,000 PSI Hydraulic	1
4	74509	• Gauge, Sight	1
5	W-106872	• Gauge, Suction Filter	1
6	801496	• Filter, Suction	1
7	801498	• • Element, Suction Filter	1
8	801025	• Cock, Drain	1
9	801937	• Flange Plug, 2" Code 61	1
10	86264-006	• Flange, Split Code 61-32 SAE	1
11	85537	• Filler, Breather	1
12	87413	• Modification, Hydraulic Tank	1
13	87154	• Valve, Solenoid	1
14	85529	• • End Cover, Hydraulic Tank	1
15	85867	• • Gasket, End Cover	1
-16	78608	• Hose, Minicheck-48"	1
-17	77282	• Valve, Check	1
-18	75456	• Clamp, 1 1/2" Tube, Single	2
-19	86900-027	• Adaptor, MB-MJ-16-12	2
-20	78593	• Adaptor, Minicheck-SAE 4	2
-21	78594	• Adaptor, Minicheck Gauge 1/4	2
-22	86900-023	• Adaptor, MB-MJ-12-12	1
-23	87468	• Adaptor, Std 10L(M) x SAE 4	2
-24	801876-008	• Adaptor, 25S x SAE 16	1
-25	86751	• Plug-Boss O-Ring #8 SAE	1
26	30-03	• Assembly, Accumulator (See Group 30, Figure 03 for DET)	1
27	87334	• Assembly, Swing Tube Circuit Manifold (See Group 30, Figure 05 for DET)	1
-28	87472	• Bracket, Vibrator Plug	1
-29	802287	• Clamp, Worm 1.25-2.13 Diameter	4
-30	802288	• Clamp, Worm 1.75-2.63 Diameter	12
		DASH (-) ITEM NOT ILLUSTRATED	



ACCUMULATOR ASSEMBLY

C50S
PARTS
GROUP 30
FIGURE 03
PAGE 01





ACCUMULATOR ASSEMBLY

C50S
PARTS
GROUP 30
FIGURE 03
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	30-03	Assembly, Accumulator (See Group 30, Figure 01 for NHA)	Ref
2	73171	• Bracket, Accumulator	1
3		• Bolt, Hex (attaching parts)	2
4		• Washer, Lock (attaching parts)	2
5	W-103616	• Accumulator, 6 Liter	1
6	30-04	• Kit, Bladder Repair (See Group 30, Figure 04 for DET)	1
7	87471	• Adaptor-Str 1 1/4" BSPP x JIC16	1
8		• Adaptor	1
9	801028	• Grommet, Accumulator	1
-10	71460	• Kit, Accumulator Charge (See Group 80, Figure 07 for REF)	Ref

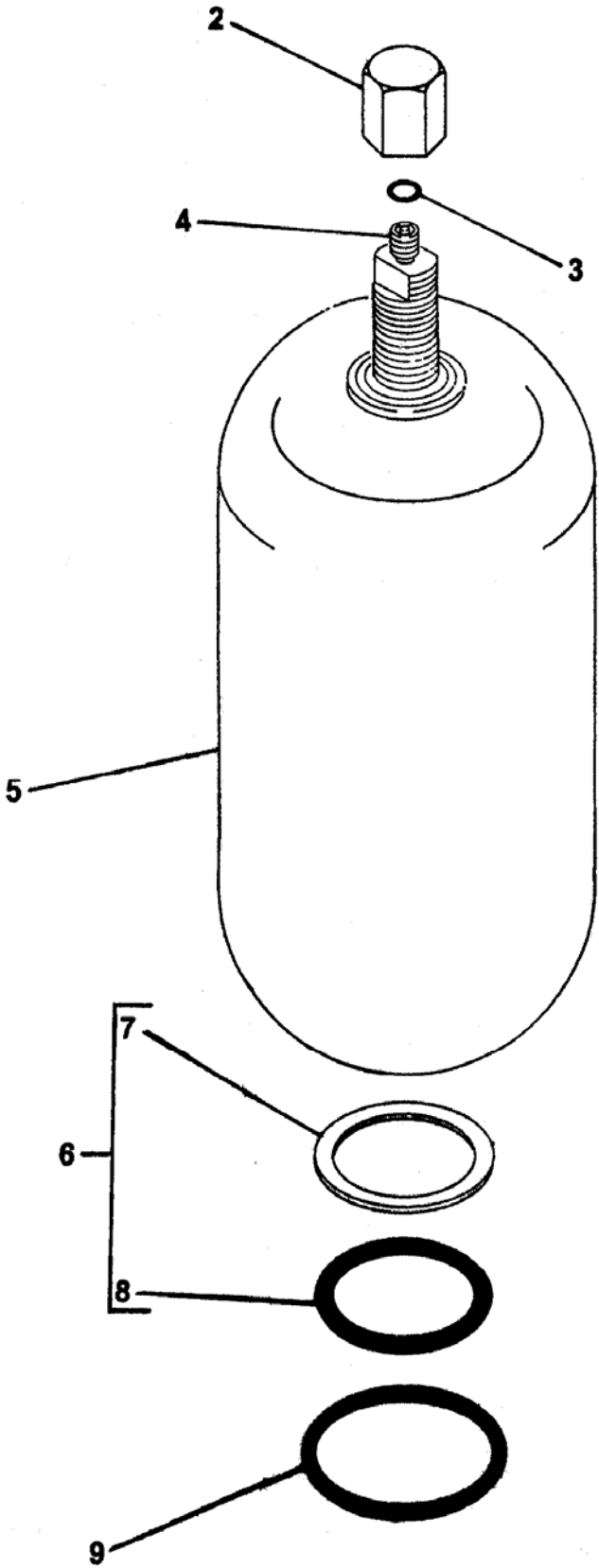
DASH (-) ITEM NOT ILLUSTRATED

REVISION:



ACCUMULATOR
BLADDER REPAIR KIT

C50S
PARTS
GROUP 30
FIGURE 04
PAGE 01





ACCUMULATOR BLADDER REPAIR KIT

C50S
PARTS
GROUP 30
FIGURE 04
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	W-105630	Kit, Bladder Repair (Also See Group 30, Figure 03 for NHA)	Ref
2		• Cap, Valve Seal	1
3		• O-Ring	1
4		• Core, Gas Valve	1
5	W-105555	• Bladder, 6 Liter	1
6	85812	• Kit, Bladder Seal	1
7		• • Ring, Flat	1
8		• • O-Ring	1
9		• Ring, Back Up	1

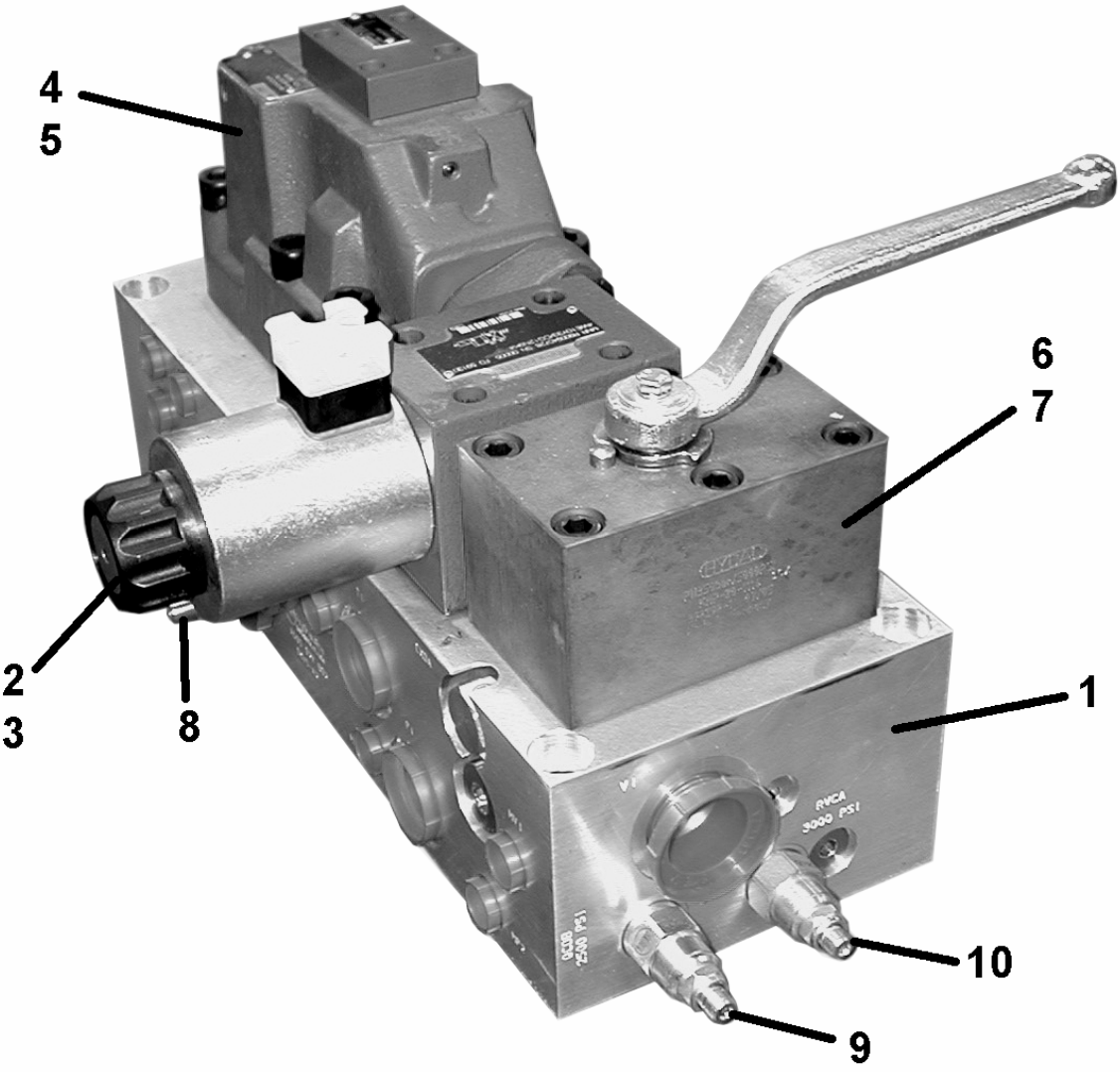
DASH (-) ITEM NOT ILLUSTRATED

REVISION:



SWING TUBE CIRCUIT
MANIFOLD ASSEMBLY

C50S
PARTS
GROUP 30
FIGURE 05
PAGE 01





SWING TUBE CIRCUIT
MANIFOLD ASSEMBLY

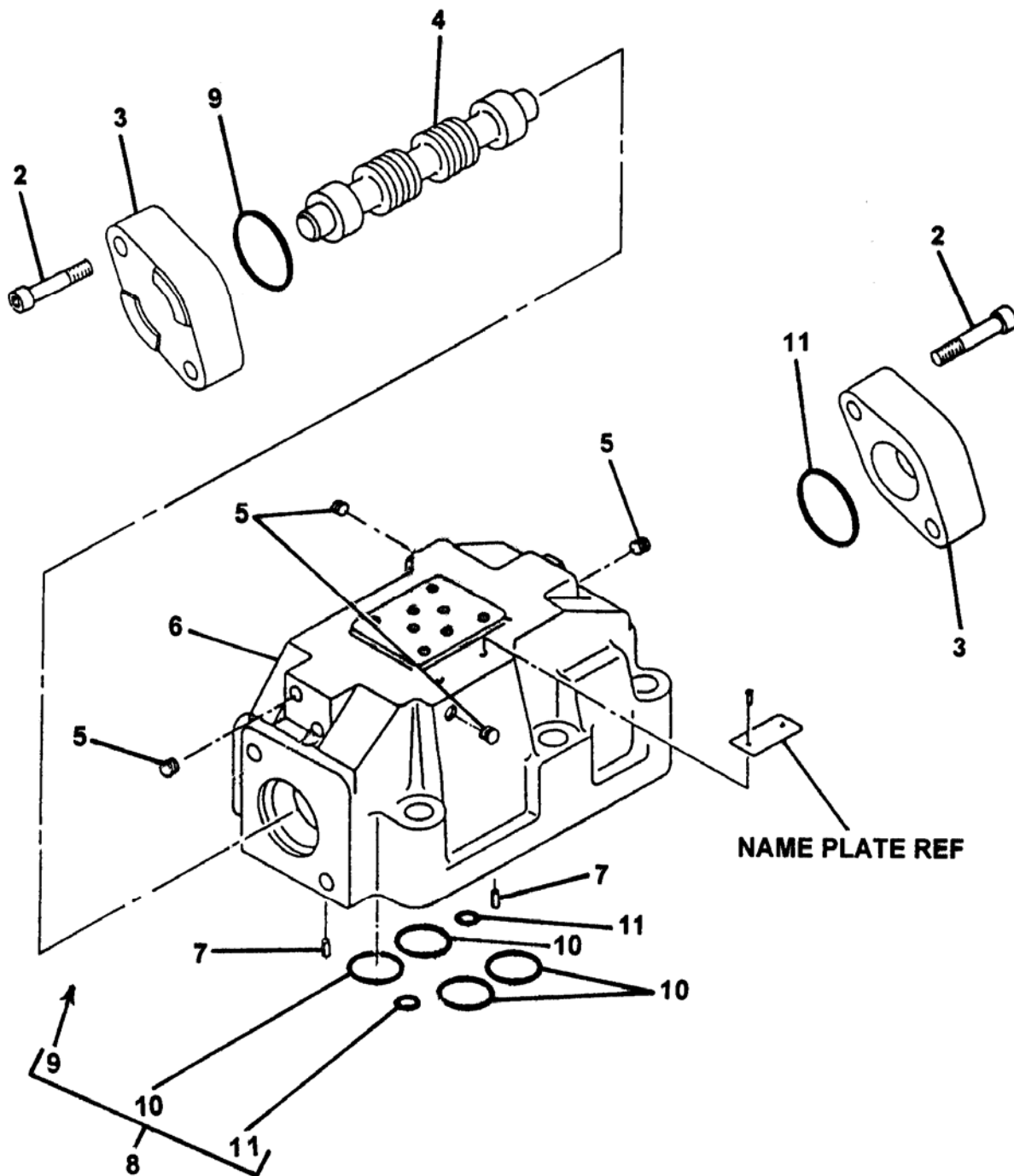
C50S
PARTS
GROUP 30
FIGURE 05
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
1A	87334	Assembly, Swing Tube Circuit Pilot Solenoid Valve (See Group 30, Figure 05 for NHA)	Ref
1	-001	• Assembly, Valvepack	1
2	-002	• Valve, 4-Way	1
3	-003	• Kit, Bolt 4-Way Valve	1
4	-004	• Valve, 4-Way	1
5	-005	• Kit, Bolt 4-Way Valve	1
6	-006	• Valve, Ball	1
7	-007	• Kit, Bolt	1
8	-008	• Cartridge, Valve	1
9	-009	• Cartridge, Valve	1
10	-010	• Cartridge, Valve	1
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:

SWING TUBE CIRCUIT MAIN SOLENOID VALVE ASSEMBLY

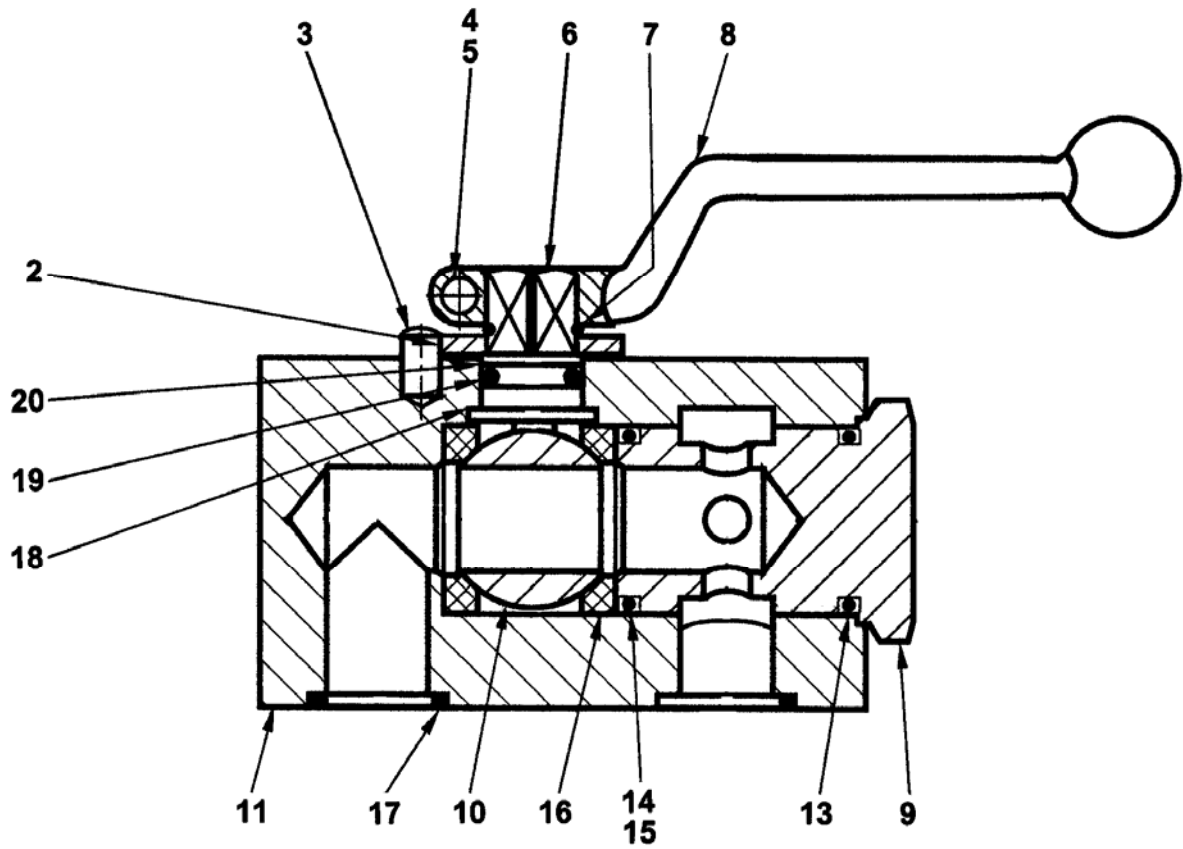
C50S
PARTS
GROUP 30
FIGURE 06
PAGE 01



**SWING TUBE CIRCUIT
MAIN SOLENOID VALVE ASSEMBLY**

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	85694	Assembly, Swing Tube Circuit Main Solenoid Valve (See Group 30, Figure 05 for NHA)	Ref
2		• Screw, SOC	4
3		• Cover	2
4		• Spool	1
5		• Plug	4
6		• Housing, Cartridge	1
7		• Pin, Grooved	2
8	74994	• Kit, Seal	1
9		• • O-Ring	2
10		• • O-Ring	4
11		• • O-Ring	2

DASH (-) ITEM NOT ILLUSTRATED



ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	85705	Assembly, Ball Valve (See Group 30, Figure 05 for NHA)	Ref
2		• Washer, Limit	1
3		• Pin, Stop	1
4		• Bolt, Hex	1
5		• Nut, Hex	1
6		• Handle, Control	1
7		• Spindle, Control	1
8		• Retainer, Spring	1
9		• Plug	1
10		• Ball	1
11		• Housing	1
-12		• Kit, Seal	1
13		• • O-Ring	1
14		• • O-Ring	1
15		• • Ring, Back Up	1
16		• • Seal, Bowl	2
17		• • O-Ring	1
18		• • Washer, Thrust	1
19		• • O-Ring	1
20		• • Ring, Back Up	1

DASH (-) ITEM NOT ILLUSTRATED



TRAILER MOUNTED PUMP 00 MODEL C50S
GROUP 30 TANK INSTALLATION

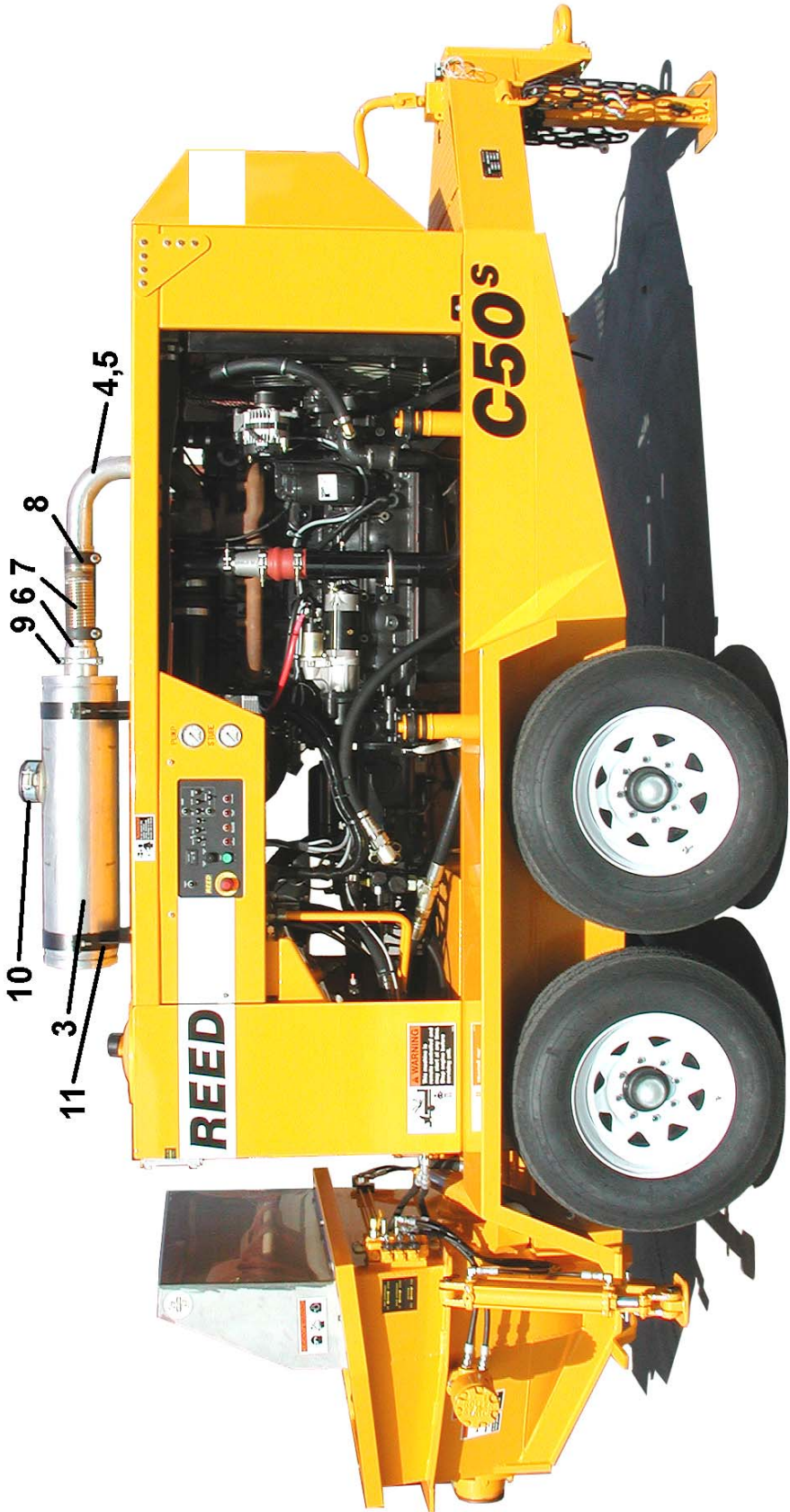
C50S
PARTS
GROUP 30
FIGURE 08
PAGE 01

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REED TRAILER MOUNTED CONCRETE PUMP 00 MODEL C50S ILLUSTRATED PARTS MANUAL GROUP 40 POWER TRAIN INSTALLATION CONTAINS THE FOLLOWING FIGURES:

FIGURE 00	TABLE OF CONTENTS
FIGURE 01	POWER TRAIN INSTALLATION
FIGURE 02	POWER TRAIN ASSEMBLY
FIGURE 02	HYDRAULIC PUMPS ASSEMBLY
FIGURE 03	DOUBLE AUXILIARY PUMP ASSEMBLY
FIGURE 04	SINGLE AUXILIARY PUMP ASSEMBLY
FIGURE 05	MAIN HYDRAULIC PUMP ASSEMBLY
FIGURE 06	BATTERY MOUNTING ASSEMBLY



ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	40-01	Installation, Power Train (See Group 10, Figure 01 and Figure 02 for NHA)	Ref
2	87624	• Assembly, Power Train (Engine-PN 87572) (See Group 40, Figure 02 for DET)	1
3	87583	• Muffler	1
4	87582	• Elbow, Exhaust	1
5	87581	• Clamp, Exhaust	1
6	87580	• Reducer, Exhaust	1
7	87579	• Flex Tube, Exhaust	1
8	87578	• Clamp, Exhaust	2
9	87577	• Clamp, Exhaust	1
10	77597	• Cap, Rain	1
11	87585	• Mount, Muffler Bracket	2
12	-	•	
13	-	•	
14	-	•	
15	-	•	
16	-	•	
17	-	•	
18	-	•	
19	-	•	
20	-	•	
21	-	•	
22	-	•	
23	-	•	
24	87562	• Assembly, Engine Wiring Harness (See Schematic Section for REF)	1
25	40-07	• Assembly, Battery Mounting (See Group 40, Figure 07 for DET)	1
26	-	•	
27	-	•	
28	-	•	
29	-	•	
30	-	•	
31	-	•	
32	-	•	
33	-	•	
34	-	•	
35	-	•	
DASH (-) ITEM NOT ILLUSTRATED			



POWER TRAIN ASSEMBLY

C50S
PARTS
GROUP 40
FIGURE 02
PAGE 01



REVISION:

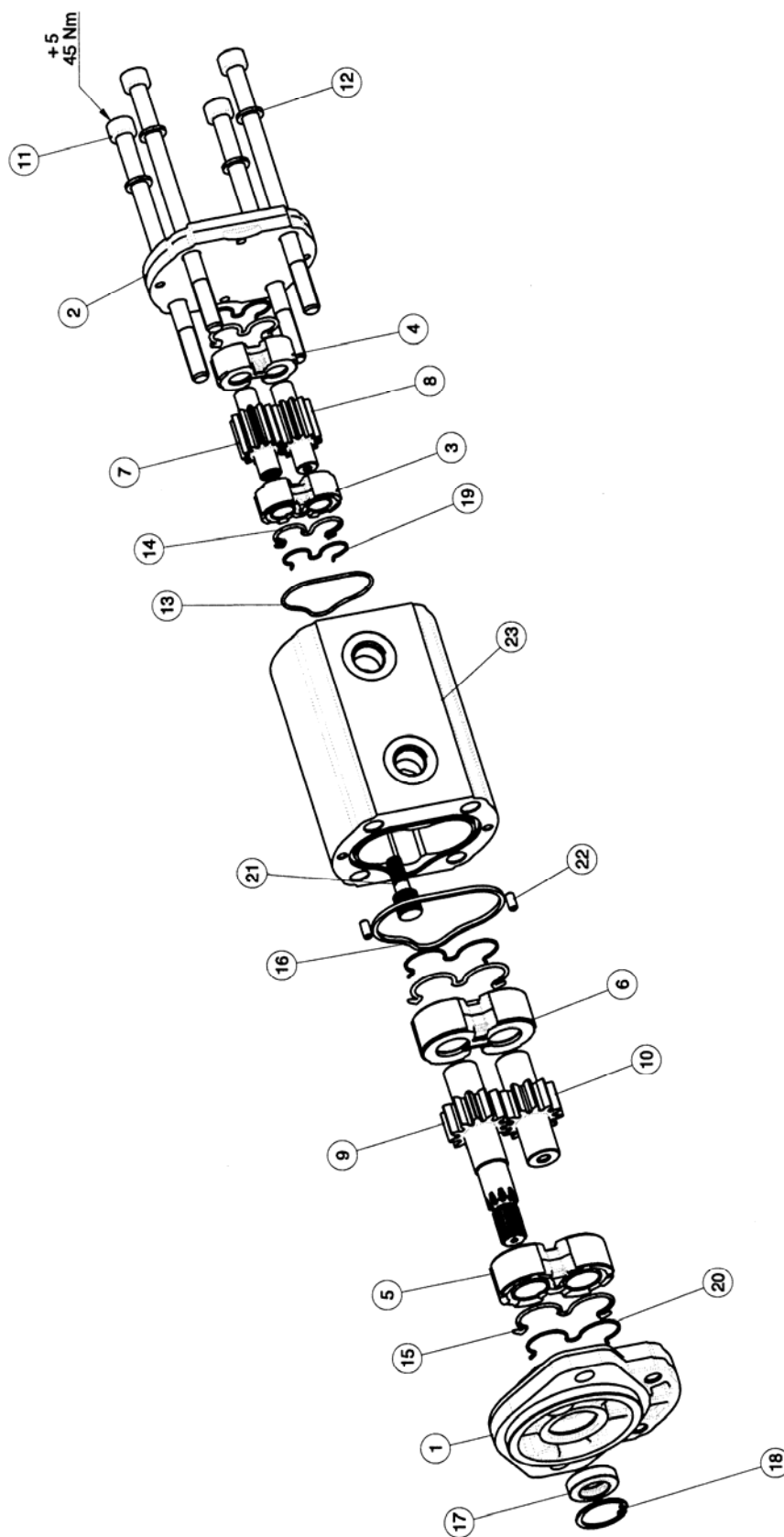


POWER TRAIN ASSEMBLY

C50S
PARTS
GROUP 40
FIGURE 02
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	87624	Assembly, Power Train (See Group 40, Figure 01 for NHA)	Ref
2	87445	• Assembly, Double Auxiliary Pump (See Group 40, Figure 03 for DET)	1
3	87013	• Assembly, Single Auxiliary Pump (Optional Item) (See Group 40, Figure 04 for NHA)	1
4	86952	• Manifold, Close Loop Master Control	1
5	801778	• Manifold-A4VG125	1
6	87572	• Assembly, C50S Cummins Engine (See Vendor Section, Figure 01 for REF)	1
7	-	• • Element, Fuel Filter	1
8	-	• • Element, Engine Oil Filter	1
9	87360	• Assembly, Flywheel Coupling	1
10	-	•	
11	-	•	1
12	801901-004	• Valve, Check	2
13	W-109842	• Assembly, C50S Main Pump-125cc (See Group 40, Figure 05 for DET) (Also See Vendor Section, Figure 02 for REF)	1
14	-	•	
15	-	•	
16	-	•	
17	-	•	
18	-	•	
19	-	•	
20	-	•	
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:





DOUBLE AUXILIARY PUMP ASSEMBLY

C50S
PARTS
GROUP 40
FIGURE 03
PAGE 02

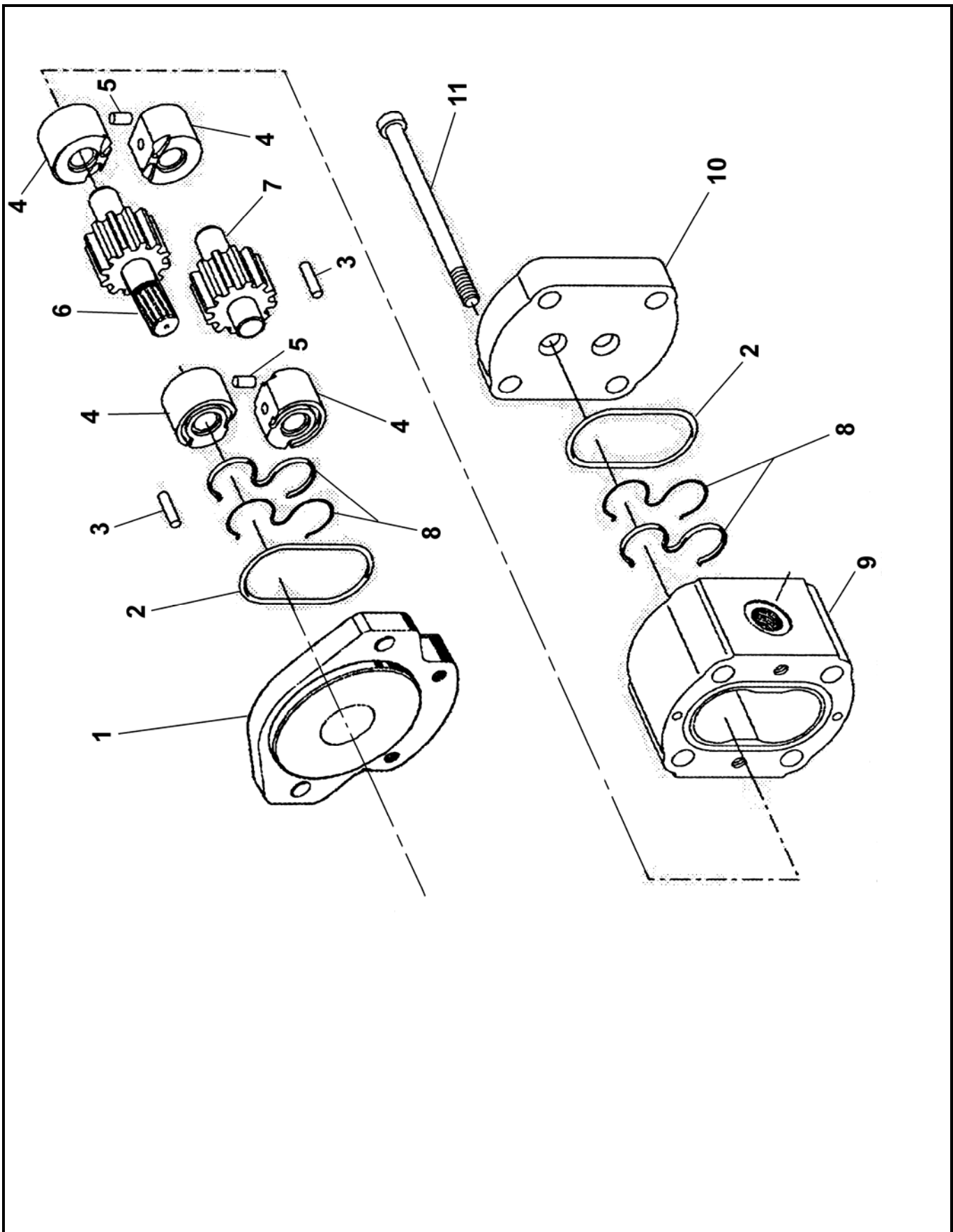
ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
	87445	Assembly Double Auxiliary Pump (See Group 40, Figure 02 for NHA)	Ref
1		• Cover, Front	1
2		• Cover, Twin Rear	1
3		• Plate, Thrust	1
4		• Plate, Thrust	1
5		• Plate, Thrust	1
6		• Plate, Thrust	1
7		• Gear, Drive	1
8		• Gear, Driven	1
9		• Shaft, Drive	1
10		• Gear, Driven	1
11		• Screw	4
12		• Washer	4
13		• O-Ring	1
14		• Plate, Seal	2
15		• Plate, Seal	2
16		• Plate, Seal	1
17		• Seal, Shaft	1
18		• Ring	1
19		• Plate, Anti-Intrusion	2
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:



SINGLE AUXILIARY PUMP ASSEMBLY

C50S
PARTS
GROUP 40
FIGURE 04
PAGE 01



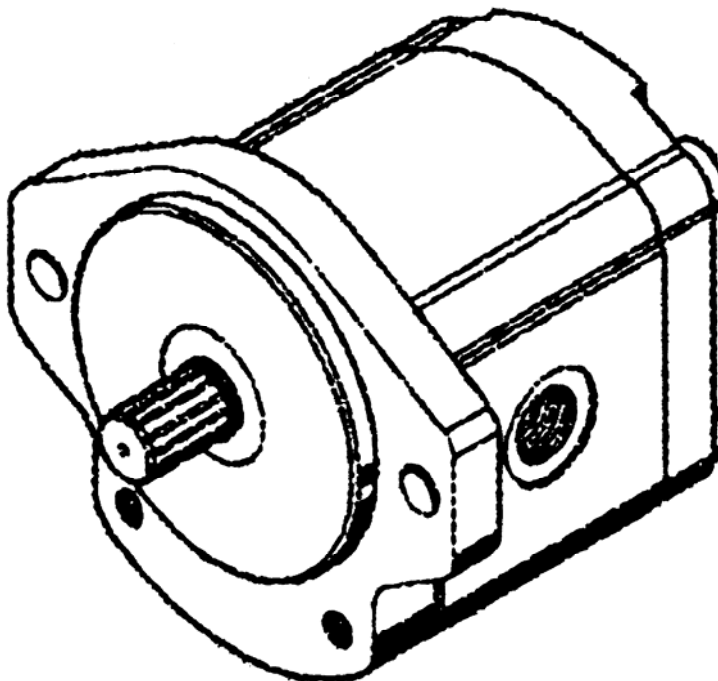
REVISION:



SINGLE AUXILIARY PUMP ASSEMBLY

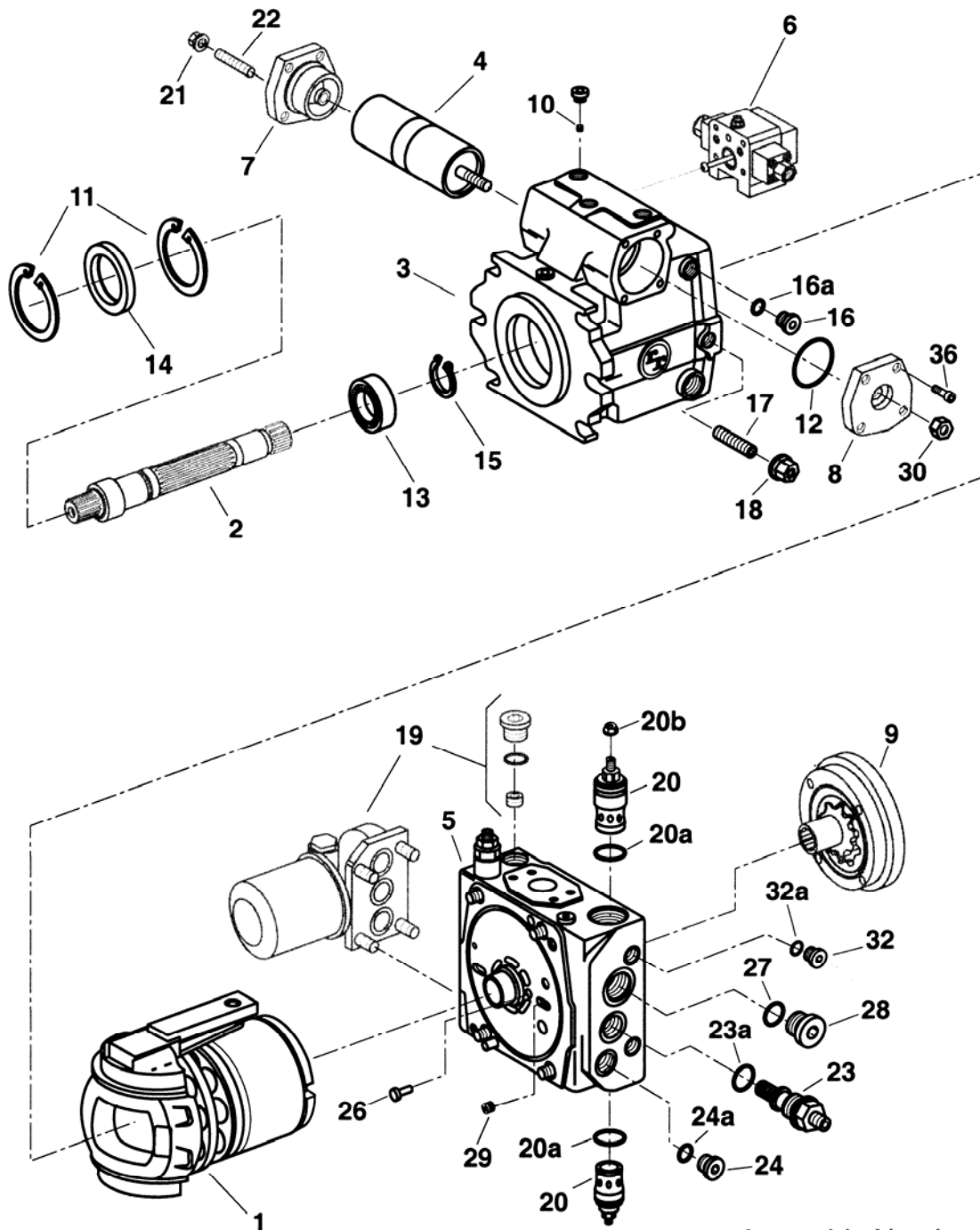
C50S
PARTS
GROUP 40
FIGURE 04
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
	87013	1 2 3 4 5 Assembly, Single Auxiliary Pump (See Group 40, Figure 02 for NHA)	Ref
1		• Cover, Front	1
2		• Seal	2
3		• Pin, Dowel	2
4		• Bearing	4
5		• Pin, Dowel	2
6		• Gear, Driven	1
7		• Gear, Drive	1
8		• Seal	2
9		• Housing, Pump	1
10		• Cover, End	1
11		• Bolt, Hex (attaching parts)	4
-12	87013SK	• Kit, Seal	1
		DASH (-) ITEM NOT ILLUSTRATED	



REVISION:

REED PN W-109842 MAIN HYDRAULIC PUMP



Assembly Number
AA4VG125/32

Assembly Number
AA4VG125/32

Item	Description	Qty	Part Number	
1	Rotary Group Ass'y AA4VG125.../32L		5450-570-008	
1	Rotary Group Ass'y AA4VG125.../32R		5450-570-009	
2	Drive Shaft AA4VG125.../32...S		HU00921707	
2	Drive Shaft AA4VG125.../32...T		HU00921708	
3	Housing Ass'y	1	<i>Pages 12 & 13</i>	
4	Stroking Piston Ass'y	1	<i>Pages 14 & 15</i>	
5	Port Block Ass'y	1	<i>Pages 16 & 17</i>	
6	Control AA4VG125HW.../32		HU00608522	
6	Control AA4VG125HW...L/32		HU00608525	
6	Control AA4VG125HD.../32		HU00602238	
6	Control AA4VG125EP1.../32		HU00602236	
6	Control AA4VG125EP2.../32		HU00602237	
6	Control AA4VG125EZ1.../32		HU00437191	
6	Control AA4VG125EZ2.../32		HU00437190	
7	Stroking Piston Cover AA4VG125...		HU00922049	
7	Stroking Piston Cover AA4VG125...M		HU00449493	
7	Stroking Piston Cover AA4VG125...T		HU00651546	
7	Stroking Piston Cover AA4VG125...M...T		HU00651554	
8	Stroking Piston Cover AA4VG125...		HU00922048	
8	Stroking Piston Cover AA4VG125...M		HU00449492	
8	Stroking Piston Cover AA4VG125...T		HU00651545	
8	Stroking Piston Cover AA4VG125...M...T		HU00651553	
9	Charge Pump ...F00		HU00606320	
9	Thru Dr. Chg. Pump ...F01 (SAE-A)		HU00606309	
9	Thru Dr. Chg. Pump ...F02 (SAE-B)		HU00606312	
9	Thru Dr. Chg. Pump ...F04 (SAE-BB)		HU00606314	
9	Thru Dr. Chg. Pump ...F07 (SAE-C)		HU00606317	
9	Thru Dr. Chg. Pump ...F69 (SAE-D)		HU00606330	

Assembly Number
AA4VG125/32

Item	Description	Qty	Part Number	
10	Stroking Time Orifice (1.0 mm)	2	HU00426700	
10	Stroking Time Orifice (0.8 mm)		HU00426701	
10	Stroking Time Orifice (0.9 mm)		HU00426702	
10	Stroking Time Orifice (1.2 mm)		HU00426703	
10	Stroking Time Orifice (1.4 mm)		HU00426704	
10	Stroking Time Orifice (1.6 mm)		HU00426705	
10	Stroking Time Orifice (1.8 mm)		HU00426706	
10	Stroking Time Orifice (2.0 mm)		HU00426707	
10	Stroking Time Orifice (2.2 mm)		HU00426708	
10	Stroking Time Orifice (2.4 mm)		HU00439372	
10	Stroking Time Orifice (2.5 mm)		HU00426709	
11	Snap Ring (90 x 3 DIN 984)	2	HU002600002	
12	O-Ring (90 Duro Buna PRP-152)	2	68104-152	*▲
13	Front Bearing	1	HU00156269	
14	Shaft Seal (Buna)		HU00830974	*
14	Shaft Seal (FPM)		HU00830980	▲
15	Snap Ring (50 x 2.0 DIN 471)	1	71119-010	
16	Plug (9/16-18)	1	76107-006	
16a	O-Ring (90 Duro Buna Tube PRP-906)	1	68105-906	*▲
17	Threaded Pin	1	HU00154982	
18	Seal Nut (M12 x 1.5)	1	65110-008	*▲
19	Filtration Options	1	Pages 44 & 45	

* Contained in Seal Kit (P) 5450-635-031

▲ Contained in Seal Kit (N) 5450-635-032

Assembly Number
AA4VG125/32

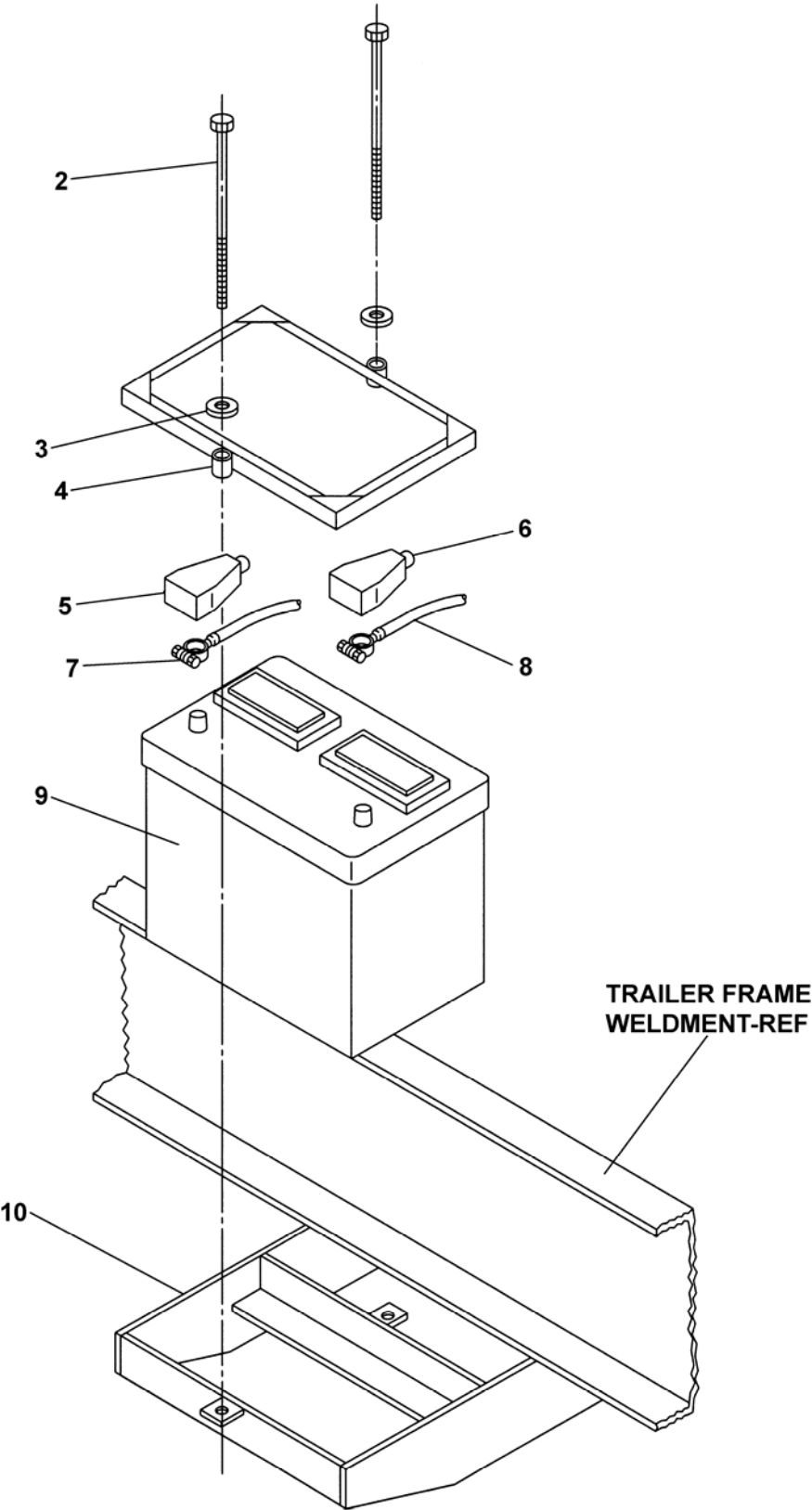
Item	Description	Qty	Part Number	
20	H.P.R.V. w/ Tow Option (1450-6100 psi)		HU00832121	
20a	O-Ring (90 Duro Buna PRP-121)	2	68104-221	*▲□
20b	Seal Nut (M10 x 1)	2	65110-007	*▲□
21	Seal Nut (M12 x 1.75)		65110-002	*▲
22	Adjusting Screw		HU00432790	
23	Charge Relief Valve		HU00434856	
23a	O-Ring (90 Duro Buna PRP-119)	1	68104-119	*▲★
24	Plug (7/8-14)	1	76107-010	
24a	O-Ring (90 Duro Buna Tube PRP-910)	1	68105-910	*▲○
26	Lens Pin	1	HU00405732	
27	O-Ring (90 Duro Buna PRP-129)	1	68104-129	*▲
28	Plug (M42 x 2 DIN 906-5.8)	1	76118-002	
29	Plug (M8 x 1 DIN 906-5.8)	1	76117-003	
30	Jam Nut (M16 x 1.5 DIN 439-04AU)	1	HU00157477	
32	Plug (7/16-20)	2	76107-004	
32a	O-Ring (90 Duro Buna Tube PRP-904)	2	68105-904	*▲■
36	Cap Screw (M8 x 25 DIN 912-8.8)	8	60118-083	

- * Contained in Seal Kit (P) 5450-635-031
- ▲ Contained in Seal Kit (N) 5450-635-032
- ★ Included with HU00434856
- Included with HU00832121
- Included with 76107-004
- Included with 76107-010



BATTERY MOUNTING ASSEMBLY

C50S
PARTS
GROUP 40
FIGURE 06
PAGE 01



REVISION:



BATTERY MOUNTING ASSEMBLY

C50S
PARTS
GROUP 40
FIGURE 06
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	40-07	Assembly, Battery Mounting (See Group 40, Figure 01 for NHA)	Ref
2		• Bolt, Hex	2
3		• Washer Flat	2
4	72945	• Holder, Battery Down	1
5	77720	• Insulator, Negative Battery (Black)	1
6	77719	• Insulator, Positive Battery (Red)	1
7	72116	• Cable, 26 Inch Negative Battery (Black)	1
8	72014	• Cable, 38 Inch Long Positive Battery (Red)	1
9	77075	• Battery, 12 VDC	1
10	86240	• Weldment, Battery Box	1
-11	85348	• Connector, SPNO 12VDC	1
-12	73269	• Strap, Ground	1
-13	87221	• Insulator, Right Elbow-Red	1
-14	87222	• Insulator, Left Elbow-Black	1
-15	87223	• Extender, Top Tderminal Bolt	2
		DASH (-) ITEM NOT ILLUSTRATED	



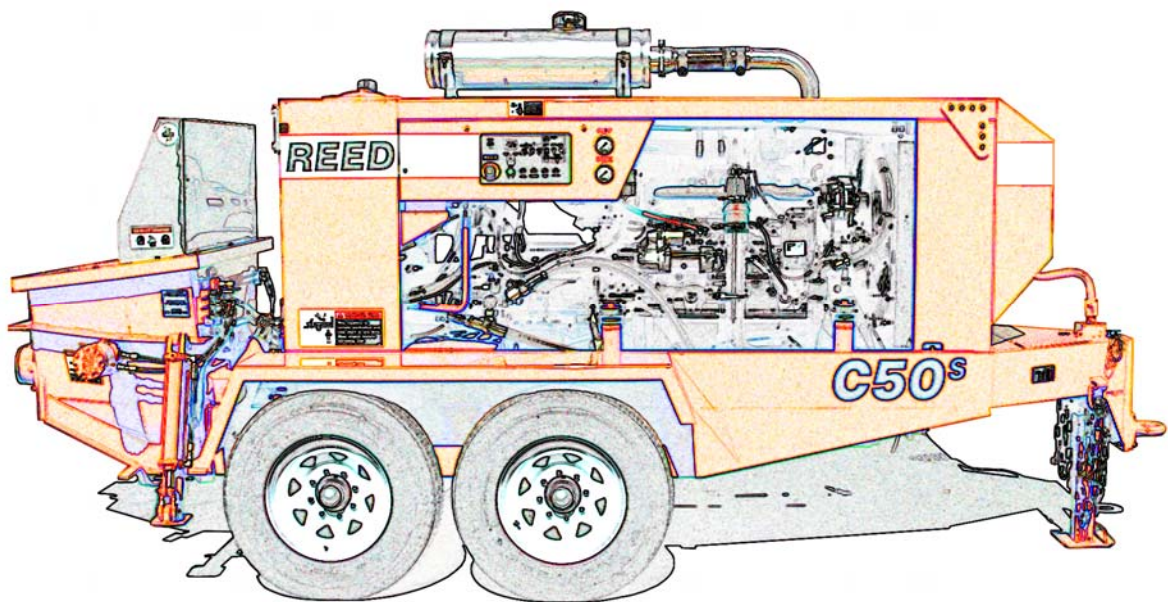
TRAILER MOUNTED PUMP 00 MODEL C50S
GROUP 40 POWER TRAIN INSTALLATION

C50S
PARTS
GROUP 40
FIGURE 07
PAGE 01

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REED TRAILER MOUNTED CONCRETE PUMP 00 MODEL C50S ILLUSTRATED PARTS MANUAL GROUP 50 CONTROLS INSTALLATION CONTAINS THE FOLLOWING FIGURES:

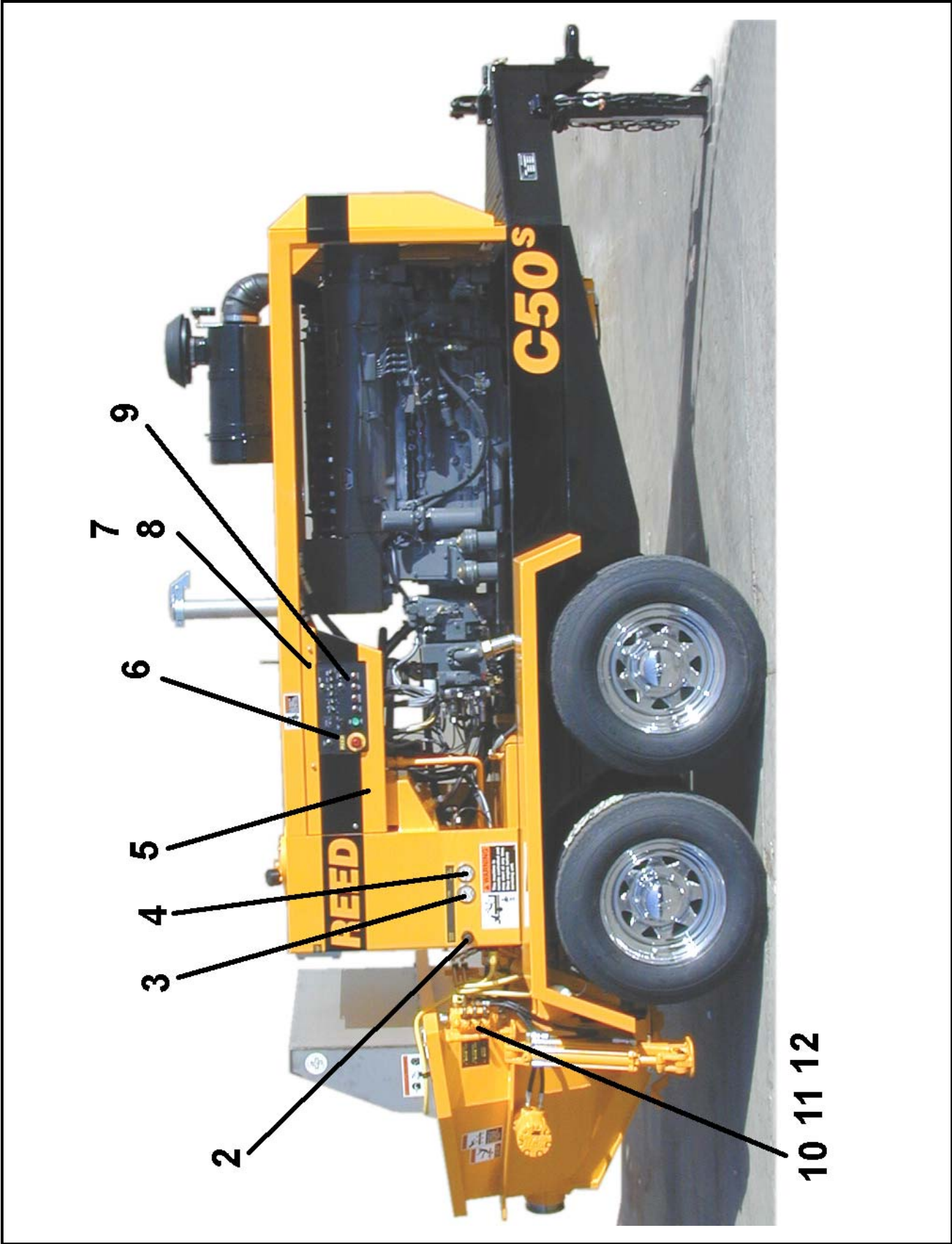
- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** CONTROLS INSTALLATION
- FIGURE 02** CONTROL BOX INSTALLATION
- FIGURE 03** 50 FEET CABLE REMOTE CONTROL ASSEMBLY
- FIGURE 04** RADIO REMOTE CONTROL ASSEMBLY





CONTROL INSTALLATION

C50S
PARTS
GROUP 50
FIGURE 01
PAGE 01



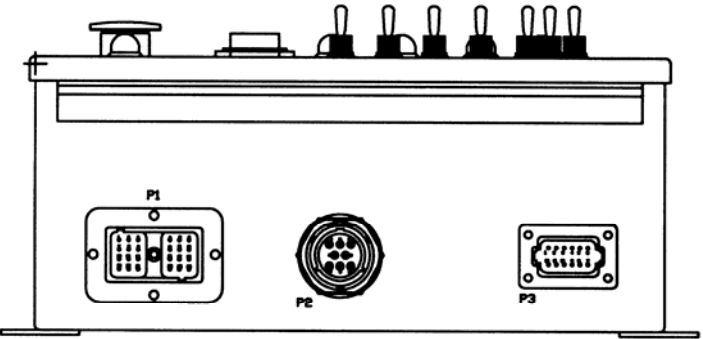
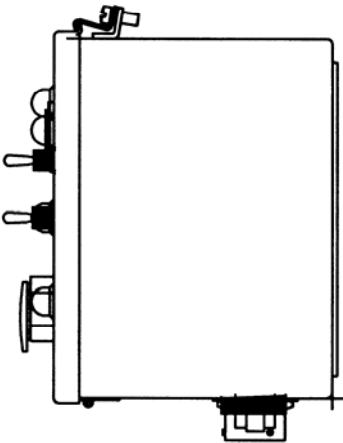
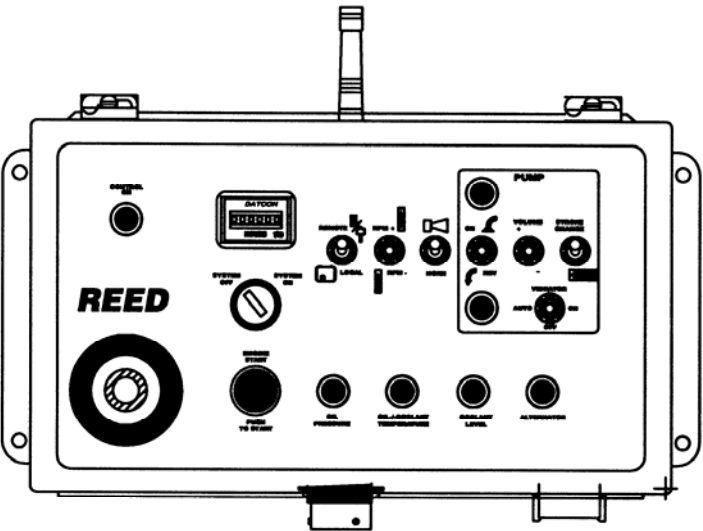
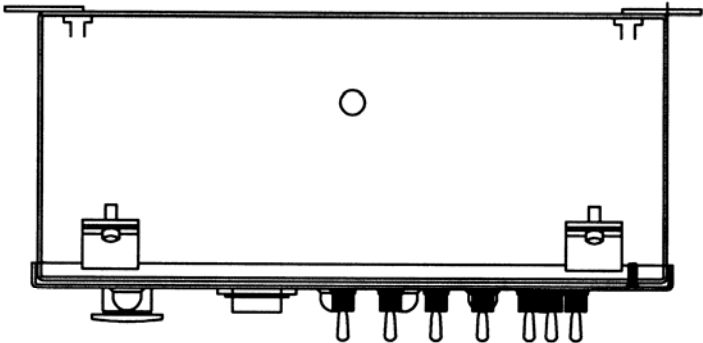
REVISION:

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	50-01	Installation, Control (See Group 10, Figure 01 for NHA)	Ref
2	73313	• Cable, Throttle Control (See Group 40, Figure 01 for REF)	1
3	70366	• Gauge, 3,000 PSI Hydraulic (See Group 30, Figure 02 for REF)	1
4	74562	• Gauge, 6,000 PSI Hydraulic (See Group 30, Figure 02 for REF)	1
5	800347	• Horn, 12 V	1
6	87346	• Assembly, Control Box (See Group 50, Figure 02 for DET)	1
7	87347	• Assembly, 50 Feet Cable Remote Control (See Group 50, Figure 03 for DET)	1
8	-	• Assembly, 100 Feet Cable Remote Control See Group 50, Figure 04 for DET)	-
9	87348	• Transmitter, Radio Remote Control (Optional Item) (See Group 50, Figure 05 for DET)	1
10	20-07	• Assembly, Agitator/Outriggers Control Valve (Optional Item) (See Group 20, Figure 07 for REF)	1
11	80-15	• Assembly, 1 Spool Valve (Optional Item) (See Group 80, Figure 15 for REF)	1
12	80-17	• Assembly, 2 Spool Valve (Optional Item) (See Group 80, Figure 17 for REF)	1
-13	86532	• Assembly, Trailer Wiring Harness (See Schematic Section for REF)	1
-14	87452	• Assembly, Engine Wiring Harness (See Schematic Section for REF)	1
		DASH (-) ITEM NOT ILLUSTRATED	



CONTROL BOX ASSEMBLY

C50S
PARTS
GROUP 50
FIGURE 02
PAGE 01





CONTROL BOX ASSEMBLY

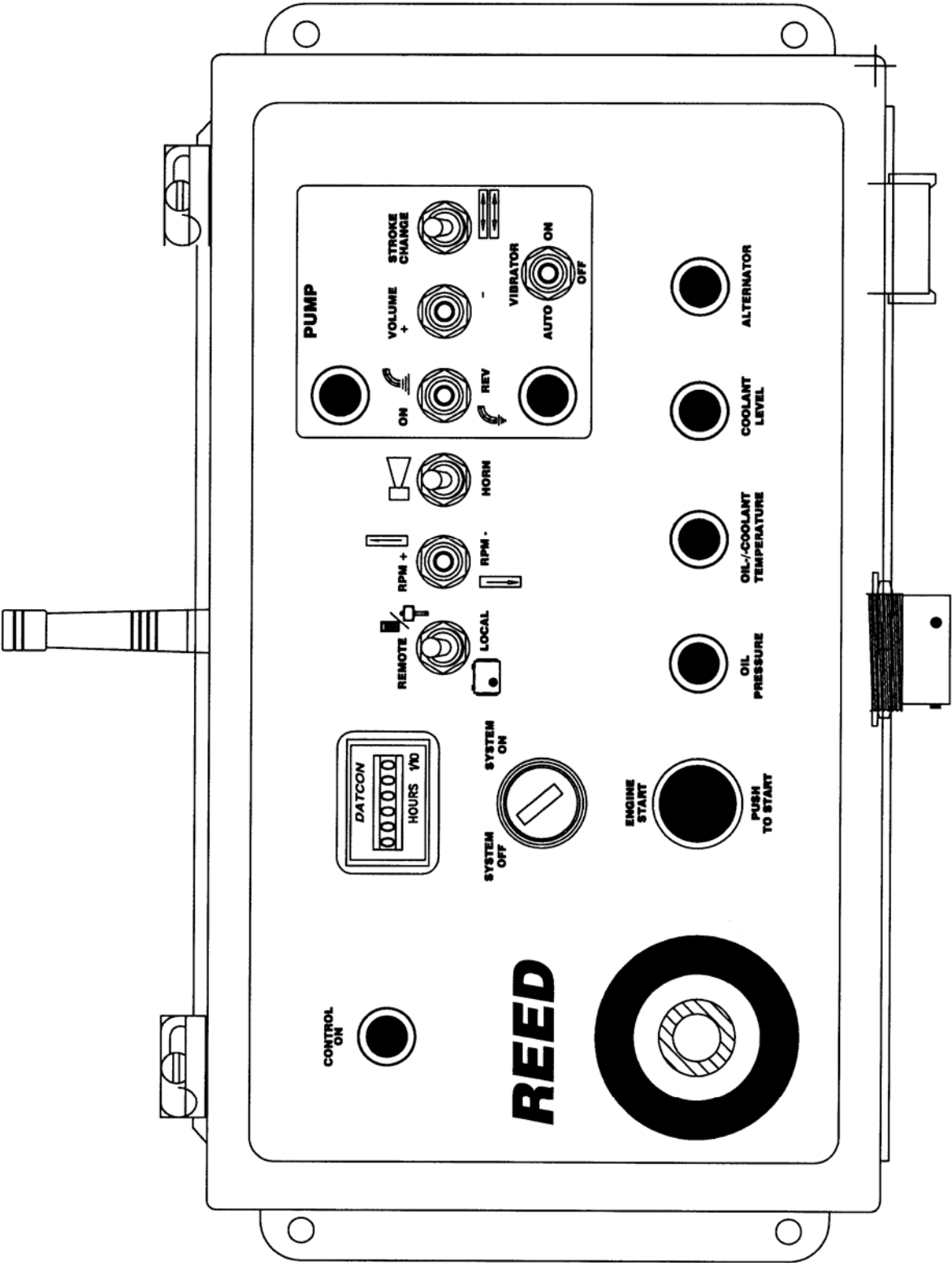
C50S
PARTS
GROUP 50
FIGURE 02
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
1	87346	Assembly, Control Box (See Group 50, Figure 01 for NHA)	Ref
2		•	
3		•	
4		•	
5		•	
6		•	
7		•	
8		•	
9		•	
10		•	
11		•	
12		•	
13		•	
14		•	
15		•	
16		•	
17		•	
18		•	
19		•	
20		•	
		DASH (-) ITEM NOT ILLUSTRATED	



CONTROL BOX ASSEMBLY

C50S
PARTS
GROUP 50
FIGURE 02
PAGE 03





CONTROL BOX ASSEMBLY

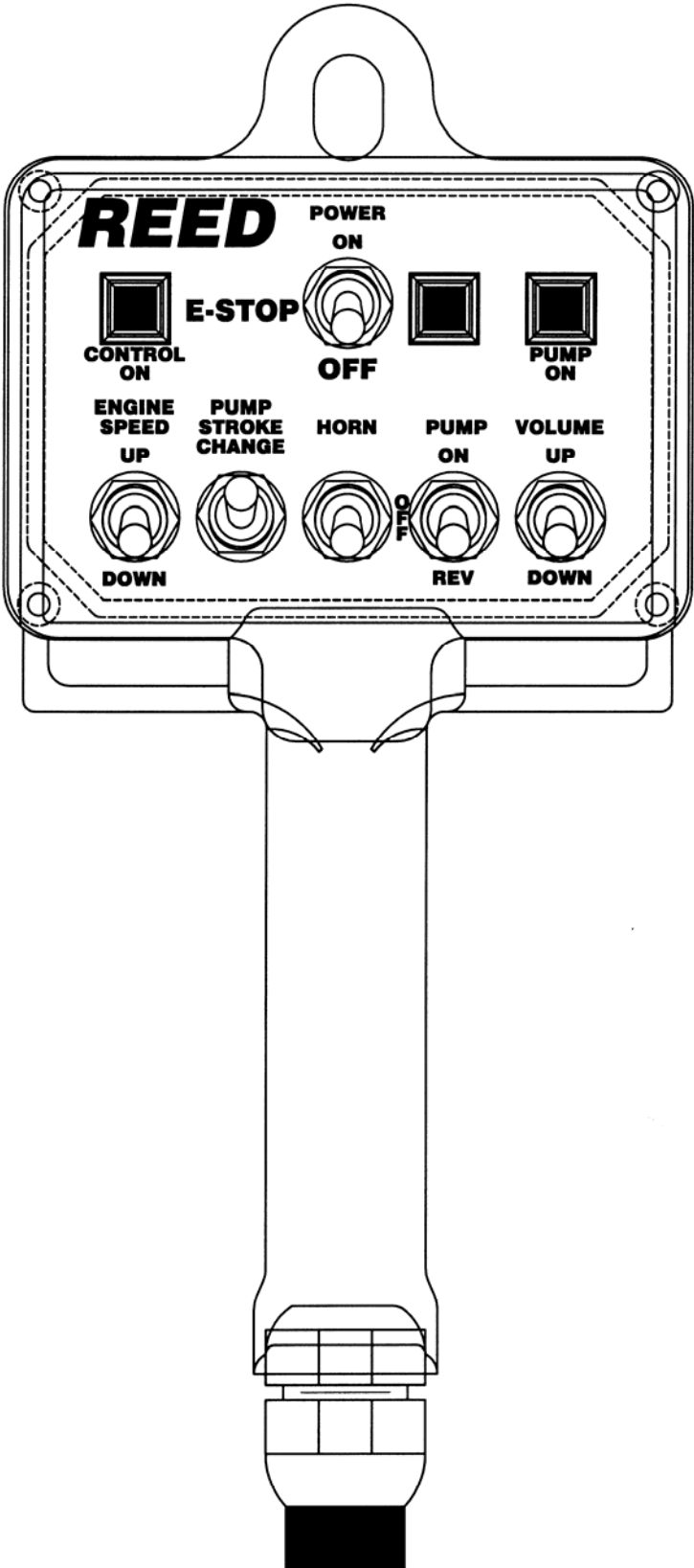
C50S
PARTS
GROUP 50
FIGURE 02
PAGE 04

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
1	87346	Assembly, Control Box (See Group 50, Figure 01 for NHA)	Ref
2		•	
3		•	
4		•	
5		•	
6		•	
7		•	
8		•	
9		•	
10		•	
11		•	
12		•	
13		•	
14		•	
15		•	
16		•	
17		•	
18		•	
19		•	
20		•	
		DASH (-) ITEM NOT ILLUSTRATED	



50 FEET CABLE
REMOTE CONTROL ASSEMBLY

C50S
PARTS
GROUP 50
FIGURE 03
PAGE 01



REVISION:



50 FEET CABLE
REMOTE CONTROL ASSEMBLY

C50S
PARTS
GROUP 50
FIGURE 03
PAGE 02

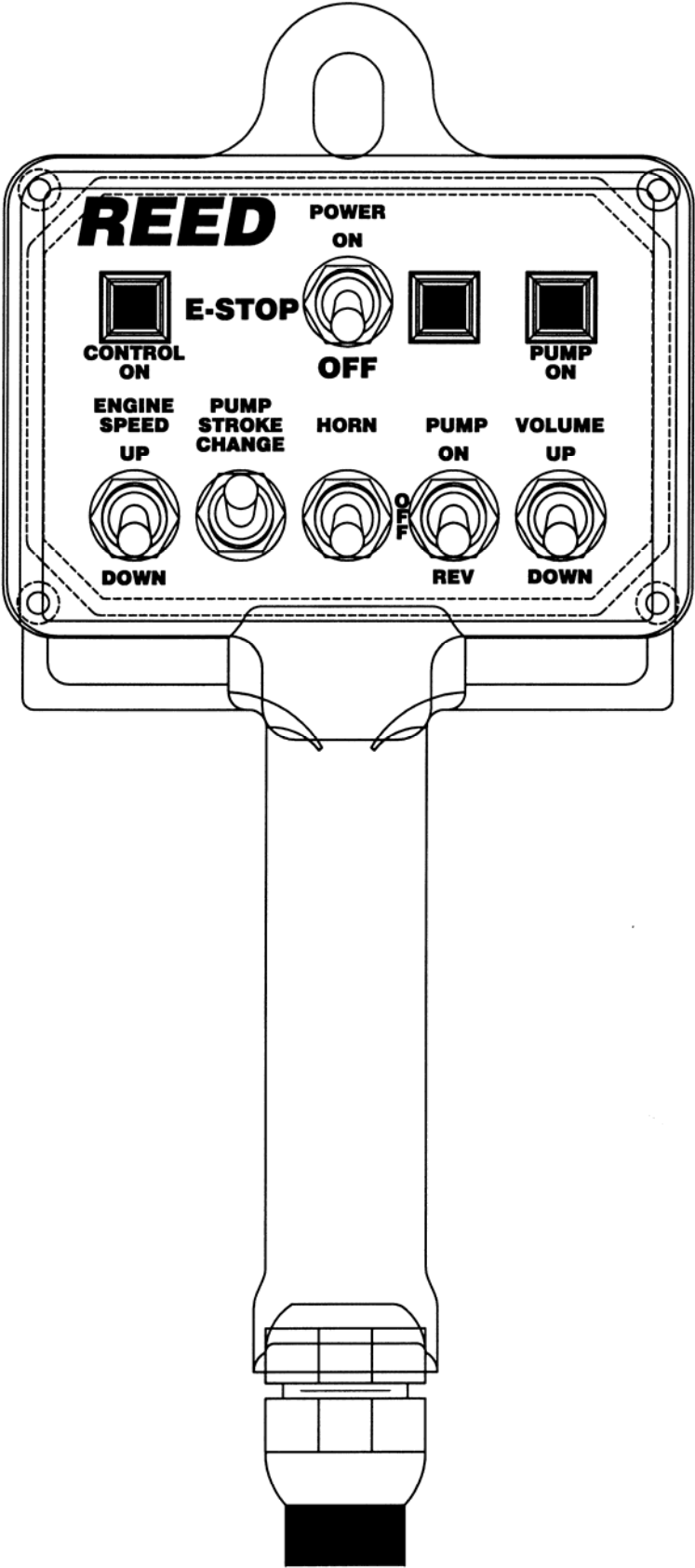
ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	87347	Assembly, 50 Feet Cable Remote Control (See Group 50, Figure 01 for NHA)	Ref
2		•	
3		•	
4		•	
5		•	
6		•	
7		•	
8		•	
9		•	
10		•	
11		•	
12		•	
13		•	
14		•	
15		•	
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:



100 FEET CABLE
REMOTE CONTROL ASSEMBLY

C50S
PARTS
GROUP 50
FIGURE 04
PAGE 01





100 FEET CABLE
REMOTE CONTROL ASSEMBLY

C50S
PARTS
GROUP 50
FIGURE 04
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
1	-	Assembly, 100 Feet Cable Remote Control (See Group 50, Figure 01 for NHA)					Ref
2		•					
3		•					
4		•					
5		•					
6		•					
7		•					
8		•					
9		•					
10		•					
11		•					
12		•					
13		•					
14		•					
15		•					
		DASH (-) ITEM NOT ILLUSTRATED					

REVISION:



**NOTE: PN 87346 CONTROL BOX HAS BUILT-IN
RADIO REMOTE CONTROL RECEIVER**



OPTIONAL RADIO REMOTE
CONTROL ASSEMBLY

C50S
PARTS
GROUP 50
FIGURE 05
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
1	87348	Assembly, Radio Remote (See Group 50, Figure 01 for NHA)	Ref
2		• Transmitter, Radio Remote (Part of 87348 Kit)	1
3		• Cable, Coaxial (Part of 87348 Kit)	1
-4		• Antenna, Remote Control (Part of 87348 Kit)	1
		Refer to SCHEMATICS SECTION FOR WIRING DIAGRAMS	



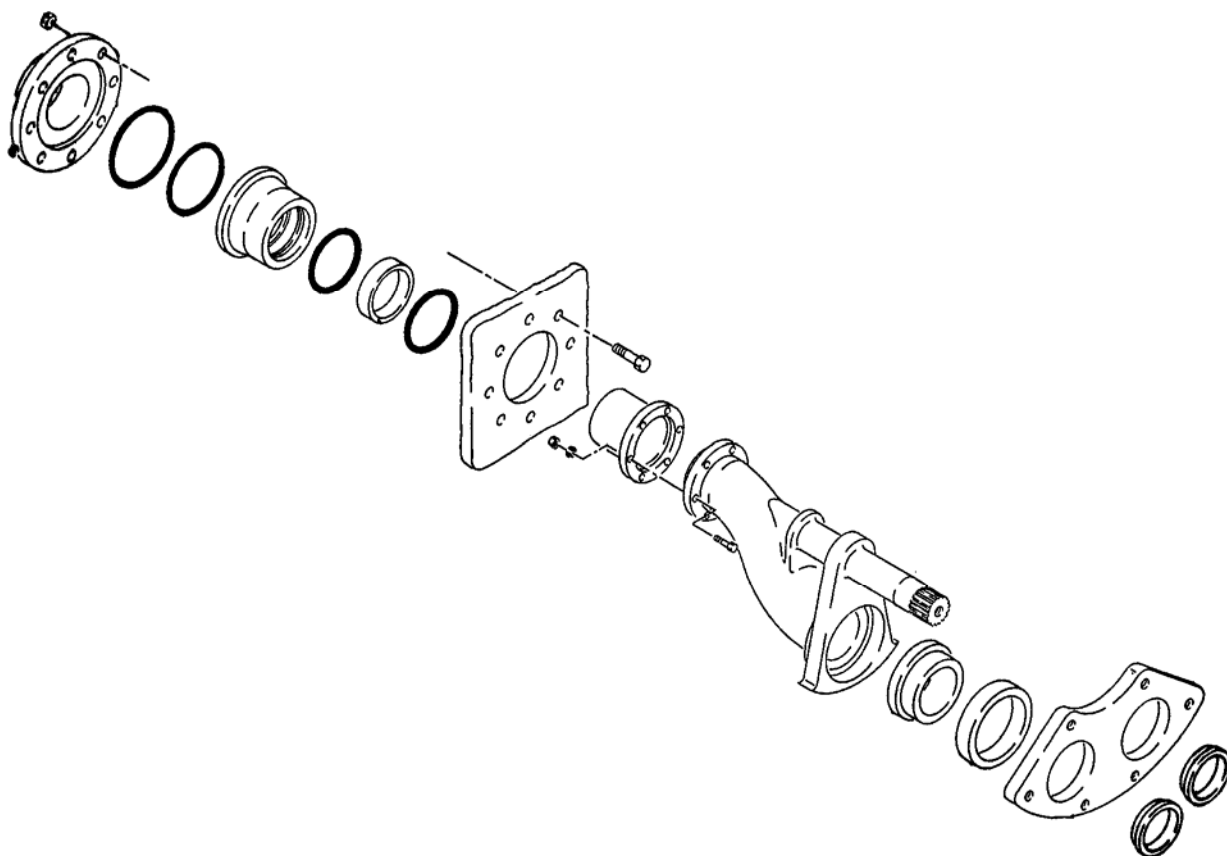
PN 87348 REMOTE KIT



TRAILER MOUNTED PUMP 00 MODEL C50S
GROUP 50 CONTROLS INSTALLATION

C50S
PARTS
GROUP 50
FIGURE 06
PAGE 01

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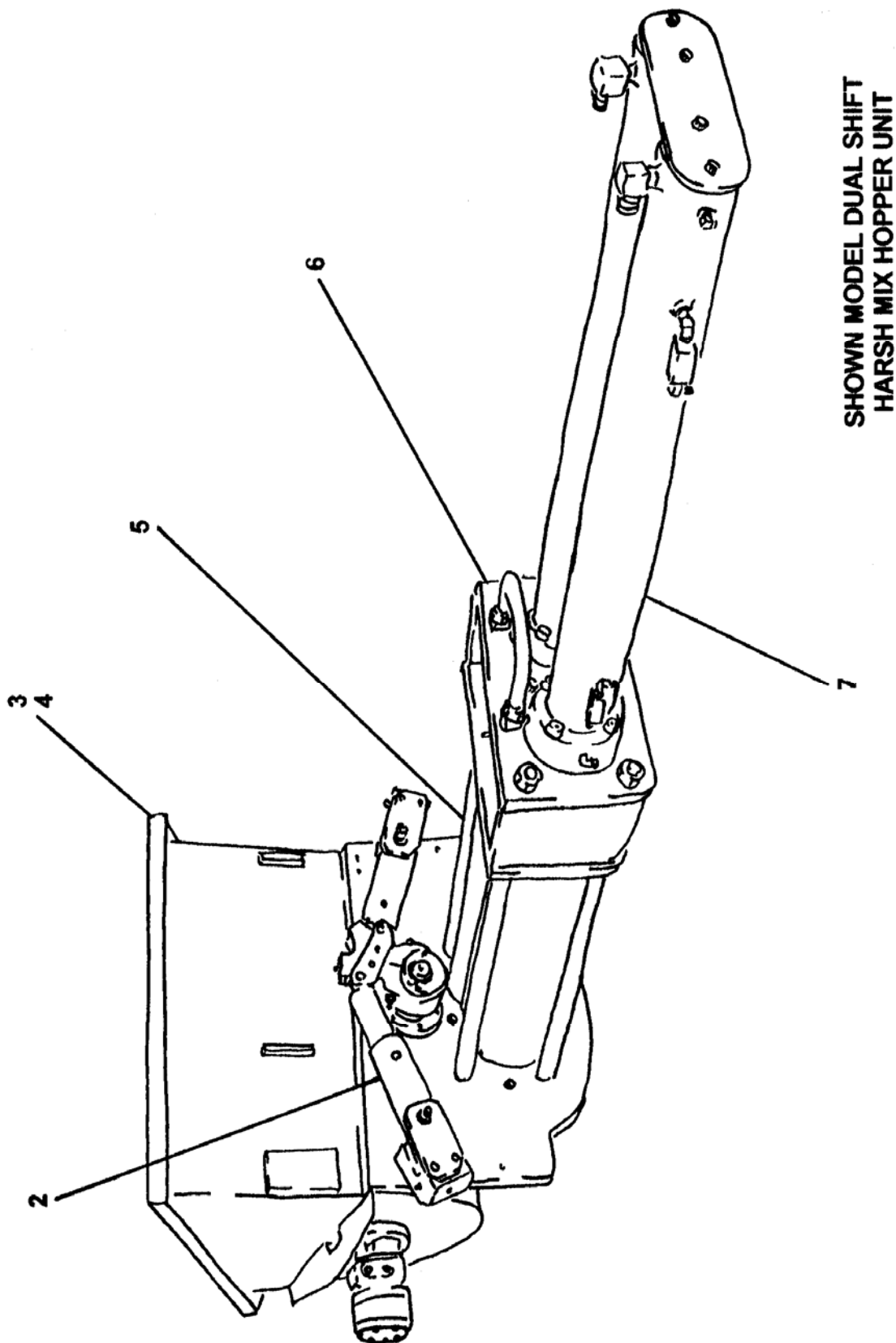
REED TRAILER MOUNTED CONCRETE PUMP **00** MODEL **C50S**
ILLUSTRATED PARTS MANUAL GROUP 60 PUMPING TRAIN INSTALLATION
CONTAINS THE FOLLOWING FIGURES:

- | | |
|------------------|---------------------------------------|
| FIGURE 00 | TABLE OF CONTENTS |
| FIGURE 01 | PUMPING TRAIN INSTALLATION |
| FIGURE 02 | SWING VALVE ASSEMBLY |
| FIGURE 03 | SWING RAM CYLINDER SUB-ASSEMBLY |
| FIGURE 04 | MATERIAL CYLINDER ASSEMBLY |
| FIGURE 05 | FLUSHBOX ASSEMBLY |
| FIGURE 06 | HYDRAULIC DRIVE CYLINDER ASSEMBLY |
| FIGURE 07 | HYDRAULIC DRIVE CYLINDER SUB-ASSEMBLY |



DUAL SHIFT
PUMPING TRAIN INSTALLATION

C50S
PARTS
GROUP 60
FIGURE 01
PAGE 01





DUAL SHIFT PUMPING TRAIN INSTALLATION

C50S
PARTS
GROUP 60
FIGURE 01
PAGE 02

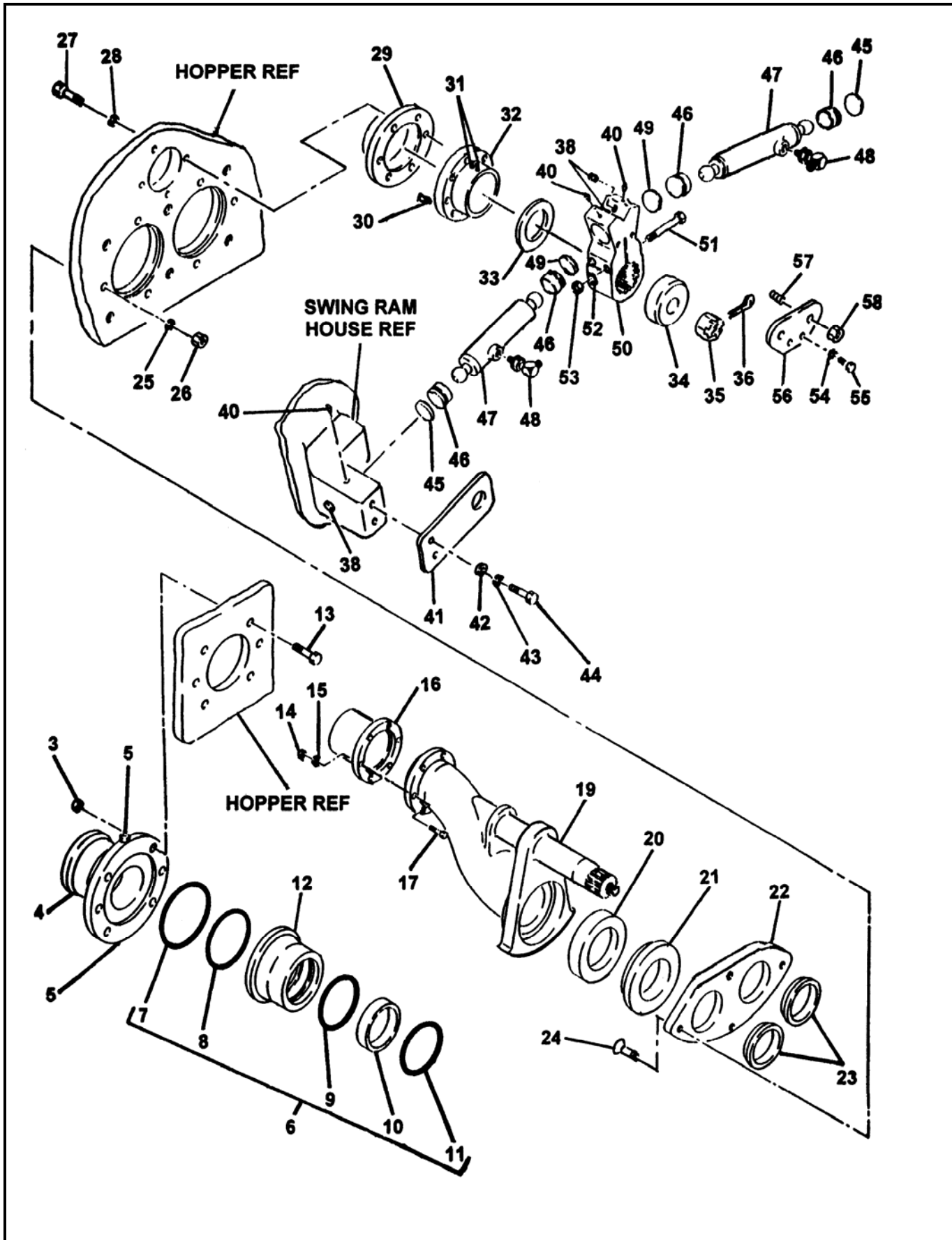
ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	60-01	Installation, Dual Shift Pumping Train (See Group 10, Figure 01 and Figure 04 for NHA)	Ref
2	60-03	• Assembly, Dual Shift Swing Valve (See Group 60, Figure 03 for DET)	1
3	20-01	• Installation, Standard Hopper (See Group 20, Figure 01 for REF)	Ref
4	20-02	• Installation, Harsh Mix Hopper (See Group 20, Figure 02 for REF)	Ref
5	86311	• Assembly, Material Cylinder (See Group 60, Figure 07 for DET)	1
6	60-08	• Assembly, Flushbox (See Group 60, Figure 08 for DET)	1
7	86305	• Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 09 for DET)	1

DASH (-) ITEM NOT ILLUSTRATED

REVISION:

SWING VALVE ASSEMBLY

C50S
PARTS
GROUP 60
FIGURE 02
PAGE 01

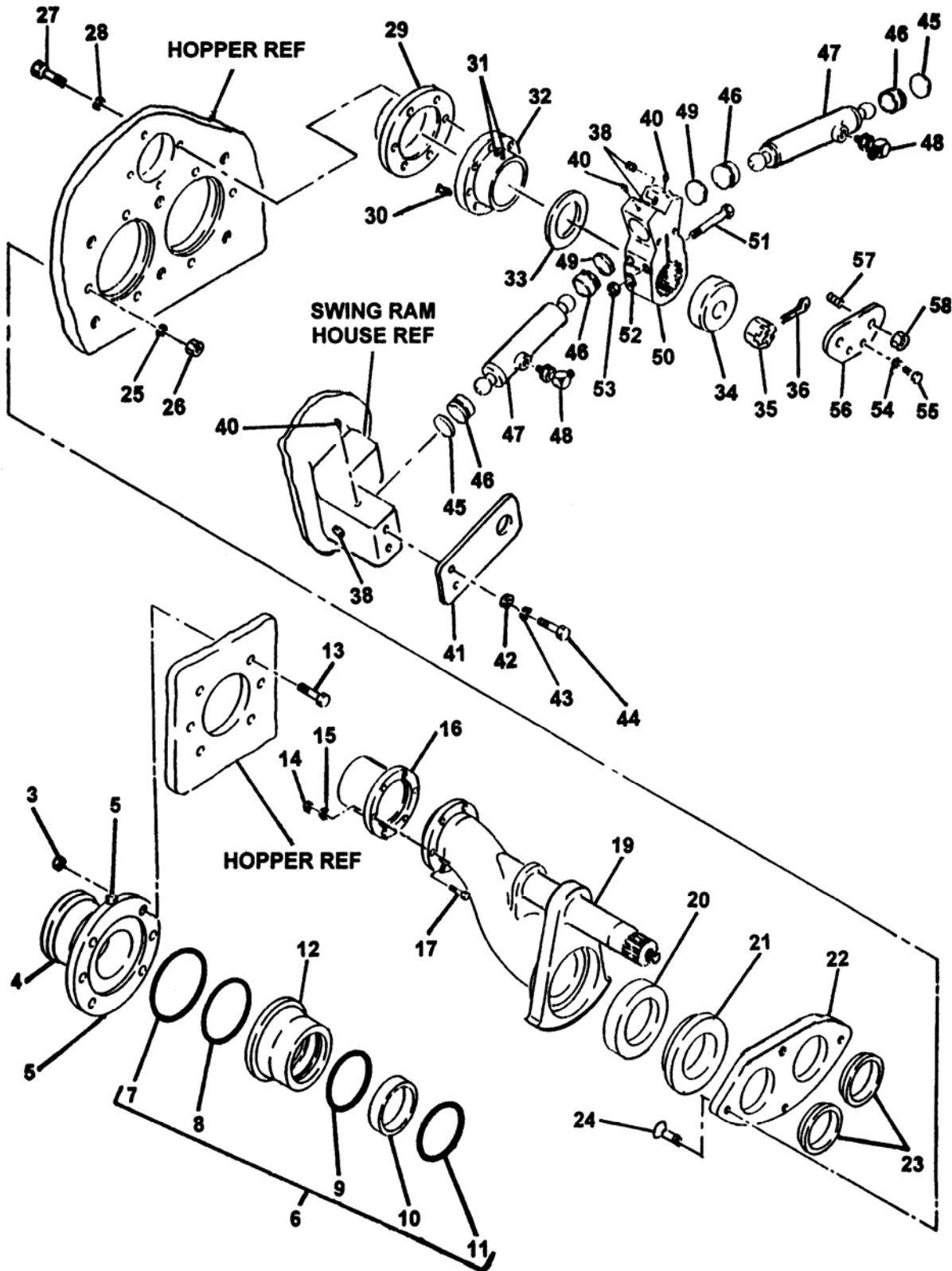


REVISION:

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	60-02	Assembly, Dual Shift Swing Valve (See Group 60, Figure 01 for NHA)	Ref
-2	86321	• Assembly, Outlet Group	1
3		• • Nut	6
4	72482	• • Outlet, Machine 5"	1
5		• • Fitting, Grease	2
6	79895	• • Kit, Outlet Seal	1
7	77761	• • • O-Ring, Large	1
8	77762	• • • O-Ring, Small	1
9	86504	• • • Seal, Modified Outlet Thick	1
10	77763	• • • Band, Guide	1
11	77765	• • • Seal, Outlet Thick	1
12	72309	• • Housing, Outlet Seal	1
13		• • Bolt, Hex	6
14		• • Nut, Nylock (attaching parts)	6
15		• • Washer, Lock (attaching parts)	6
16	70042	• • Outlet, Chromed	1
17		• • Bolt, Hex (attaching parts)	6
-18	86317	• Assembly, Swing Tube Group	1
19	86984	• • Weldment, Swing Tube	1
20	86085	• • Seal, 6 Inch Single Lip	1
21	72310	• • Ring, 6 Inch Single Lip Wear	1
22	86031	• • Plate, Wear	1
23	86086	• • Ring, Anti Chip	2
24	74988	• • Bolt, Universal Kit	1
25		• • Washer, Lock	4
26		• • Nut, Hex	4
27		• • Bolt, Hex	4
28		• • Washer, Lock	4
29	85962	• • Seal, Flange Bearing	1
30		• • Pin, Dowel	1
31		• • Fitting, Grease 90	2
32	85133	• • Bearing, 3 Inch Spline Flange	1
33	85294	• • Washer, Thrust	1
34	86985	• • Spacer, Swing Tube Nut	1
35	87012	• • Nut, Swing Tube	1
36		• • Pin, Cotter	1
-37	87339	• Assembly, Swing Tube Dual Shift Group	1
38		• • Plug, Pipe	4
39	86052	• • Pin, Spring	4
40		• • Fitting, Grease 90	2
41	86441	• • Retainer, Swing Ram	2
		DASH (-) ITEM NOT ILLUSTRATED	

SWING VALVE ASSEMBLY

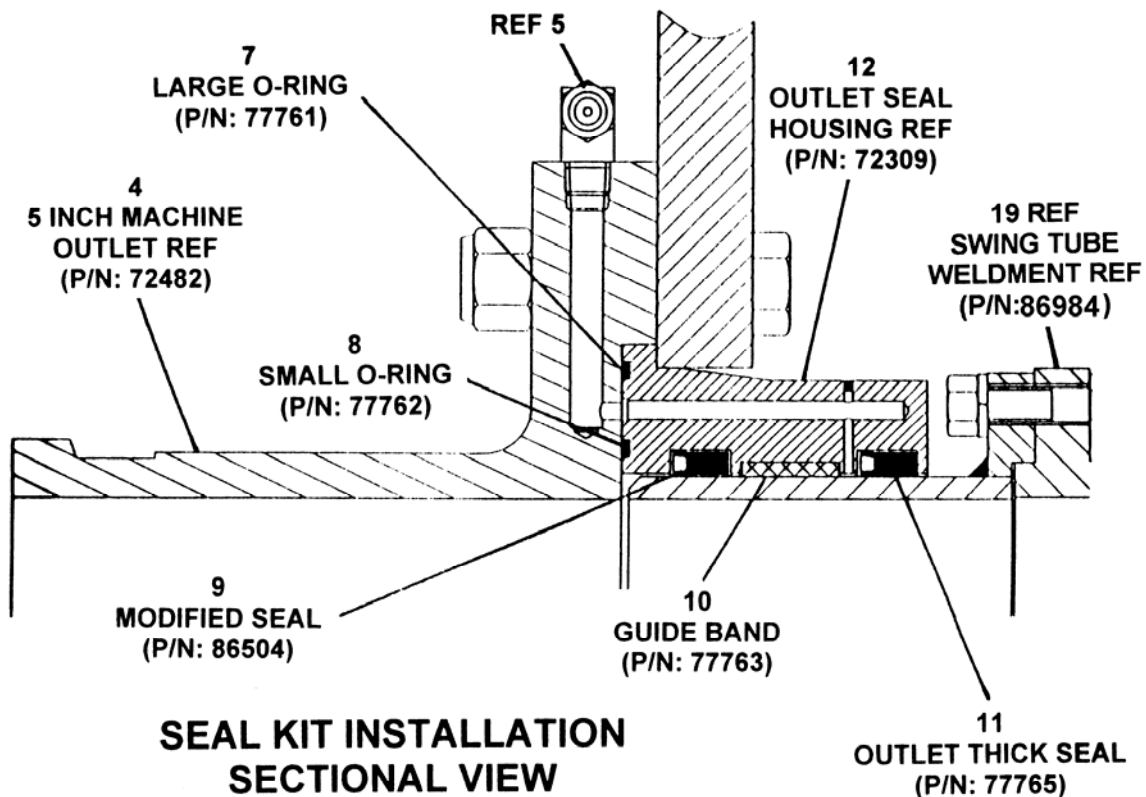
C50S
PARTS
GROUP 60
FIGURE 02
PAGE 03



REVISION:

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
42		• • Washer, Flat (attaching parts)	4
43		• • Washer, Lock (attaching parts)	4
44		• • Bolt, Hex (attaching parts)	4
45	75501	• • Spacer	2
46	76798	• • Socket, Ball	4
47	87333	• • Assembly, Dual Shift Swing Ram Cylinder (See Group 60, Figure 03 for DET)	1
48	75502	• • Fitting, 90	2
49	75501	• • Spacer	2
50	85956	• • Crank, 3 Inch Dual Shift Splined Bell	1
51		• • Bolt, Hex (attaching parts)	2
52		• • Washer, SPL Lock (attaching parts)	2
53		• • Nut, Hex (attaching parts)	2
54		• • Washer, Lock	2
55	86283	• • Screw, Set	2
56	86282	• • Retainer, Dual Shift Cylinder	1
57		• • Stud	2
58		• • Nut, Hex	2

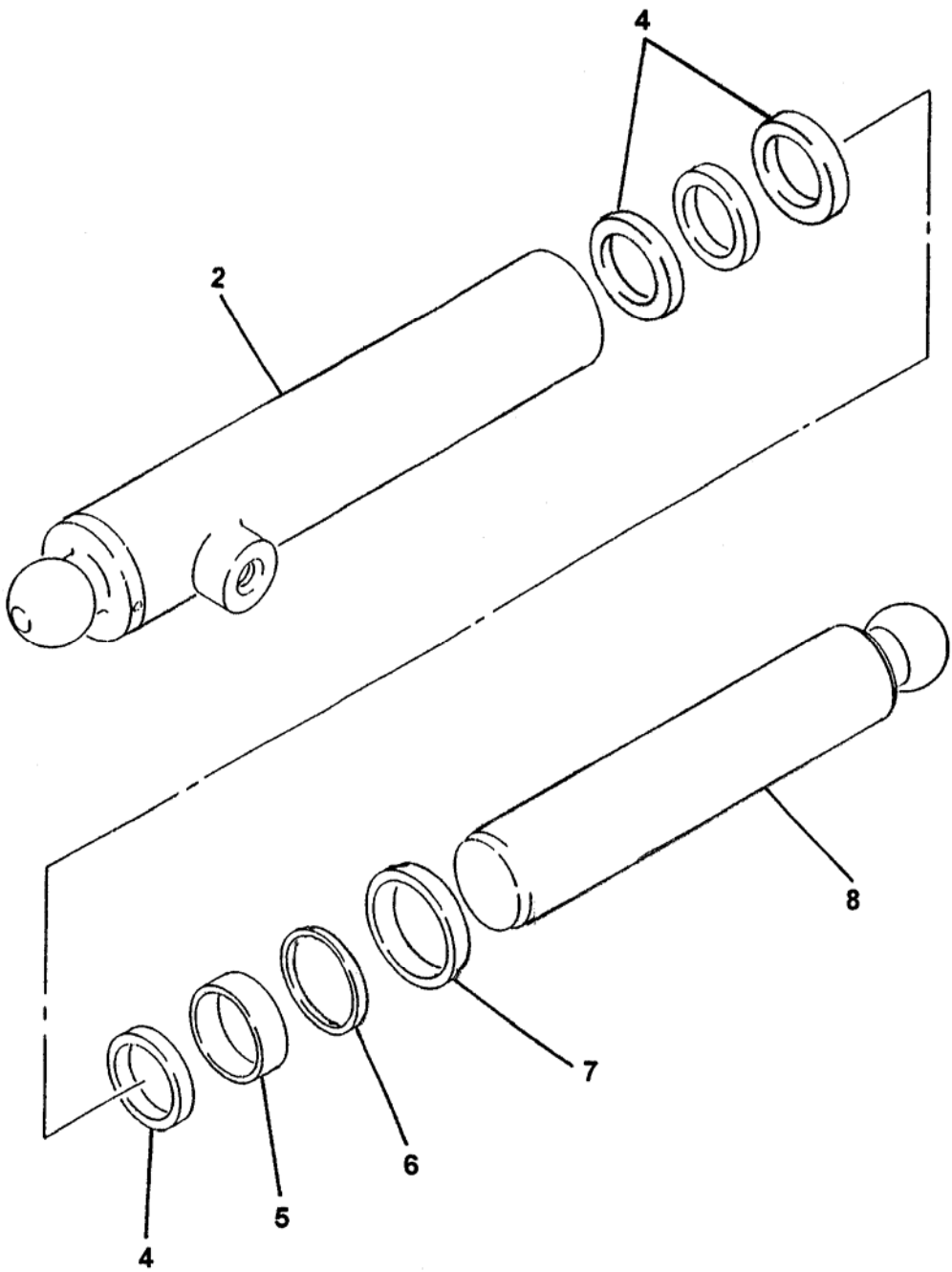
DASH (-) ITEM NOT ILLUSTRATED





DUAL SHIFT
SWING RAM CYLINDER ASSEMBLY

C50S
PARTS
GROUP 60
FIGURE 03
PAGE 01





DUAL SHIFT SWING RAM CYLINDER ASSEMBLY

C50S
PARTS
GROUP 60
FIGURE 03
PAGE 02

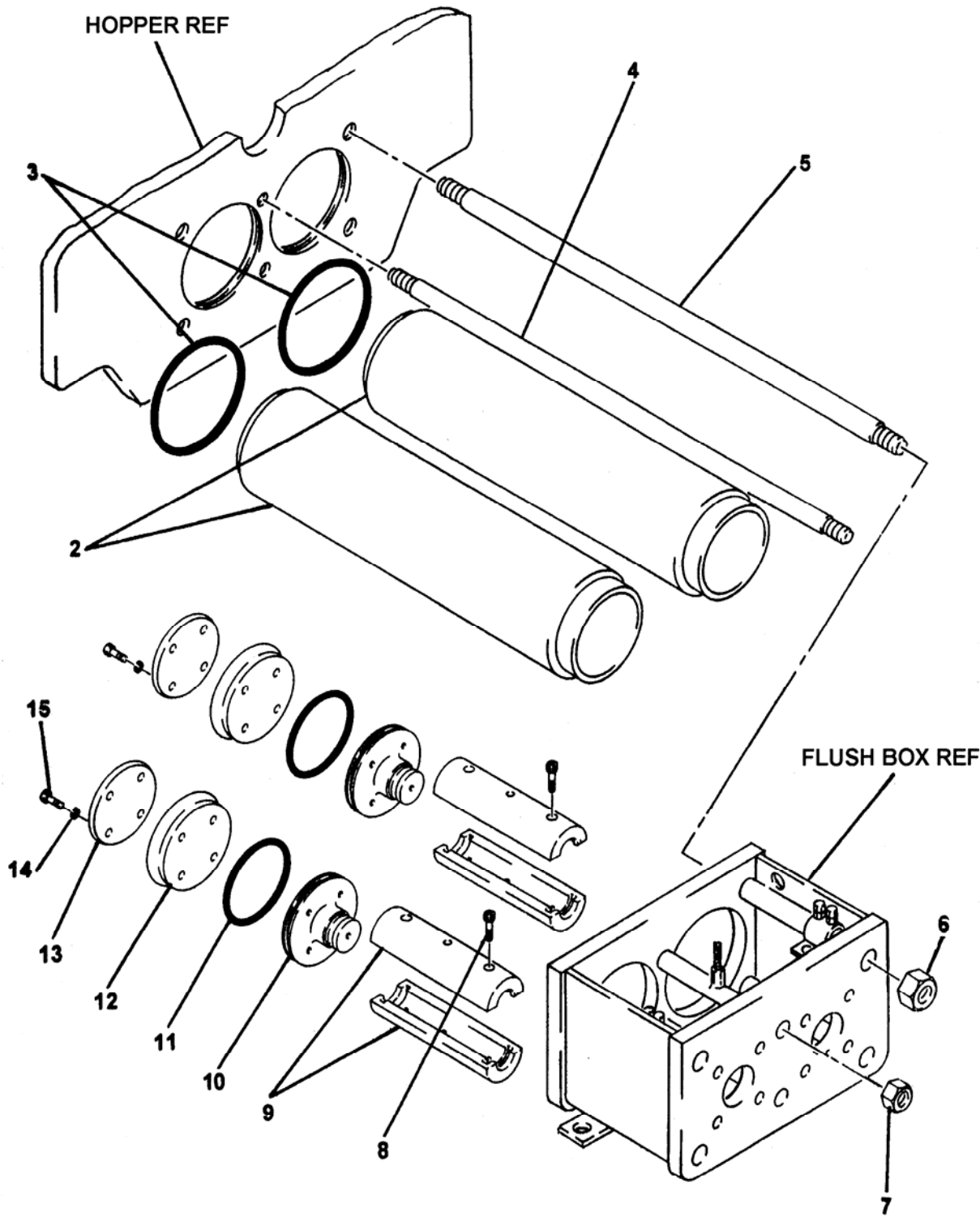
ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	87333	Assembly, Swing Ram Cylinder (See Group 60, Figure 02 for NHA)	Ref
2		• Weldment, Cylinder Case	1
-3	87333-SK	• Kit, Seal	1
4		• • Ring, Wear	1
5		• • U-Cup	1
6		• • Ring, Back-Up	4
7		• • Wiper, Rod	1
8		• • Weldment, Cylinder Rod	1
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:



MATERIAL CYLINDER ASSEMBLY

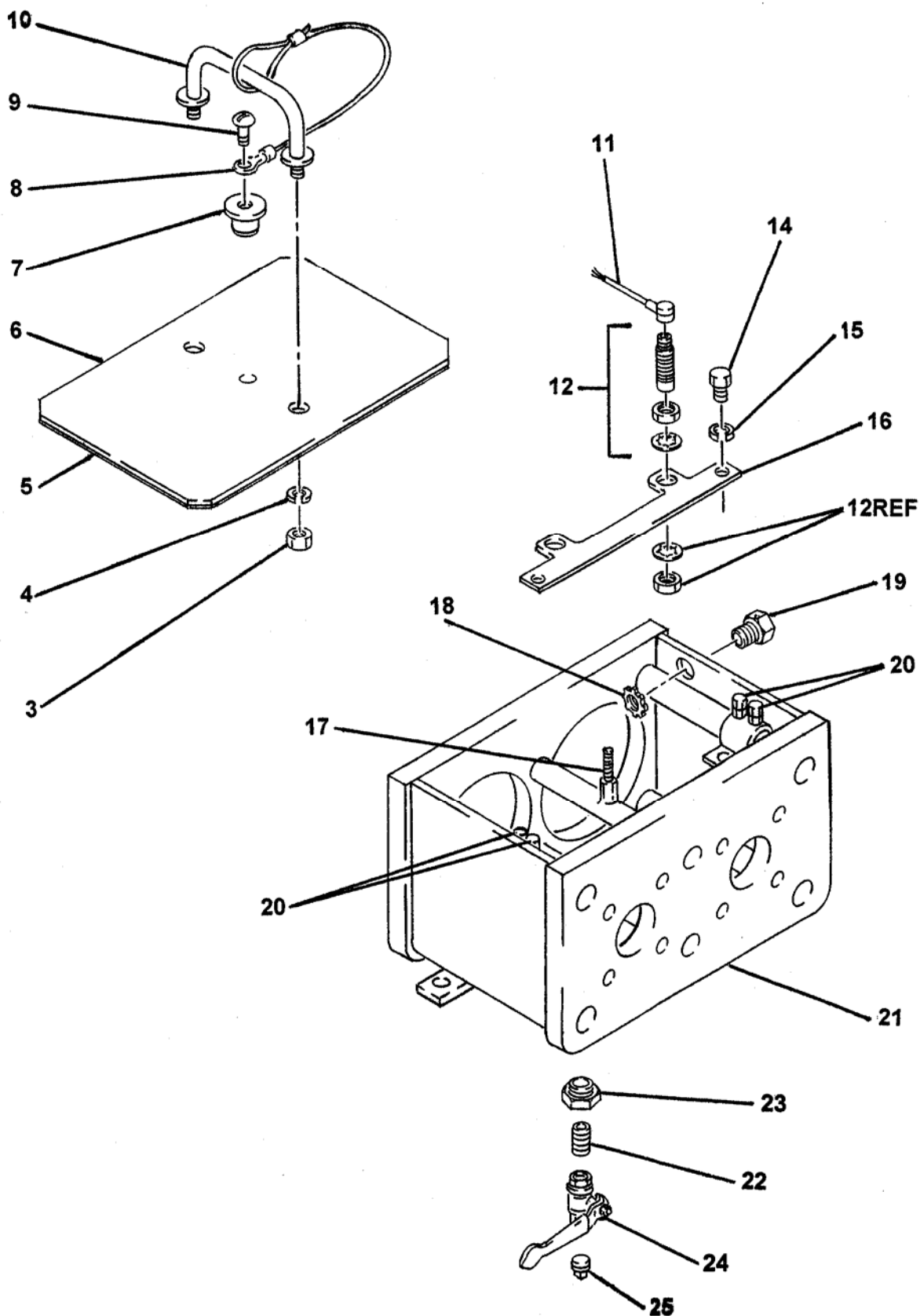
C50S
PARTS
GROUP 60
FIGURE 04
PAGE 01



REVISION:

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	86311	Assembly, Material Cylinder (See Group 60, Figure 01 for DET)	Ref
2	86147	• Cylinder, Material	2
3	86149	• O-Ring, Material Cylinder	2
4	86023	• Rod, Tie	2
5	86022	• Rod, Tie	4
6		• Nut, Hex (attaching parts)	4
7		• Nut, Hex (attaching parts)	2
8		• Screw, Cap	4
9	86024	• Coupling, Piston	2
10	77194	• Adapter, 6 Inch Piston	2
11	77120	• Band, Guide 6 Inch	2
12	70048	• Cup, 6 Inch Piston	2
13	70057	• Plate, 6 Inch Piston	2
14		• Washer, Star (attaching parts)	8
15		• Bolt, Hex (attaching parts)	8

DASH(-) ITEM NOT ILLUSTRATED

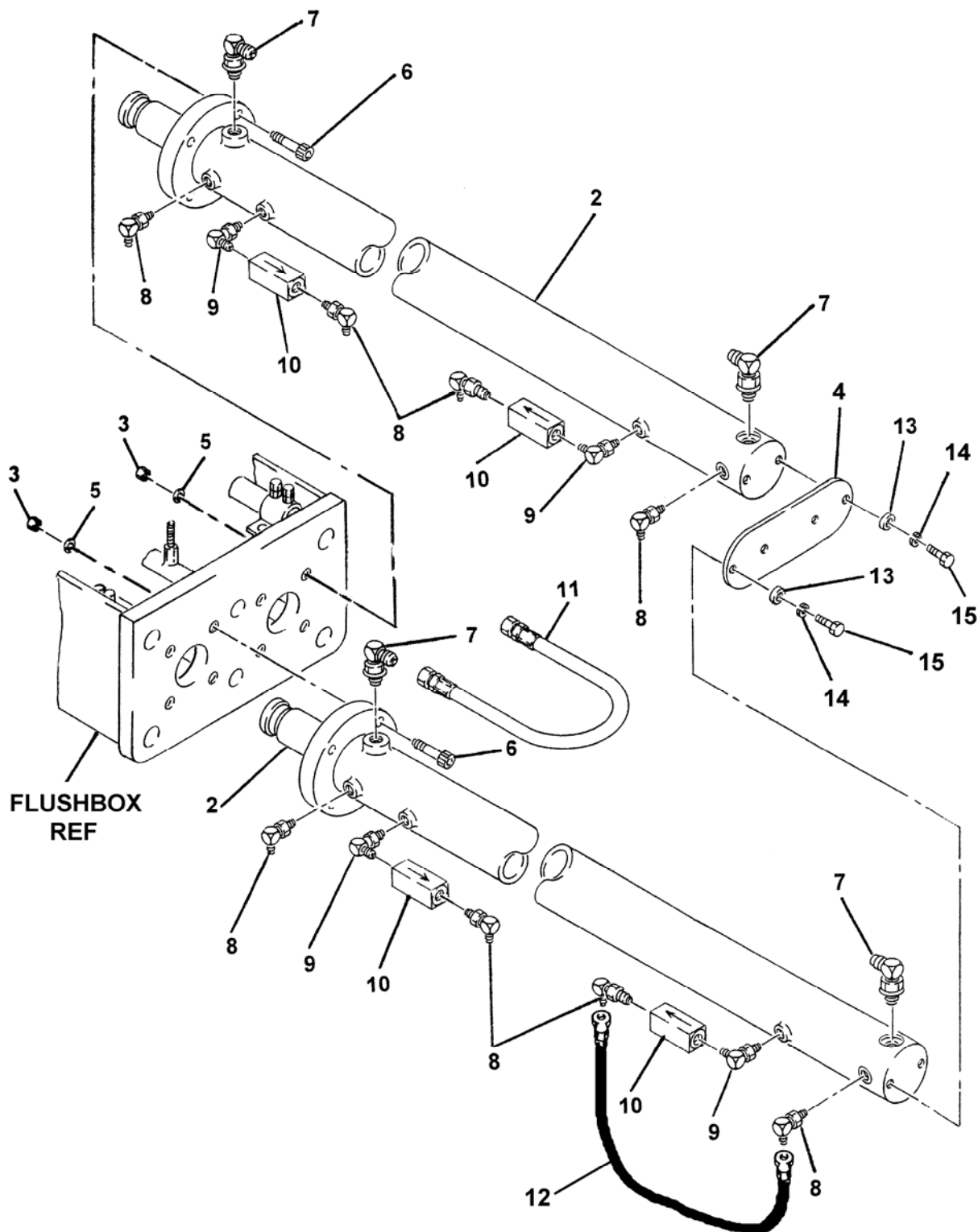


ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	60-05	Assembly, Flushbox (See Group 60, Figure 01 for NHA)	Ref
2	86106	• Assembly, Flush Box Cover	1
3		• • Nut, Hex	2
4		• • Washer, Lock	2
5	13257	• • Weatherstrip, Rubber	A/R
6	86010	• • Weldment, Flush Box Cover	1
7	86105	• • Knob	1
8	800418	• • Lanyard	1
9		• • Screw, Rd Hd	1
10	79056	• • Handle, Splash Guard	1
11	77990	• Cable, Proximity Switch	2
12	77998	• Sensor, Proximity Switch	2
-13	86307	• Assembly, 6 Inch Flush Box Group	1
14		• • Bolt, Hex	2
15		• • Washer, Lock	2
16	86006	• • Bracket, Proximity Switch	1
17	86665	• • Stud	1
18	10528	• • Nut	1
19	10522	• • Conduit, Fitting (Proximity wires must be removed to replace fitting)	1
20		• • Bolt, Hex	4
21	86093	• • Weldment, 6 Inch Flush Box	1
22	10224	• Bushing, Hex	1
23	10355	• Nipple	1
24	56413	• Valve, Ball	1
25	74944	• Plug	1
		DASH (-) ITEM NOT ILLUSTRATED	



HYDRAULIC DRIVE
CYLINDER ASSEMBLY

C50S
PARTS
GROUP 60
FIGURE 06
PAGE 01



REVISION:



HYDRAULIC DRIVE CYLINDER ASSEMBLY

C50S
PARTS
GROUP 60
FIGURE 06
PAGE 02

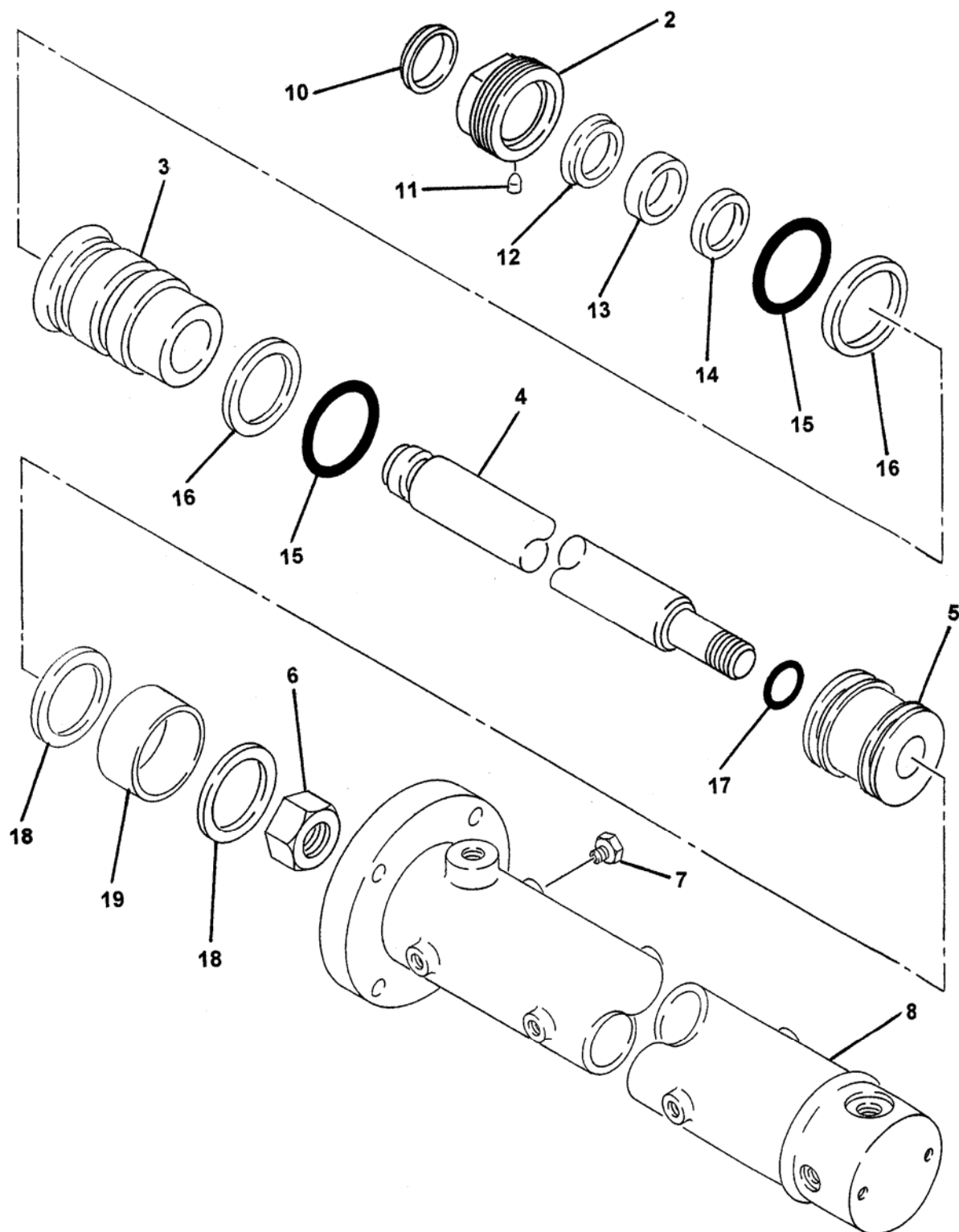
ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	60-06	Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 01 for NHA)	Ref
2	86222	• Sub-Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 07 for DET)	1
3		• Nut, Hex (attaching parts)	8
4	86544	• Plate, End	1
5		• Washer, SAE (attaching parts)	8
6		• Bolt (attaching parts)	8
7		• Fitting, 90°	4
8		• Fitting, 90°	8
9		• Fitting, 90°	4
10	78961	• Valve, Check	4
11	85427	• Assembly, Tube	1
12	85659-002	• Assembly, Hose	4
13		• Washer, Flat (attaching parts)	4
14		• Washer, Lock (attaching parts)	4
15		• Bolt, Hex (attaching parts)	4
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:



HYDRAULIC DRIVE
CYLINDER SUB-ASSEMBLY

C50S
PARTS
GROUP 60
FIGURE 07
PAGE 01





HYDRAULIC DRIVE
CYLINDER SUB-ASSEMBLY

C50S
PARTS
GROUP 60
FIGURE 07
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	86222	Sub-Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 06 for NHA)	Ref
2		• Nut, Retaining	1
3		• Rod, Cylinder	1
4		• Retainer	1
5		• Piston	1
6		• Weldment, Cylinder Barrel	1
-7	86222-SKTX	• Kit, Seal	1
8		• • Wiper, Rod	1
9		• • Bearing, Rod Bronze	1
10		• • Seal, Rod	1
11		• • Seal, Static	1
12		• • Seal, Static	1
13		• • Seal, Piston	2
14		• • Ring, Wear	2
15		• • Nut, Piston	1
16		• Plug	4

DASH (-) ITEM NOT ILLUSTRATED



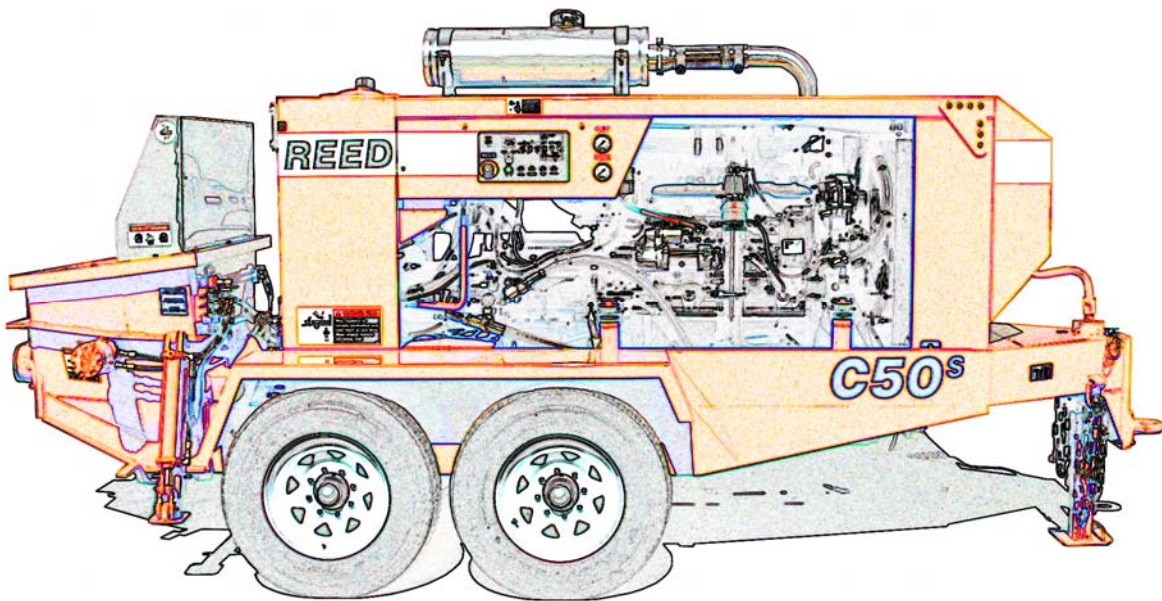
TRAILER MOUNTED PUMP 00 MODEL C50S
GROUP 60 PUMPING TRAIN INSTALLATION

C50S
PARTS
GROUP 60
FIGURE 08
PAGE 01

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REED TRAILER MOUNTED CONCRETE PUMP 00 MODEL C50S ILLUSTRATED PARTS MANUAL GROUP 70 FRAME INSTALLATION CONTAINS THE FOLLOWING FIGURES:

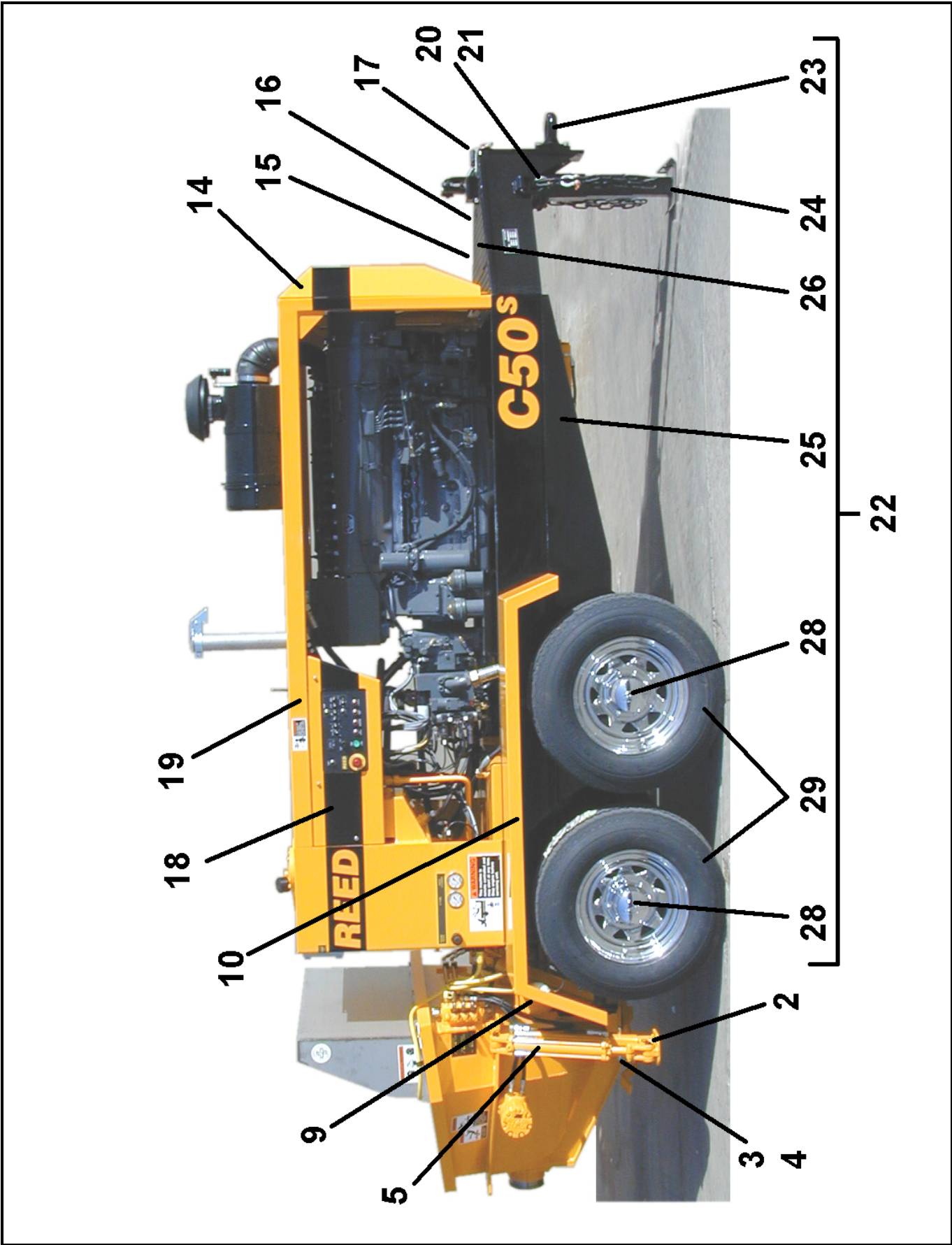
- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** FRAME INSTALLATION
- FIGURE 02** HYDRAULIC OUTRIGGER CYLINDER ASSEMBLY
- FIGURE 03** HUB AND BRAKE ASSEMBLY
- FIGURE 04** NON-OPERATOR SIDE ELECTRIC BRAKE ASSEMBLY
- FIGURE 05** OPERATOR SIDE ELECTRIC BRAKE ASSEMBLY





FRAME INSTALLATION

C50S
PARTS
GROUP 70
FIGURE 01
PAGE 01



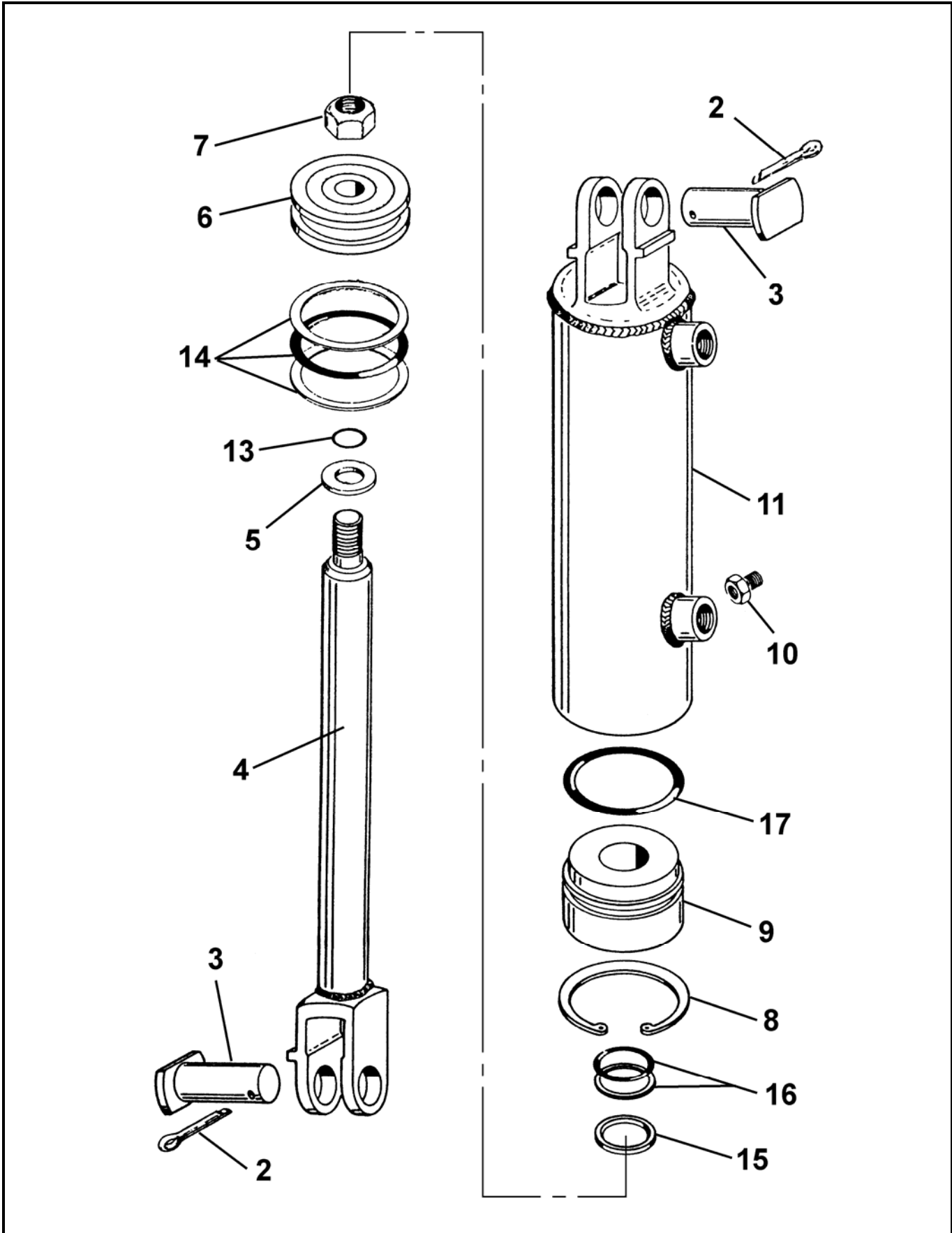
REVISION:

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	70-01	Installation, Frame (See Group 10, Figure 01 for NHA)	Ref
2	86553	• Weldment, Outrigger Inner	2
3	85595	• Pin	2
4	800418	• Lanyard, Pin	2
5	86574	• Assembly, Hydraulic Outrigger Cylinder (See Group 70, Figure 02 for REF)	2
-6	85685	• Tube, Hydraulic Outrigger	1
-7	88686	• Tube, Hydraulic Outrigger	1
-8	801902-020	• Clamp, Tube	4
9	72948	• Light, Tail	2
10	85394	• Weldment, Right Fender	1
-11	85395	• Weldment, Left Fender	1
-12	85438	• Tube, Hydraulic Shift Cylinder	1
-13	85439	• Tube, Hydraulic Shift Cylinder	1
14	85406	• Cover, Front	1
15	86532	• Assembly, Trailer Wiring Harness (See Schematic Section for REF)	1
16	72813	• Grommet, Tool Box	1
17	72949	• Grommet, Trailer	5
18	87449	• Cover, Control Box	1
19	87447	• Weldment, Lifting Structure	1
20	87086	• Chain Assembly	2
20A	86730	• • Chain-5FT	2
21	87085	• • Shackle-Connector, Chain	4
22	87002	• Assembly, Frame	1
23	87037	• • Drawbar	1
24	85123	• • Weldment, Jack	1
25	86991	• • Weldment, Frame	1
26	85636	• • • Cover, Tool Box	1
27	85383	• • Axle	2
28	70-03	• • Assembly, Hub and Brake (See Group 70, Figure 03 for DET)	4
29	85423	• • Assembly, Wheel and Tire	4
-30	10196	• Lok, Trim 1.5 FT	1
-31	73613	• Seal, Trim 6 FT	1
-32	13257	• Weatherstripping-24 Inches	1
-33	85405	• Weatherstripping-24 Inches	1
		DASH (-) ITEM NOT ILLUSTRATED	



HYDRAULIC OUTRIGGER
CYLINDER ASSEMBLY

C50S
PARTS
GROUP 70
FIGURE 02
PAGE 01



REVISION:



HYDRAULIC OUTRIGGER CYLINDER ASSEMBLY

C50S
PARTS
GROUP 70
FIGURE 02
PAGE 02

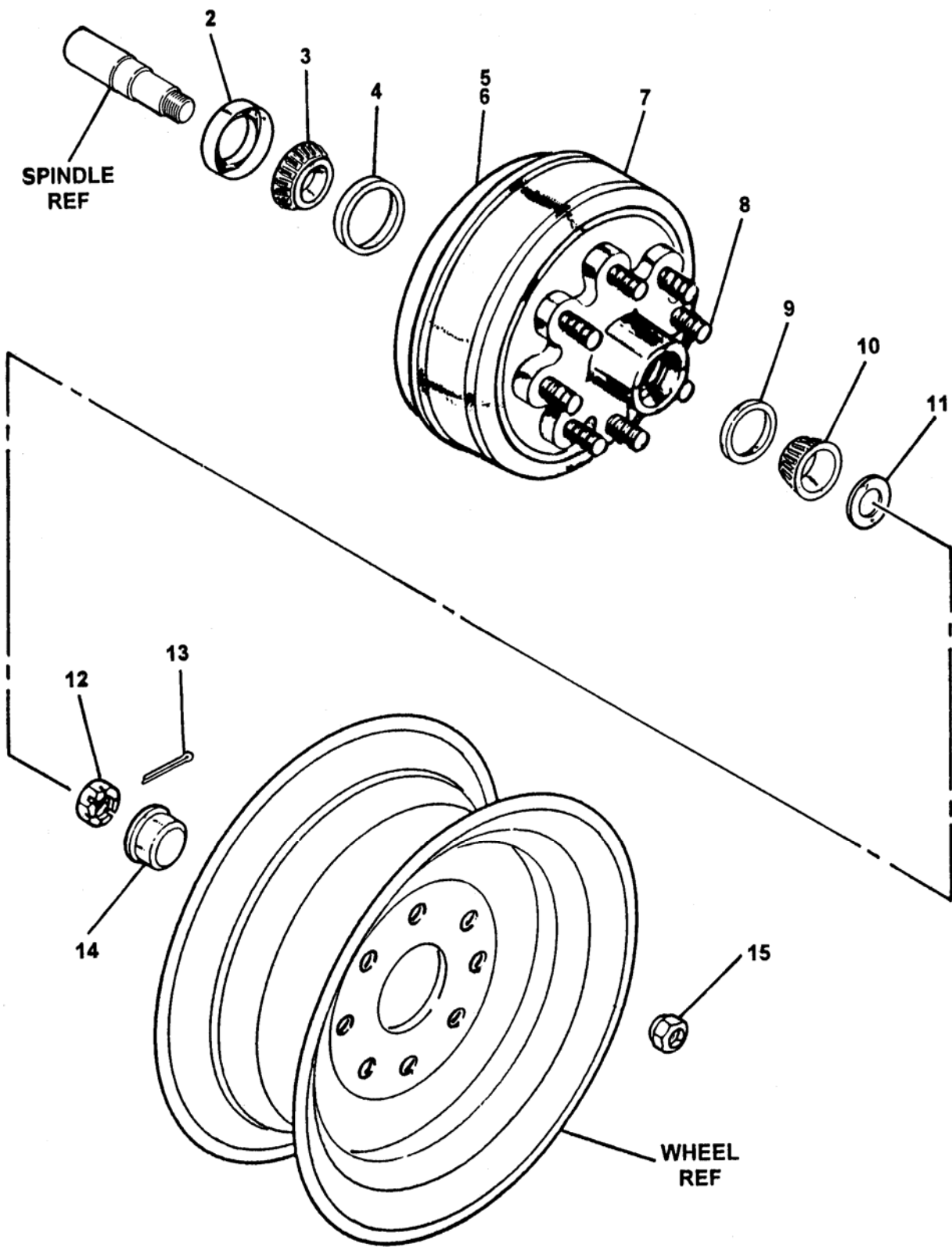
ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	86574	Assembly, Hydraulic Outrigger Cylinder (See Group 70, Figure 01 for NHA)	Ref
2		• Pin, Safety	2
3		• Pin, Clevis	2
4		• Assembly, Shaft	1
5		• Washer, Steel	1
6		• Piston	1
7		• Nut, Piston Lock	1
8		• Ring, Head Lock	1
9		• Head	1
10		• Screw, Head Set	1
11		• Assembly, Tube	1
-12	86574-SK	• Kit, Seal	1
13		• • O-Ring, Small	1
14		• • Sub-Assembly, Piston O-Ring	1
15		• • Wiper, Rod	1
16		• • Packing, Shaft (Pair)	1
17		• • O-Ring, Head	1
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:



HUB AND BRAKE ASSEMBLY

C50S
PARTS
GROUP 70
FIGURE 03
PAGE 01



REVISION:

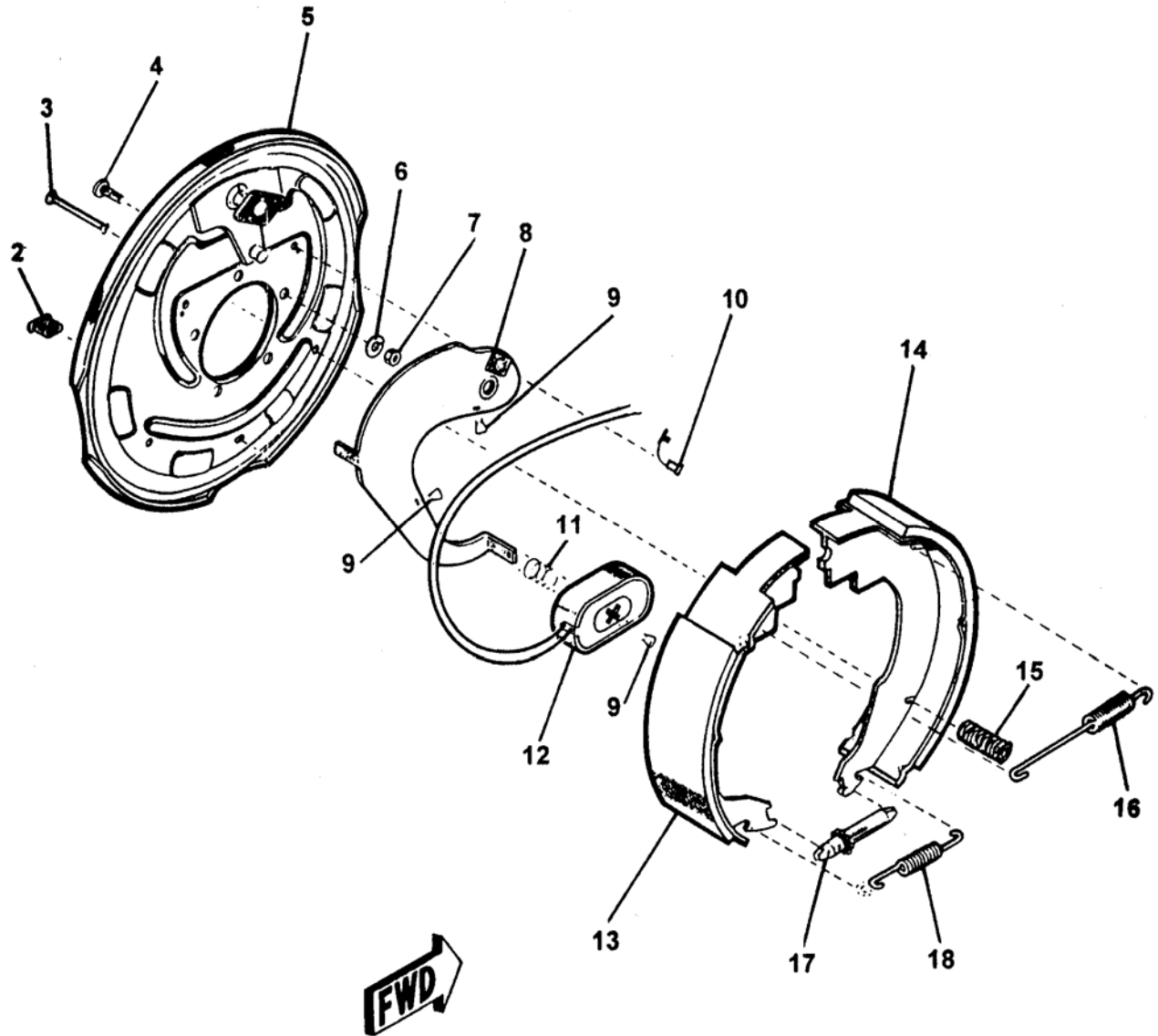


HUB AND BRAKE ASSEMBLY

C50S
PARTS
GROUP 70
FIGURE 03
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	70-03	Assembly, Hub and Brake (See Group 70, Figure 01 for NHA)	Ref
2	86709	• Seal, Double Lip Grease	2
3	71094	• Bearing, Inner	2
4	71092	• Race, Inner Bearing	2
5	71056-L	• Assembly, Non-Operator Electric Brake (See Group 70, Figure 04 for DET)	1
6	71056-R	• Assembly, Operator Electric Brake (See Group 70, Figure 05 for DET)	1
7	86717	• Assembly, Drum & Hub	2
8	86716	• Stud, Wheel	16
9	86710	• Race, Outer Bearing	2
10	71098	• Bearing, Outer	2
11	86711	• Washer, Spindle	2
12	86712	• Nut, Spindle	2
13	86713	• Pin, Cotter	2
14	86714	• Cap, Dust	2
15	86715	• Nut, Wheel	16
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:





NON OPERATOR SIDE ELECTRIC BRAKE ASSEMBLY

C50S
PARTS
GROUP 70
FIGURE 04
PAGE 02

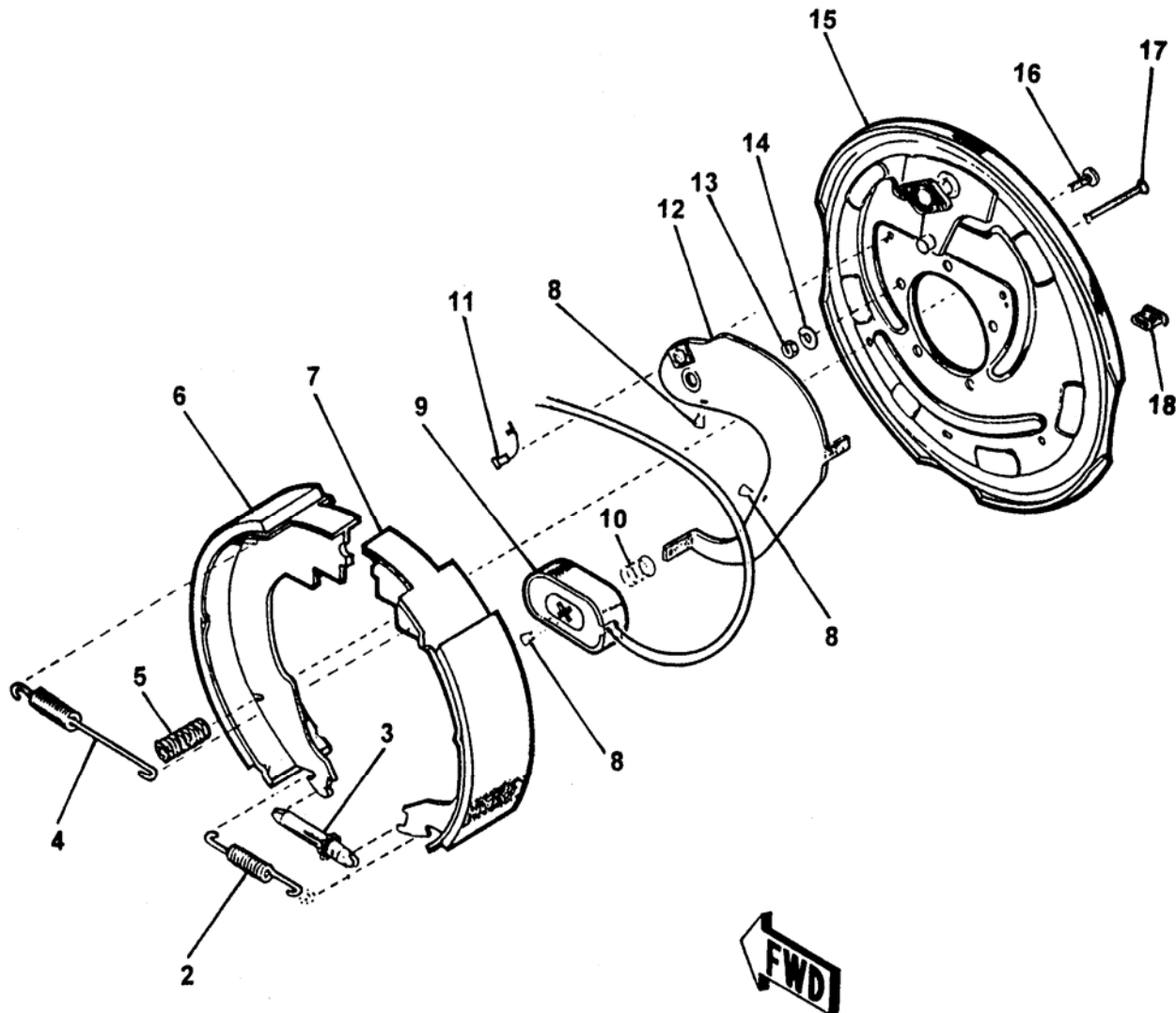
ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	71056-L	Assembly, Non-Operator Side Electric Brake (See Group 70, Figure 03 for NHA)	Ref
2		• Slot, Plug Adjust	1
3		• Pin, Shoe Hold down	1
4		• Stud, Brake Mounting	5
5		• Assembly, Baking Plate	1
6		• Washer, Brake Lock	5
7		• Nut, Brake Mounting	5
8		• Lever, Non-Operator Side	1
9		• Clip, Wire and Magnet	3
10		• Relief, Strain	2
11		• Spring, Magnet	1
12		• Sub-Assembly, Magnet	1
13		• Shoe and Lining, Primary	1
14		• Shoe and Lining, Secondary	1
15		• Spring, Shoe Hold down	1
16		• Spring, Shoe Retractor	1
17		• Sub-Assembly, Adjuster Screw	1
18		• Spring, Adjuster Screw	1
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:



OPERATOR SIDE
ELECTRIC BRAKE ASSEMBLY

C50S
PARTS
GROUP 70
FIGURE 05
PAGE 01



REVISION:



OPERATOR SIDE ELECTRIC BRAKE ASSEMBLY

C50S
PARTS
GROUP 70
FIGURE 05
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	71056-R	Assembly, Operator Side Electric Brake (See Group 70, Figure 03 for NHA)	Ref
2		• Spring, Adjuster Screw	1
3		• Sub-Assembly, Adjuster Screw	1
4		• Spring, Shoe Retractor	1
5		• Spring, Shoe Hold down	1
6		• Shoe and Lining, Secondary	1
7		• Shoe and Lining, Primary	1
8		• Clip, Wire and Magnet	3
9		• Sub-Assembly, Magnet	1
10		• Spring, Magnet	1
11		• Relief, Strain	2
12		• Lever, Operator Side	1
13		• Nut, Brake Mounting	5
14		• Washer, Brake Lock	5
15		• Assembly, Baking Plate	1
16		• Stud, Brake Mounting	5
17		• Pin, Shoe Hold down	1
18		• Slot, Plug Adjust	1
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:



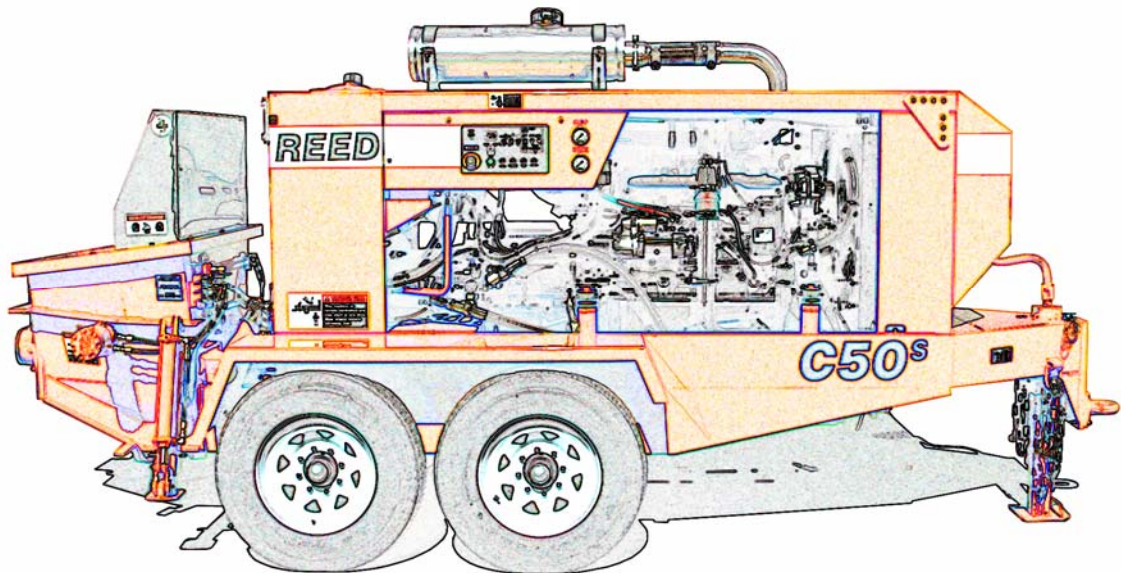
TRAILER MOUNTED PUMP 00 MODEL C50S
GROUP 70 FRAME INSTALLATION

C50S
PARTS
GROUP 70
FIGURE 06
PAGE 01

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REED TRAILER MOUNTED CONCRETE PUMP 00 MODEL C50S ILLUSTRATED PARTS MANUAL GROUP 80 OPTIONAL INSTALLATION CONTAINS THE FOLLOWING FIGURES:

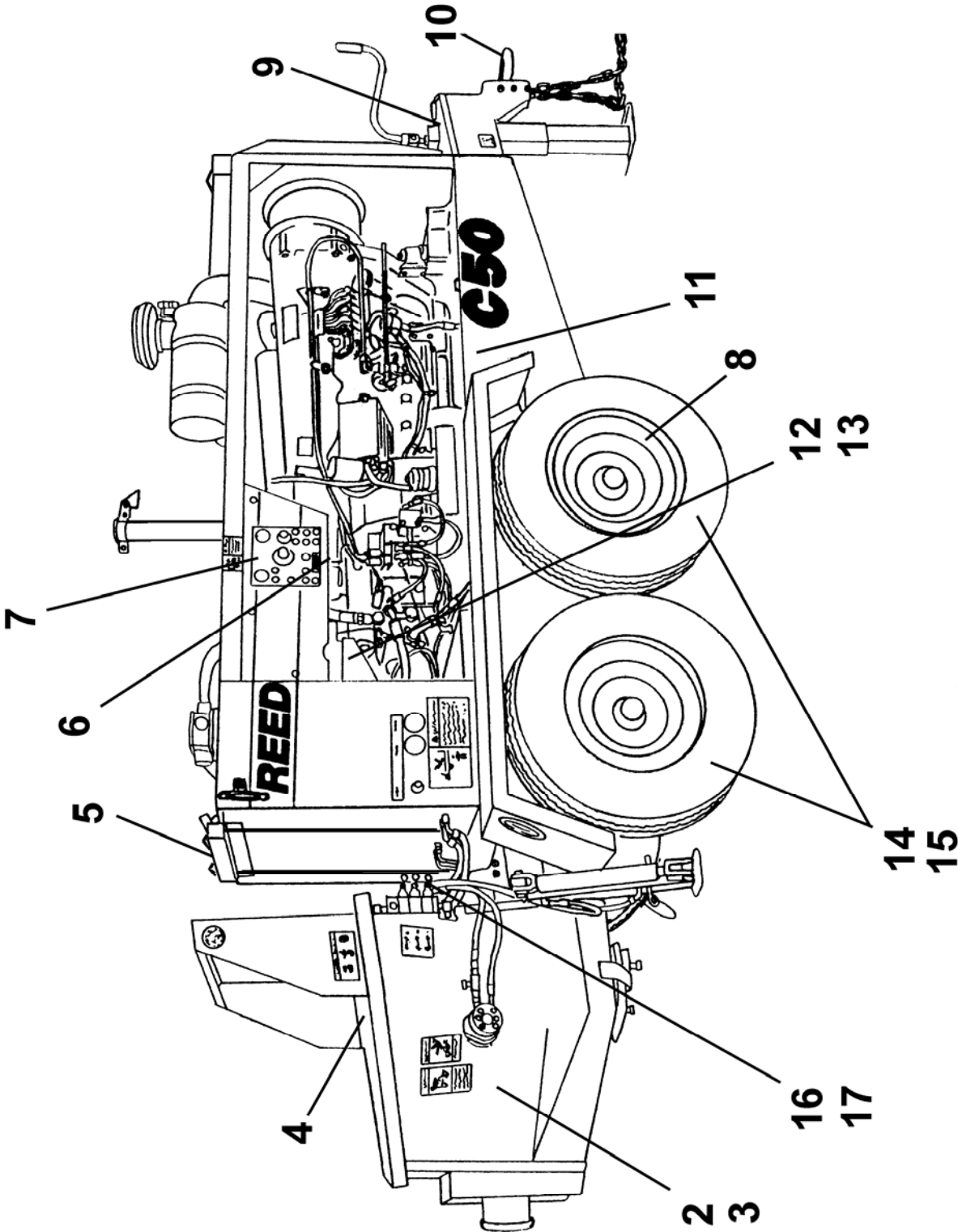
FIGURE 00	TABLE OF CONTENTS
FIGURE 01	OPTIONAL INSTALLATION
FIGURE 02	LUBE SYSTEM ASSEMBLY
FIGURE 03	12 VOLT LUBE PUMP ASSEMBLY
FIGURE 04	HOPPER VIBRATOR ASSEMBLY
FIGURE 05	CHROME WHEEL ASSEMBLY
FIGURE 06	OPTIONAL TOOL KIT ASSEMBLY
FIGURE 07	ACTUATOR BRAKES ASSEMBLY
FIGURE 08	WASH PUMP ASSEMBLY
FIGURE 09	WASH WATER PUMP ASSEMBLY
FIGURE 10	WASH PUMP MOTOR ASSEMBLY
FIGURE 11	ACCUMULATOR CHARGE KIT
FIGURE 12	NON-OPERATOR SIDE HYDRAULIC BRAKE ASSEMBLY
FIGURE 13	OPERATOR SIDE HYDRAULIC BRAKE ASSEMBLY
FIGURE 14	1 SPOOL VALVE ASSEMBLY
FIGURE 15	1 SPOOL VALVE SUB-ASSEMBLY
FIGURE 16	2 SPOOL VALVE ASSEMBLY
FIGURE 17	2 SPOOL VALVE SUB-ASSEMBLY





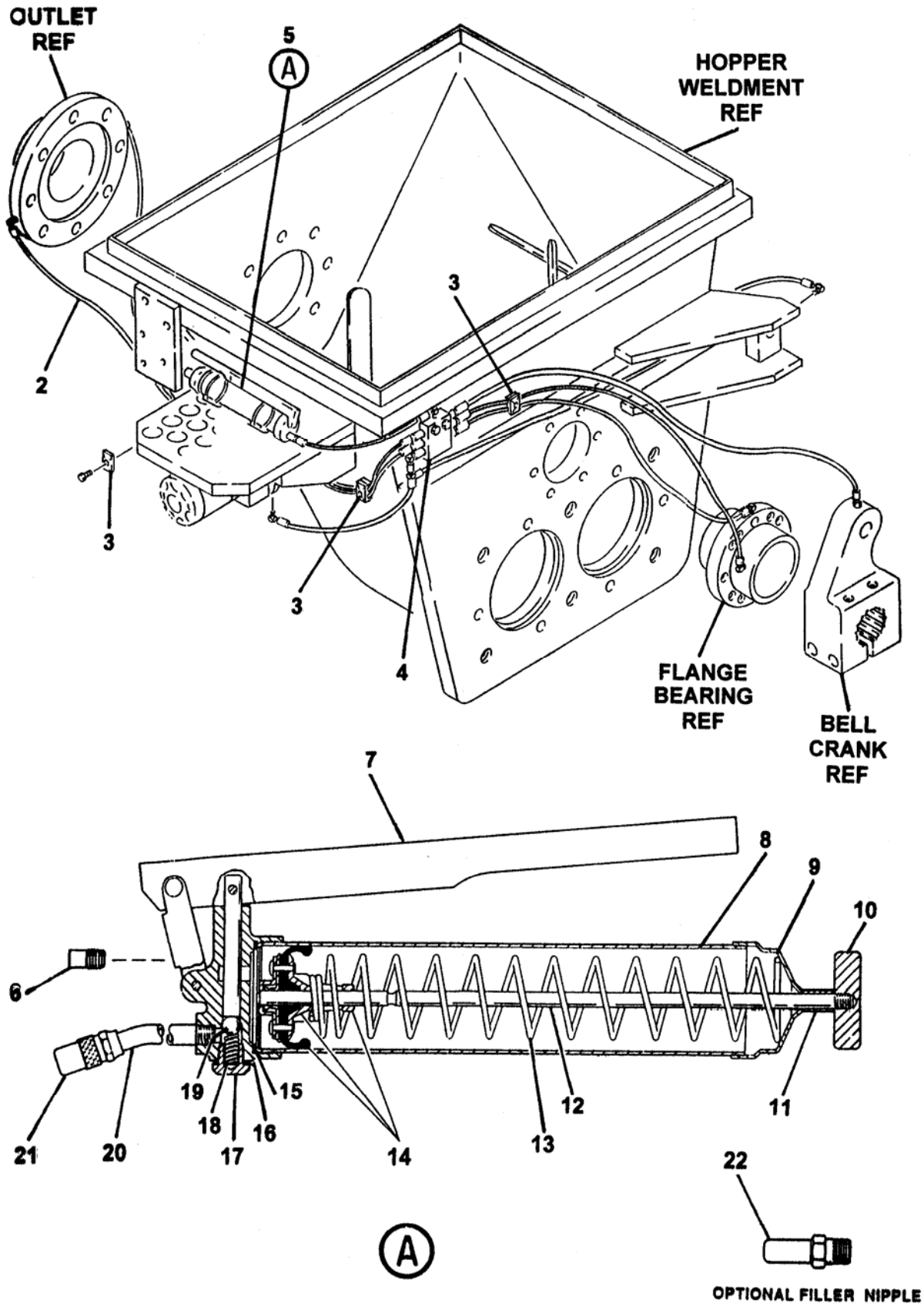
OPTIONAL INSTALLATION

C50S
PARTS
GROUP 80
FIGURE 01
PAGE 01

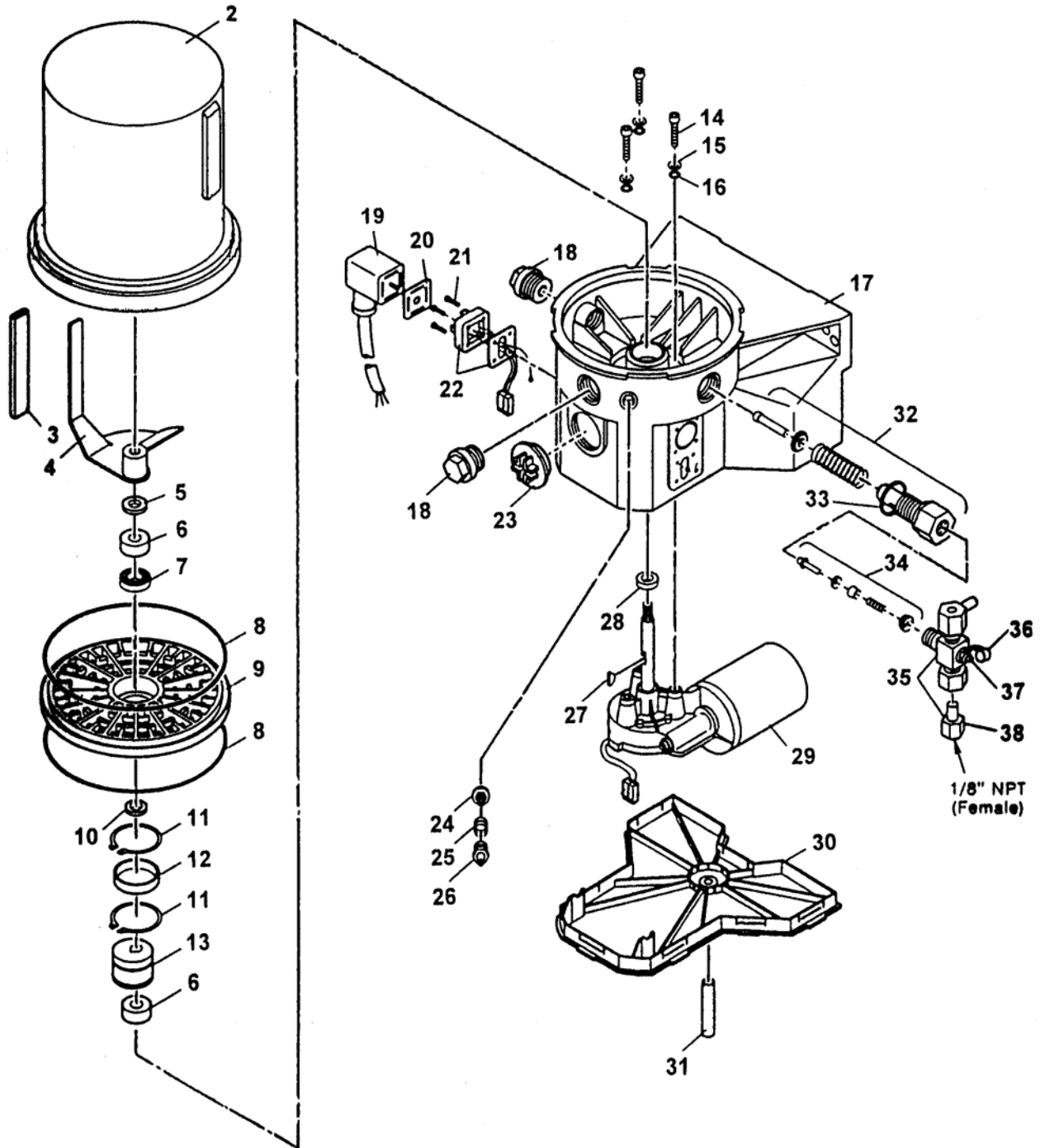


ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	80-01	Installation, Optional (See Group 10, Figure 01 and Figure 02 for NHA)	Ref
2	80-02	• Assembly, Lube System (See Group 80, Figure 02 for DET)	1
3	78736	• Assembly, Lube Pump (See Group 80, Figure 03 for DET)	1
4	86926	• Assembly, Hopper Vibration (See Group 80, Figure 04 for DET)	1
5	86863	• Assembly, Optional Lifting	1
6	85818	• Assembly, Radio Remote Control (See Group 50, Figure 04 for REF)	1
7	85774	• Assembly, Stroke Counter	1
8	80-05	• Assembly, Chrome Wheel (See Group 80, Figure 05 for DET)	1
9	79020	• Assembly, Optional Tool Kit (See Group 80, Figure 07 for DET)	1
10	87191	• Assembly, Actuator Brake (See Group 80, Figure 08 for DET)	1
11	86399	• Assembly, Wash Pump (See Group 80, Figure 09 for DET)	1
12	71460	• Kit, Accumulator Charge (See Group 80, Figure 12 for DET)	1
13	30-11	• Kit, Bladder Repair (See Group 30, Figure 11 for REF)	1
14	80-13	• Assembly, Non-Operator Side Hydraulic Brake (See Group 80, Figure 13 for DET)	2
15	80-14	• Assembly, Operator Side Hydraulic Brake (See Group 80, Figure 14 for DET)	2
16	80-15	• Assembly, 1 Spool Valve (See Group 80, Figure 15 for DET)	1
17	80-17	• Assembly, 2 Spool Valve (See Group 80, Figure 17 for DET)	1
		DASH (-) ITEM NOT ILLUSTRATED	

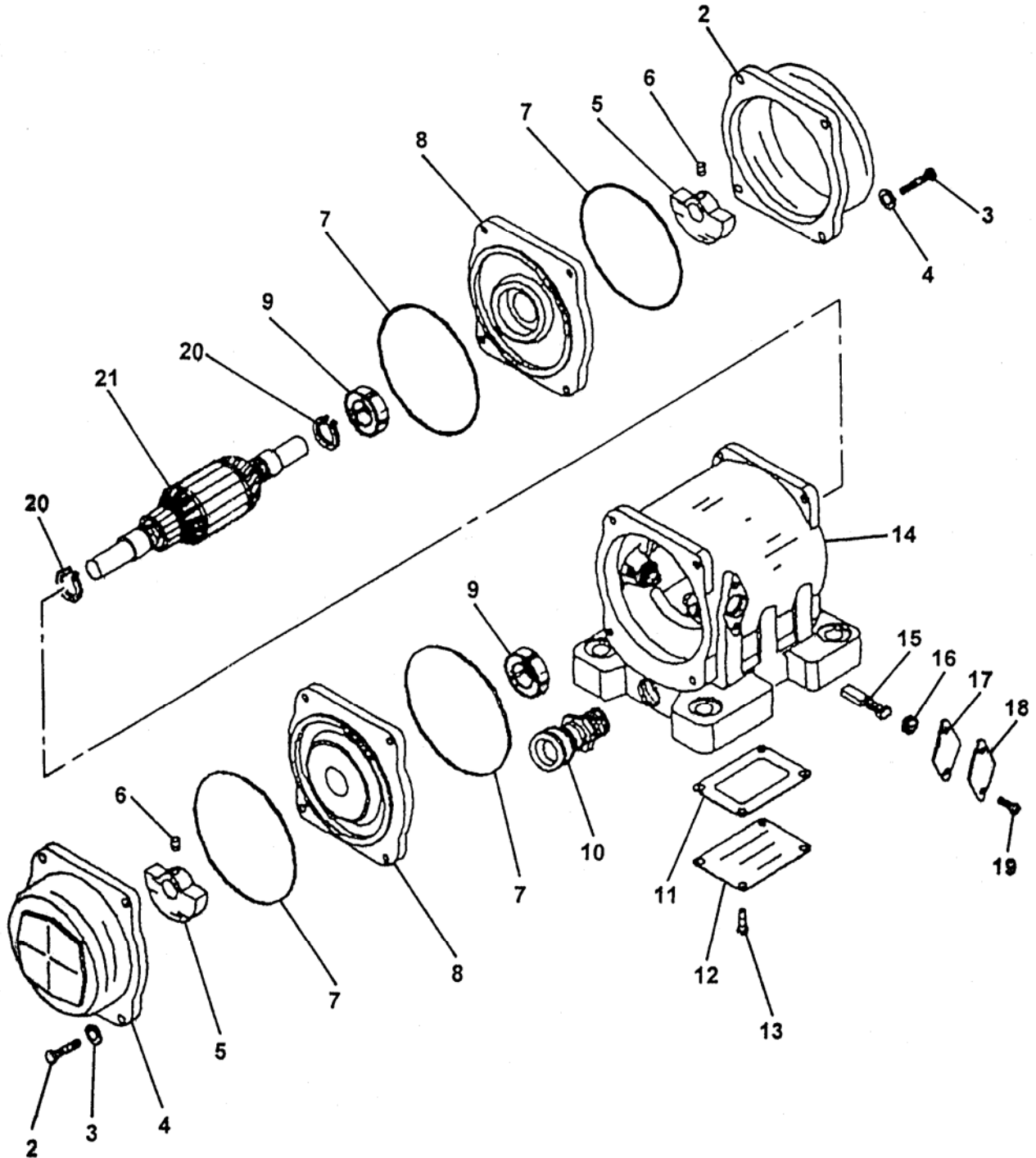
REVISION:



ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	80-02	Assembly, Lube System (See Group 80, Figure 01 for NHA)	Ref
2		• Assembly, Lube Hose	A/R
3	75436	• Clamp, Pipe	3
4	72355	• Block, 6 Station Lube System	1
5	78532	• Gun, Grease	1
6		• • Plug	1
7		• • Handle, Pumping	1
8		• • Tube, Container	1
9		• • Cap, Tube	1
10		• • Handle, Follower	1
11		• • Spacer	1
12		• • Rod, Follower	1
13		• • Spring	1
14		• • Sub-Assembly, Follower	1
15		• • Packing, Container	1
16		• • Gasket	1
17		• • Housing, Spring	1
18		• • Spring	1
19		• • Ball, Check	1
20		• • Extension, Nozzle	1
21		• • Coupler, Hydraulic	1
22		• • Nipple, Filler (Optional Item)	1
		DASH (-) ITEM NOT ILLUSTRATED	



ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	78736	Assembly, Lube Pump (See Group 80, Figure 01 for NHA)	Ref
2		• Reservoir	1
3		• House	1
4		• Paddle, Stirring	1
5		• Washer	1
6		• Ring, Bearing	2
7		• Bearing	1
8		• O-Ring	2
9		• Plate, Intermediate	1
10		• Shim	1
11		• Ring, Snap	2
12		• Ring, Inner	1
13		• Cam, Eccentric	1
14		• Screw	3
15		• Washer	3
16		• O-Ring	3
17		• Housing, Pump	1
18		• Plug, Closure	2
19		• Socket with Cord	1
20		• Packing, Flat	1
21		• Screw	4
22		• Plug	1
23		• Plug, Sealing	1
24		• Insert, Filter	1
25		• Spring	1
26		• Fitting, Grease	1
27		• Key, Woodruff	1
28		• Seal, Radial	1
29		• Motor, 12 VDC	1
30		• Cover, Housing	1
31		• Hose	1
32		• Element, Pump	1
33		• Gasket	1
34		• Valve, Check	1
35		• Assembly, Pressure Relies	1
36		• Cap, Grease	1
37		• Fitting, Grease	1
38		• Assembly, Adapter for Relief	1
		DASH (-) ITEM NOT ILLUSTRATED	





HOPPER VIBRATOR ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 04
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	86926	Assembly, Hopper Vibrator (See Group 80, Figure 01 for NHA)	Ref
2		• Cap, End	2
3		• Bolt (attaching parts)	8
4		• Washer, Lock (attaching parts)	8
5		• Weight	2
6		• Screw, Set (attaching parts)	2
7		• O-Ring	4
8		• Bell, End	2
9		• Bearing	2
10		• Holder, Cord	1
11		• Gasket	1
12		• Cover, Box	1
13		• Screw (attaching parts)	4
14		• Sub-Assembly, Housing	1
15		• Brush	1
16		• Cap, Brush	2
17		• Gasket	2
18		• Cover, Brush	2
19		• Screw (attaching parts)	4
20		• Ring, Snap	2
21		• Assembly, Armature	1
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:



CHROME WHEEL ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 05
PAGE 01

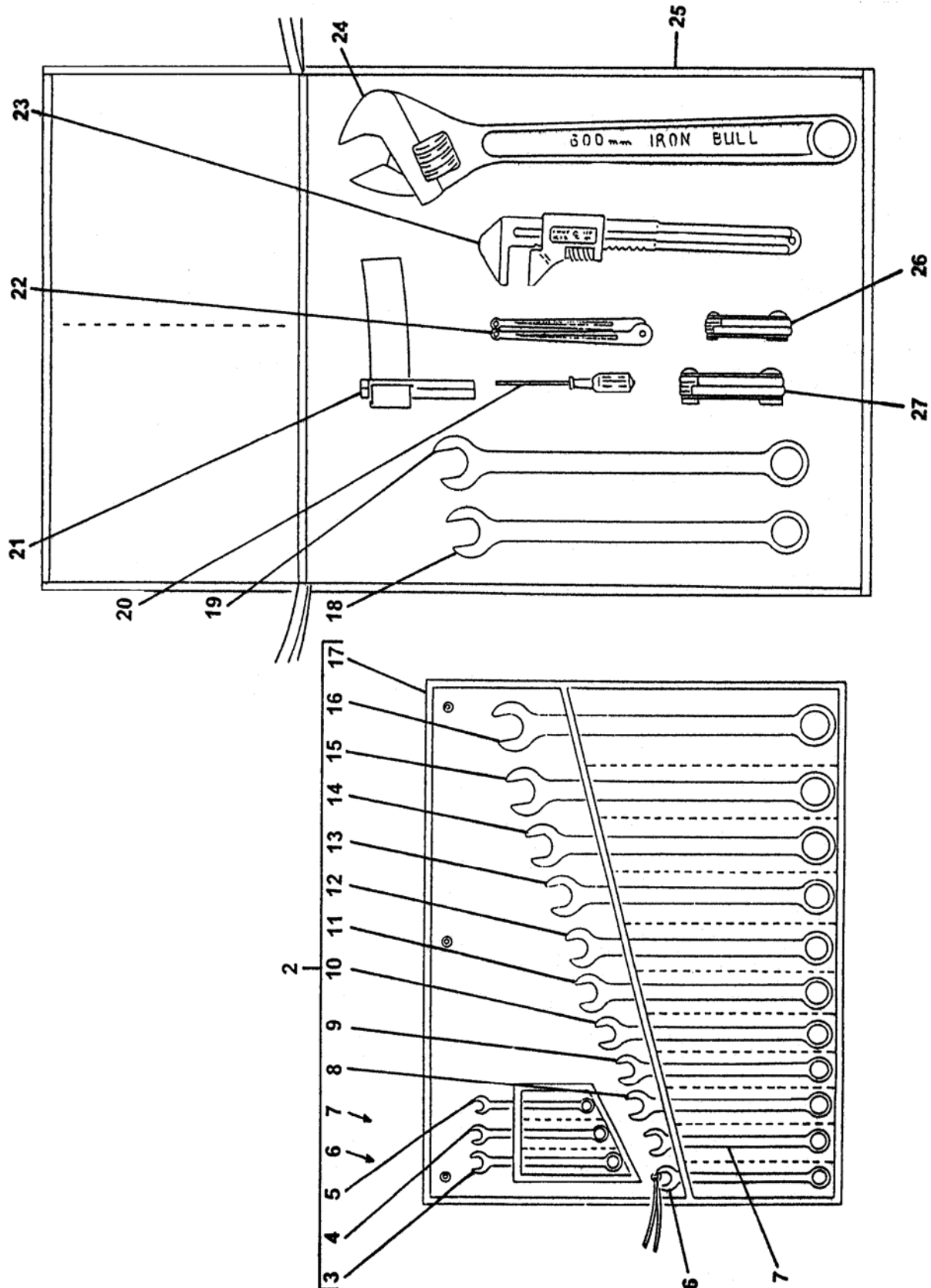


2

5



ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	80-05	Assembly, Chrome Wheel (See Group 80, Figure 01 for NHA)	Ref
2	73212	• Assembly, Chrome Wheel and Tire	4
3	73554	• • Tire	1
4	73555	• • Wheel	1
5	85383	• Axle	2



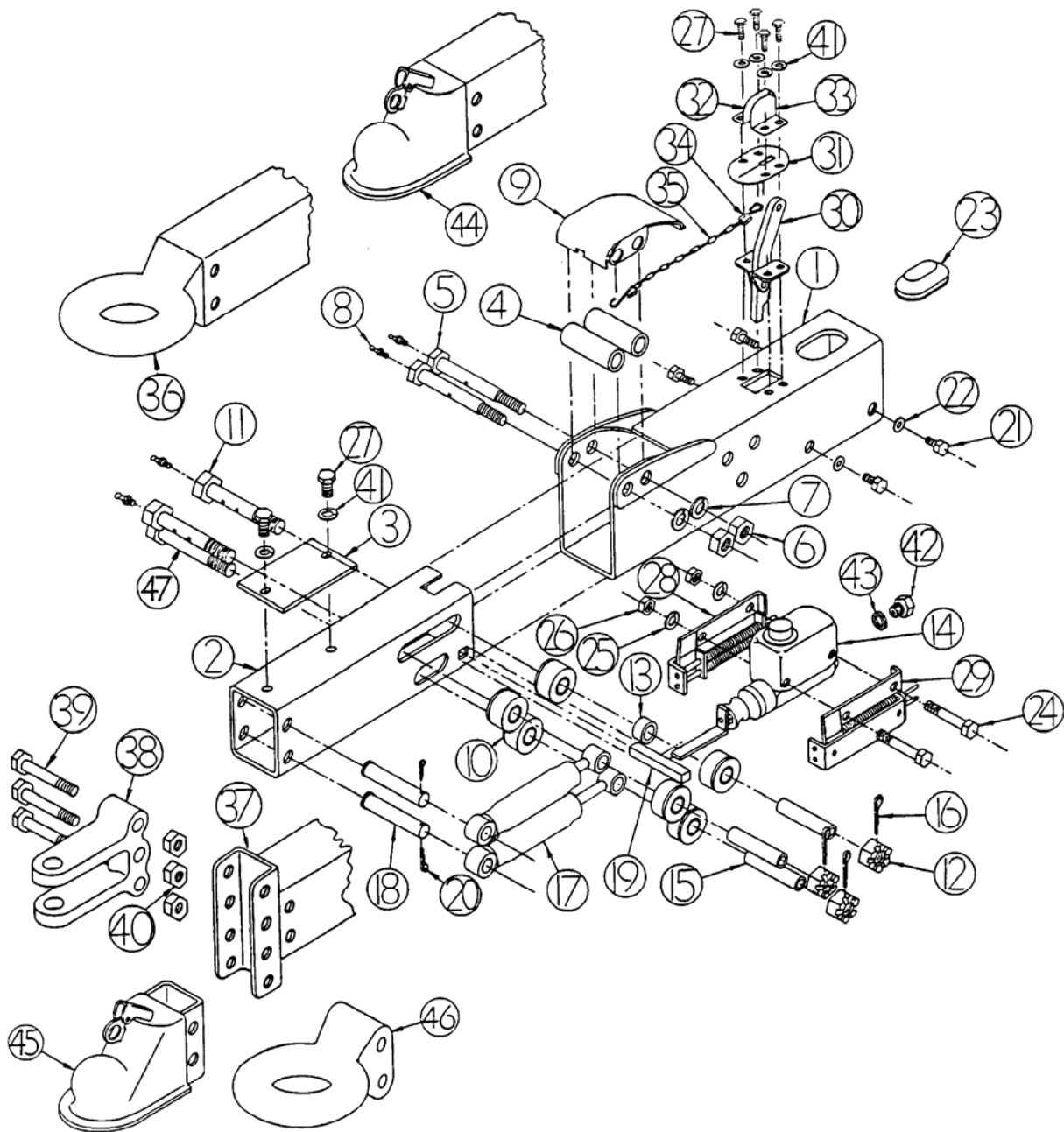
REVISION:

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	79020	Assembly, Optional Tool Kit (See Group 80, Figure 01 for NHA)	Ref
2	79037	• Kit, Wrench	1
3		• • Wrench, 1/2 Inch	1
4		• • Wrench, 7/16 Inch	1
5		• • Wrench, 3/8 Inch	1
6		• • Wrench, 9/16 Inch	1
7		• • Wrench, 5/8 Inch	1
8		• • Wrench, 11/16 Inch	1
9		• • Wrench, 3/4 Inch	1
10		• • Wrench, 13/16 Inch	1
11		• • Wrench, 7/8 Inch	1
12		• • Wrench, 15/16 Inch	1
13		• • Wrench, 1 Inch	1
14		• • Wrench, 1-1/16 Inch	1
15		• • Wrench, 1-1/8 Inch	1
16		• • Wrench, 1-1/4 Inch	1
17		• • Wrap, Plastic	1
18	79036	• Wrench, 1-3/8 Inch	1
19	79028	• Wrench, 1-1/2 Inch	1
20	79038	• Screwdriver	1
21	79814	• Wrench, Strap (for Filter)	1
22	79325	• Wrench, Spanner	1
23	79031	• Wrench, Monkey	1
24	79032	• Wrench, Adjustable 24 Inch	1
25	77502	• Bag, Tool	1
26	79030	• Set, Metric Allen Key (2-8 mm)	1
27	79029	• Set, Standard Allen Key (3/16-3/8 Inch)	1
		DASH (-) ITEM NOT ILLUSTRATED	



ACTUATOR BRAKES ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 07
PAGE 01



REVISION:

ACTUATOR BRAKES ASSEMBLY

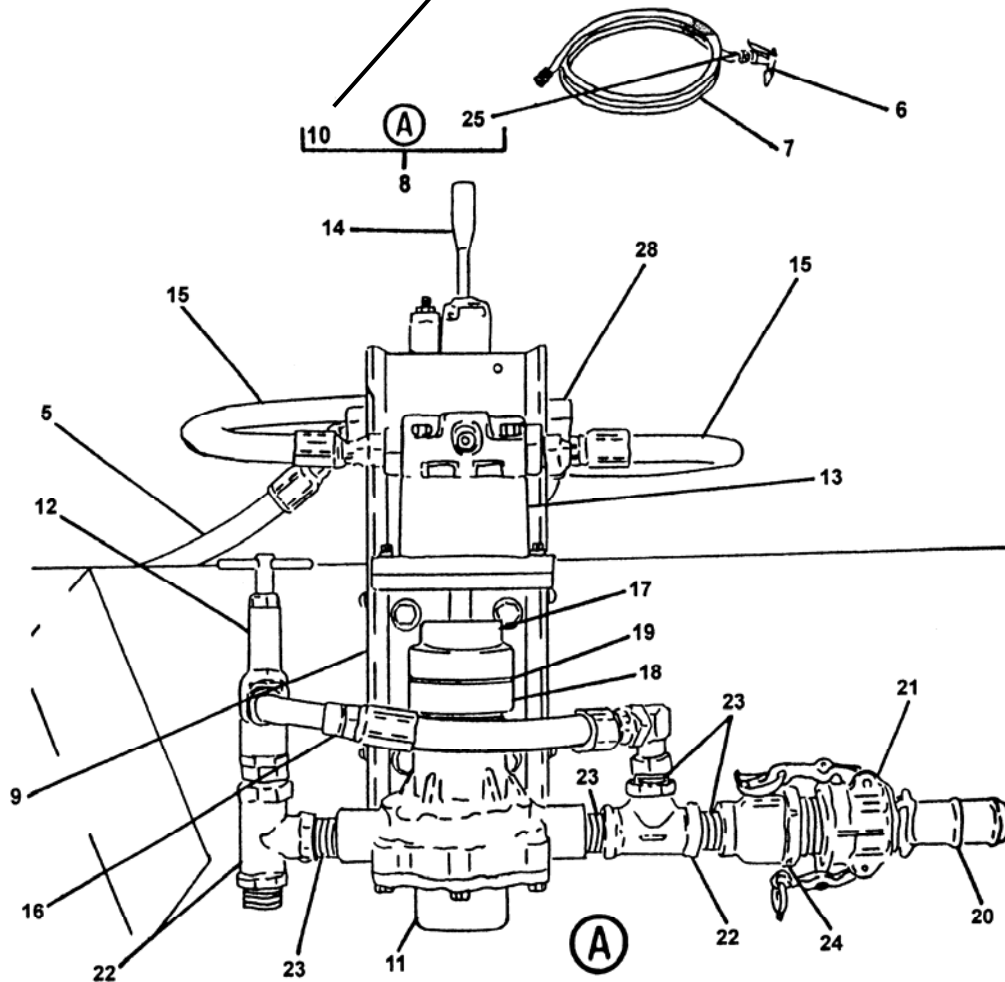
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
A	87191	Assembly, Actuator Brakes (See Group 80, Figure 01 for NHA)					Ref
		KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
		1	1055300	Outer Case Assembly - Primer	25	1255200	GR 5, Zinc STAR Lockwasher 3/8"
		1	1734900	Outer Case Assembly w/Mounting Channel - Primer	26	0797600	Hex Nut 3/8 NC
					27	0794900	HX HD Capscrew 5/16x5/8 NC, GR 5, Zinc
		1	4488300	Outer Case Assembly w/Mounting Channel - Plated	28	0838800	RH Cylinder Bracket Assembly
		2	1556300	Inner Slide Assembly - No Coupler	29	0838900	LH Cylinder Bracket Assembly
		2	1735000	Inner Slide Assembly w/2-5/16" Drop Coupler	30	1054100	Breakaway Lever Assembly
					31	1055200	Weather Seal
		2	4490400	Inner Slide Assembly w/2-5/16" Drop Coupler - Plated	32	1052700	RH Breakaway Lock - Plated
					33	1052600	LH Breakaway Lock - Plated
		3	0828400	Centering Rail	34	1055500	S-Hook
		4	1601900	Front Roller - Plated	35	0776800	Safety Chain
		5	0828800	Front Roller Bolt 5/8x5.25-1/2 NC	36	1297600	Inner Slide Assembly w/ 3" Lunette Eye
		6	0798500	Hex Nut 1/2 NC	37	1058200	Inner Slide Assembly w/Leveler Channel
		7	0793700	Lockwasher 1/2" STD			
		8	0144901	Zerk 35/64	38	1807800	Clevis Hitch, For 1" Pin
		9	0828900	Front Roller Cover	39	0909300	HHCS 5/8x4.5 NC, GR 5, Zinc
		9	0828925	Front Roller Cover - Plated			
		10	0829100	Rear Roller	40	1040500	Locknut 5/8 NC
		11	0829400	Roller Bolt 5/8x5 NF, GR 5	41	0793800	Lockwasher 5/16" STD
		12	0797100	Slotted Hex Nut 5/8 NC	42	1209900	Connector Drum Brake
		13	0332800	Spacer	42	4750200, 4750300	Connector Disc Brake
		14	1250300	Filler Cap (Included in 23744)	43	0774500	Gasket
		14	2374400	Master Cylinder Assembly, 1-1/4" Bore (drum)	44	1278800	Inner Slide Assembly w/2-5/16" Coupler - Primer
		14	4747100	Master Cylinder Assy. (disc)	44	4488400	Inner Slide Assembly w/2-5/16" Coupler - Plated
		14		Push Rod Bracket Assembly (Included in 23744)	45	1882000	Adjustable Ball Coupler - 2-5/16"
		15	0829700	Spacer	46	1613700	Lunette Eye - 3" Adjustable
		16	0799700	Cotter Pin-1/8x1.00	47	0829500	HX HD Screw 5/8x5 NF, GR 5
		17	0778400	Damper			
		18	0829800	Damper Bar		1018700	1-1/4" Master Cylinder Repair Kit Drum Brake
		19	0830100	Pushrod Block		1848700	2-5/16" Ball Coupler Repair Kit
		20	0799700	Cotter Pin-1/8x3/4			
		21	0794800	HX HD Capscrew 5/16x1/2 NC, GR 5, Zinc		2402900	Model 20 I&I Manual
		22	1248900	Star Lockwasher 5/16"		4823800	Master Cylinder Repair Kit Disc Brake
		23	1507000	Cylinder Cover			
		24	0827100	HX HD Capscrew 3/8x3 NC,			

REVISION:



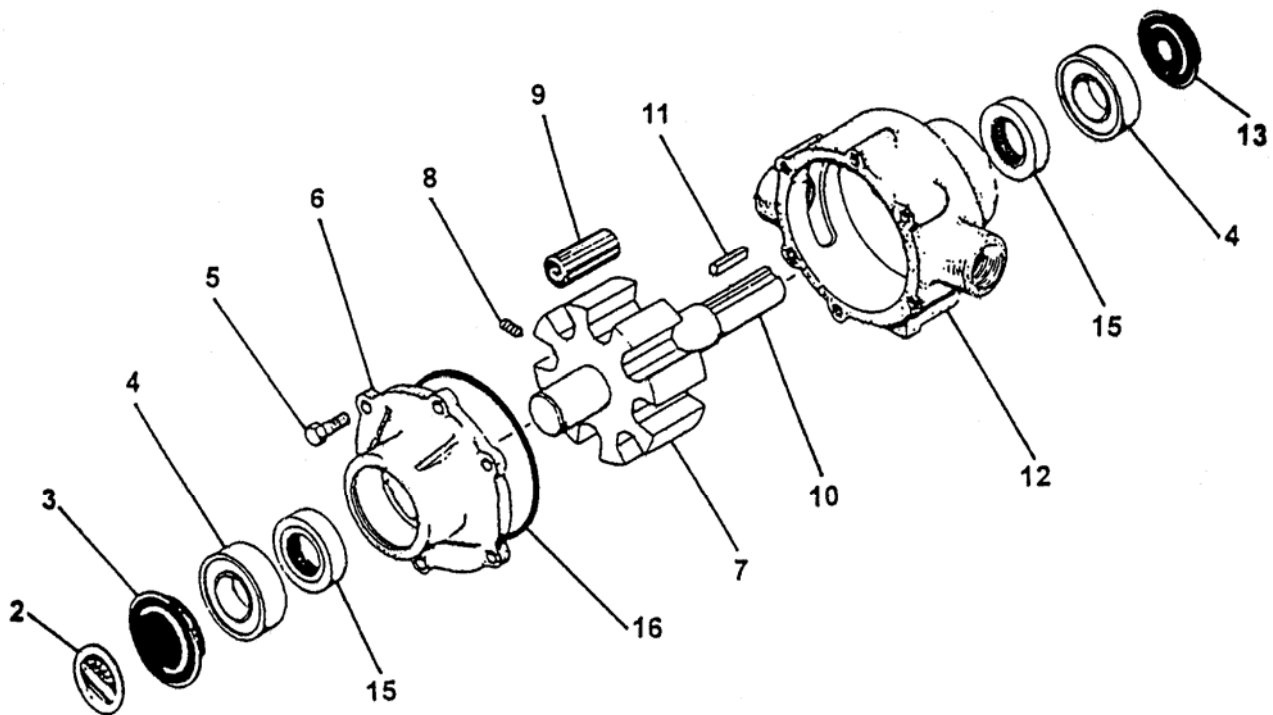
WASH PUMP ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 08
PAGE 01



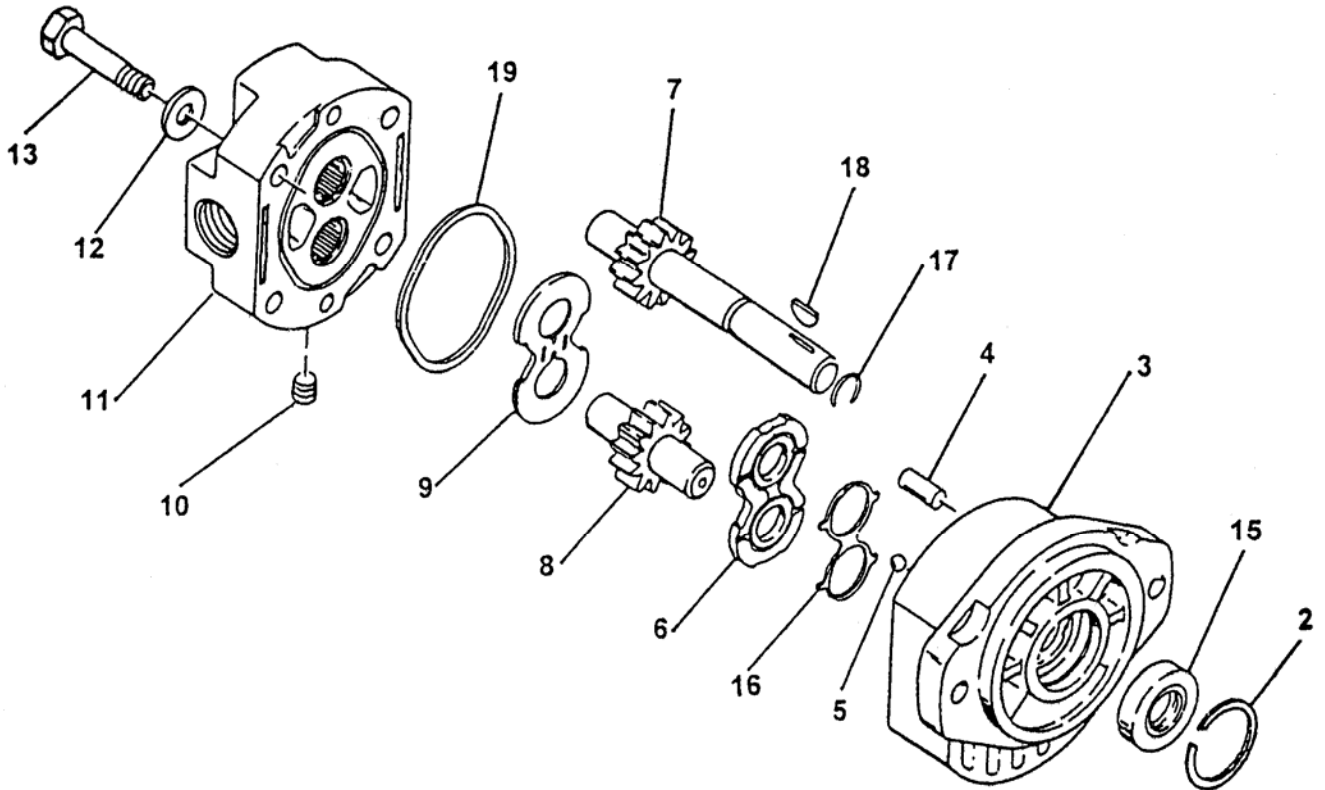
REVISION:

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	86399	Wash Pump Kit, C-Series (PN 86200 Wash Pump Assy-Only)	Ref
2	86384	• Sleeve, Power Beyond	1
3	86692	• Spacer, Agitator Valve	1
4	85657-021	• Hose-8M2T-10FJX-10FJX45-12.25	1
5	85657-020	• Hose-8M2T-10FJX-10FJX45-64.00	1
6	800098	• Nozzle, Garden Hose	1
7	86267	• Hose, Garden 20 FT	1
8	86200	• Wash Pump Assy-Only	1
9	86196	• Wash Pump Base Weldment	1
10	86199	• Cover, Wash Pump	1
11	78157	• Washpump-Hypro	1
12	78128	• Valve, Relief	1
13	78152	• Motor-Hyd Wash Pump	1
14	86397	• Valve-Manual-1 Spool-3 Way	1
15	85658-002	• Hose-6M2T-6FJX-6FJX-17.00	2
16	85657-022	• Hose-8M2T-10FJX-10FJX90S-11.25	1
17	78153	• Coupling, Wash Motor	1
18	78154	• Coupling, Wash Pump	1
19	78155	• Spider	1
20	10948	• Coupling-Cam/Groove 1.25" Female x MPT	1
21	10947	• Coupling-Cam/Groove 1.25" Male x MPT	1
22	10228	• Tee-3/4"	2
23	40047	• Nipple-Close Pipe-3/4"	4
24	86398	• Bell Reducer-3/4" x 1 1/4"	1
25	800371	• Fitting-Garden Hose	1
26	801902-020	• Tube Clamp-3/8" - Single	1
27	86721	• Wash Pump Installation C-Series (Drawing)	REF
28	85657-012	• Hose-8M2T-10FJX-10FJX-64.00	1
		DASH (-) ITEM NOT ILLUSTRATED	



REVISION:

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	78157	Assembly, Wash Water Pump (See Group 80, Figure 08 for NHA)	Ref
2		• Plate, Name	1
3		• Cover, Bearing Rear	1
4		• Bearing, Sealed Bowl	2
5		• Endplate, (Ni-Resist) with Seal	1
6		• Bolt, Hex (attaching parts)	6
7		• Rotor, (Ni-Resist) with Shaft	1
8		• Screw, Set (attaching parts)	1
9		• Roller, Teflon	1
10		• Shaft	1
11		• Key	1
12		• Body, (Ni-Resist) with Seal	1
13		• Cover, Bearing Shaft	1
-14	72329	• Kit, Seal	1
15		• • Seal, Buna	2
16		• • Gasket, End Plate O-Ring	1
		DASH (-) ITEM NOT ILLUSTRATED	



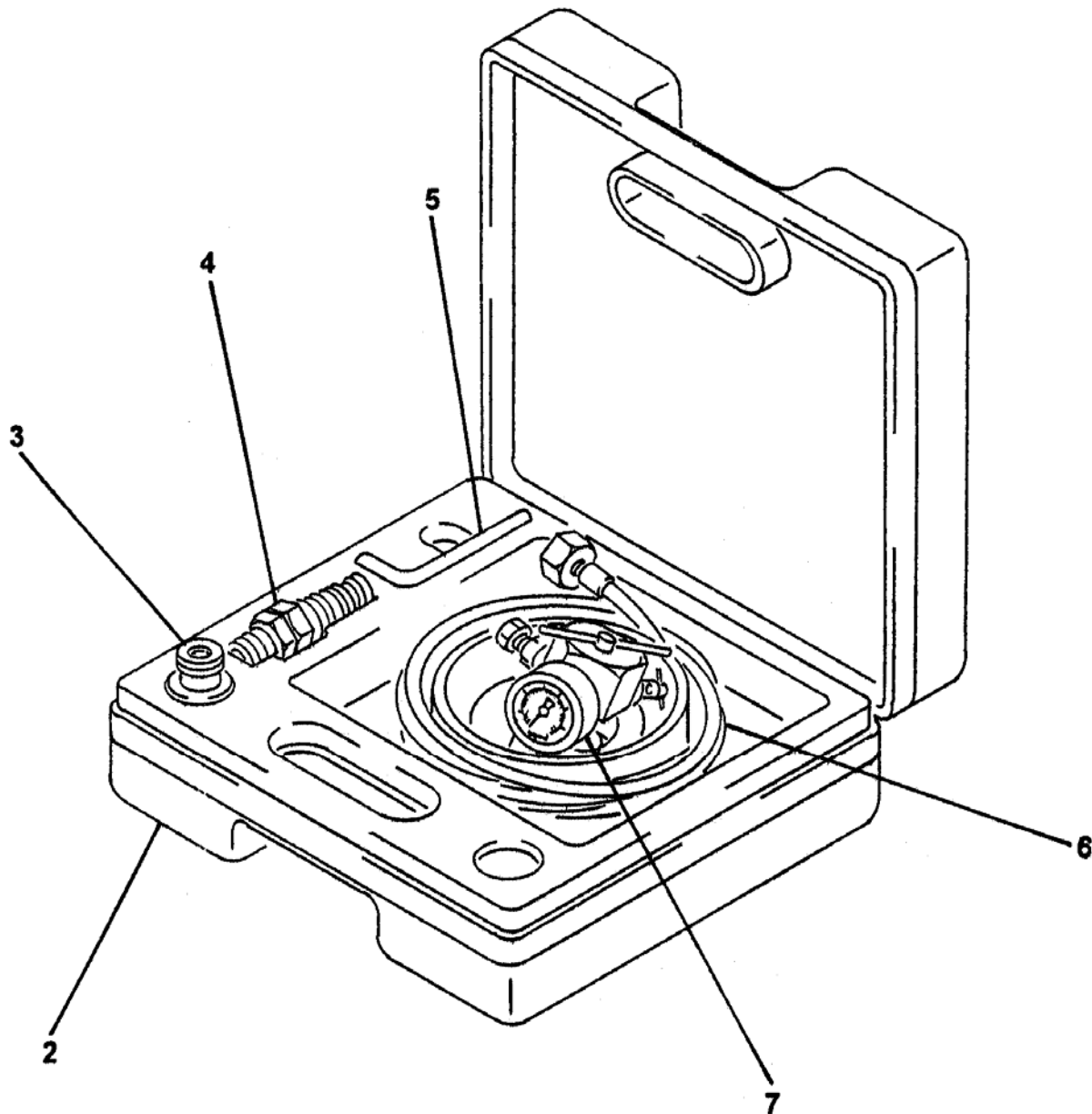


WASH PUMP MOTOR ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 10
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	78152	Assembly, Wash Pump Motor (See Group 80, Figure 09 for NHA)	Ref
2		• Retainer	1
3		• Assembly, Body	1
4		• Pin, Dowel	2
5		• Bearing, Ball	2
6		• Plate, Wear	1
7		• Gear, Driven Wear	1
8		• Gear, Driven	1
9		• Plate, Thrust	1
10		• Plug, Pipe	4
11		• Assembly, Cover	1
12		• Washer (attaching parts)	4
13		• Screw, Hex (attaching parts)	4
14		• Kit, Seal	1
15		• • Brush	1
16		• • Cap, Brush	1
17		• • Gasket	1
18		• • Cover, Brush	1
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:





ACCUMULATOR CHARGE KIT

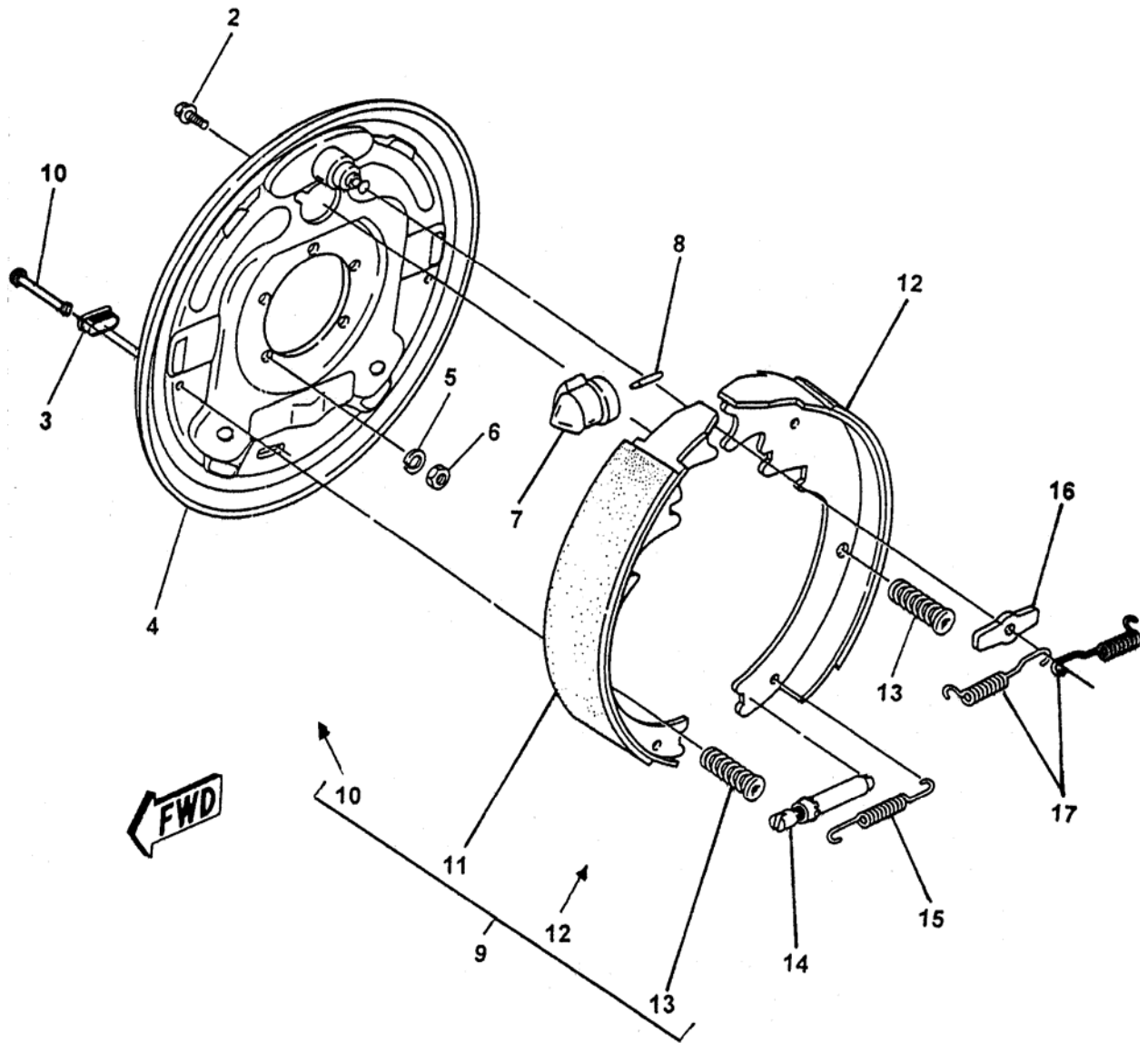
C50S
PARTS
GROUP 80
FIGURE 11
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	71460	Kit, Accumulator Charge (See Group 80, Figure 01 for NHA)	Ref
2		• Case, Charge Kit	1
3		• Adapter, FPK / SB	1
4		• Adapter, G4	1
5		• Wrench, Allen	1
6		• Hose, Charging	1
7		• Unit, FPK Charging and Gaging	1
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:

NON-OPERATOR SIDE HYDRAULIC BRAKE ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 12
PAGE 01



ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	80-12	Assembly, Non-Operator Side Hydraulic Brake (See Group 80, Figure 01 for NHA)	Ref
2		• Screw, with Washer	1
3		• Plug	2
4		• Plate, Backing	1
5		• Washer, Lock (attaching parts)	5
6		• Nut, Brake Mounting (attaching parts)	5
7		• Cylinder, Non-Operator Side Brake	1
8		• Rod, Push	1
9		• Kit, Non-Operator Side Shoe and Lining	1
10		• • Pin, Shoe Hold Down	2
11		• • Primary, Non-Operator Side	1
12		• • Secondary, Non-Operator Side	1
13		• • Pin, Shoe Hold Down	2
14		• Assembly, Adjuster	1
15		• Spring, Adjusting Screw	1
16		• Washer, Anchor Post	1
17		• Spring, Retractor	2
		DASH (-) ITEM NOT ILLUSTRATED	





OPERATOR SIDE HYDRAULIC BRAKE ASSEMBLY

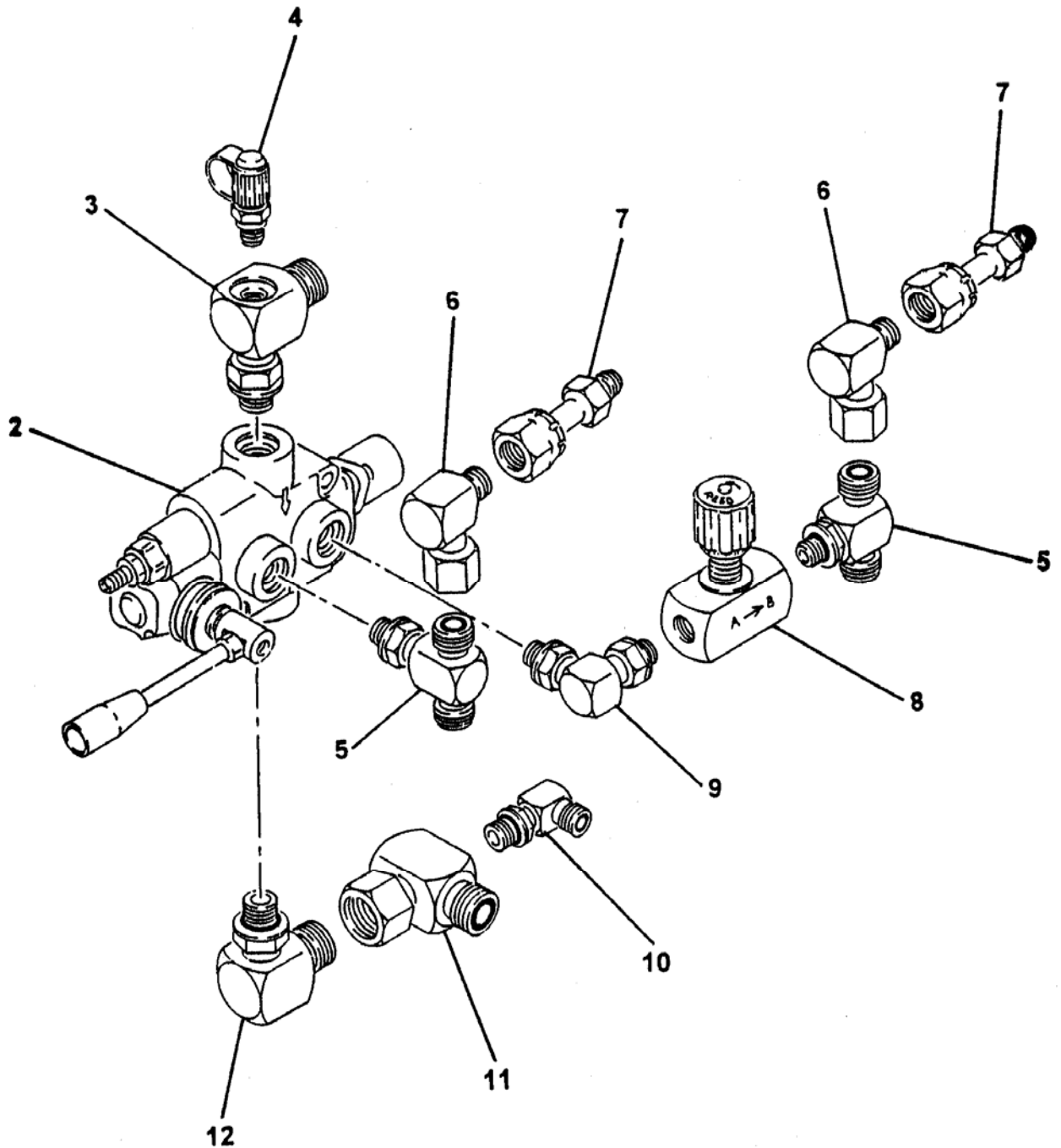
C50S
PARTS
GROUP 80
FIGURE 13
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	80-13	Assembly, Operator Side Hydraulic Brake (See Group 80, Figure 01 for NHA)	Ref
2		• Screw, with Washer	1
3		• Plug	2
4		• Plate, Backing	1
5		• Washer, Lock (attaching parts)	5
6		• Nut, Brake Mounting (attaching parts)	5
7		• Cylinder, Operator Side Brake	1
8		• Rod, Push	1
9		• Kit, Operator Side Shoe and Lining	1
10		• • Pin, Shoe Hold Down	2
11		• • Primary, Operator Side	1
12		• • Secondary, Operator Side	1
13		• • Pin, Shoe Hold Down	2
14		• Assembly, Adjuster	1
15		• Spring, Adjusting Screw	1
16		• Washer, Anchor Post	1
17		• Spring, Retractor	2
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:

1 SPOOL VALVE ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 14
PAGE 01



REVISION:



1 SPOOL VALVE ASSEMBLY

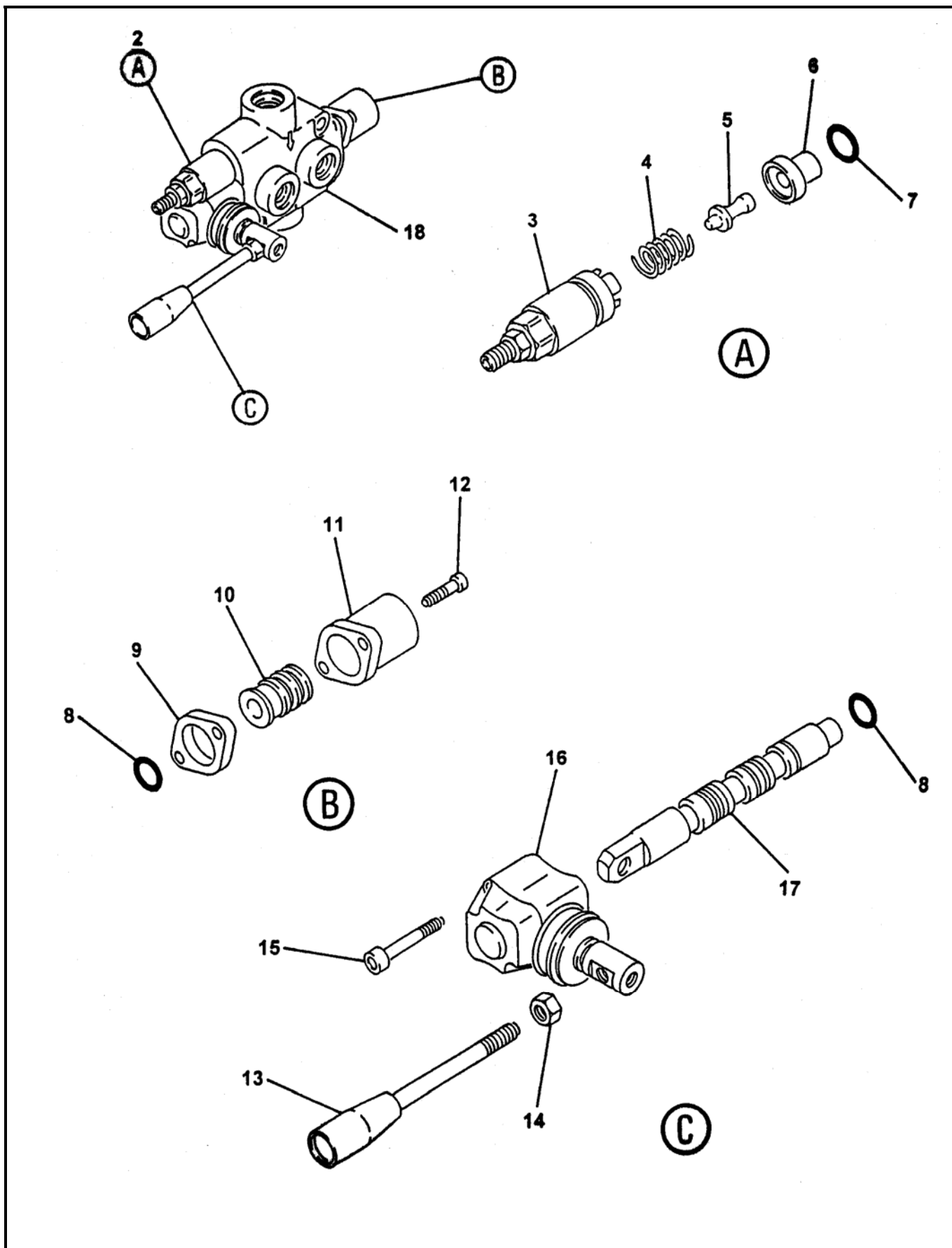
C50S
PARTS
GROUP 80
FIGURE 14
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	80-15	Assembly, 1 Spool Valve (See Group 80, Figure 01 for NHA)	Ref
2	74584	• Sub-Assembly, 1 Spool Valve (See Group 80, Figure 15 for DET)	1
3		• Tee, Special Drill	1
4	78593	• Fitting, Mini Check (Port)	1
5		• Tee	2
6		• Fitting, 90	2
7		• Fitting, Connector	2
8		• Controller, Check	1
9		• Fitting, 90	1
10		• Fitting, 90	1
11		• Tee, Special Drill	1
12		• Fitting, 90	1
		DASH (-) ITEM NOT ILLUSTRATED	

REVISION:

1 SPOOL VALVE SUB-ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 15
PAGE 01



REVISION:



1 SPOOL VALVE SUB-ASSEMBLY

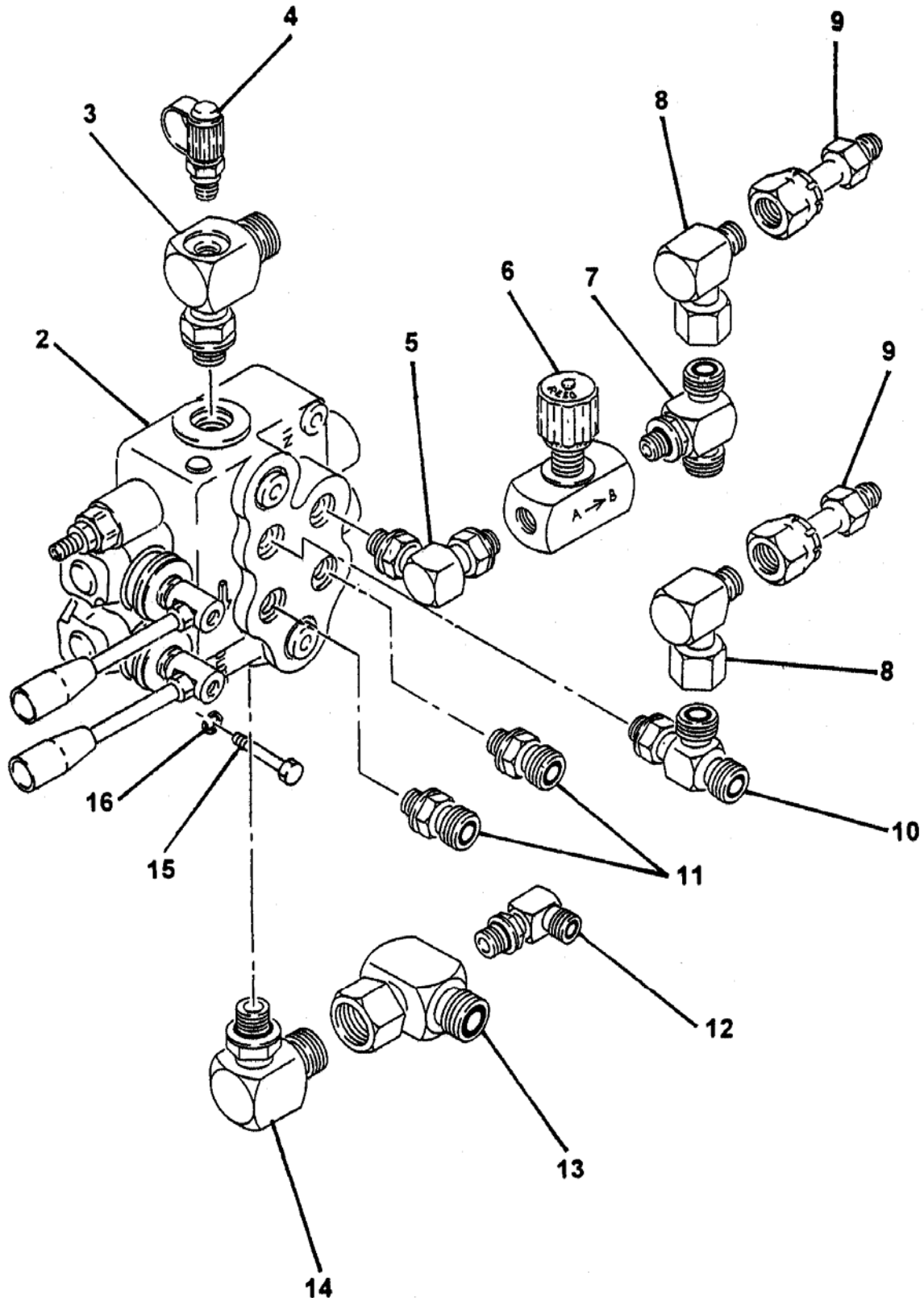
C50S
PARTS
GROUP 80
FIGURE 15
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	74584	Sub-Assembly, 1 Spool Valve (See Group 80, Figure 14 for NHA)	Ref
2		• Body, Valve	1
3		• Kit, Screw	1
4		• Spring	1
5		• Pin, Screw Kit	1
6		• Ring	1
7		• O-Ring	1
8		• O-Ring	2
9		• Spacer	1
10		• Kit, Spool Control	1
11		• Cap, Spool	1
12		• Screw, SOC (attaching Parts)	2
13		• Handle, Remixer Valve	1
14		• Nut (attaching parts)	1
15		• Screw, SOC	2
16		• Lever, L	1
17		• Spool	1
		DASH (-) ITEM NOT ILLUSTRATED	



2 SPOOL VALVE ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 16
PAGE 01





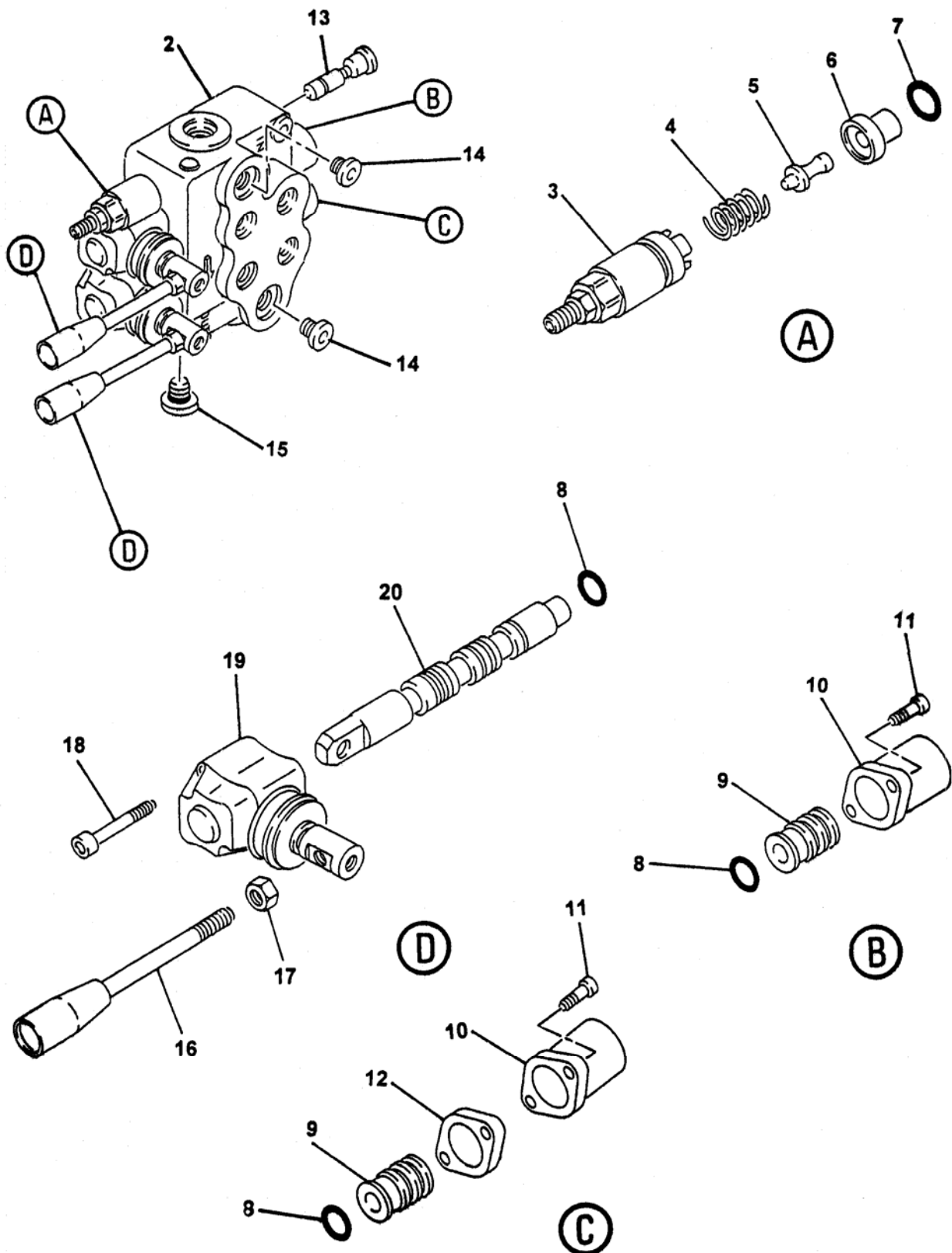
2 SPOOL VALVE ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 16
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	80-17	Assembly, 2 Spool Valve (See Group 80, Figure 01 for NHA)	Ref
2	74585	• Sub-Assembly, 2 Spool Valve (See Group 80, Figure 17 for DET)	1
3		• Tee, Special Drill	1
4	78593	• Fitting, Mini Check (Port)	1
5		• Fitting, 90	1
6		• Controller, Check	1
7		• Tee	1
8		• Fitting	2
9		• Fitting, Connector	2
10		• Tee	1
11		• Fitting, 90	2
12		• Fitting, 90	1
13		• Tee, Special Drill	1
14		• Fitting, 90	1
15		• Bolt, Hex	2
16		• Washer, SPL Lock	2
		DASH(-) ITEM NOT ILLUSTRATED	

2 SPOOL VALVE SUB-ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 17
PAGE 01



REVISION:



2 SPOOL VALVE SUB-ASSEMBLY

C50S
PARTS
GROUP 80
FIGURE 17
PAGE 02

ITEM NO.	REED 'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	74585	Sub-Assembly, 2 Spool Valve (See Group 80, Figure 17 for NHA)	Ref
2		• Body, Valve	1
3		• Kit, Screw	1
4		• Spring	1
5		• Pin, Screw Kit	1
6		• Ring	1
7		• O-Ring	1
8		• O-Ring	4
9		• Kit, Spool Control	2
10		• Cap, Spool	2
11		• Screw, SOC (attaching Parts)	4
12		• Spacer	1
13		• Kit, VRS	1
14		• Plug	2
15		• Plug	1
16		• Handle, Remixer Valve	2
17		• Nut (attaching parts)	2
18		• Screw, SOC	4
19		• Lever, L	2
20		• Spool	2
		DASH (-) ITEM NOT ILLUSTRATED	