

REED
ALL MODELS

QUALITY ASSURANCE INSPECTION CHECK LIST
TRUCK MOUNTED CONCRETE PUMP

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INSPECTED BY _____ DATE _____

Q.C. & PUMP OPERATIONAL TEST

WORK ORDER

| DESCRIPTION OF ITEM INSPECTION | OK INIT. | CORRECTION MADE |
|---|-------------|-----------------|
| 6. FILTRATION OF SYSTEM (2 Hour time period) | <i>nm</i> | |
| 7. R.P.M. CHECK 800 Idle <i>900</i> 1600 Pumping | <i>nm</i> | |
| 8. CHARGE PRESSURE ADJUSTMENT 34 Bar - (+0 -1) | <i>nm</i> | |
| 9. PUMP CENTERING ADJUSTMENT | <i>nm</i> | |
| 10. MAXIMUM PRESSURE CHECK 345 Bar | | |
| 11. BLACK BOX ADJUSTMENT 6-19 Bar | <i>nm</i> | |
| 12. A-10 PUMP ADJUSTMENT Load sense screw fully in Pressure compensator 190 Bar | <i>nm</i> | |
| 13. REMIXER PRESSURE ADJUSTMENT 190 Bar | <i>nm</i> | |
| 14. COOLER RELIEF ADJUSTMENT 30 Bar | | |

SHORTAGES

CORR
INIT.

COMMENTS