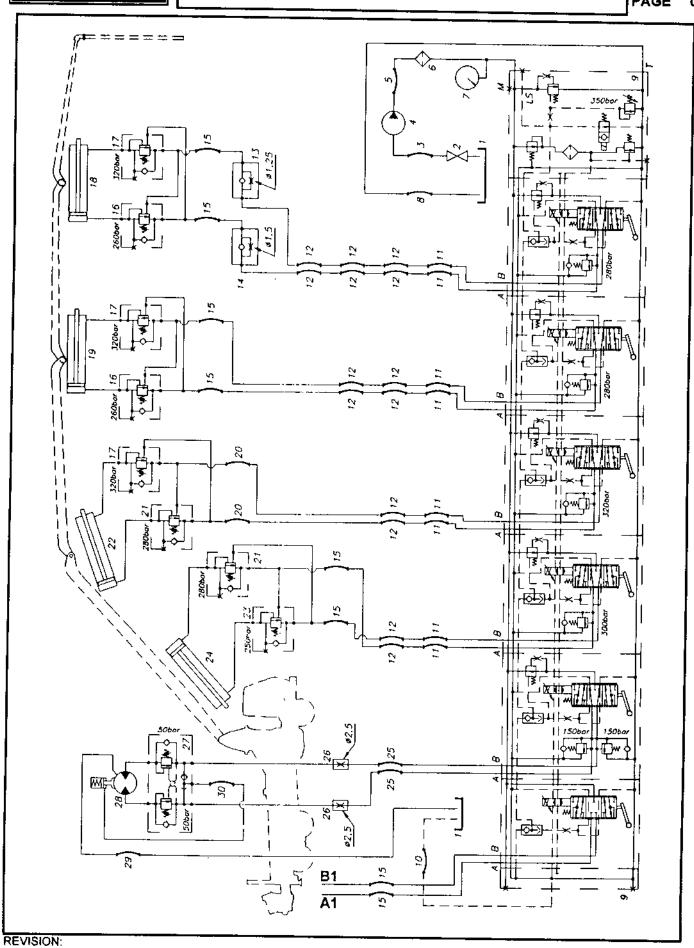


BOOM AREA HYDRAULIC SCHEMATIC

SCMTC





BOOM AREA HYDRAULIC COMPONENTS

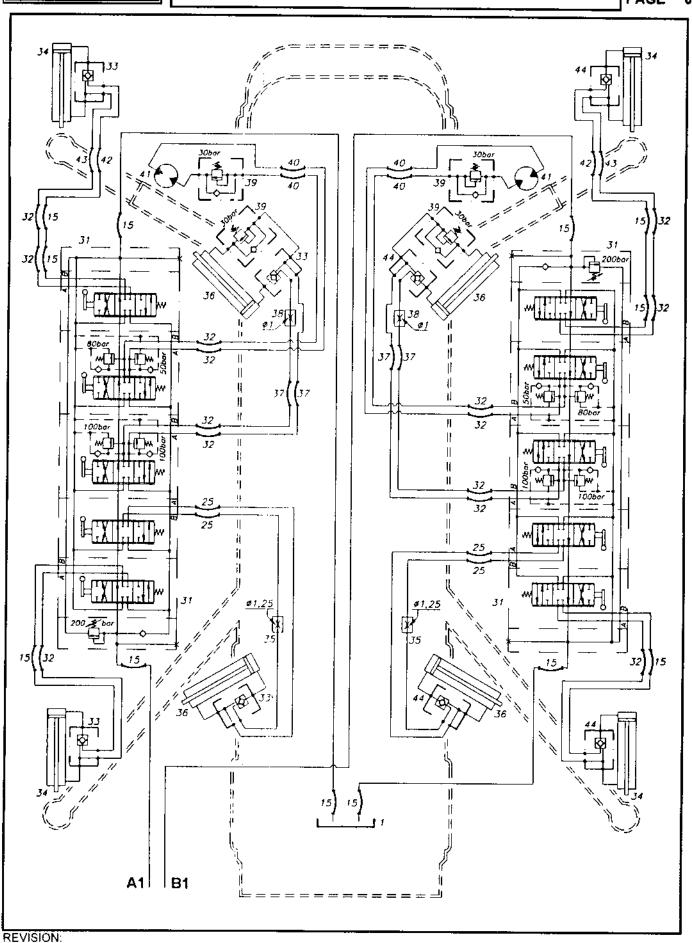
SCMTC

CODE NO.	REED'S PARTS NO.	DESCRIPTION	QTY
1	CSE	Tank, Hydraulic Oil	- 1 1
2	CWR	Valve, Inlet	- 1
3	CFF1	Hose, Flexible	<u></u>
4	C-MP	Pump, Hydraulic	
_ 5	CFF2	Hose, Flexible	
6	C-DM000	Gauge, Pressure	1
7	C-DF101	Filter, Hydraulic	<u>i</u>
8	C-FF143.160	Hose, Flexible	_
9	C-DD103/DD104	Distributor	
10	C-FF101.170	Hose, Flexible	
11	C-FF134.370	Hose, Flexible	8
12	C-FF134.125	Hose, Flexible	14
13	C-WL211	Valve, Flow Limiter	1
14	C-WL215	Valve, Flow Limiter	1
15	C-FF134.070	Hose, Flexible	20
16	C-WC226	Valve, Check	2
17	C-WC232	Valve, Check	3
18	CB4	Piston, Hydraulic	1
19	C-B3	Piston, Hydraulic	<u> </u>
20	C-FF134.090	Hose, Flexible	2
21	C-WC228	Valve, Flow Control	2
22	CB2	Piston, Hydraulic	
23	C-WC225	Valve, Flow Control	_ 1
24	CB1	Piston, Hydraulic	1
25	C-FF122.125	Hose, Flexible	6
26	C-WL125	Valve, Two Directional Throttle	
27	C-WA105	Valve, Over Center	
28	CMI	Motor, Hydraulic	1
29	C-FF101.090	Hose, Flexible	1
30	C-FF101.045	Hose, Flexible	8



OUTRIGGER AREA HYDRAULIC SCHEMATIC

SCMTC





OUTRIGGER AREA HYDRAULIC COMPONENTS

SCMTC

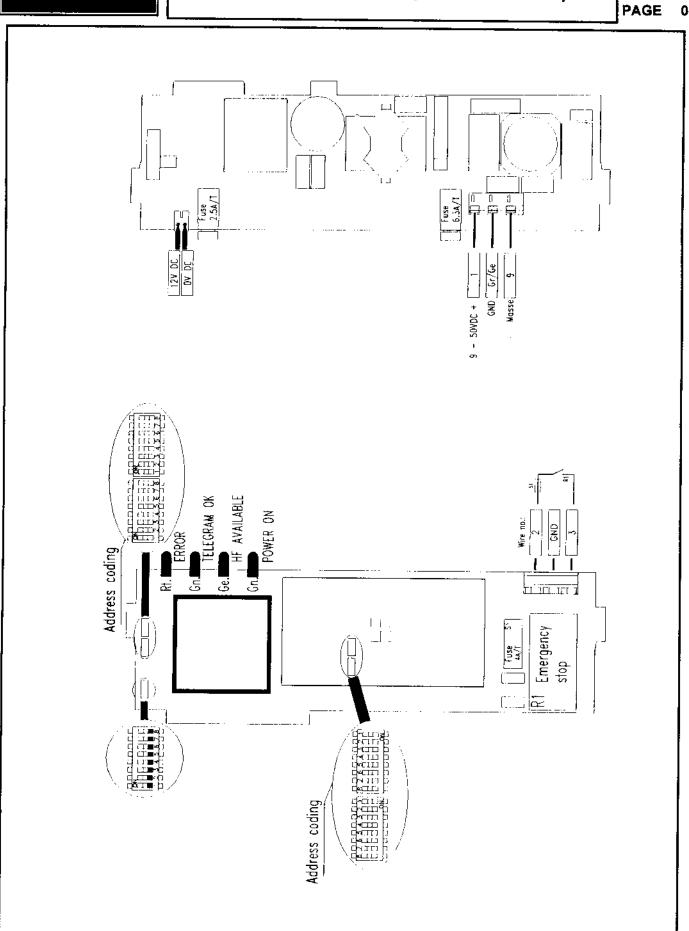
CODE NO.	REED'S PARTS NO.	DESCRIPTION	QTY
31	C-DD009	Distributor	2
32	C-FF122.070	Hose, Flexible	14
33	C-WD201	Valve, Check	4
34	CL5	Piston, Hydraulic	4
35	C-WL112	Valve, Two Directional Throttle	2
36	CM3	Piston, Hydraulic	4
37	C-FF122.060	Hose, Flexible	4
38	C-WL110	Valve, 2 Direction Throttle	2
39	C-WS103	Valve, Sequence	4
40	C-FF122.120	Hose, Flexible	4
41	CMI1	Motor, Hydraulic	2
42	C-FF134.230	Hose, Flexible	2
43	C-FF122.230	Hose, Flexible	2
44	C-WD202	Valve, Check	4



RADIO REMOTE CONTROL WIRING DIAGRAM (SHEET 1 OF 2)

SCMTC

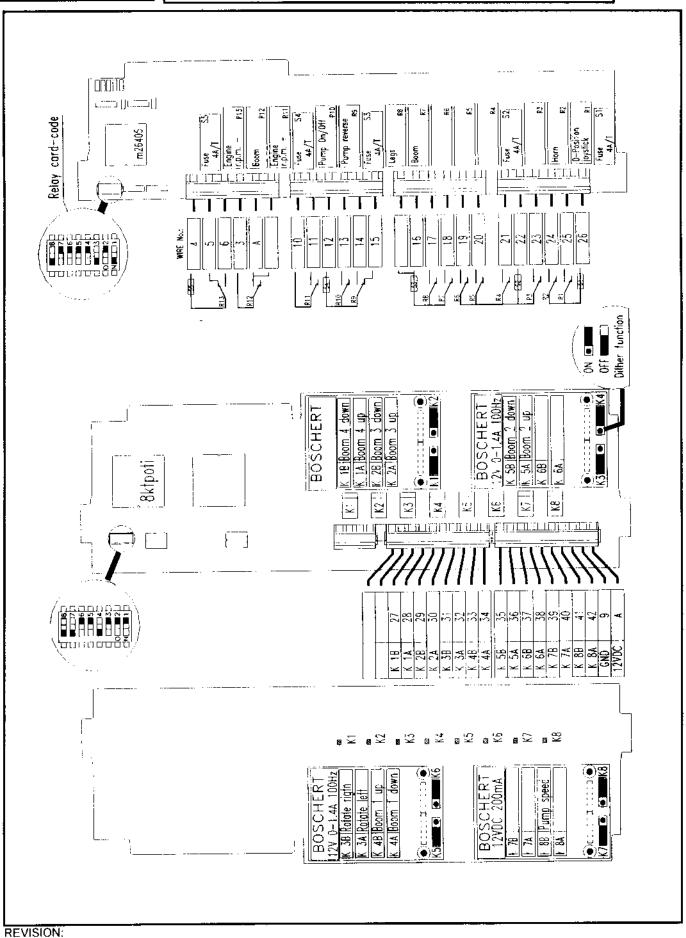
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RADIO REMOTE CONTROL WIRING DIAGRAM (SHEET 2 OF 2)

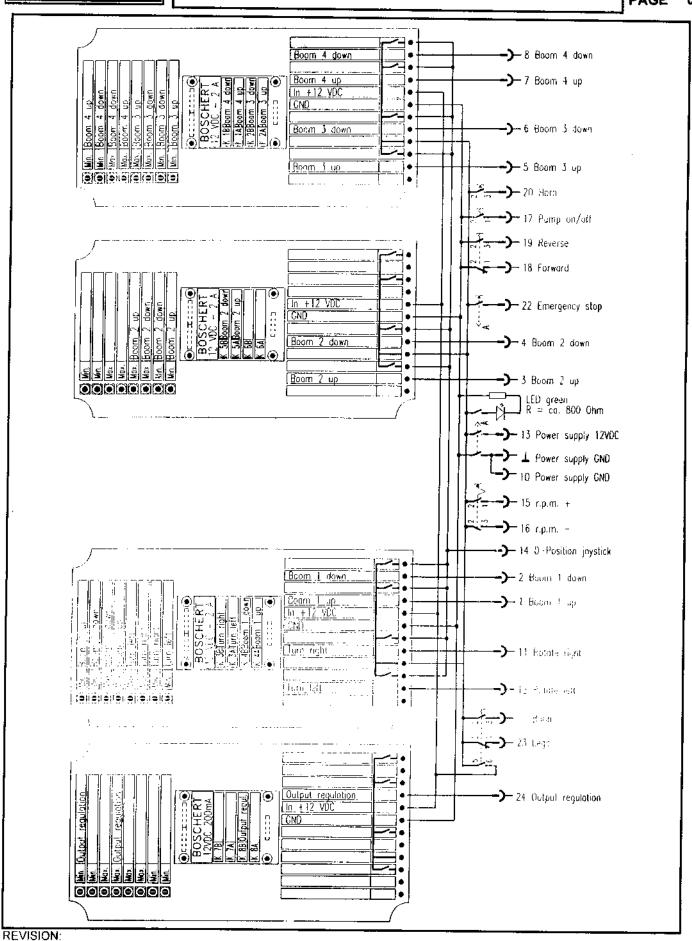
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CABLE REMOTE CONTROL WIRING DIAGRAM

SCMTC



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MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP ILLUSTRATED PARTS MANUAL

XXT 42 **PARTS** GROUP 00 FIGURE 00 PAGE 01



REED TRUCK MOUNTED CONCRETE BOOM PUMP MODEL XXT 42 ILLUSTRATED PARTS MANUAL CONTAINS THE FOLLOWING GROUPS AND FIGURES:

HOW TO USE PARTS MANUAL GROUP 00

FIGURE 00 TABLE OF CONTENTS

FIGURE 01 HOW TO USE PARTS MANUAL

FIGURE 02 HOW TO ORDER PARTS

GROUP 10 FINAL INSTALLATION

FIGURE 00 TABLE OF CONTENTS FIGURE 01 FINAL INSTALLATION FIGURE 02 DECAL ASSEMBLY

GROUP 20 HOPPER INSTALLATION

FIGURE	00	TABLE OF CONTENTS
FIGURE	01	HOPPER INSTALLATION
FIGURE	02	HOPPER HOOK ASSEMBLY
FIGURE	03	LUBRICATION PUMP ASSEMBLY
FIGURE	04	HOPPER VIBRATION ASSEMBLY
FIGURE	05	HOPPER GRID ASSEMBLY
FIGURE	06	AGITATOR AND WASH CONTROL

L VALVE ASSEMBLY

FIGURE 07 AGITATOR ASSEMBLY

FIGURE 08 AGITATOR DRIVE MOTOR ASSEMBLY

FIGURE 09 HOPPER OUTLET ASSEMBLY

FIGURE 10 DRIVE CYLINDER LUBRICATION SYSTEM ASSEMBLY

FIGURE 11 HOPPER LUBRICATION SYSTEM ASSEMBLY FIGURE 12

LUBRICATION DISTRIBUTOR ASSEMBLY



MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP ILLUSTRATED PARTS MANUAL

XXT 42 PARTS GROUP 00 FIGURE 00 PAGE 02

GROUP 30 TANK INSTALLATION

FIGURE 00 TABLE OF CONTENTS
FIGURE 01 TANK INSTALLATION

FIGURE 02 WATER SYSTEM GROUP

FIGURE 03 WASH WATER PUMP ASSEMBLY WATER PUMP MOTOR ASSEMBLY

GROUP 40 POWER TRAIN INSTALLATION

FIGURE 00 TABLE OF CONTENTS

FIGURE 01 POWER TRAIN INSTALLATION

FIGURE 02 GEAR PUMP ASSEMBLY
FIGURE 03 PTO GEARBOX ASSEMBLY

GROUP 50 CONTROLS INSTALLATION

FIGURE 00 TABLE OF CONTENTS

FIGURE 01 CONTROLS INSTALLATION FIGURE 02 CAB CONTROLS ASSEMBLY

FIGURE 03 MAIN CONTROLS ASSEMBLY

FIGURE 04 DRIVER SIDE OUTRIGGER CONTROLS ASSEMBLY

FIGURE 05 PASSENGER SIDE OUTRIGGER CONTROLS ASSEMBLY

FIGURE 06 STATIONARY BOOM CONTROLS ASSEMBLY

FIGURE 07 CABLED REMOTE CONTROL ASSEMBLY
FIGURE 08 RADIO REMOTE CONTROL ASSEMBLY

FIGURE 09 SHUNT ASSEMBLY

GROUP 60 PUMPING TRAIN INSTALLATION

FIGURE 00 TABLE OF CONTENTS

FIGURE 01 PUMPING TRAIN INSTALLATION

FIGURE 02 SWING VALVE ASSEMBLY

FIGURE 03 TILTING DRIVE ASSEMBLY

FIGURE 04 TILTING CYLINDER ASSEMBLY

FIGURE 05 CONCRETE CYLINDER ASSEMBLY

FIGURE 06 WATER BOX ASSEMBLY

FIGURE 07 HYDRAULIC DRIVE CYLINDER ASSEMBLY

FIGURE 08 DRIVE CYLINDER SUB-ASSEMBLY

REVISION: FEBRUARY 2001



MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP ILLUSTRATED PARTS MANUAL

XXT 42
PARTS
GROUP 00
FIGURE 00
PAGE 03

GROUP 70 FRAME AND SUPPORT INSTALLATION

FIGURE	00	TABLE OF CONTENTS
FIGURE	01	FRAME AND SUPPORT INSTALLATION
FIGURE	02	TURRET ASSEMBLY
FIGURE	03	MOTOR AND REDUCTION ASSEMBLY
FIGURE	04	ROTATION UNIT ASSEMBLY
FIGURE	05	SUPPORT FRAME STABILIZERS ASSEMBLY
FIGURE	06	FRONT LEFT STABILIZERS TELESCOPIC LEG ASSEMBLY
FIGURE	07	FRONT RIGHT STABILIZERS TELESCOPIC LEG ASSEMBLY
FIGURE	80	REAR LEFT SWING OUT LEG ASSEMBLY
FIGURE	09	REAR RIGHT SWING OUT LEG ASSEMBLY
FIGURE	10	STABILIZERS VERTICAL JACK CYLINDER ASSEMBLY
		· · · · · · · · · · · · · · · · · · ·

GROUP 80 OPTIONAL INSTALLATION

FIGURE	00	TABLE OF CONTENTS
FIGURE	01	OPTIONAL INSTALLATION
FIGURE	02	ACCUMULATOR CHARGE KIT
FIGURE	03	OPTIONAL TOOL KIT ASSEMBLY

FIGURE 11 SWING OUT CYLINDER ASSEMBLY

GROUP 90 BOOM INSTALLATION

FIGURE	00	TABLE OF CONTENTS
FIGURE	01	BOOM INSTALLATION
FIGURE	02	FIRST BOOM ASSEMBLY
FIGURE	03	SECOND BOOM ASSEMBLY
FIGURE	04	THIRD BOOM ASSEMBLY
FIGURE	05	FOURTH BOOM ASSEMBLY
FIGURE	06	FIRST BOOM CYLINDER ASSEMBLY
FIGURE	07	SECOND BOOM CYLINDER ASSEMBLY
FIGURE	80	THIRD BOOM CYLINDER ASSEMBLY
FIGURE	09	FOURTH BOOM CYLINDER ASSEMBLY
FIGURE	10	CONCRETE DECK PIPELINE ASSEMBLY
FIGURE	11	CONCRETE BOOM PIPELINE ASSEMBLY



MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP HOW TO USE PARTS MANUAL

XXT 42 PARTS GROUP 00 FIGURE 01 PAGE 01

I. PURPOSE

This parts manual is prepared, issued and/or revised by **REED** Manufacturing, for the exclusive use of its customers and is intended for use in provisioning, requisitioning, storing and issuing replaceable **REED** truck mounted concrete boom pump model **XXT 42**. The contents are proprietary to **REED** and are subject to change without notice. The use of any part of this document by any other person or persons or for any other purpose without the written consent of **REED** is expressly prohibited. In addition, **REED** expressly disclaims any and all responsibility arising in or any way related to such **REED'S** prior written consent thereto.

The parts number content of this document, arrangement and breakdown sequence of items is compatible with Military Standard (MS) and Air Transport Association Specification (ATA).

- II. GENERAL SYSTEM OF ASSEMBLY ORDER Detailed Parts List (Refer to Next Page)
 - 1. This area refers to the corresponding illustration

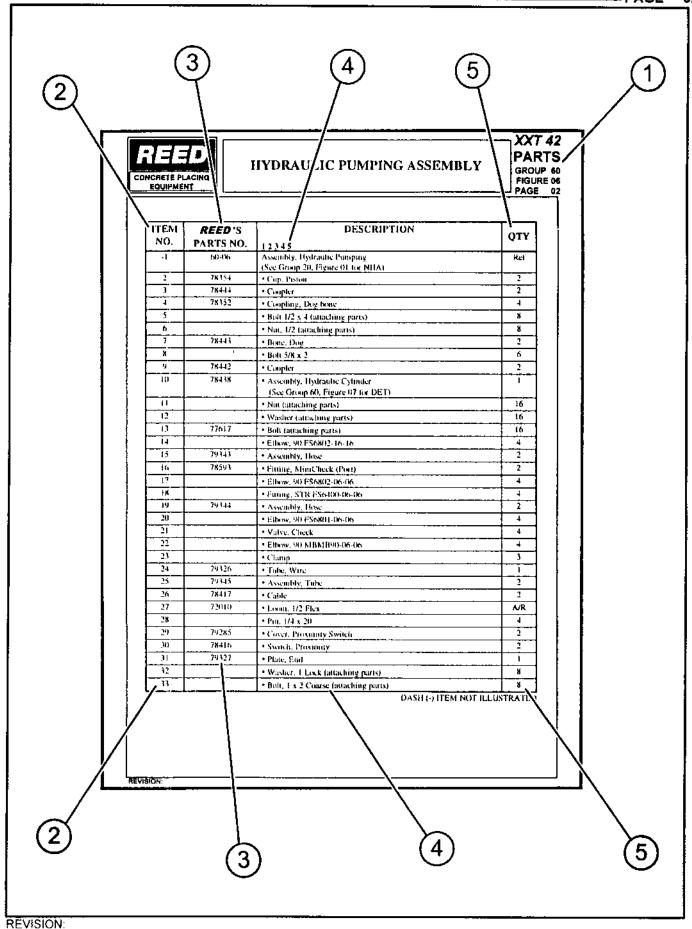
MODEL - GROUP - FIGURE - PAGE

- A. MODEL shows which is REED's model number.
- B. GROUP should be divided with:
 - 00 MODEL XXT 42 ILLUSTRATED PARTS MANUAL
 - 10 FINAL INSTALLATION
 - 20 HOPPER INSTALLATION
 - 30 TANK INSTALLATION
 - 40 POWER TRAIN INSTALLATION
 - 50 CONTROL INSTALLATION
 - **60** PUMPING TRAIN INSTALLATION
 - 70 FRAME AND SUPPORT INSTALLATION
 - **80** OPTIONAL INSTALLATION
 - 90 BOOM INSTALLATION
- C. FIGURE belong to the group. Please see page of contents and each group.
- D. PAGE numbers follow to the right of each figure number.
- 2. The ITEM NUMBER corresponds to the item number shown for the part in illustration. Parts with item number proceeded by a dash (such as: -1, -5, -12 etc.) are not illustrated.
- PARTS NUMBERS that carry a REED part number.



MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP HOW TO USE PARTS MANUAL

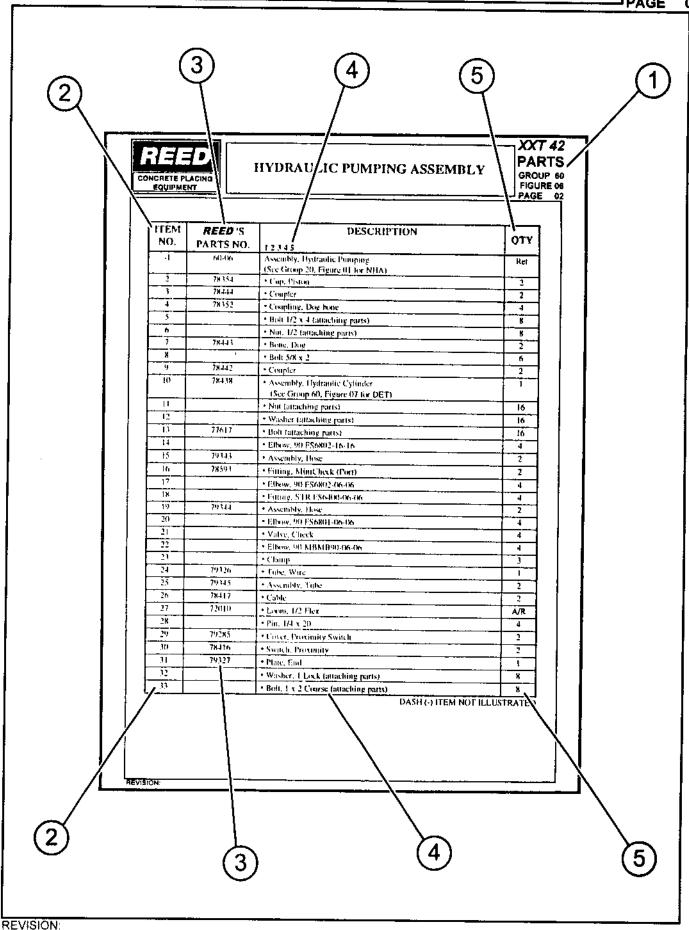
XXT 42 PARTS GROUP 00 FIGURE 01 PAGE 02





MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP HOW TO USE PARTS MANUAL

XXT 42 PARTS GROUP 00 FIGURE 01 PAGE 03





MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP HOW TO USE PARTS MANUAL

XXT 42
PARTS
GROUP 00
FIGURE 01
PAGE 04

4. DESCRIPTION

A. The INDENTURE SYSTEM used in the parts list shows the relationship of one part to another. For a given item, the number of indentures depicts the relationship of the item to the components of the item as follows:

1 2 3 4 5

Assembly (or Installation)

- · Detail part of assembly
- Sub-assembly
- Attaching parts for sub-assembly
- Detail part of sub-assembly
- • Sub-sub-assembly
- • Attaching parts for sub-sub-assembly
- Detail part of sub-sub-assembly
- • Sub-sub-sub-assembly
- Attaching parts of sub-sub-sub-assembly
- Detail part of sub-sub-sub-assembly
- B. "See Group 20, Figure 01 For NHA" Identifies the illustrated parts chapter location; indicates where the Next Higher Assembly (NHA) of the item shown.
- C. "See Group 60, Figure 07 For DET" Identifies the illustrated parts chapter location; indicates where the item and its Detailed Breakdown (DET) is shown.
- D. "See Group 30, Figure 05 for REF" or "See Vendor Chapter For REF" Identifies the illustrated parts chapter where the part is, and if listed and illustrated in Vendor Chapter. It is used as a cross-reference (REF).

5. QUANTITY

- A. Reference (REF) indicates the items that is listed previously in the Next Higher Assembly (NHA) and then again in this figure.
- B. As Required (A/R) indicates the parts that is used in a quantity as required.
- C. A number entry indicates the quantity of the part used in its next higher application.
- 6. Functionally related assemblies are illustrated in phantom (_____) but not listed on the detail parts list page.



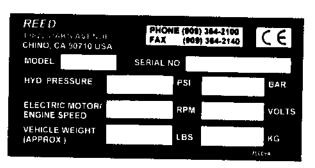
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MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP HOW TO ORDER PARTS

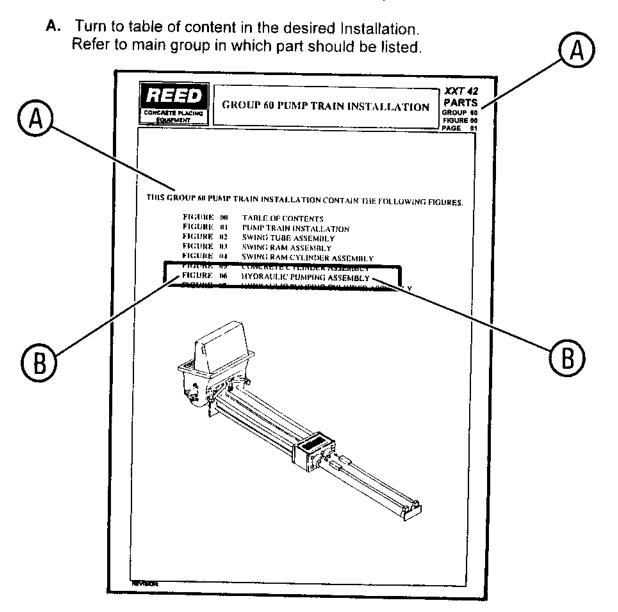
XXT 42 PARTS GROUP 00 FIGURE 02 PAGE 01

 Always give serial number and model of REED truck mounted concrete boom pump model: XXT 42. (Refer to each unit name plate shown below). NOTE: This manual

is being released to cover unit starting with serial number 00 - 209 - XXT 42 to current production. Some components used on earlier units differ from current productions. Where this occurs, the part is identified by a serial number.



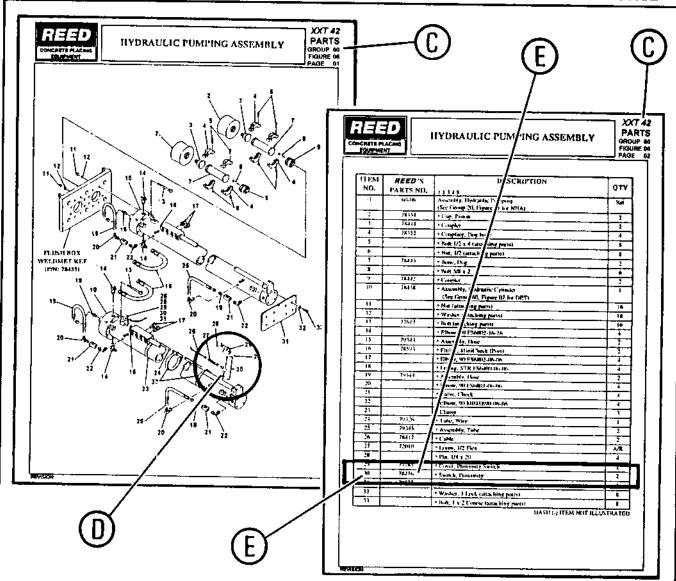
2. Always specify part number and complete name of parts ordered.





MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP HOW TO ORDER PARTS

XXT 42
PARTS
GROUP 00
FIGURE 02
PAGE 02



- B. Find title of figure in which the part should be shown. Note figure number.
- C. Turn to corresponding page, find the group and figure.
- D. Check your required part and its attaching parts and match with illustration page.
- **E.** Refer to corresponding item number in the part list page. Part numbers are located in the part number column.
- F. When ordering variable or optional miscellaneous parts which are not found this in parts chapter, follow the above outlined procedure of how to order parts.
 - 1). When applicable, give model and serial number of the component for which parts are desired.
 - 2). In a specific, difficult to describe situation, a marked-up photograph or detailed sketch would be helpful.



MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP HOW TO ORDER PARTS

XXT 42
PARTS
GROUP 00
FIGURE 02
PAGE 03

- 3. Do not designate quantity by "set". State specifically how many parts are wanted.
- 4. Always give complete address and full shipping instructions. Specify shipping instructions, truck freight, air freight. United Parcel Service (UPS), or Air Borne Express and DHL are available in designated areas.
- 5. TO ORDER
 - A. BY MAIL

Attention: Parts Department

REED

13822 Oaks Avenue Chino, CA. 91710 - 7008

B. BY FAX

(909) 287 - 2141

C. BY PHONE

(909) 287 - 2100

- 6. Parts return without authorization will not be accepted. If it is necessary to return parts for any reason, written authorization may be obtained from *REED* Parts Department, Chino, CA. 91710-7008. A Parts Return Authorization form is provided when *REED* deems its necessary to have the part returned for evaluation. The form is issued by the Warranty of Parts Department of *REED*.
 - A. The form will be filled by *REED* unless requesting necessary information and you will receive a copy as well as shipping tag.
 - B. Attach shipping tag to part insert return original invoice.
 - C. Ship part to **REED PREPAID**.
 - D. Part must be returned to *REED* within 30 days from date of authorization.

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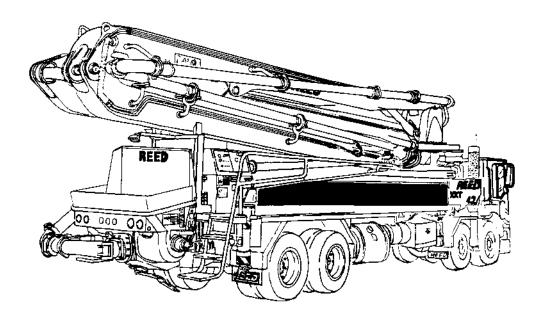


MODEL XXT 42 TRUCK MOUNTED CONCRETE BOOM PUMP GROUP 10 FINAL INSTALLATION

XXT 42 PARTS GROUP 10 FIGURE 00 PAGE 01

REED TRUCK MOUNTED CONCRETE BOOM PUMP MODEL **XXT 42 ILLUSTRATED PARTS MANUAL GROUP 10 FINAL INSTALLATION** CONTAINS THE FOLLOWING FIGURES:

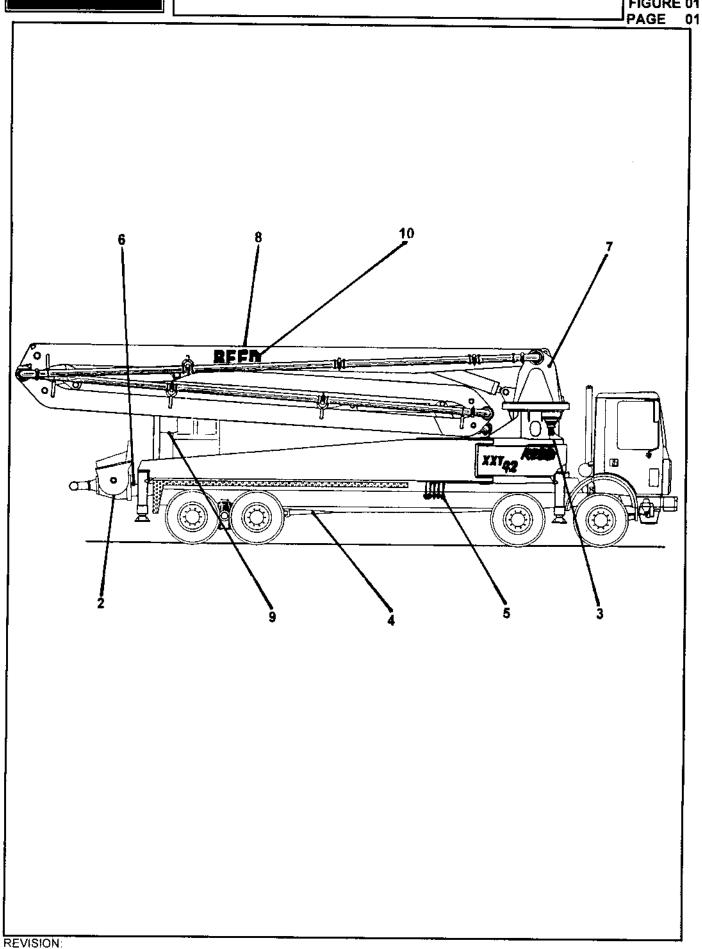
FIGURE 00 TABLE OF CONTENTS
FIGURE 01 FINAL INSTALLATION
FIGURE 02 DECAL ASSEMBLY





XXT 42 FINAL INSTALLATION

XXT 42
PARTS
GROUP 10
FIGURE 01





XXT 42 FINAL INSTALLATION

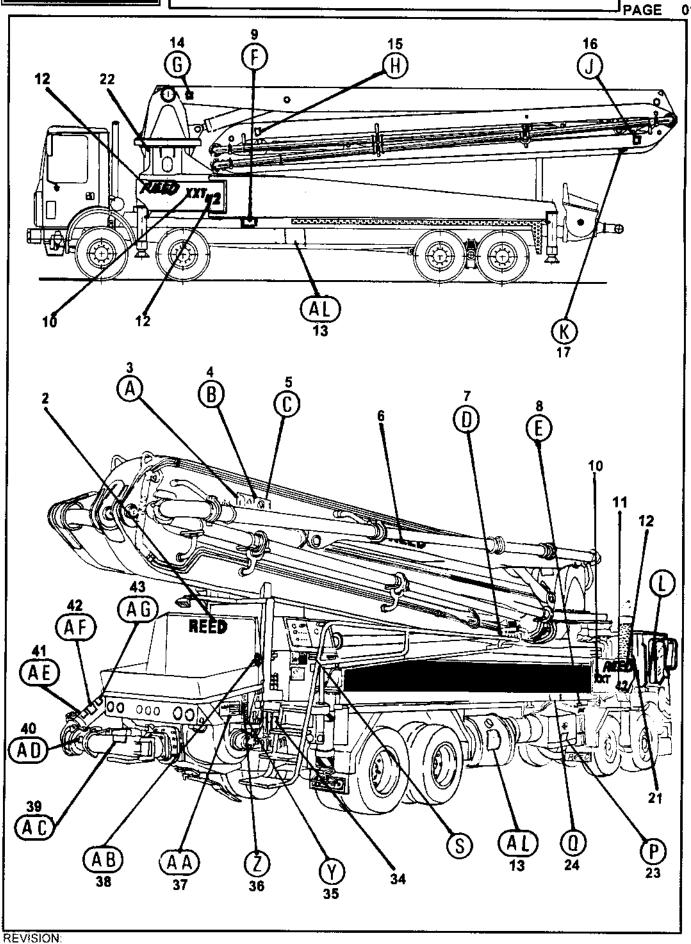
XXT 42
PARTS
GROUP 10
FIGURE 01
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION 1 2 3 4 5	QTY
-1	800523	Installation, XXT 42 Final	Ref
2	20-01	Installation, Hopper (See Group 20, Figure 01 for DET)	1
3	30-01	Installation, Tank (See Group 30, Figure 01 for DET)	1
4	40-01	Installation, Power Train (See Group 40, Figure 01 for DET)	1
5	50-01	Installation, Control (See Group 50, Figure 01 for DET)	1
6	60-01	Installation, Pumping Train (See Group 60, Figure 01 for DET)	1
7	70-01	Installation, Frame and Support (See Group 70, Figure 01 for DET)	1
8	80-01	Installation, Optional (See Group 80, Figure 01 for DET)	1
9	90-01	Installation, Boom (See Group 90, Figure 01 for DET)	1
10	10-02	Assembly, Decal (See Group 10, Figure 02 for DET)	1

DASH (-) ITEM NOT ILLUSTRATED



XXT 42 PARTS GROUP 10 FIGURE 02





XXT 42
PARTS
GROUP 10
FIGURE 02
PAGE 02

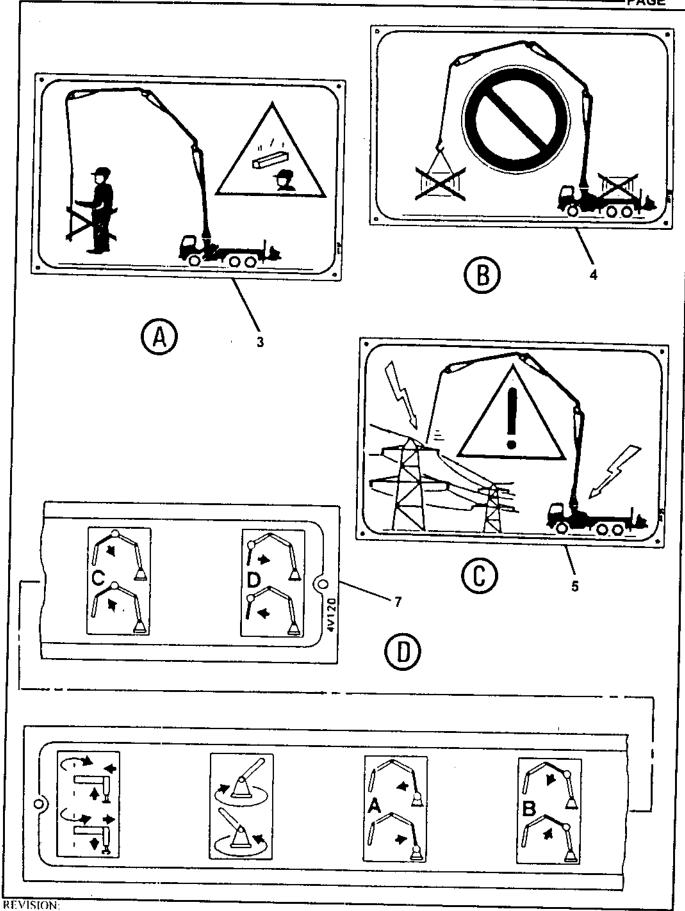
ITEM	REED'S	DESCRIPTION	
NO.	PARTS NO.	12345	QTY
-1	10-02	Assembly, Decal	Ref
		(See Group 10, Figure 01 for NHA)	'```
2	800442	Decal, REED, 6 Inch Black	1
3	C-4V107	Plate, Danger Of Falling Object	1 i
4	C-4V106	Plate, Never Use As Crane	1 1
5	C-4V105	Plate, Death Hazard	1 1
6	801069	Decal, REED, 12 Inch White	2
7	C-4V120	Plate, Hydraulic Distributor	 -
8	C-9V111	Decal, Right Side Stabilizers	 i
9	C-9V112	Decal, Left Side Stabilizers	 i
10	·	Decal, XXT, 5 Inch Optional Color	2
11		Decal, 32, 8 Inch Optional Color	2
12		Decal, REED, 8 Inch Optional Color	2
13	801441	Decal, XXT Range	4
14	C-4V113	Decal, A Letter Adhesive	1 1
15	C-4V115	Decal, C Letter Adhesive	† ;
16	C-4V116	Decal, D Letter Adhesive	
17	C-4V114	Decal, B Letter Adhesive	
-18	800766	Kit, XXT 42 Decal	1 1
19	800051	• • Nameplate, PTO	1 -
20	800059	• • Plate, PTO Operation	1
21	800034	• • Decal, Oil Level	2
22	800033	• • Decal, Water	† 1
23	800915	• • Decal, Danger, Stay Clear	3
24	800919	• • Decal, Warning, Stand Clear of Outriggers when activating	4
-25	800920	• • Decal, Warning, Clear Area Before Activating Outriggers	2
26	B-513013	• • Decal, Control Box Panel	1
27	801113	• • Decal, Gauge	1 1
28		• • Decal, A B	1
29	800926	• • Decal, Warning, Do Not Operate This Machine without	2
30	800929A	• • Decal, Warning	1
31	800925	• • Decal, Warning, Do Not Operate This Machine without	1
32	800930	• • Decal, ACPA Hand Signals	1
33	800913	Decal, Danger, Electrocution Hazard	1
34	800875	Nameplate, Agitator / Water	1 1
35	800918	• • Decal, Warning, Do Not Stand on Hopper Grate	2
36	800917	• • Decal, Warning, Keep Hand Out of Hopper and Valve	2
37	800924	Decal, Warning, This Machine is Remote Controlled and	1
38	800931	• • Decal, ACPA Member	1
39	800922	• • Decal, Warning, Before Opening a Blocked Pipeline,	1
40	800923	Decal, Warning, Use Retaining Pins in all Delivery	1
41	800928	• • Decal, Warning, Total Weight of all Hanging Hoses,	1
42	800927	• • Decal, Warning, Do Not Use the Boom as a Crane	1
43	800921	Decal, Warning, Do Not Operate at Pressures Exceeding	1
-44	800914	Decal, Danger, Electrocution Hazard	1
-45	800916	Decal, Warning, Keep Hand Out of Water Box	1
46	75009	• • Nameplate, REED, Serial No.	1

DASH (-) ITEM NOT ILLUSTRATED



XXT 42
PARTS
GROUP 10

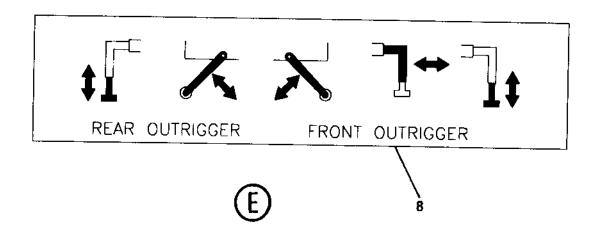
GROUP 10 FIGURE 02 PAGE 03

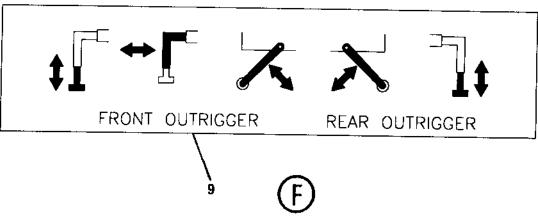


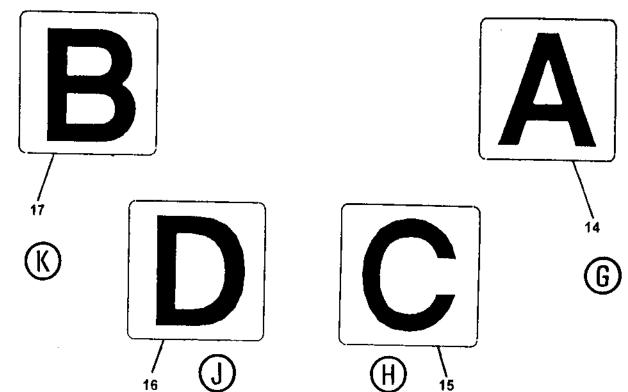


XXT 42 PARTS GROUP 10

GROUP 10 FIGURE 02 PAGE 04



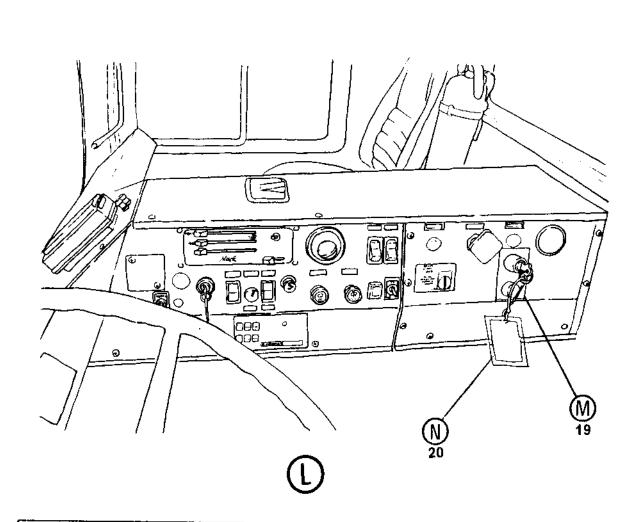




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XXT 42 PARTS GROUP 10 FIGURE 02 PAGE 05



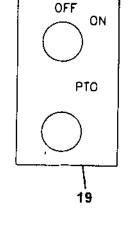
TO OPERATE PUMP AND BOOM

- 1. POSITION TRUCK AND SET PARKING BRAKE.
- 2. DEPRESS CLUTCH AND SHIFT TO 7TH GEAR HIGH.
- 3. TURN PTO ON.
- 4. RELEASE CLUTCH TO ENGAGE PUMPS. 5. SET THROTTLE AT 1600 RPM MAXIMUM.

TO RETURN TO DRIVING MODE

20

- 1. RETURN THROTTLE TO IDLE.
 2. DEPRESS CLUTCH AND TURN PTO OFF.
- 3. SHIFT TO NUETRAL AND RELEASE CLUTCH.









PARTS
ROUP 10

FIGURE 02 PAGE 06



A DANGER

Stay clear.
Contact will result in death or serious injury if the unit becomes electrically charged.

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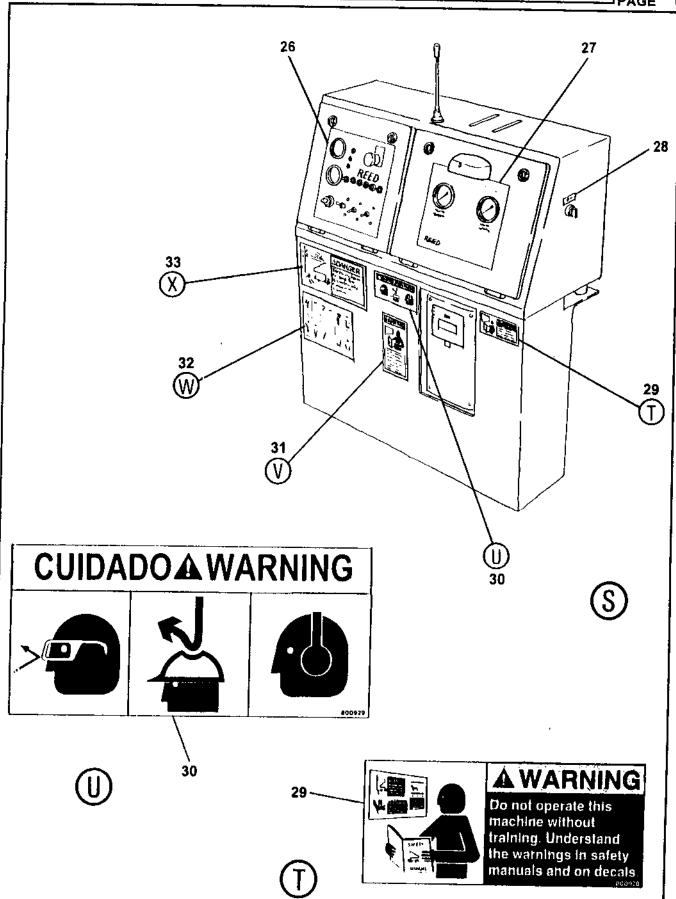




REVISION:

DECAL ASSEMBLY

XXT 42
PARTS
GROUP 10
FIGURE 02
PAGE 07





REVISION:

DECAL ASSEMBLY

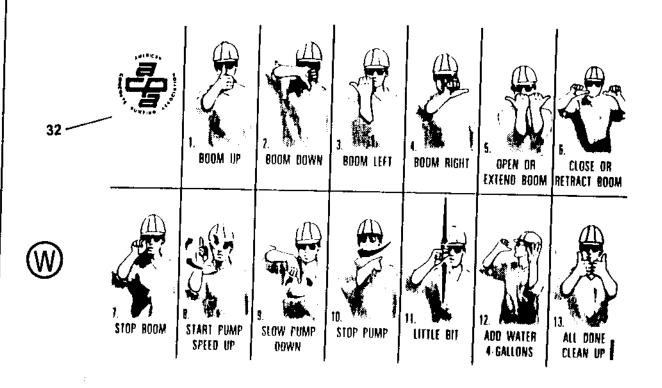
XXT 42
PARTS
GROUP 10
FIGURE 02
PAGE 08



Do not operate this machine without training. Understand the warnings in safety manuals and on decals.

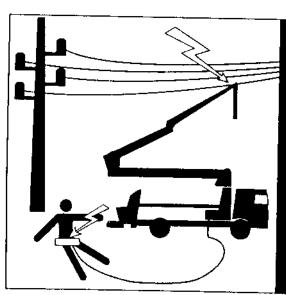


-31





XXT 42
PARTS
GROUP 10
FIGURE 02
PAGE 09



ADANGER

Electrocution hazard.
Stay back from
high voltage wires
at least 17 feet
(5 meters).

960913



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AWARNING



Keep hands out of hopper and valve assembly. See operation manual if access is required.



36



Do not stand on hopper grates.

Y

35



XXT 42
PARTS
GROUP 10
FIGURE 02

PAGE



AWARNING

This machine is remote controlled and may start at any time. Stop engine before servicing unit.



37



AWARNING

Use retaining pins in all delivery system snap clamps.

800921



40





AWARNING

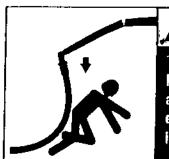
Before opening a blocked pipeline, relieve pressure by reversing pump. See manual.

39

(AC)



XXT 42
PARTS
GROUP 10
FIGURE 02
PAGE 11



AWARNING

Total weight of all hanging hoses, reducers and clamps must NOT exceed 376 pounds including concrete.

00926



41



AWARNING

Do not use the boom as a crane or hoist.

10.9112



42



AWARNING

Do not operate at pressures exceeding the rating of the entire material delivery system.

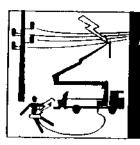
6009

(AG)

43



XXT 42
PARTS
GROUP 10
FIGURE 02
PAGE 12



A DANGER

Electrocution hazard. Stay back from high voltage wires at least 17 feet (5 meters).

ndagra.





AWARNING

Keep hands out of waterbox.

Stop engine/motor if access is required. Keep guards in place.

Adopt

45



REED

13822 OAKS AVENUE
CHING, CA 90710 USA

MODEL

SERIAL NO.

HYD. PRESSURE

PSI

BAR

ELECTRIC MOTOR/
ENGINE SPEED

VEHICLE WEIGHT
(APPROX.)

46

(AK)

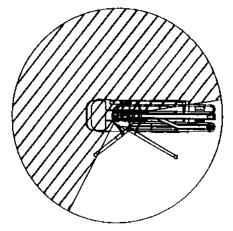


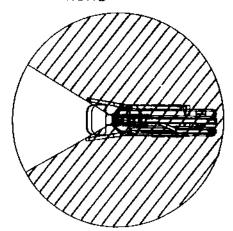
XXT 42
PARTS
GROUP 10
FIGURE 02
PAGE 13

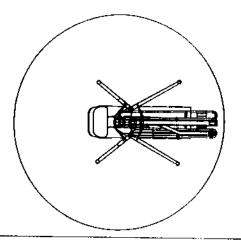
AWARNING

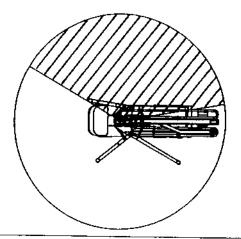
REED MODEL XXT42 DRAGONFLY

TYPICAL OPERATING CONFIGURATIONS









777	NON-OPERATING	AREA
1///	MONEOFCINATING	-AITEA

Do not operate boom in this area due to danger of tipover.

Boom must be folded and vertical when rotating to operating area.



Outriggers must be fully extended and opened as shown. All four outrigger jacks must be set on firm level ground. Chassis must be level side to side and front to rear.

PN 801441

