

Q.C. & PUMP OPERATIONAL TEST	WORK ORDER
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DESCRIPTION OF ITEM INSPECTION	OK INIT.	CORRECTION MADE
15. FLUSHING VALVE ADJUSTMENT		
Should be 25.8 G.P.M. (+0-.5)		
Evenly balanced	<i>mm</i>	
16. MAXIMUM CYCLES PER MINUTE CHECK		
30 (+ or - 1)	<i>28</i>	Main Control Box --- Radio Control ---- Cable Remote---
17. CYCLE TEST		
8 Hour time period	<i>mm</i>	
Documentation of test sheets	<i>mm</i>	
18. WATER PUMP ADJUSTMENT		
Relief set to attain maximum flow without swelling of hose when nozzle is closed	<i>mm</i>	
19. BOOM VALVE PRESSURE ADJUSTMENT		
340 Bar---(XT-32 & XT-36)		
350 Bar--- (XXT-42)		
20 BOOM RADIO CONTROL PARAMETERS CHECK.		
21 OUTRIGGER PRESSURE ADJUSTMENT		
Main block relief--250 Bar (+or - 1)		
XT-36 Extension relief--60 Bar (+or - 1)		<i>(SEE NOTE BELOW)</i>
XXT-32 or 42 Extension relief		
XXT-32 or 42 front swing out relief--60 Bar (+or - 1)		

SHORTAGES	CORR INIT.

COMMENTS

NOTE...REFER TO TEST PROCEDURE WORK INSTRUCTIONS FOR ADJUSTMENT METHODS.

*NEW OUTRIGGER CONTROL VALVES (PIN 802727 + 802728)
 REQUIRE EXTENSION RELIEF ADJUSTED TO 120 BAR.
 7-3-03 (FIRST VALUES USED) XT-36*