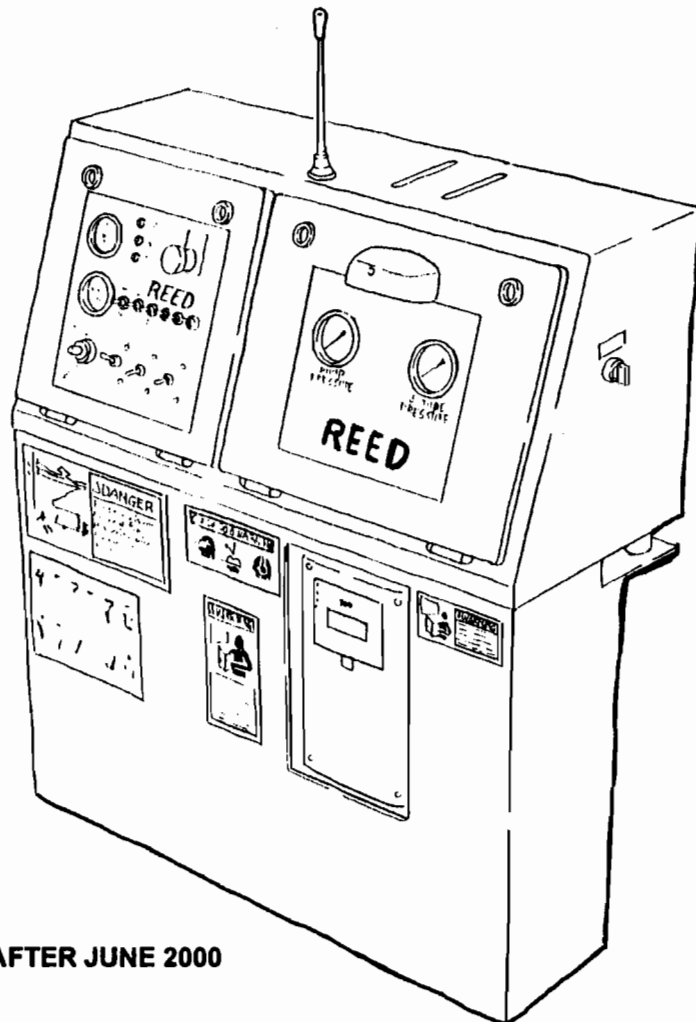
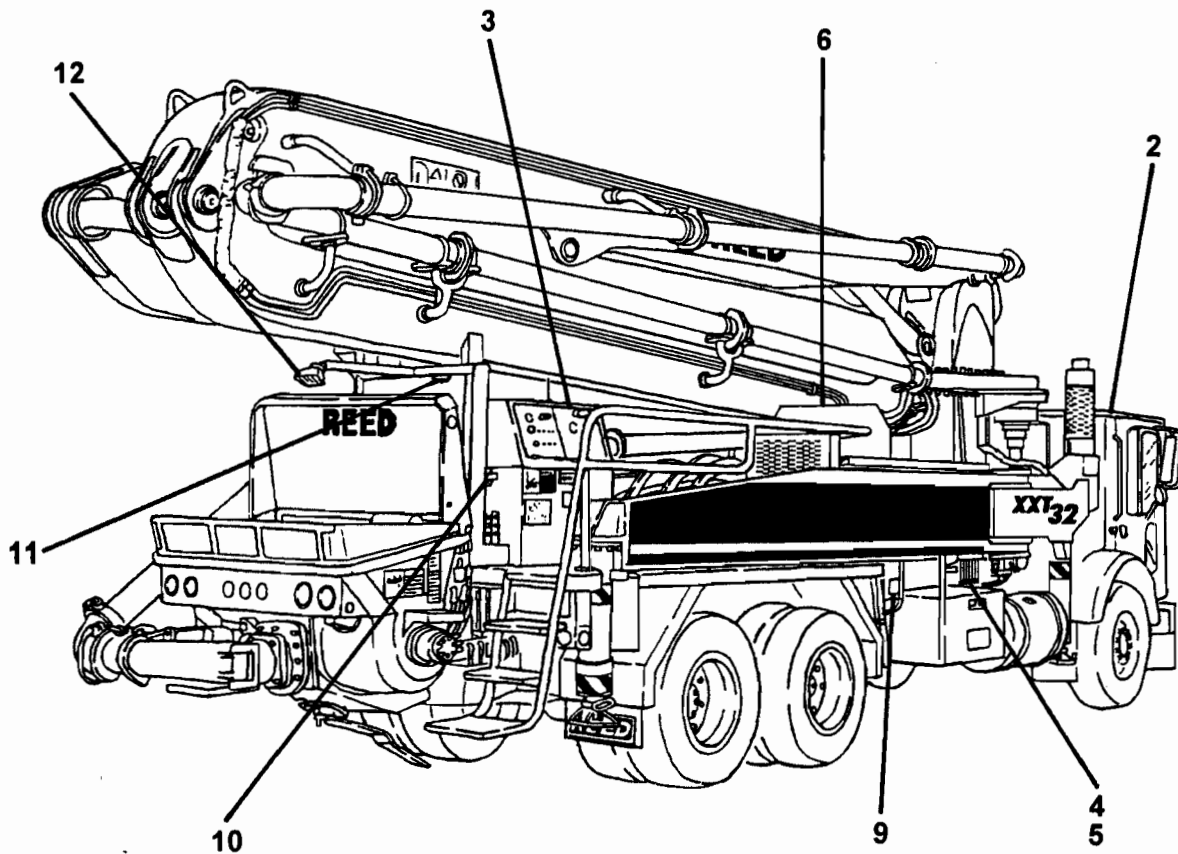


REED TRUCK MOUNTED CONCRETE BOOM PUMP MODEL **XXT 32** ILLUSTRATED PARTS MANUAL GROUP 50 CONTROLS INSTALLATION CONTAINS THE FOLLOWING FIGURES:

- FIGURE 00 TABLE OF CONTENTS
- FIGURE 01 CONTROLS INSTALLATION (BEF MAY 2000)
- FIGURE 02 CONTROLS INSTALLATION (AFT JUN 2000)
- FIGURE 03 CAB CONTROLS ASSEMBLY
- FIGURE 04 MAIN CONTROLS ASSEMBLY (BEF MAY 2000)
- FIGURE 05 MAIN CONTROLS ASSEMBLY (AFT JUN 2000)
- FIGURE 06 LH SIDE OUTRIGGER CONTROLS ASSEMBLY (BEF MAY 2000)
- FIGURE 07 LH SIDE OUTRIGGER CONTROLS ASSEMBLY (AFT JUN 2000)
- FIGURE 08 RH SIDE OUTRIGGER CONTROLS ASSEMBLY (BEF MAY 2000)
- FIGURE 09 RH SIDE OUTRIGGER CONTROLS ASSEMBLY (AFT JUN 2000)
- FIGURE 10 STATIONARY BOOM CONTROLS ASSEMBLY
- FIGURE 11 CABLED REMOTE CONTROL ASSEMBLY (BEF MAY 2000)
- FIGURE 12 CABLED REMOTE CONTROL ASSEMBLY (AFT JUN 2000)
- FIGURE 13 RADIO REMOTE CONTROL ASSEMBLY (BEF MAY 2000)
- FIGURE 14 RADIO REMOTE CONTROL ASSEMBLY (AFT JUN 2000)
- FIGURE 15 SHUNT ASSEMBLY



SHOWN MODEL: AFTER JUNE 2000



BEFORE MAY 2000

BEFORE MAY 2000

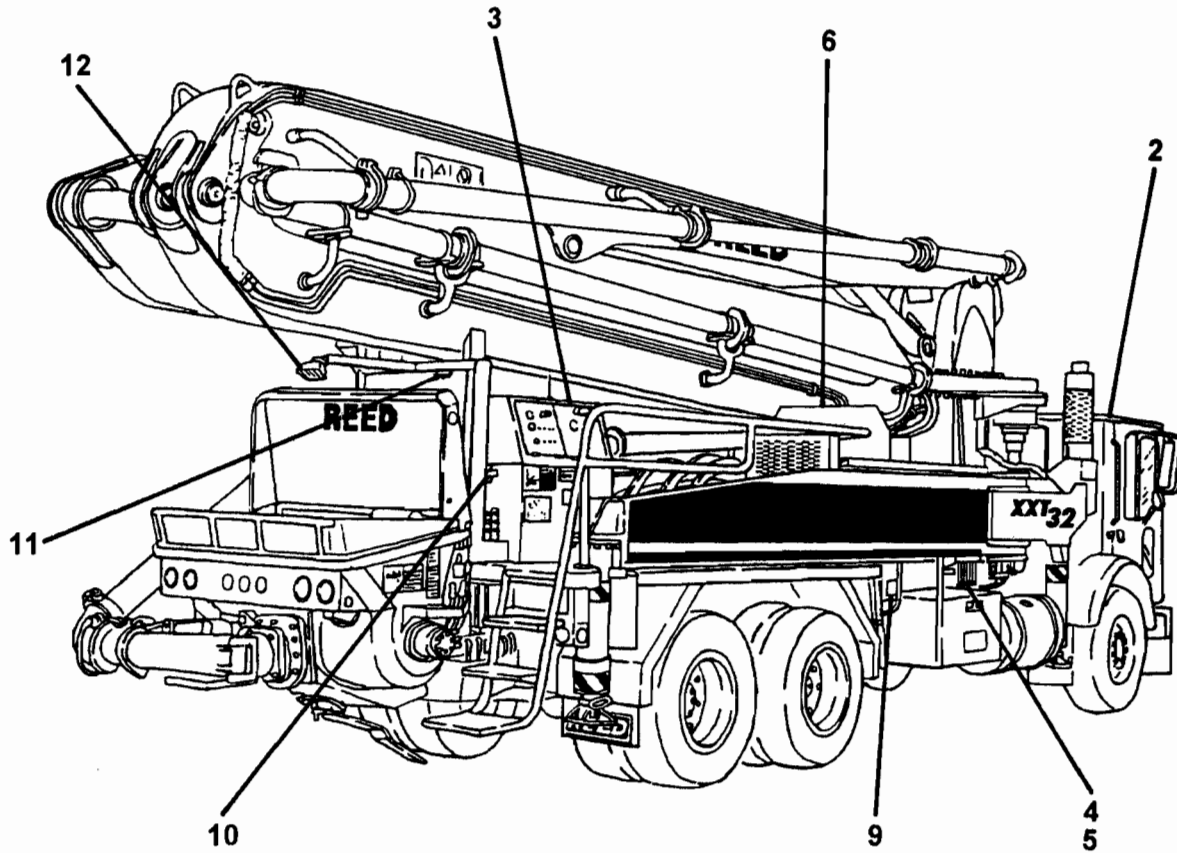
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	50-01	Installation, XXT 32 Controls (Bef May 2000) (See Group 10, Figure 01 for NHA)					Ref
2	800710	• Assembly, Cab Controls (See Group 50, Figure 03 for DET)					1
3	50-04	• Assembly, Main Controls (Bef May 2000) (See Group 50, Figure 04 for DET)					1
4	50-06	• Assembly, Driver (L. H.) Side Outrigger Controls (Bef May 2000) (See Group 50, Figure 06 for DET)					1
5	50-08	• Assembly, Passenger (R. H.) Side Outrigger Controls (Bef May 2000) (See Group 50, Figure 08 for DET)					1
6	50-10	• Assembly, Stationary Boom Controls (See Group 50, Figure 10 for DET)					1
-7	50-11	• Assembly, Cabled Remote Control (Bef May 2000) (See Group 50, Figure 11 for DET)					1
-8	W-104428	• Assembly, Radio Remote Control (Bef May 2000) (See Group 50, Figure 13 for DET)					1
9	C-VW00587	• Assembly, Shunt (See Group 50, Figure 15 for DET)					1
10	800347	• Horn, 12V					1
11	800072	• Switch, Limit					1
12	800095	• Light, Floor Work					1

DASH (-) ITEM NOT ILLUSTRATED



CONTROLS INSTALLATION (AFTER JUNE 2000)

XXT 32
PARTS
GROUP 50
FIGURE 02
PAGE 01

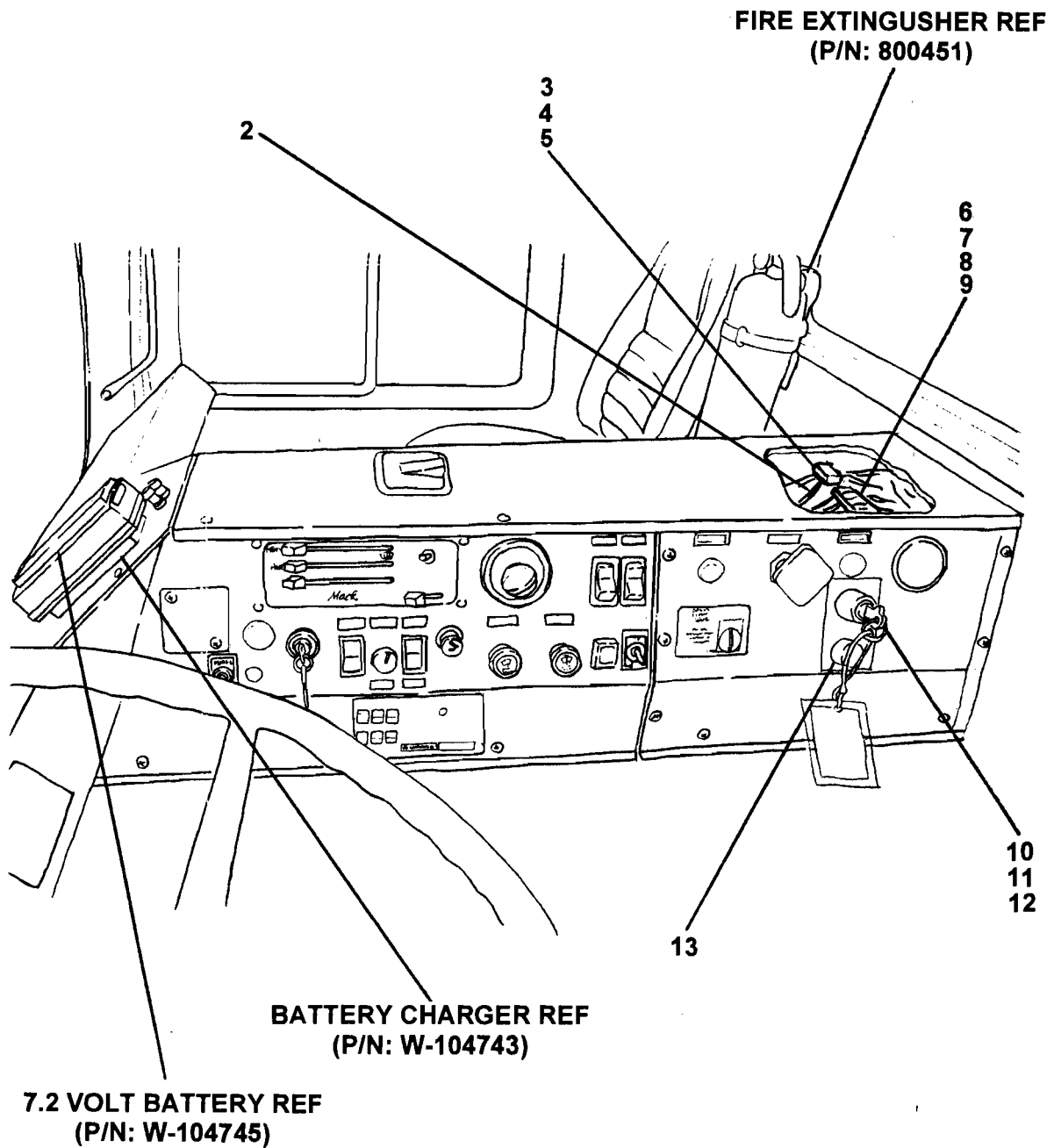


AFTER JUNE 2000

AFTER JUNE 2000

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	50-01	Installation, XXT 32 Controls (Aft Jun 2000) (See Group 10, Figure 01 for NHA)					Ref
2	800710	• Assembly, Cab Controls (See Group 50, Figure 02 for DET)					1
3	50-05	• Assembly, Main Controls (Aft Jun 2000) (See Group 50, Figure 05 for DET)					1
4	50-07	• Assembly, Driver (L. H.) Side Outrigger Controls (Aft Jun 2000) (See Group 50, Figure 07 for DET)					1
5	50-09	• Assembly, Passenger (R. H.) Side Outrigger Controls (Aft Jun 2000) (See Group 50, Figure 09 for DET)					1
6	C-DD103	• Assembly, Stationary Boom Controls (See Group 50, Figure 10 for DET)					1
-7	W-105565	• Assembly, Cabled Remote Control (Aft Jun 2000) (See Group 50, Figure 12 for DET)					1
-8	W-105566	• Assembly, Radio Remote Control (Aft Jun 2000) (See Group 50, Figure 14 for DET)					1
9	C-VW00587	• Assembly, Shunt (See Group 50, Figure 15 for DET)					1
10	800347	• Horn, 12V					1
11	800072	• Switch, Limit					1
12	800095	• Light, Floor Work					1

DASH (-) ITEM NOT ILLUSTRATED



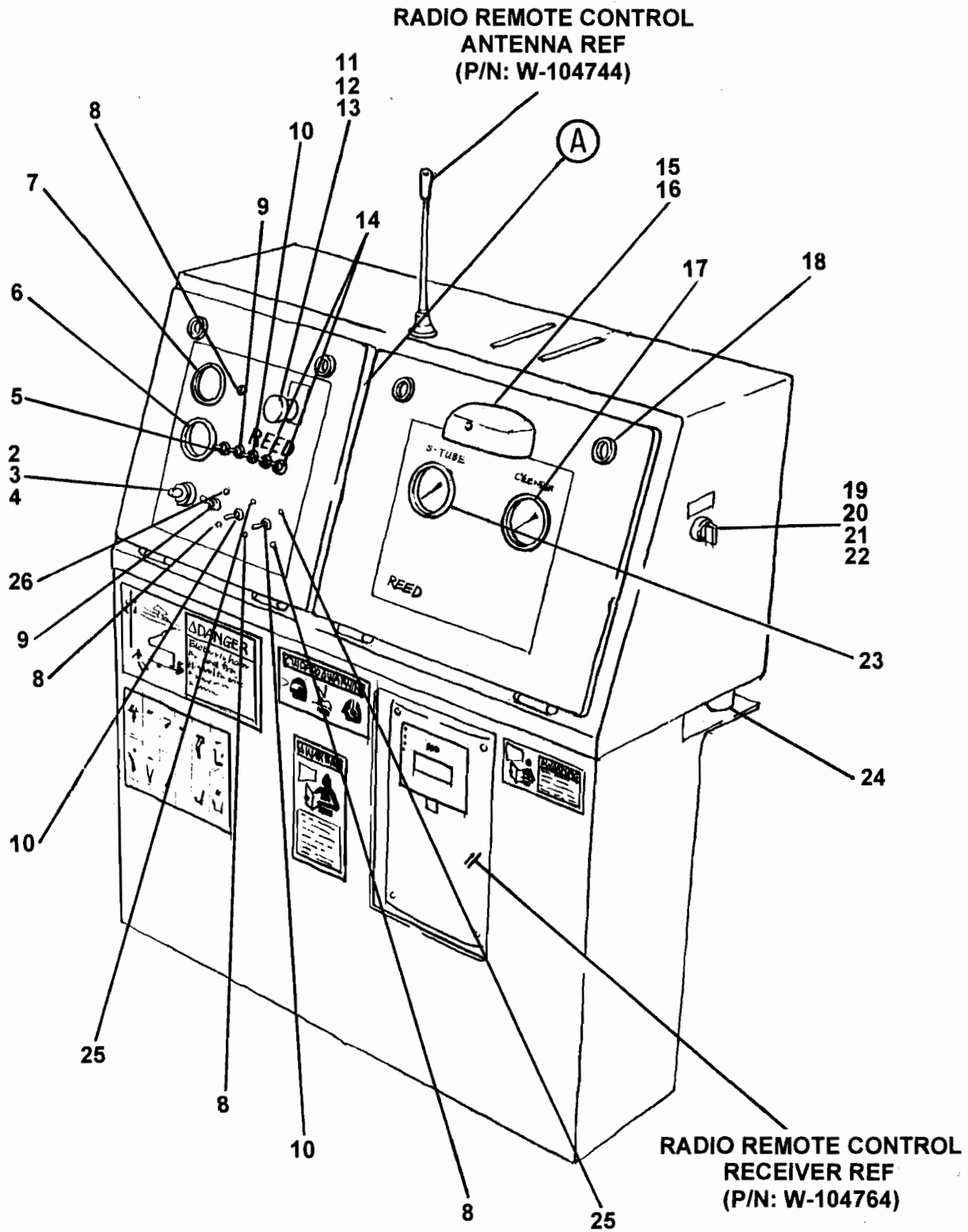
ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
		1 2 3 4 5	
-1	800710	Assembly, Cab Controls (See Group 50, Figure 01 and 02 for NHA)	1
2	10194	• Cable, 50 FT	1
3	800433	• Block, Fuse	1
4	800448	• Fuse, ATO 20	2
5	90392	• Fuse, ATO 5	1
6	72820	• Terminal	13
7	75654	• End, Barrier	1
8	72821	• Rail, Terminal	1
9	72824	• Jumper	3
10	800369	• Operator, Key	1
11	800370	• Block, Contact	1
12	800864	• Block, Contact	2
13	800414	• Light, Green Pilot	1
-14	800965	• Switch, Pressure (Located Near Engine)	1
-15	800909	• Switch, Clutch Limit (Located under Clutch Pedal)	1

DASH (-) ITEM NOT ILLUSTRATED



MAIN CONTROLS ASSEMBLY (BEFORE MAY 2000)

XXT 32
PARTS
GROUP 50
FIGURE 04
PAGE 01



BEFORE MAY 2000

BEFORE MAY 2000

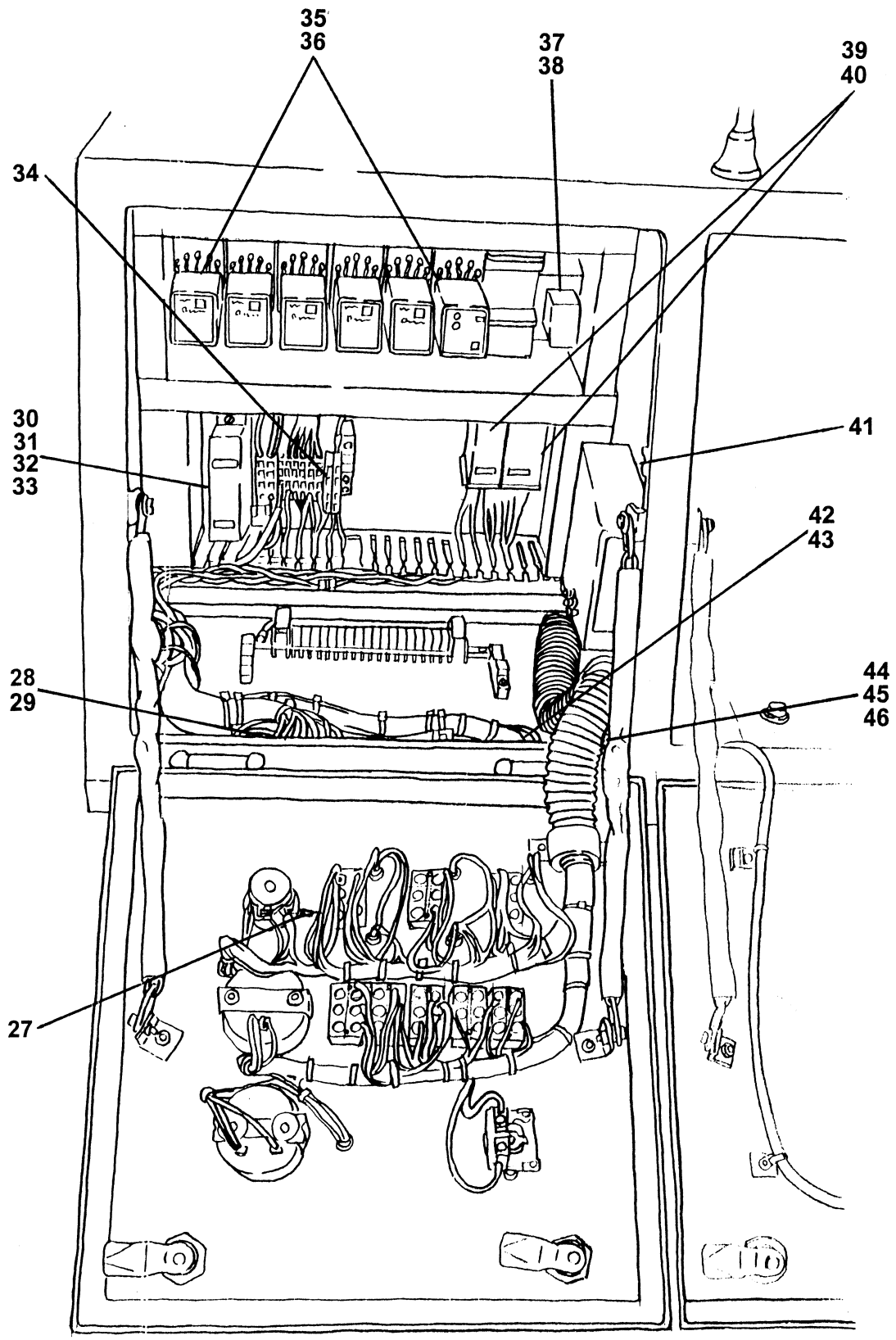
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	50-04	Assembly, Main Controls (Bef May 2000) (See Group 50, Figure 01 for NHA)					Ref
2		• Assembly, Volume Control					1
3	W-104103	• • Potentiometer					1
4	W-104104	• • Body, Mounting					1
5	W-103976	• Switch, RPM Toggle					1
6	W-104761	• Tachometer, 0-4000 RPM					1
7	W-101732	• Meter, Hour					1
8	W-104086	• Light, Green Indicator					4
9	W-104090	• Switch, Vibrator / Pump Rev Toggle					2
10	W-104089	• Switch, Light / S-Tube / Pump Rev Toggle					3
11	W-104079	• Button, Emergency Stop					1
12	W-101712	• Element, Emergency Stop Contact					1
13	W-102278	• Nameplate, Emergency Stop					1
14	W-104091	• Switch, Lube / Horn Toggle					1
15	W-101033	• Assembly, Light					1
16	W-104101	• • Bulb, Replacement					1
17	79831	• Gauge, 6000 PSI Pressure					1
18		• Lock, Twist					4
19	W-100968	• Switch, A & B Momentary Rotary					1
20	W-100969	• Contact, A & B Switch					3
21	W-103735	• Bridge, A & B Switch					1
22	W-100287	• Base, A & B Switch					1
23	70366	• Gauge, 3000 PSI Pressure					1
24		• Mount, Rubber					A/R
25	W-104088	• Light, Red Indicator					2
26	W-104087	• Light, Green Indicator					1

DASH (-) ITEM NOT ILLUSTRATED



MAIN CONTROLS ASSEMBLY (BEFORE MAY 2000)

XXT 32
PARTS
GROUP 50
FIGURE 04
PAGE 03



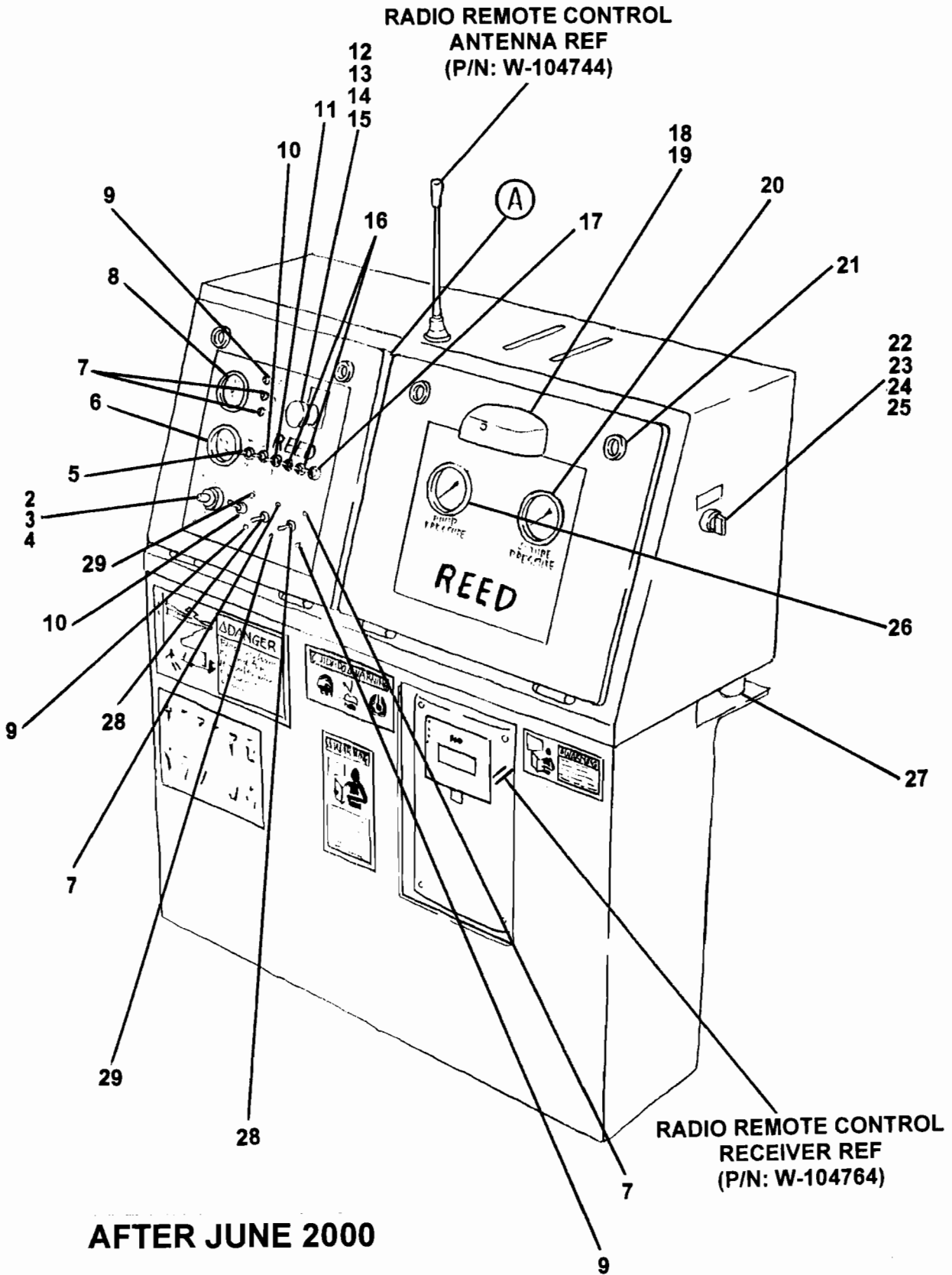
(A)

BEFORE MAY 2000

BEFORE MAY 2000

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
27	W-104118	• Resistor, 100 OHM					1
28	W-100710	• Contact, 24 Pin Female (A)					1
29	W-101553	• Contact, 24 Pin Housing (A)					1
30	W-101577	• Holder, 8 Type Fuse					1
31	W-101922	• Fuse, 5 AMP					5
32	W-101921	• Fuse, 10 AMP					2
33	W-104096	• Fuse, 20 AMP					1
34	W-104185	• Diode					3
35	W-100178	• Base, Relay					6
36	W-104093	• Relay, Type 60.13					6
37	W-103974	• Base, Relay					1
38	W-105046	• Relay, Type 55.34					1
39	W-100986	• Base, Relay Bosch					2
40	W-104117	• Relay, Bosch					2
41	800461	• Box, Black					1
42	W-104022	• Contact, 16 Pin Female (B)					1
43	W-104097	• Contact, 16 Pin Housing (B)					1
44		• Contact, 8 Pin Female (C)					1
45		• Contact, 8 Pin Housing (C)					1
46	W-104773	• Contact, 8 Pin Male (C)					1

DASH (-) ITEM NOT ILLUSTRATED





MAIN CONTROLS ASSEMBLY (AFTER JUNE 2000)

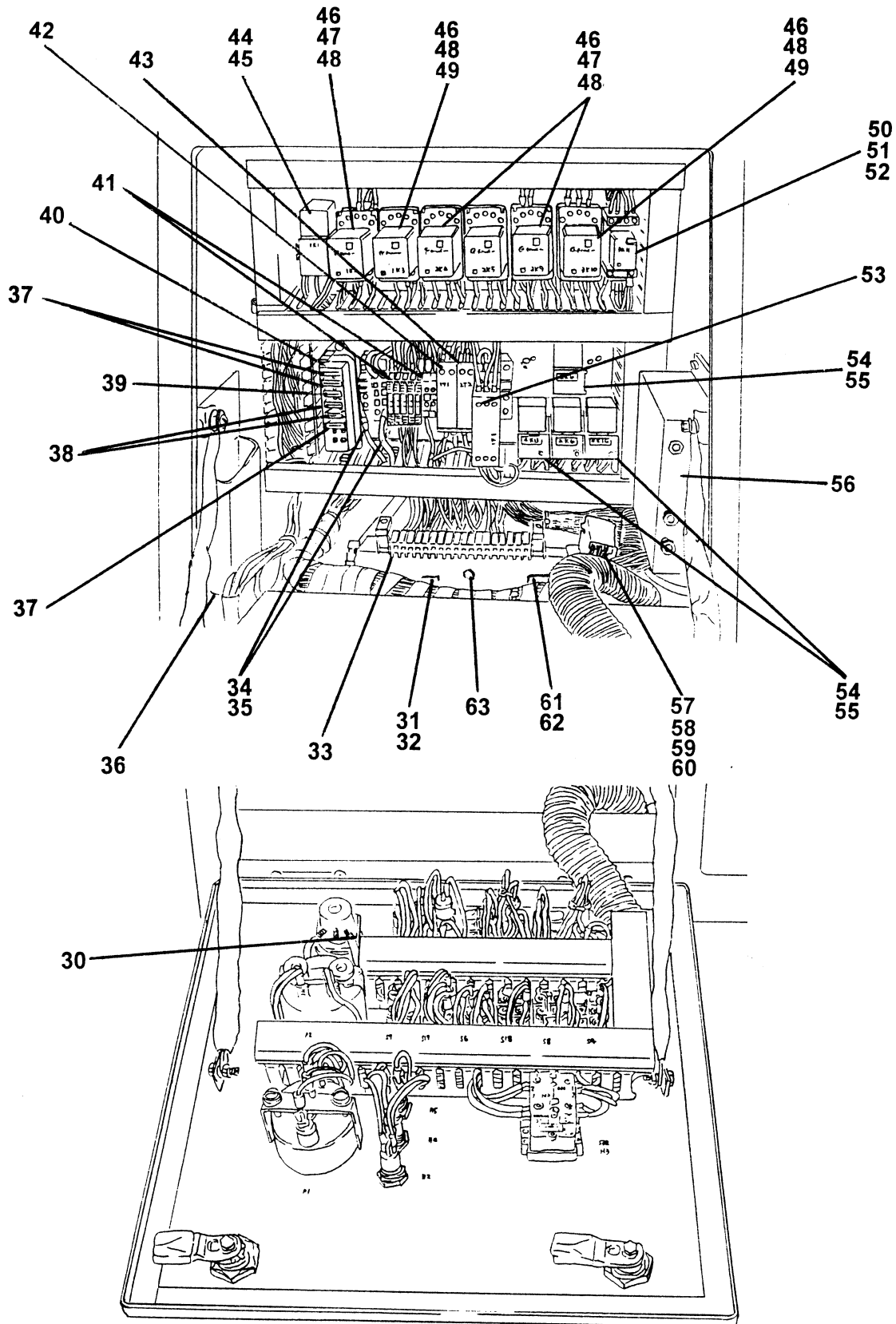
XXT 32
PARTS
GROUP 50
FIGURE 05
PAGE 02

AFTER JUNE 2000

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	50-05	Assembly, Main Controls (Aft Jun 2000) (See Group 50, Figure 02 for NHA)					Ref
2		• Assembly, Volume Control					1
3	W-104103	• • Potentiometer					1
4	W-104104	• • Body, Mounting					1
5	W-103976	• Switch, RPM Toggle					1
6	W-100900	• Meter, Hour					1
7	W-105811	• Light, Red Indicator					4
8	W-105823	• Thermometer					1
9	W-105813	• Light, Green Indicator					3
10	W-104090	• Switch, Vibrator / Pump Rev Toggle					2
11	W-104089	• Switch, Light / S-Tube / Pump Rev Toggle					3
12	W-105094	• Button, Emergency Stop					1
13	W-105095	• Element, Emergency Stop Contact					1
14	W-102278	• Nameplate, Emergency Stop					1
15	W-104083	• Light, Emergency					1
16	W-104091	• Switch, Lube / Horn Toggle					1
17	W-104089	• Switch, Lever					1
18	W-101033	• Assembly, Light					1
19	W-104101	• • Bulb, Replacement					1
20	70366	• Gauge, 3000 PSI Pressure					1
21		• Lock, Twist					4
22	W-100968	• Switch, A & B Momentary Rotary					1
23	W-100969	• Contact, A & B Switch					3
24	W-103735	• Bridge, A & B Switch					1
25	W-100287	• Base, A & B Switch					1
26	79831	• Gauge, 6000 PSI Pressure					1
27		• Mount, Rubber					A/R
28	72826	• Switch, On - On					1
29	W-105812	• Light, Yellow Indicator					2

DASH (-) ITEM NOT ILLUSTRATED

MAIN CONTROLS ASSEMBLY (AFTER JUNE 2000)



AFTER JUNE 2000

AFTER JUNE 2000

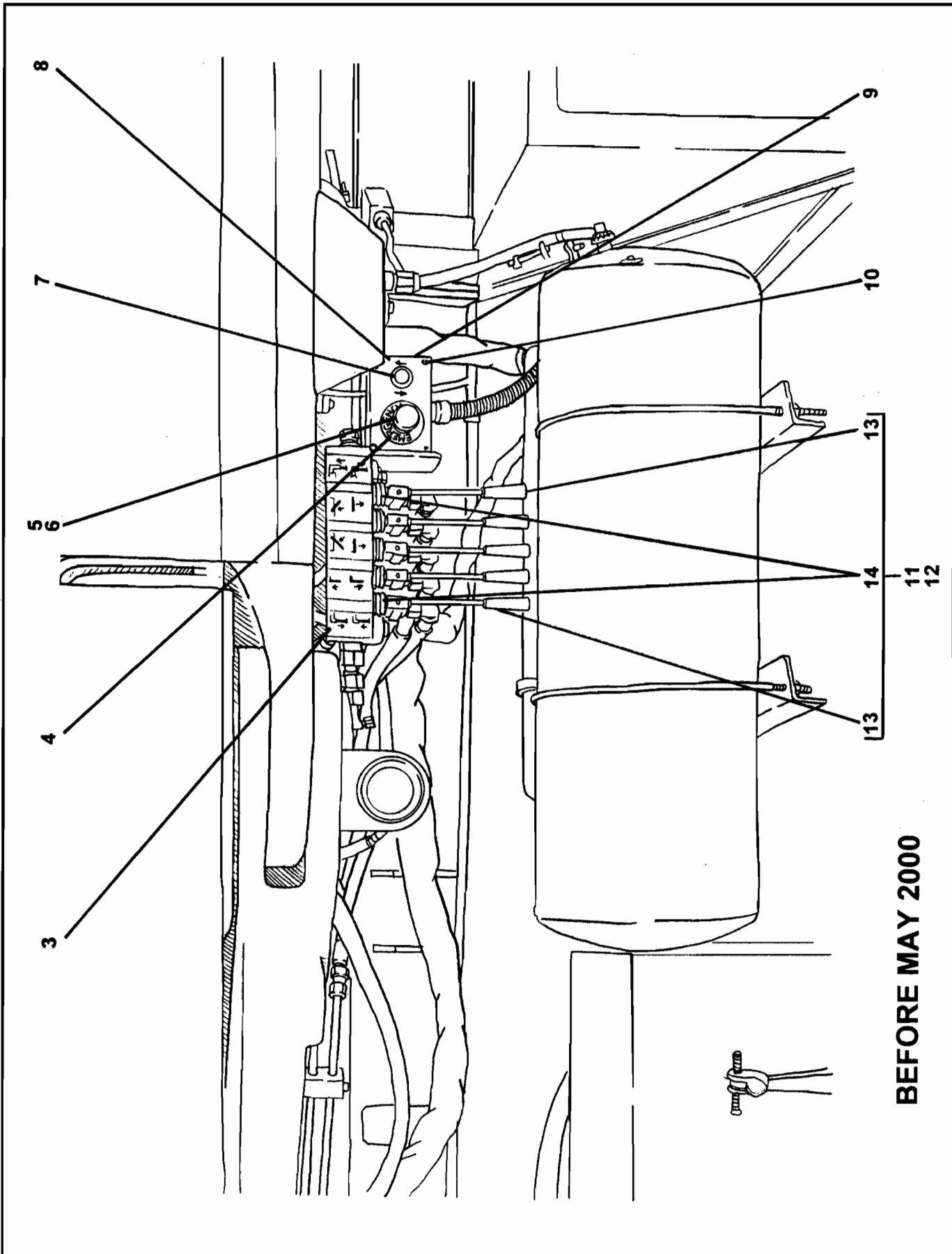
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
30	W-104118	• Resistor, 100 OHM					1
31	W-100710	• Contact, 24 Pin Female (A)					1
32	W-101553	• Contact, 24 Pin Housing (A)					1
33	W-102577	• Block, Terminal					1
34	W-105817	• Clamp					2
35	W-105818	• Plate, End					2
36	W-104099	• Bag, Circuit Diagram					1
37	W-101921	• Fuse, 10 AMP					3
38	W-104096	• Fuse, 20 AMP					2
39	W-101922	• Fuse, 5 AMP					1
40	W-101577	• Holder, 8 Type Fuse					1
41	W-104185	• Diode					4
42	W-105331	• Relay, Time					1
43	W-105815	• Relay					1
44	W-105619	• Socket, Relay					1
45	W-104122	• Relay					1
46	W-104094	• Clip					6
47	W-100178	• Clip					4
48	W-104093	• Relay					6
49	W-104895	• Clip					2
50	W-103974	• Socket, Relay					1
51	W-105046	• Relay, Type 55.34					1
52	W-104860	• Clip					1
53	W-105814	• Element, Emergency Stop					1
54	W-100986	• Socket,, Relay Bosch					4
55	W-104117	• Relay, Bosch					4
56	800461	• Box, Black					1
57	W-103693	• Contact, 8 Pin Female (C)					1
58	W-105816	• Contact, 8 Pin Housing (C)					1
59	W-103695	• Contact, Crimp (C)					1
60	W-103697	• Contact, Crimp (C)					1
61	W-104022	• Contact, 16 Pin Female (B)					1
62	W-104097	• Contact, 16 Pin Housing (B)					1
63	W-104669	• Condenser					1

DASH (-) ITEM NOT ILLUSTRATED

REED

**DRIVER SIDE (LEFT HAND)
OUTRIGGER CONTROLS ASSEMBLY
(BEFORE MAY 2000)**

**XXT 32
PARTS
GROUP 50
FIGURE 06
PAGE 01**



BEFORE MAY 2000

BEFORE MAY 2000

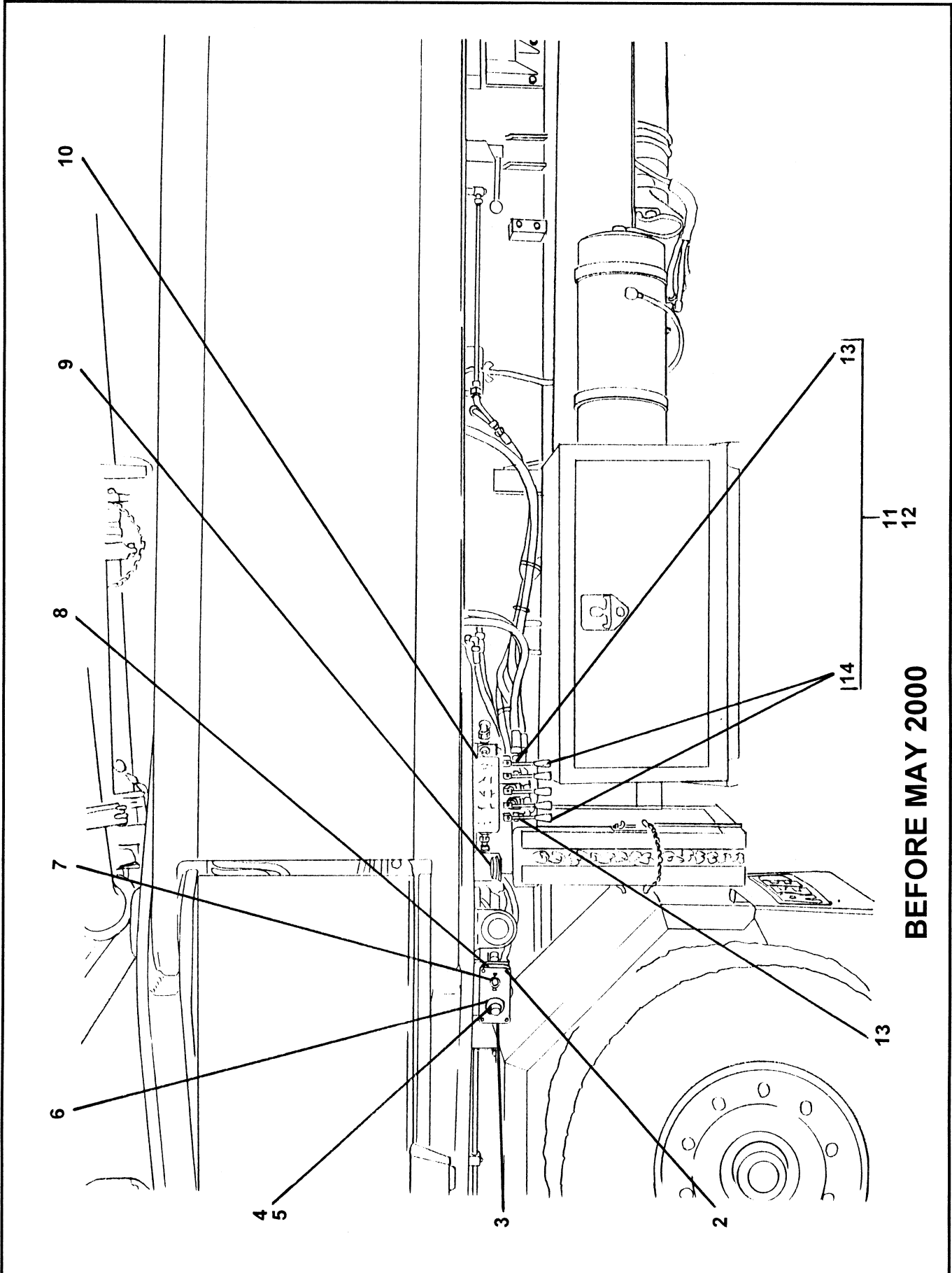
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	50-06	Assembly, Driver (L. H.) Side Outrigger Controls (Bef May 2000) (See Group 50, Figure 01 for NHA)					Ref
-2	800099	• Level, Bubble					1
3	C-9V112	• Decal, Left Side Stabilizers					1
4	W-102278	• Nameplate, Emergency					1
5	W-104079	• Button, Emergency Stop					1
6	W-101712	• Contact, Emergency Stop Element					1
7	W-103530	• Switch, Toggle					1
8		• Box, Non-Keyed Junction					1
9		• Decal, Non-Keyed Junction Box					1
10	W-103735	• Screw, Twist Lock Spring (attaching parts)					4
11	C-DD009	• Bank, Left Side Directional Valve					1
12		•• Lever					5
13		••• Lever, Knob					1
14		••• Boot, Rubber					1

DASH (-) ITEM NOT ILLUSTRATED



DRIVER SIDE (LEFT HAND)
OUTRIGGER CONTROLS ASSEMBLY
(AFTER JUNE 2000)

XXT 32
PARTS
GROUP 50
FIGURE 07
PAGE 01



BEFORE MAY 2000

AFTER JUNE 2000

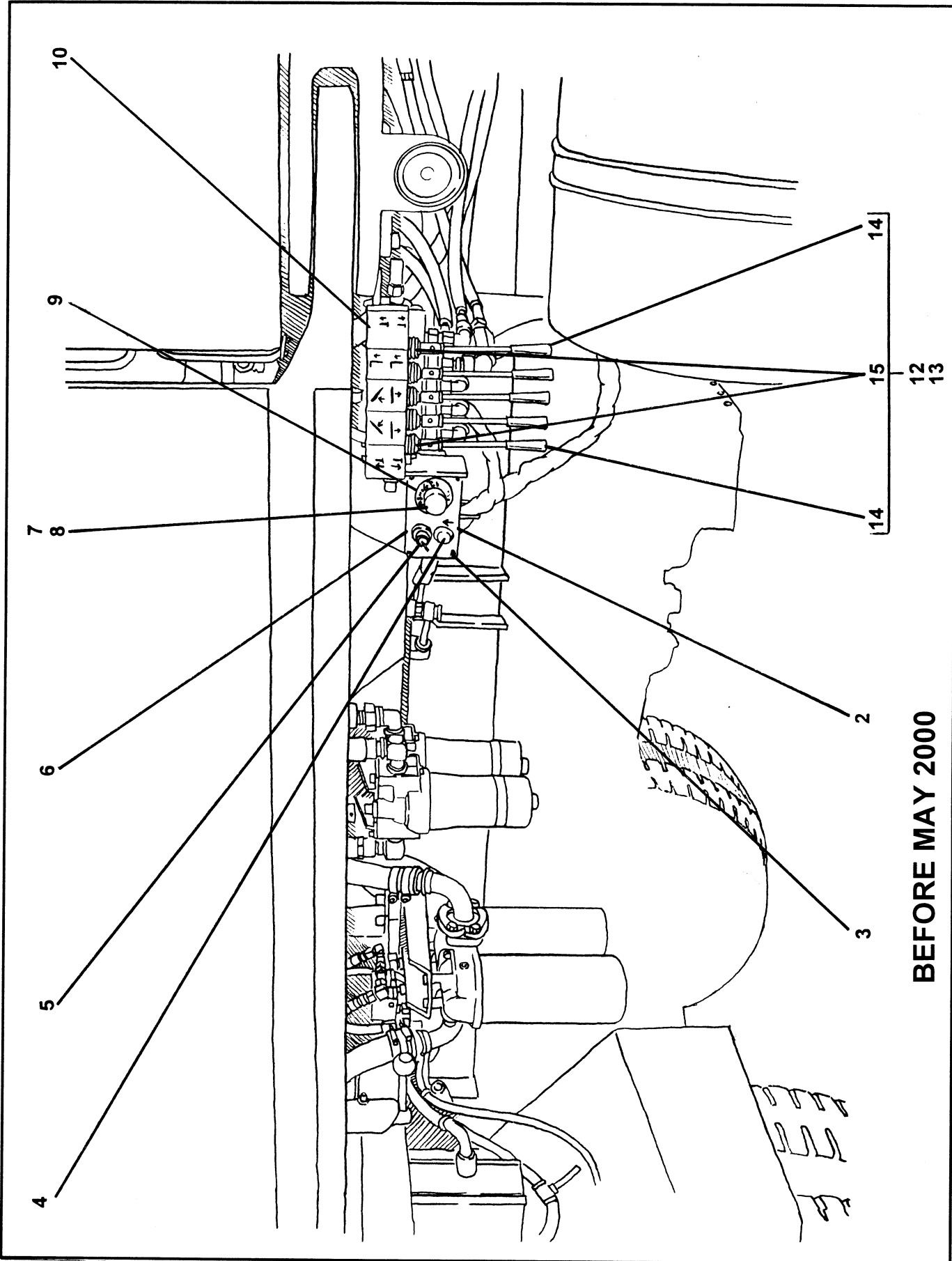
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	50-07	Assembly, Driver (L. H.) Side Outrigger Controls (Aft Jun 2000) (See Group 50, Figure 02 for NHA)					Ref
2	W-103735	• Screw, Twist Lock Spring (attaching parts)					4
3		• Box, Non-Keyed Junction					1
4	W-104079	• Button, Emergency Stop					1
5	W-101712	• Contact, Emergency Stop Element					1
6	W-102278	• Nameplate, Emergency					1
7	W-100569	• Button, Push Operation					1
8		• Decal, Non-Keyed Junction Box					1
9	800099	• Level, Bubble					1
10	C-9V112	• Decal, Left Side Stabilizers					1
11	C-DD009	• Bank, Left Side Directional Valve					1
12		• • Lever					5
13		• • • Lever, Knob					1
14		• • • Boot, Rubber					1

DASH (-) ITEM NOT ILLUSTRATED



PASSENGER SIDE (RIGHT HAND)
OUTRIGGER CONTROLS ASSEMBLY
(BEFORE MAY 2000)

XXT 32
PARTS
GROUP 50
FIGURE 08
PAGE 01



BEFORE MAY 2000



**PASSENGER SIDE (RIGHT HAND)
OUTRIGGER CONTROLS ASSEMBLY
(BEFORE MAY 2000)**

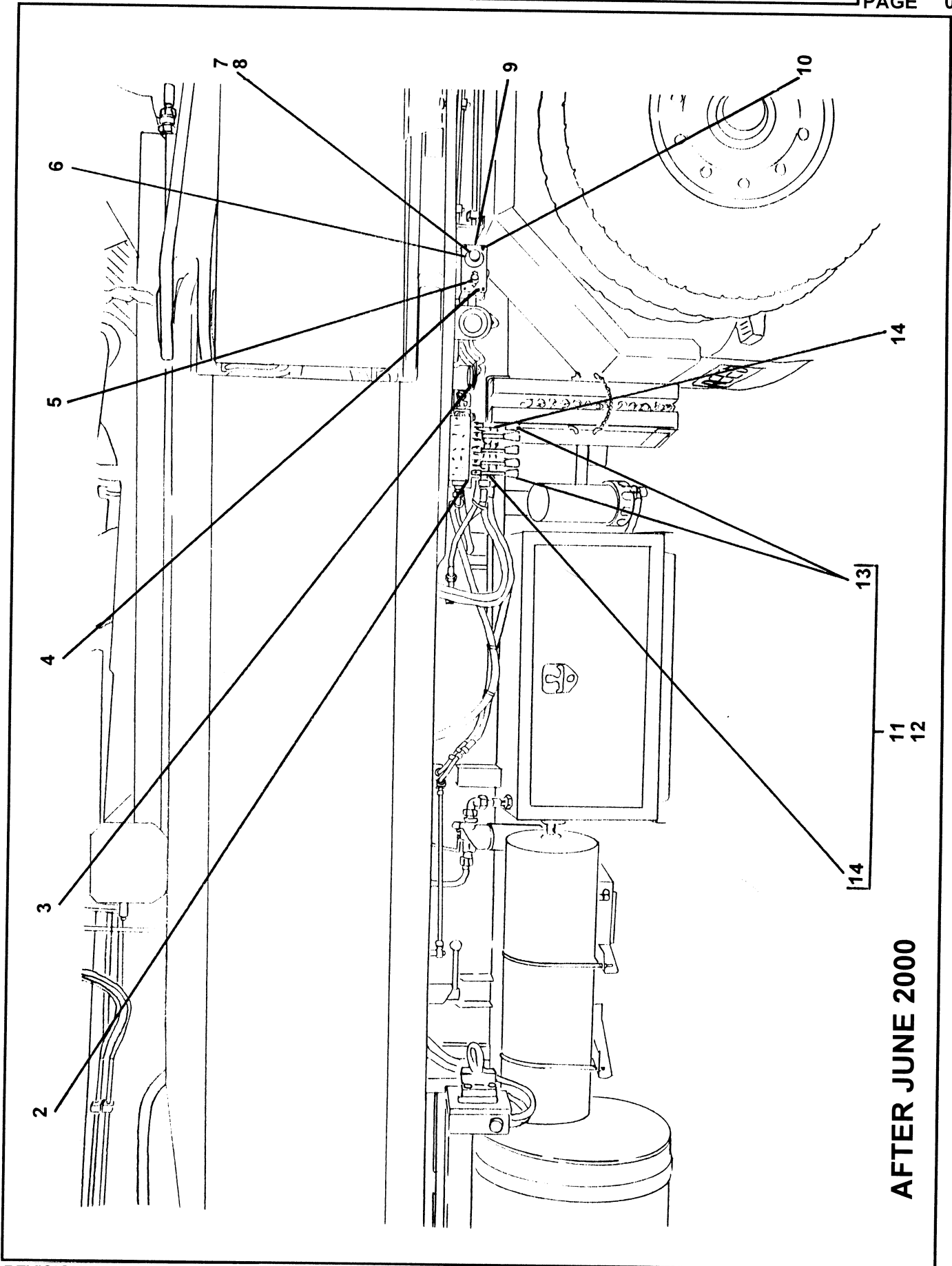
**XXT 32
PARTS
GROUP 50
FIGURE 08
PAGE 02**

BEFORE MAY 2000

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	50-08	Assembly, Passenger (R. H.) Side Outrigger Controls (Bef May 2000) (See Group 50, Figure 01 for NHA)					Ref
2		• Box, Keyed Junction					1
3	W-103735	• Screw, Twist Lock Spring (attaching parts)					4
4	W-103530	• Switch, Toggle					1
5	C-WW00190	• Switch, Key					1
6		• Decal, Keyed Junction Box					1
7	W-104079	• Button, Emergency Stop					1
8	W-101712	• Contact, Emergency Stop Element					1
9	W-102278	• Nameplate, Emergency					1
10	C-9V111	• Decal, Right Side Stabilizers					1
-11	800099	• Level, Bubble					1
12	C-DD009	• Bank, Right Side Directional Valve					1
13		• • Lever					5
14		• • • Lever, Knob					1
15		• • • Boot, Rubber					1

DASH (-) ITEM NOT ILLUSTRATED

PASSENGER SIDE (RIGHT HAND) OUTRIGGER CONTROLS ASSEMBLY (AFTER JUNE 2000)

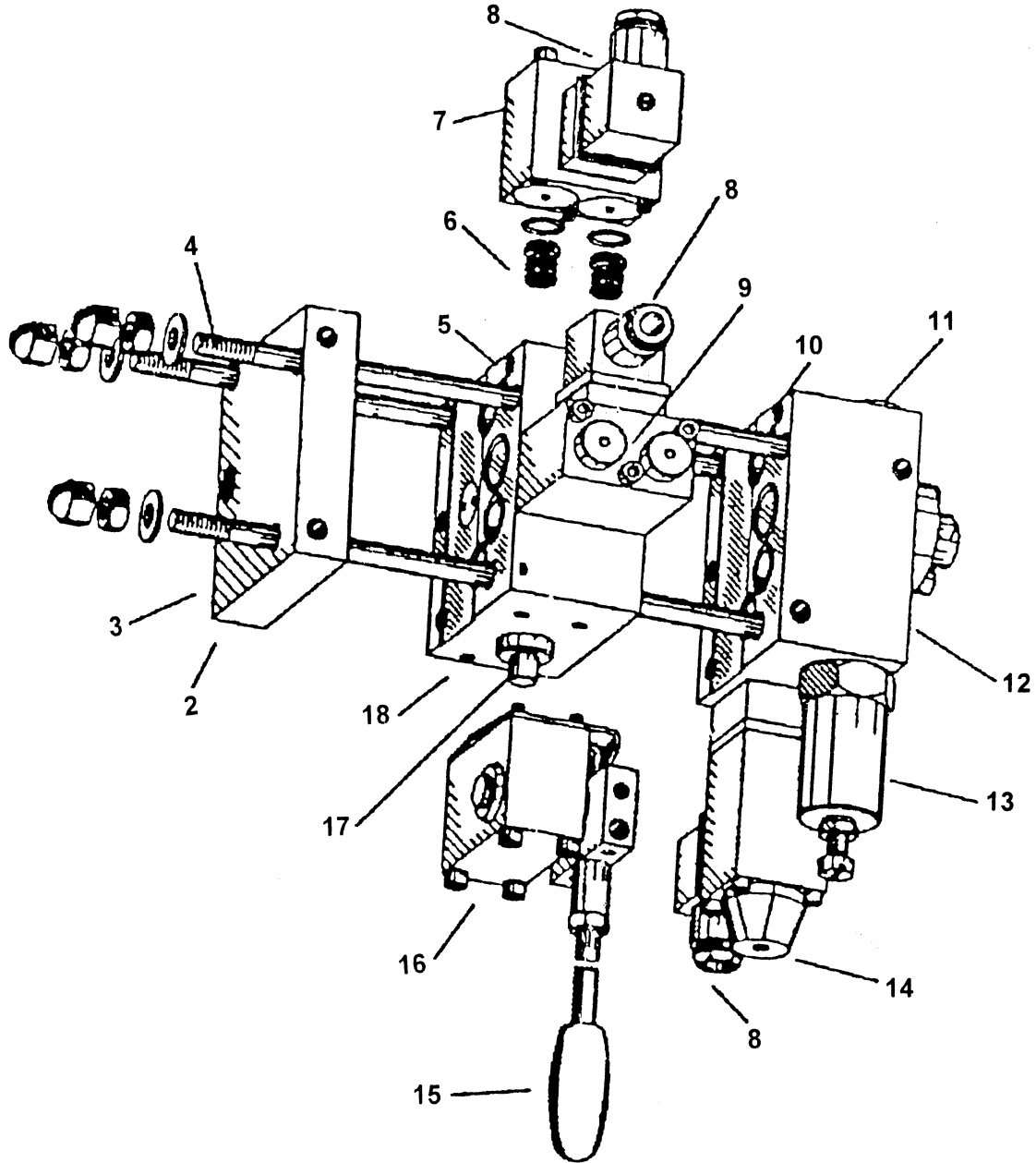


AFTER JUNE 2000

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	50-05	Assembly, Passenger (R. H.) Side Outrigger Controls (See Group 50, Figure 01 for NHA)					Ref
2	C-9V111	• Decal, Right Side Stabilizers					1
3	800099	• Level, Bubble					1
4		• Decal, Keyed Junction Box					1
5	W-100569	• Button, Push Operation					1
6	W-102278	• Nameplate, Emergency					1
7	W-104079	• Button, Emergency Stop					1
8	W-101712	• Contact, Emergency Stop Element					1
9		• Box, Keyed Junction					1
10	W-103735	• Screw, Twist Lock Spring (attaching parts)					4
11	C-DD009	• Bank, Right Side Directional Valve					1
12		• • Lever					5
13		• • • Lever, Knob					1
14		• • • Boot, Rubber					1

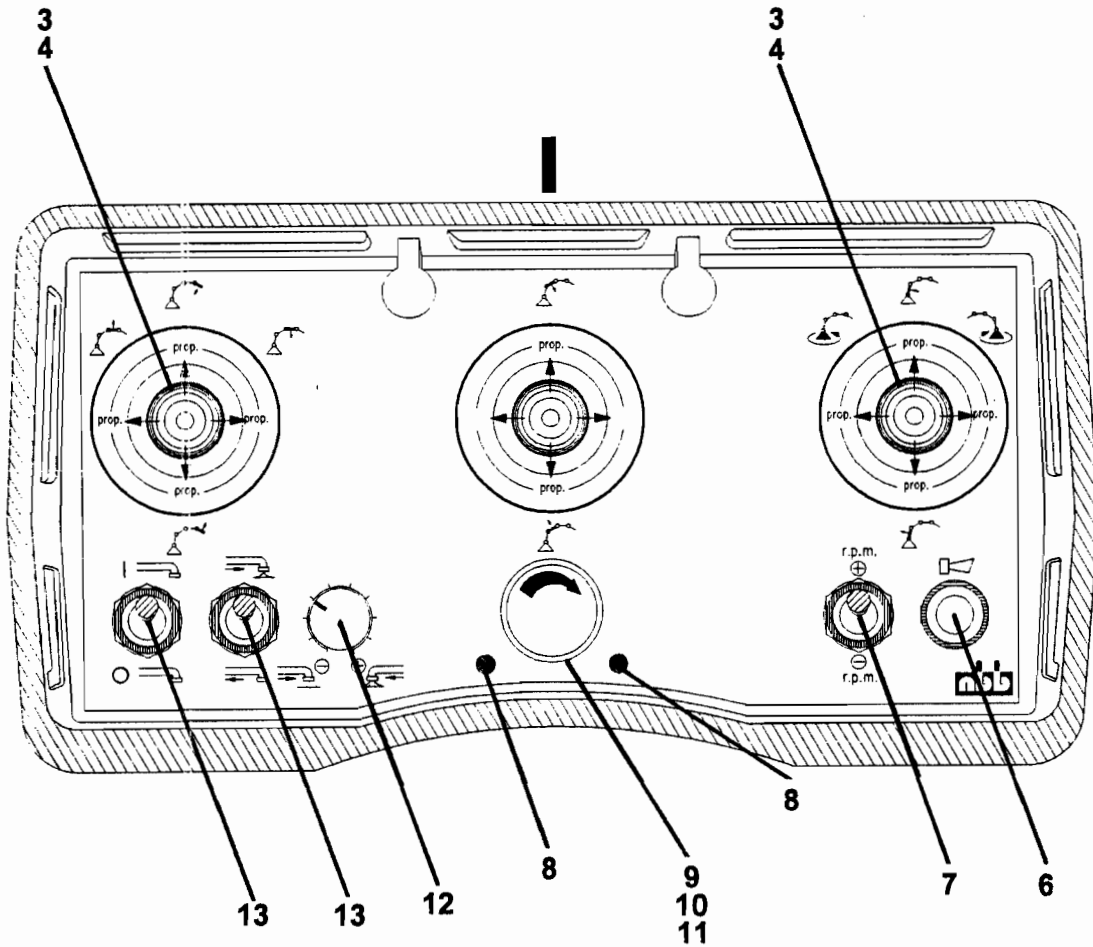
DASH (-) ITEM NOT ILLUSTRATED

STATIONARY BOOM CONTROLS ASSEMBLY



ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-DD103	Assembly, Stationary Boom Controls (See Group 50, Figure 01 and 02 for NHA)					Ref
2		• Plate, End					1
3		• Valve, Check					1
4		• Set, Tension Rod					1
5		• Kit, Valve Section Seal					6
6		• Valve, Press Reducing					6
7		• Solenoid, Actuation					6
8		• Plug, Solenoid					13
9		• Solenoid, Function					6
10		• Kit, Connection Block Seal					1
11		• Valve, Pilot Press Reducing					1
12		• Block, Connection					1
13		• Valve, Pressure Limiting					1
14		• Valve, Directional Seated					1
15		• Lever, Hand					6
16		• Housing, Actuation					6
17		• Spool					6
18		• Valve, Section					6
-19	C-4V120	• Decal, Control					1

DASH (-) ITEM NOT ILLUSTRATED

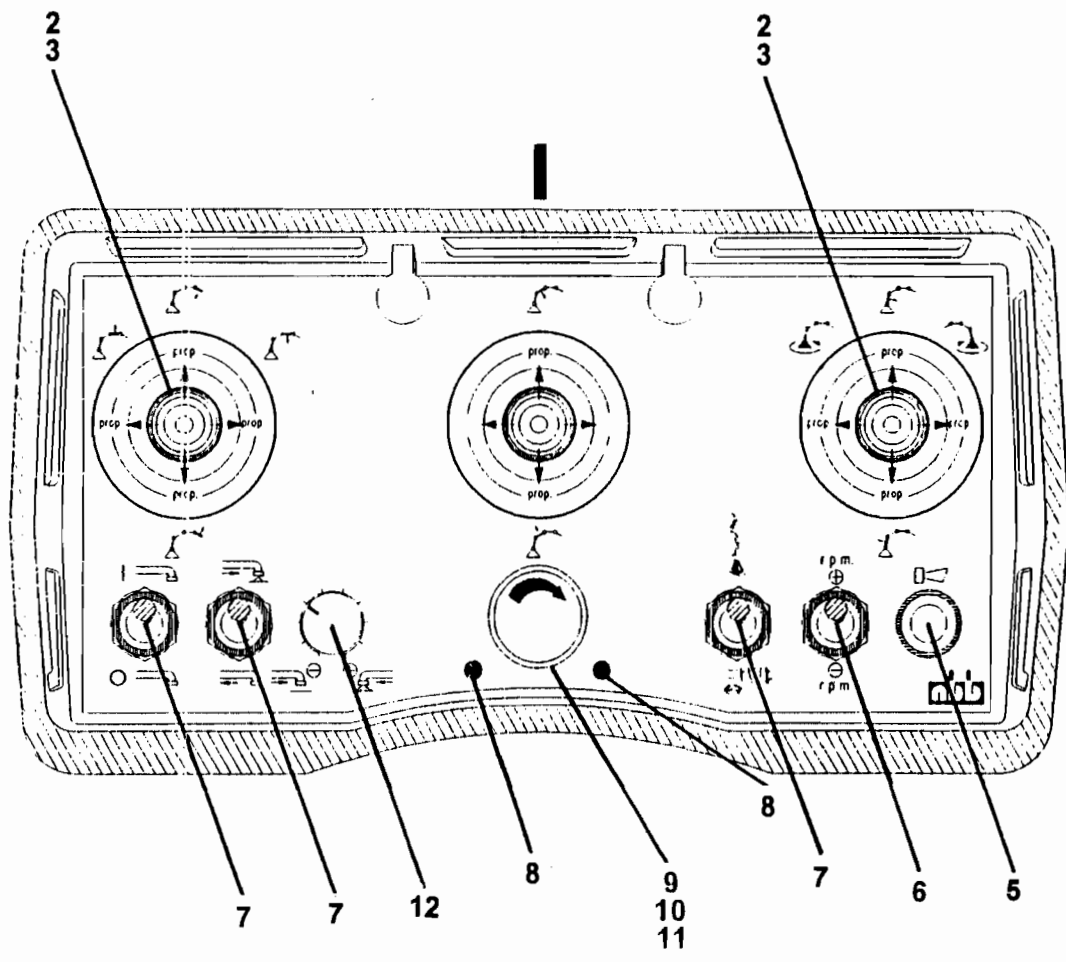


BEFORE MAY 2000

BEFORE MAY 2000

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	50-07	Assembly, Cabled Remote Control (Bef May 2000) (See Group 50, Figure 01 for NHA)					Ref
2	W-104429	• Sub-Assembly, Cabled Remote Control					1
3		• • Switch, Joy Stick Control					3
4		• • • Boot, Rubber					1
-5		• • Strap, Shoulder					1
6	3.740.1020	• • Switch, O – Mom Push Button					1
7	3.740.1017	• • Switch, O – Mom Toggle					1
8		• • Indicator, Light					2
9		• • Switch, Emergency Stop					1
10		• • • Knob, with Key					1
11		• • • Switch, Contact					1
12	3.980.1156	• • Potentiometer, with Knob					1
13	3.740.1018	• • Switch, On – O - On Toggle					2
14	W-104413	• Assembly, Cabled Remote Control Drum with 35m Cable					1
15	W-104477	• Assembly, Cabled					1
16		• • Plug, 16 Pin Male					1
17		• • Receptacle, 16 Pin Female					1

DASH (-) ITEM NOT ILLUSTRATED

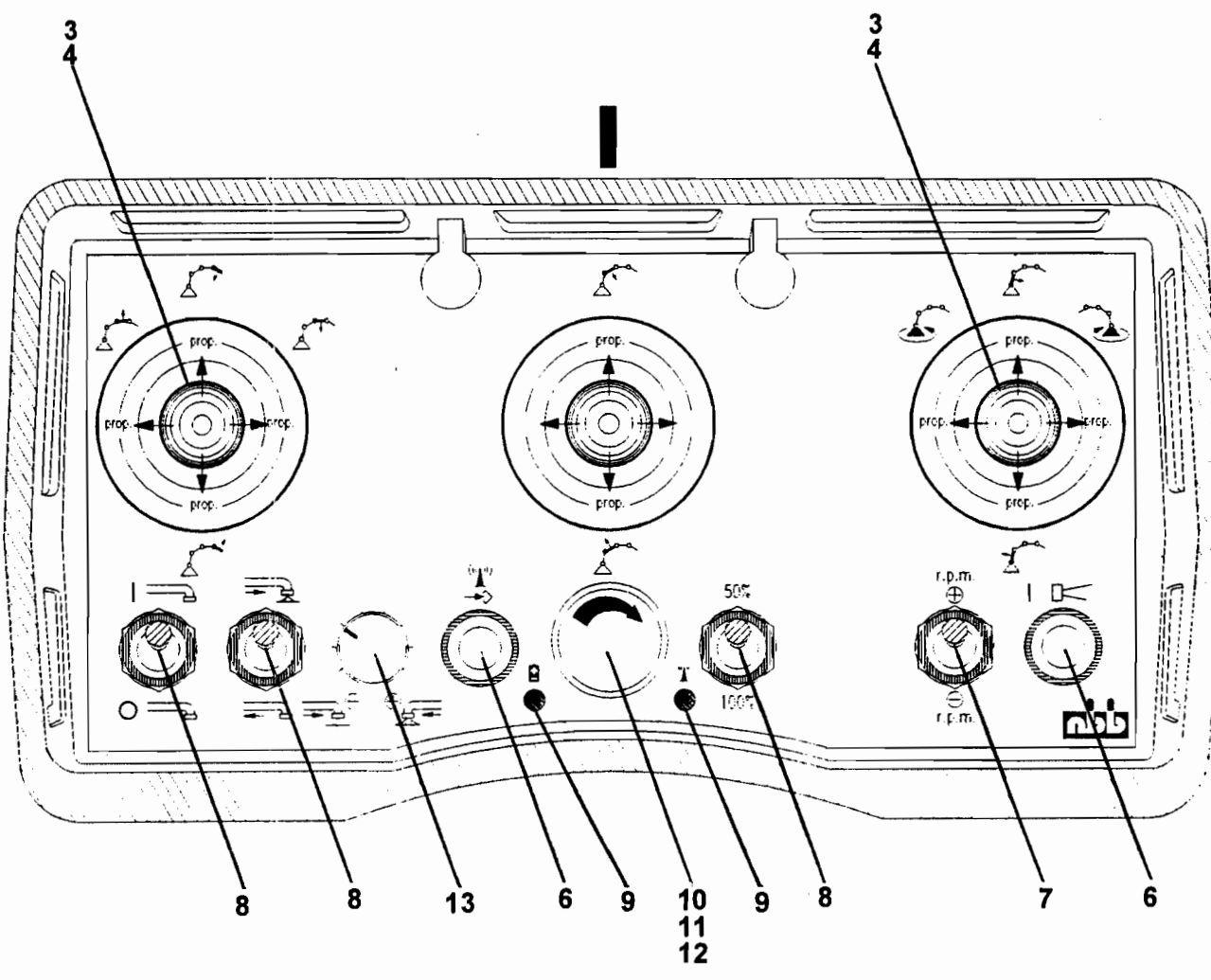


AFTER JUNE 2000

AFTER JUNE 2000

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	W-105565	Assembly, Cabled Remote Control (Aft Jun 2000) (See Group 50, Figure 02 for NHA)					Ref
2		• Switch, Joy Stick Control					3
3		• • Boot, Rubber					3
-4		• Strap, Shoulder					1
5	3.740.1020	• Switch, O - Mom Push Button					1
6	3.740.1017	• Switch, Mom - O - Mom Toggle					1
7	3.740.1018	• Switch, On - O - On Toggle					3
8		• • Indicator, Light					2
9		• • Switch, Emergency Stop					1
10		• • • Knob, with Key					1
11		• • • Switch, Contact					1
12	3.980.1156	• • Potentiometer, with Knob					1

DASH (-) ITEM NOT ILLUSTRATED

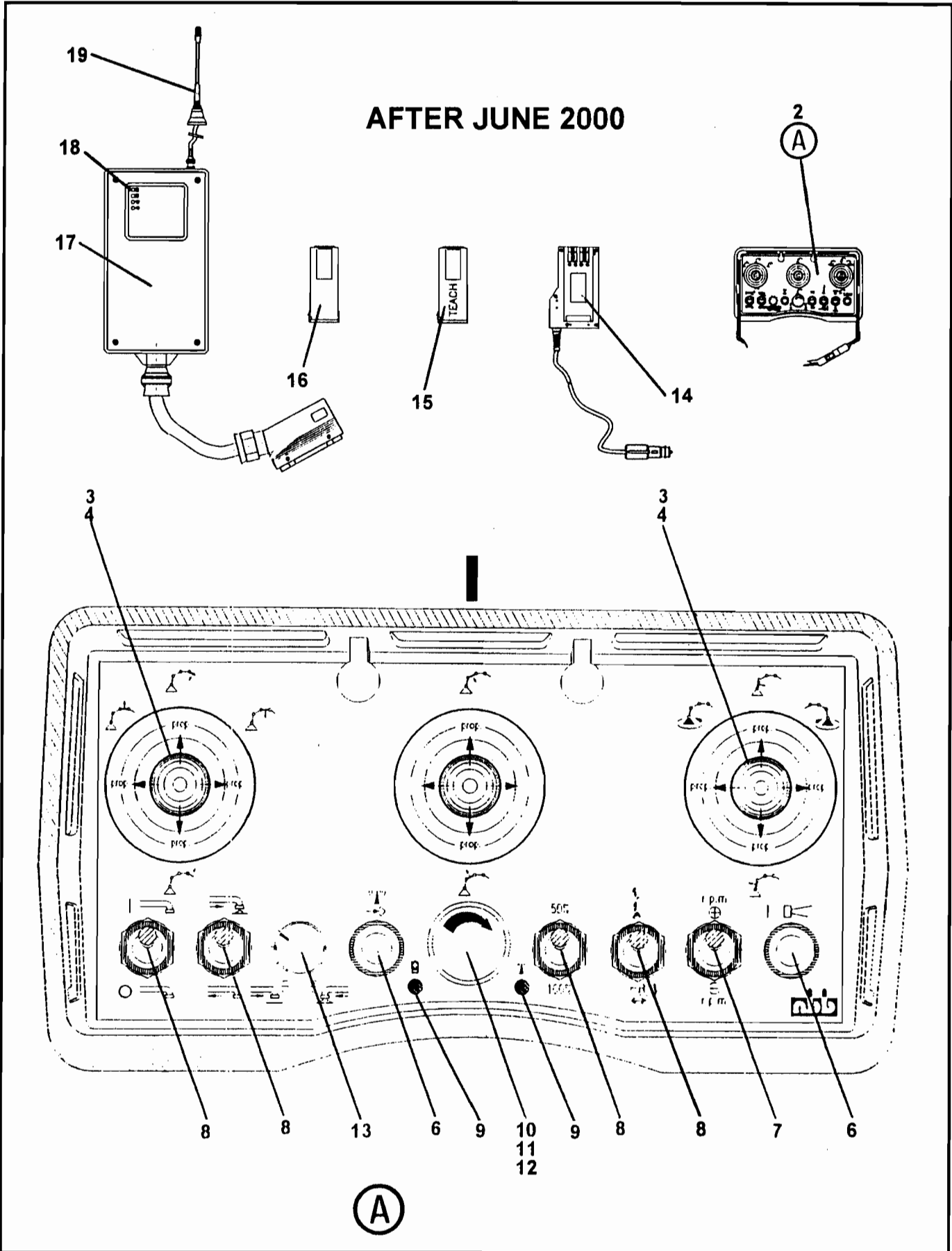


BEFORE MAY 2000

BEFORE MAY 2000

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	W-104428	Assembly, Radio Remote Control (Bef May 2000) (See Group 50, Figure 01 for NHA)					Ref
-2	W-104763	• Transmitter, Radio Remote Control					1
3		• • Switch, Joy Stick Control					3
4		• • • Boot, Rubber					1
-5		• • Strap, Shoulder					1
6	3.740.1020	• • Switch, O – Mom Push Button					1
7	3.740.1017	• • Switch, O – Mom Toggle					1
8	3.740.1018	• • Switch, On – O - On Toggle					3
9		• • Indicator, Light					2
10		• • Switch, Emergency Stop					1
11		• • • Knob, with Key					1
12		• • • Switch, Contact					1
13	3.980.1156	• • Potentiometer, with Knob					1
-14	W-104745	• Battery, 7.2V (See Group 50, Figure 03 for REF)					1
-15	W-104430	• Battery, Teach					1
-16	W-104764	• Receiver, Radio Remote Control (See Group 50, Figure 04 for REF)					1
-17		• • Indicator, Light					5
-18	W-104774	• Antenna, Radio Remote Control (See Group 50, Figure 04 for REF)					1
-19	W-104743	• Charger, Battery (See Group 50, Figure 03 for REF)					1

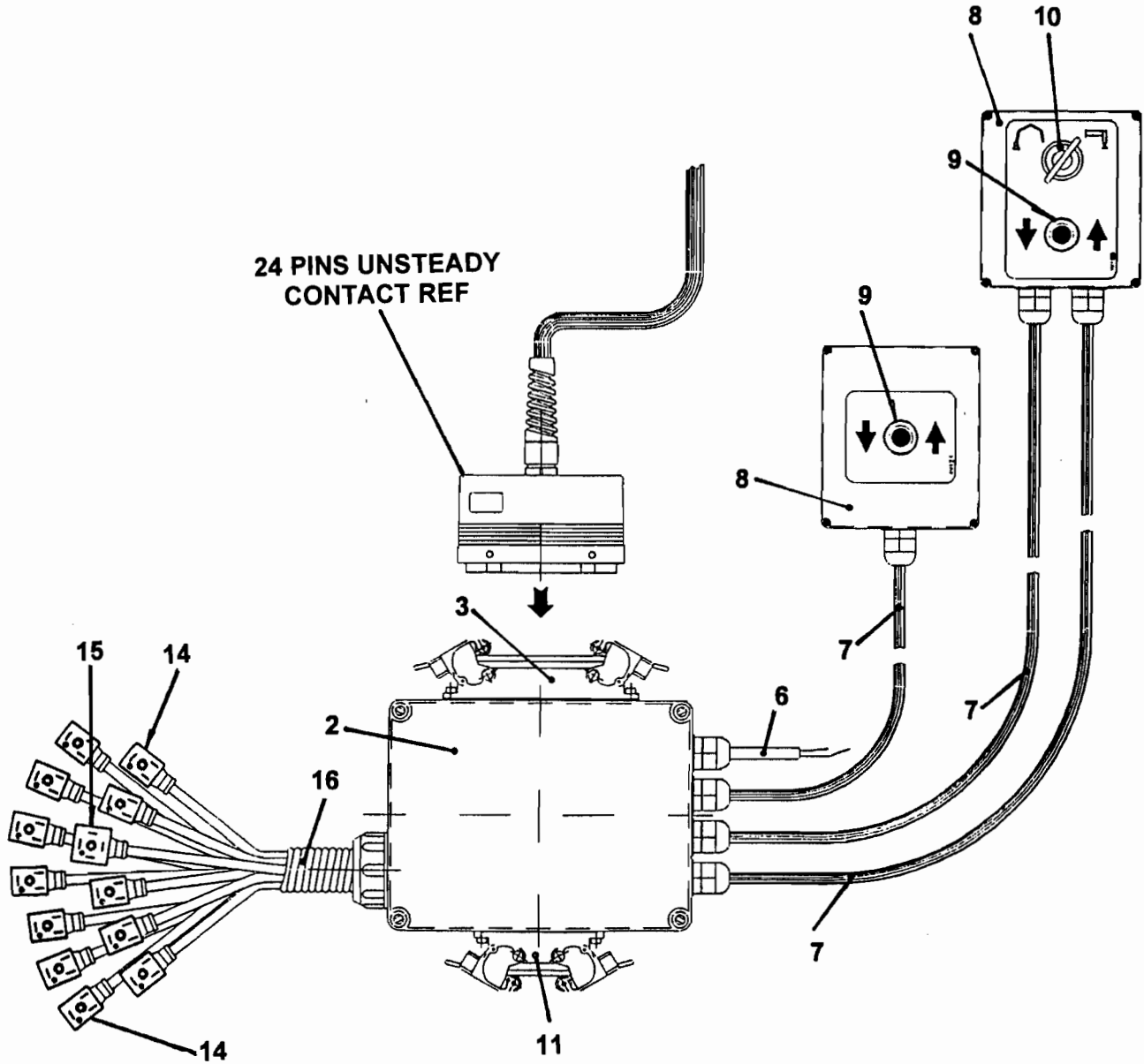
DASH (-) ITEM NOT ILLUSTRATED



AFTER JUNE 2000

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
-1	W-105566	Assembly, Radio Remote Control (Aft Jun 2000) (See Group 50, Figure 02 for NHA)	Ref
2	W-104763	• Transmitter, Radio Remote Control	1
3		• • Switch, Joy Stick Control	3
4		• • • Boot, Rubber	1
-5		• • Strap, Shoulder	1
6	3.740.1020	• • Switch, O – Mom Push Button	1
7	3.740.1017	• • Switch, O – Mom Toggle	1
8	3.740.1018	• • Switch, On – O - On Toggle	4
9		• • Indicator, Light	2
10		• • Switch, Emergency Stop	1
11		• • • Knob, with Key	1
12		• • • Switch, Contact	1
13	3.980.1156	• • Potentiometer, with Knob	1
14	W-104743	• Charger, Battery (See Group 50, Figure 03 for REF)	1
15	W-104430	• Battery, Teach	1
16	W-104745	• Battery, 7.2V (See Group 50, Figure 03 for REF)	1
17	W-104764	• Receiver, Radio Remote Control (See Group 50, Figure 05 for REF)	1
18		• • Indicator, Light	5
19	W-104774	• Antenna, Radio Remote Control (See Group 50, Figure 05 for REF)	1

DASH (-) ITEM NOT ILLUSTRATED



ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-VW00587	Assembly, Shunt (See Group 50, Figure 01 and 02 for NHA)					Ref
2	C-WW00230	••	Box, Connector	214 X 162 X 92		1	
3		••	Plug, 24 Points Contact			1	
-4	C-WW00154	•••	Plug			1	
-5	C-WW00167	•••	Case, Plug			1	
6	C-WW00116	••	Cable, Electric	1.6 m		1	
7	C-WW00265	••	Cable, Electric	4 m		3	
8	C-ESC01	••	Box, Junction			2	
9	C-EI031	••	Switch			2	
10	C-WW00190	••	Switch, 2 Position Key			1	
11		••	Plug, 10 Points Auxiliary Contact			1	
-12	C-WW00011	•••	Plug			1	
-13	C-WW00037	•••	Case, Plug			1	
14	C-WW00065	••	Plug, Rectangular with Cable			12	
15	C-WW00175	••	Plug, Square with Electric Cable			1	
16	C-WW00100	••	Cable, 1.5 m Sheath			1	

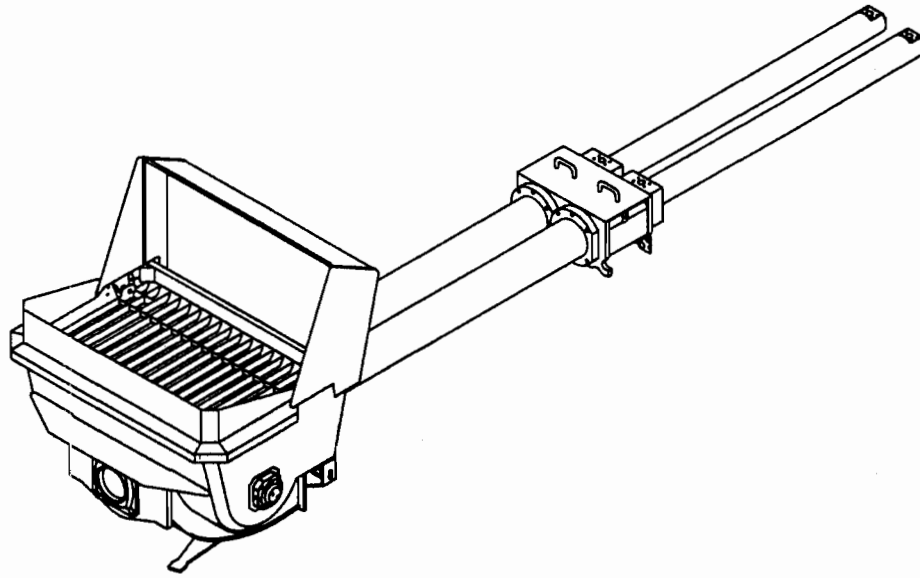
DASH (-) ITEM NOT ILLUSTRATED



**MODEL XXT 32 TRUCK MOUNTED
CONCRETE BOOM PUMP
ILLUSTRATED PARTS MANUAL**

**XXT 32
PARTS
GROUP 50
FIGURE 16
PAGE 01**

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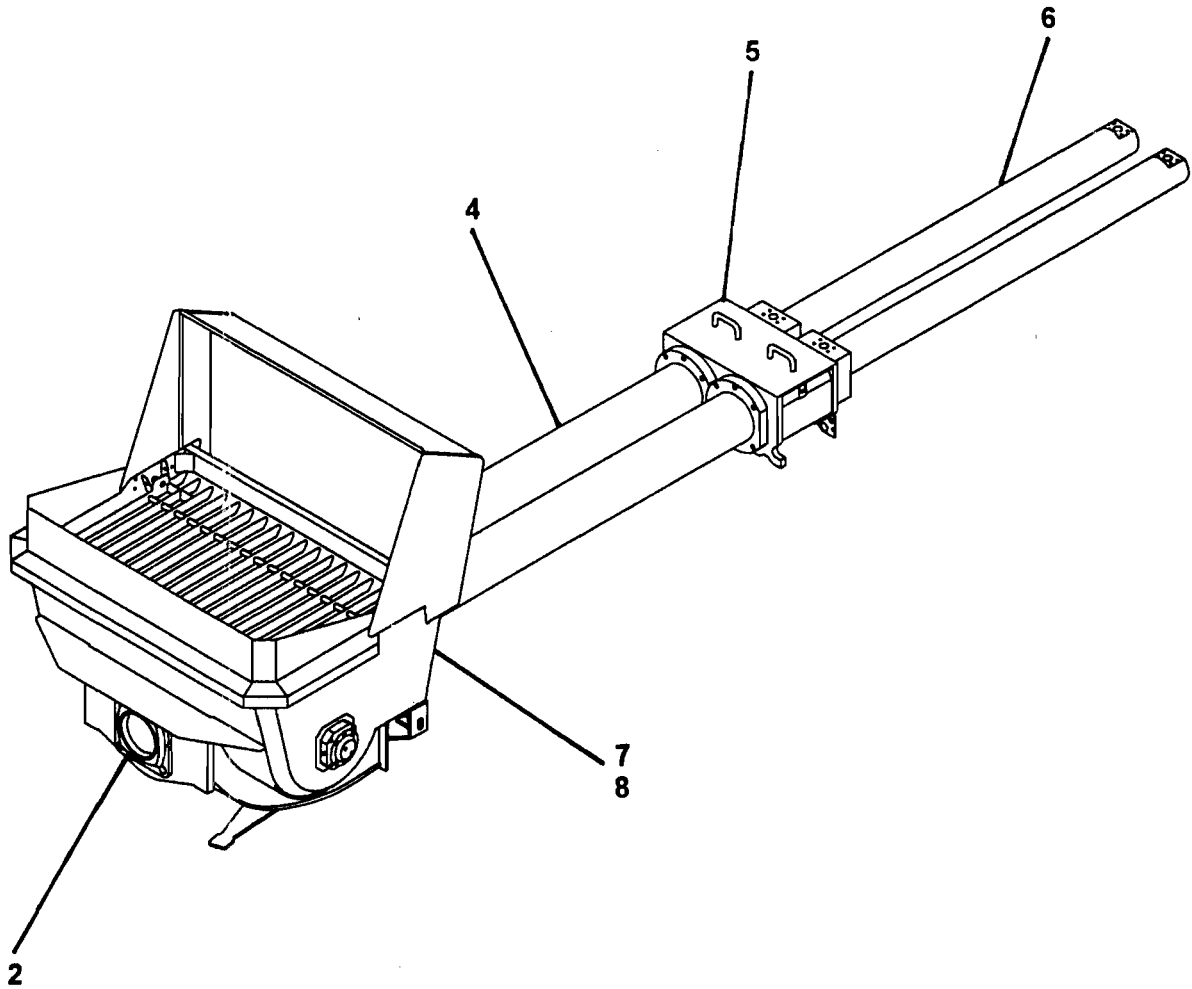
**REED TRUCK MOUNTED CONCRETE BOOM PUMP MODEL XXT 32
ILLUSTRATED PARTS MANUAL GROUP 60 PUMPING TRAIN INSTALLATION
CONTAINS THE FOLLOWING FIGURES:**

FIGURE 00	TABLE OF CONTENTS
FIGURE 01	PUMPING TRAIN INSTALLATION
FIGURE 02	SWING VALVE ASSEMBLY
FIGURE 03	TILTING DRIVE ASSEMBLY
FIGURE 04	TILTING CYLINDER ASSEMBLY
FIGURE 05	CONCRETE CYLINDER ASSEMBLY
FIGURE 06	WATER BOX ASSEMBLY
FIGURE 07	HYDRAULIC DRIVE CYLINDER ASSEMBLY
FIGURE 08	DRIVE CYLINDER SUB-ASSEMBLY



PUMPING TRAIN INSTALLATION

XXT 32
PARTS
GROUP 60
FIGURE 01
PAGE 01



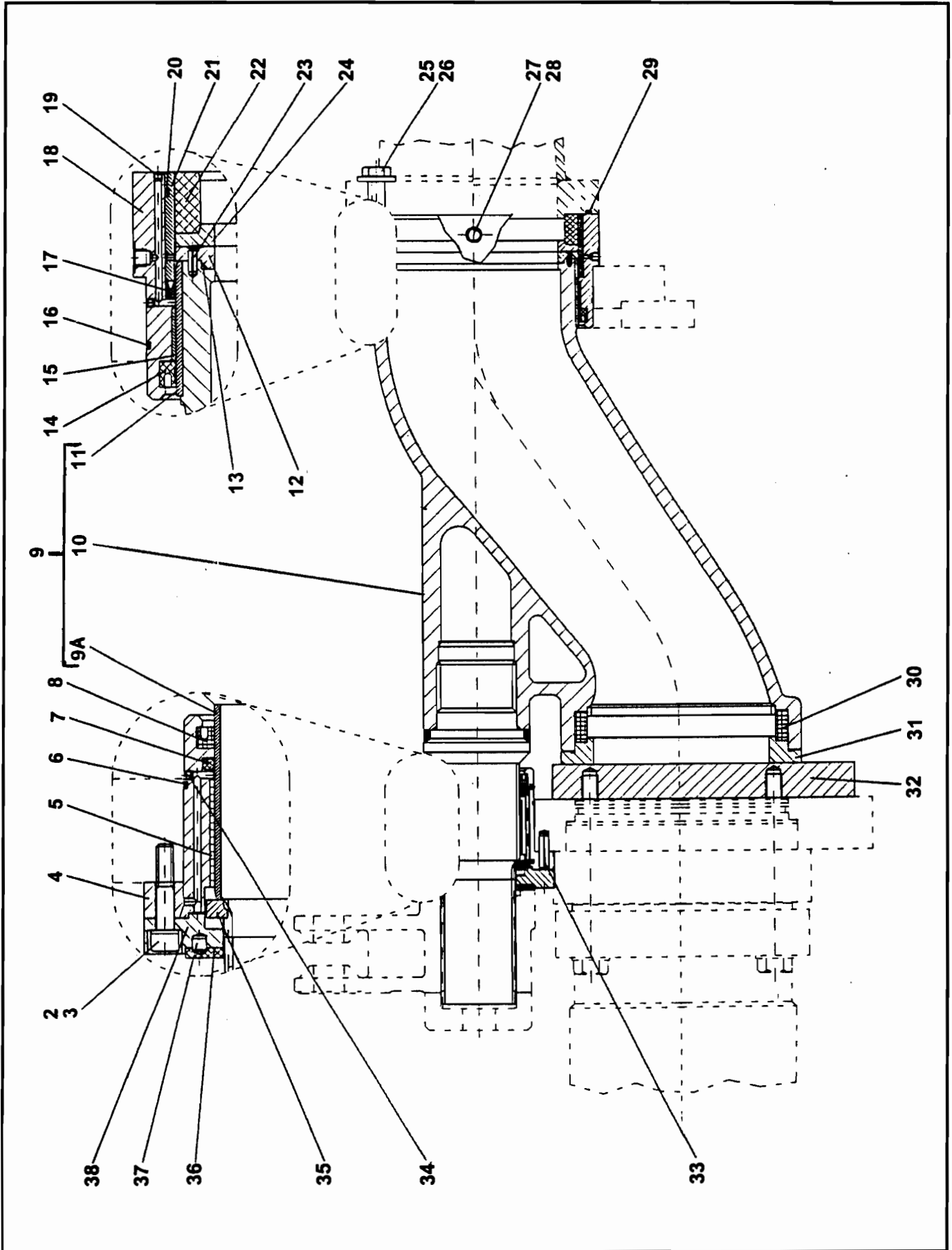
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	60-01	Installation, Pumping Train (See Group 10, Figure 01 for NHA)					Ref
2	B-174020	• Assembly, Swing Valve (See Group 60, Figure 02 for DET)					1
-3	B-174030	• Assembly, Tilting Drive (See Group 60, Figure 03 for DET)					1
4	B-124013	• Assembly, Concrete Cylinder (See Group 60, Figure 05 for DET)					1
5	B-143000	• Assembly, Water Box (See Group 60, Figure 06 for DET)					1
6	60-06	• Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 07 for DET)					1
7	20-01	• Installation, Hopper (See Group 20, Figure 01 for REF)					Ref
-8	B-183000	• System, Central Lubrication (See Group 20, Figure 02 for REF)					Ref

DASH (-) ITEM NOT ILLUSTRATED



SWING VALVE ASSEMBLY

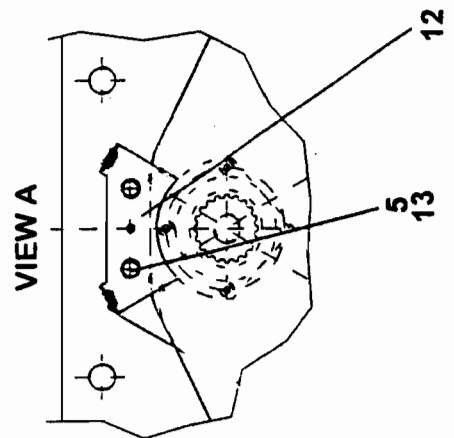
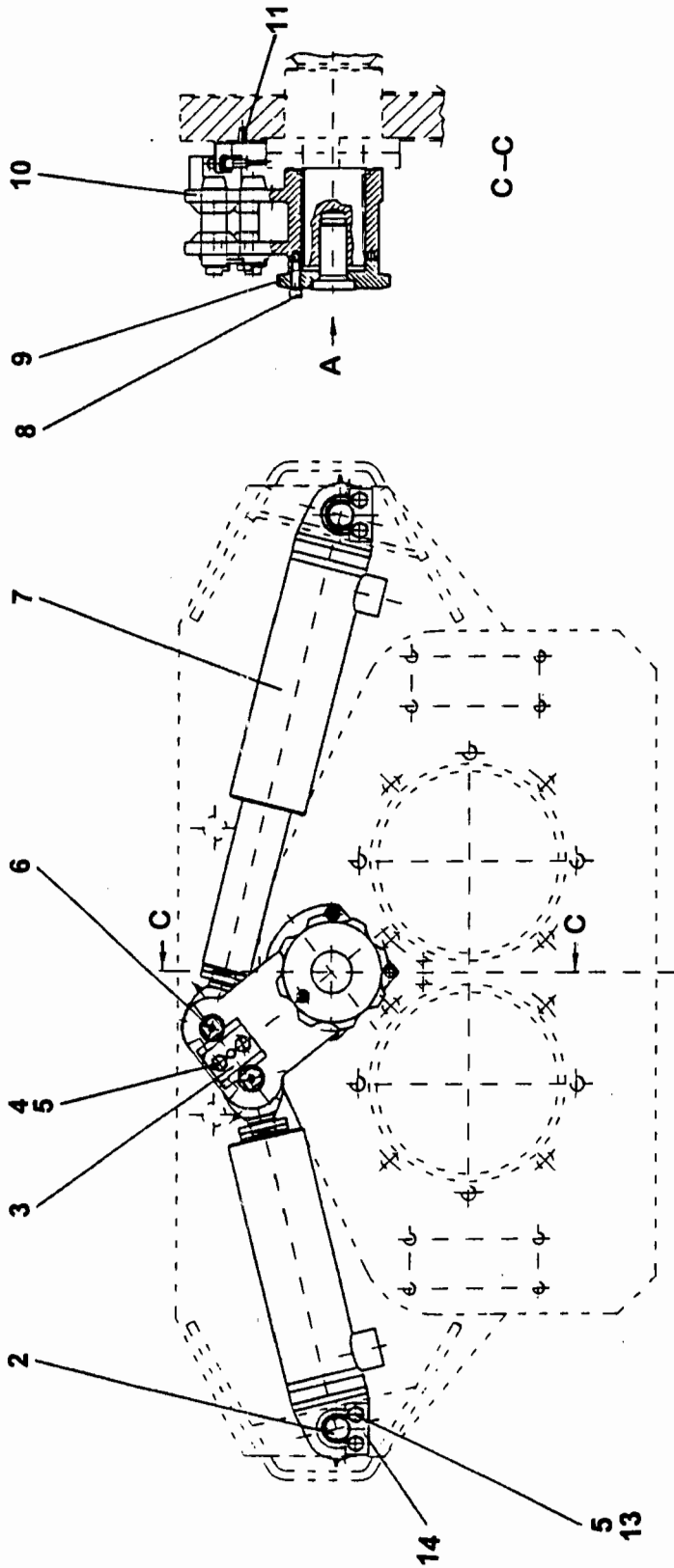
XXT 32
PARTS
GROUP 60
FIGURE 02
PAGE 01



REVISION:

	REED'S PARTS NO.	1 2 3 4 5	DESCRIPTION	QTY
-1	B-174020		Assembly, Swing Valve (See Group 60, Figure 01 for NHA)	Ref
2	W-103151	•	Screw, M12	3
3	W-103113	•	Washer, Spring A12	3
4	B-174024	•	Housing, Small Bearing	1
5	W-100237	•	Bushing	1
6	W-100486	•	O-Ring	2
7	W-100485	•	O-Ring	2
8	W-100484	•	Ring, Groove	1
9	W-105223	•	Assembly, Swing Tube	1
9A	B-172105	• •	Bushing, Small	1
10	B-174089	• •	Valve, Swing DN 200	1
11	B-172107	• •	Bushing, Big	1
12	B-174027	•	Ring, Sliding	1
13	B-100625	•	O-Ring	1
14	W-100479	•	Ring, Groove	1
15	W-100236	•	Ring, Outlet Wear	1
16	W-100481	•	O-Ring	1
17	W-103078	•	Foreseal	1
18	B-174022	•	Housing, Big Bearing	1
19	W-100499	•	Screw, M5 Set	2
20	W-103365	•	O-Ring	1
21	B-174023	•	Ring, Spacer	1
22	W-100262	•	Ring, Outlet Wear	1
23	W-103077	•	Pin, Spring Type Straight	2
24	B-174028	•	Ring, Sliding	1
25	W-101589	•	Screw, M20 Hex	4
26	W-102110	•	Washer, A20	4
27	W-101621	•	Screw, M8 Hex	1
28	W-101269	•	Ring	1
29	W-101588	•	O-Ring	1
30	W-103378	•	Ring, Wear Ring Tension	1
31	B-174087	•	Ring, Wear	1
32	B-172112	•	Plate, Spectacle (2 Halves)	1
33	W-103076	•	Pin, Spring Type Straight	1
34	W-102710	•	Screw, M4 Set	4
35	B-174026	•	Profile	1
36	B-173012	•	Washer, Phenolic Axial Bearing	1
37	W-103080	•	Pin, Cylindrical	1
38	B-174025	•	Flange	1

DASH (-) ITEM NOT ILLUSTRATED



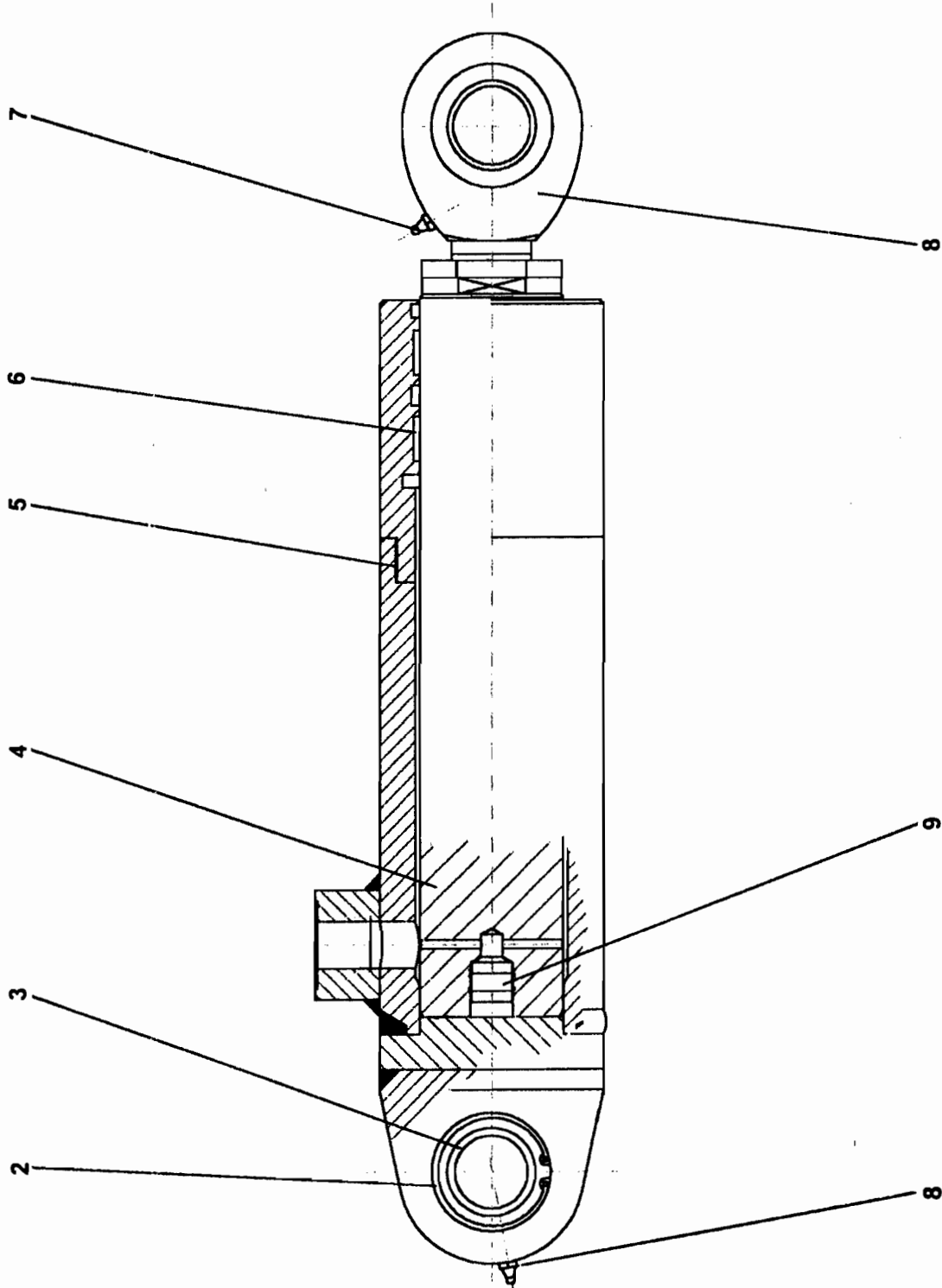
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-174030	Assembly, Tilting Drive (See Group 60, Figure 01 for NHA)					Ref
2	B-173066	• Pin, Safety					2
3	B-174083	• Plate, Key					1
4	W-102107	• Screw, M12 Hex					2
5	W-102877	• Washer, A12					8
6	B-173019	• Pin					2
7	W-103363	• Assembly, Tilting Cylinder (See Group 60, Figure 04 for DET)					2
8	B-174035	• Screw, M10 Hex (attaching parts)					1
9	B-174032	• Plate, Tension					1
10	B-174031	• Lever, Tilting					1
11	W-102881	• Pin, Spring Type Straight					1
12	B-174084	• Bracket, Sensor					1
13	W-101001	• Bolt, M12					6
14	B-173067	• Plate, Safety Pin					2

DASH (-) ITEM NOT ILLUSTRATED



TILTING CYLINDER ASSEMBLY

XXT 32
PARTS
GROUP 60
FIGURE 04
PAGE 01



REVISION:

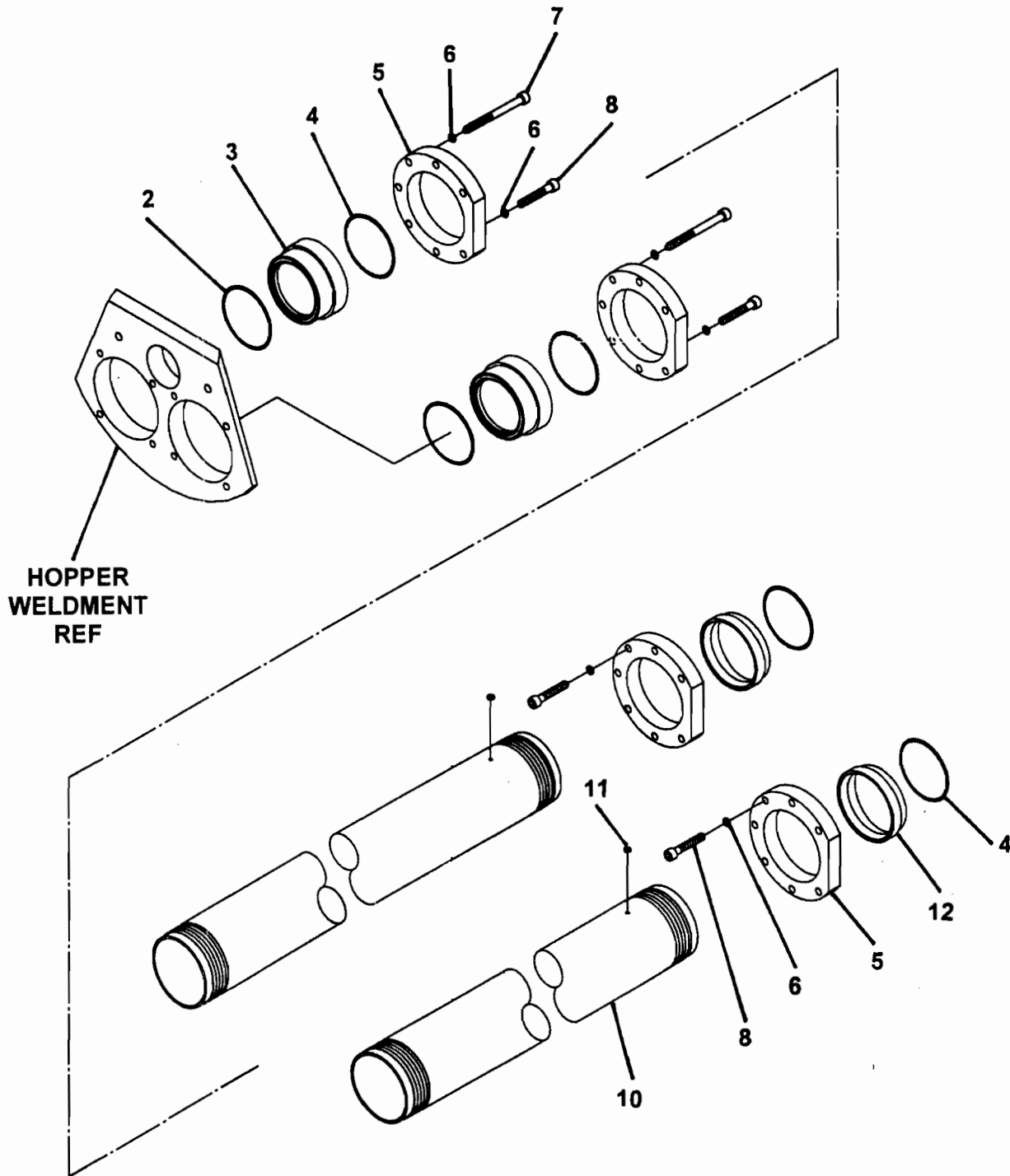


TILTING CYLINDER ASSEMBLY

XXT 32
PARTS
GROUP 60
FIGURE 04
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
-1	W-103363	Assembly, Tilting Cylinder (See Group 60, Figure 03 for NHA)	Ref
2	W-103626	• Bearing	1
3	W-101973	• Ring, Retaining	1
4	W-104438	• Rod, Piston	1
5	W-104440	• Pipe, Cylinder	1
6	W-103364	• Kit, Seal	1
7	W-100805	• Nipple, Grease	2
8	W-104437	• Valve, Check	1
9	W-104439	• Head, Rod	1

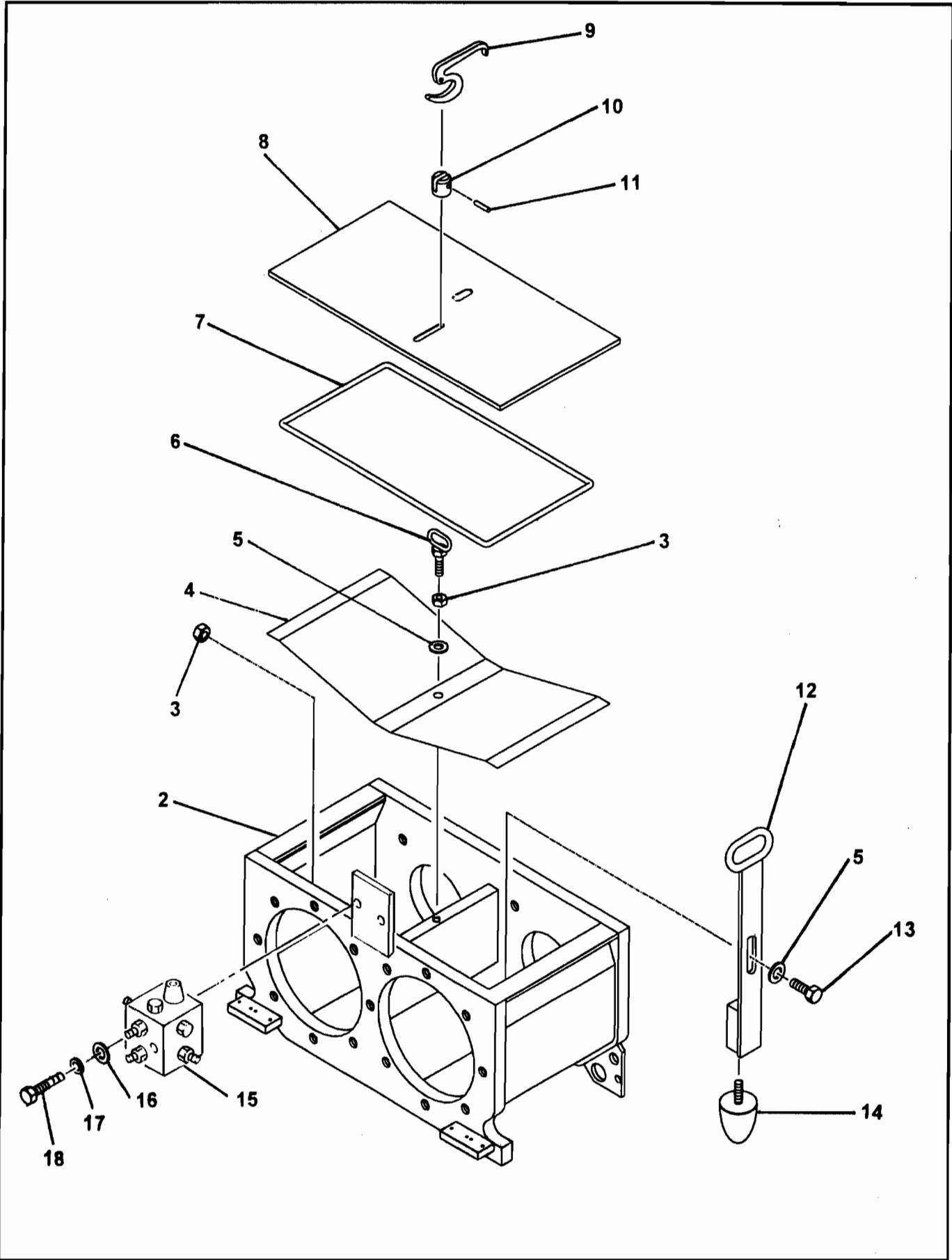
DASH (-) ITEM NOT ILLUSTRATED



ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-124017	Assembly, Concrete Cylinder (See Group 60, Figure 01 for NHA)					Ref
2	W-101090	• O-Ring					2
3	B-124015	• Ring, Fitting					2
4	W-102868	• O-Ring					4
5	B-123007	• Flange					4
6	W-100691	• Washer					28
7	W-102885	• Bolt, M20					6
8	W-103970	• Screw, M20					14
-9	W-102845	• Bolt, M20					8
10	B-123011	• Cylinder, Concrete					2
11		• Fitting, Grease					2
12	B-123012	• Ring, Fitting					2

DASH (-) ITEM NOT ILLUSTRATED

WATER BOX ASSEMBLY



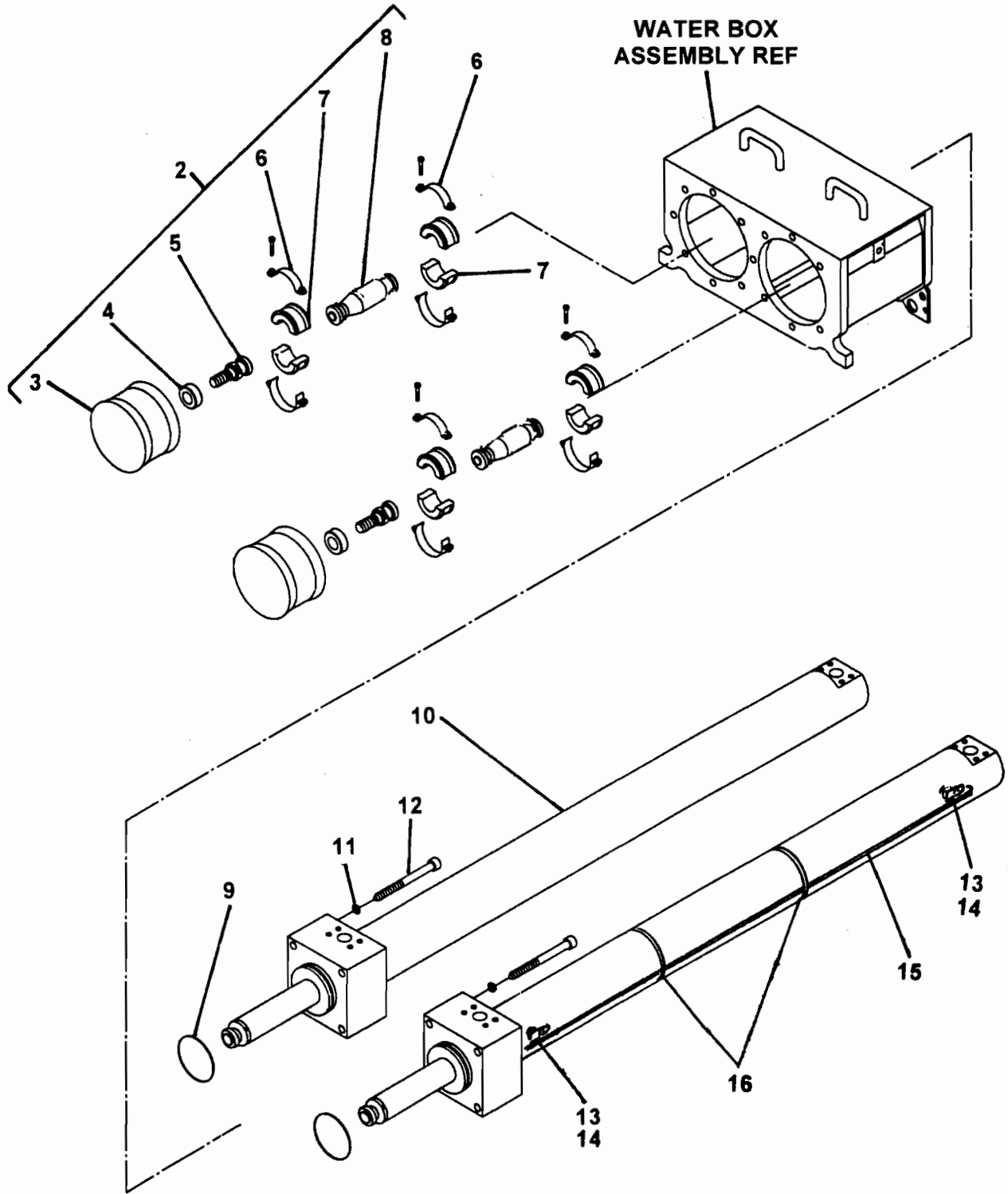


WATER BOX ASSEMBLY

XXT 32
PARTS
GROUP 60
FIGURE 06
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-143030	Assembly, Water Box (See Group 60, Figure 01 for NHA)					Ref
2	B-143031	• Weldment, Water Box					1
3	W-101557	• Nut, M12 Hex					2
4	B-143020	• Cover, Safety					1
5	W-100504	• Washer					2
6	B-143009	• Bolt, M12 Eye					1
7	W-101831	• Seal, Round Cord					1
8	B-143015	• Cover, Water Box					1
9	B-143007	• Lever					1
10		• Head, Eye Bolt					1
11	W-103387	• Pin, Grooved					1
12	B-143011	• Handle					1
13	W-103688	• Bolt, M12 Hex					1
14	W-102712	• Buffer, Rubber					1
15	W-104402	• Block, Lube					1
16		• Washer, Flat (attaching parts)					2
17		• Washer, Lock (attaching parts)					2
18		• Bolt, Hex (attaching parts)					2

DASH (-) ITEM NOT ILLUSTRATED





HYDRAULIC DRIVE CYLINDER ASSEMBLY

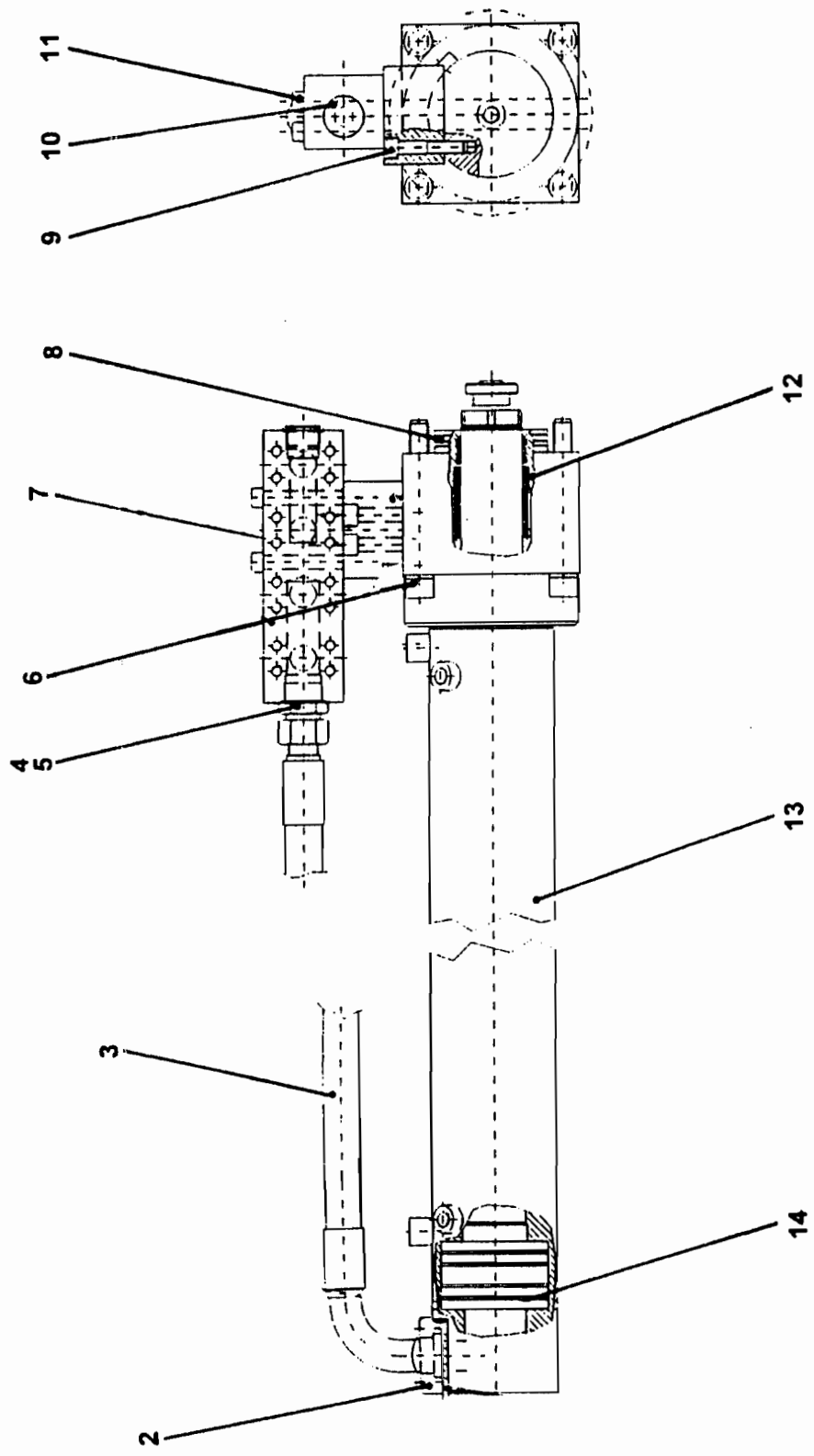
XXT 32
PARTS
GROUP 60
FIGURE 07
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	60-06	Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 01 for NHA)					Ref
2	B-133012	• Assembly, Piston Ram					1
3	W-100175	• • Ram, Piston					2
4	W-100934	• • Ring, Fitting					2
5	B-131003	• • Pin, Coupling					2
6	W-101381	• • Clamp, Hose					4
7	B-131004	• • Coupling, Clamp					4
8	B-133003	• • Adapter, Dog Bone					2
9	W-100190	• O-Ring					2
10	B-154030	• Sub-Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 08 for DET)					2
11	W-103070	• Washer (attaching parts)					6
12	W-102846	• Bolt (attaching parts)					6
13	79285	• Guard, Prox Switch					2
14	78416	• Switch, Prox					2
15	78417	• Cable, Prox Switch					2
16		• Tie-Down (attaching parts)					2

DASH (-) ITEM NOT ILLUSTRATED

HYDRAULIC DRIVE CYLINDER SUB-ASSEMBLY

XXT 32
PARTS
GROUP 60
FIGURE 08
PAGE 01





HYDRAULIC DRIVE CYLINDER SUB-ASSEMBLY

XXT 32
PARTS
GROUP 60
FIGURE 08
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-154030	Sub-Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 07 for NHA)					Ref
2	W-102305	• Flange (set)					1
3		• Assembly, High Pressure Hose					1
4	W-102846	• Screw, M24					4
5	W-103070	• Washer, Spring					4
6	W-102184	• Coupling, Straight Male Stud					1
7	B-153002	• Box, Hydraulic					1
8	W-100190	• O-Ring					1
9		• Screw, M16					4
10	W-103347	• Screw, Locking					1
11		• Screw, M16					4
12	W-102393	• Set, Seal					1
13	W-102504	• Cylinder, Drive					1
14	W-105049	• Ring, Piston					4
-15	B-153003	• Block, Hydraulic					1
-16	78416	• Sensor, Proximity					2
-17	78417	• Cable, Proximity Sensor					2
-18	79285	• Guard, Proximity Sensor					2
-19		• Valve, Check					2

DASH (-) ITEM NOT ILLUSTRATED

REED

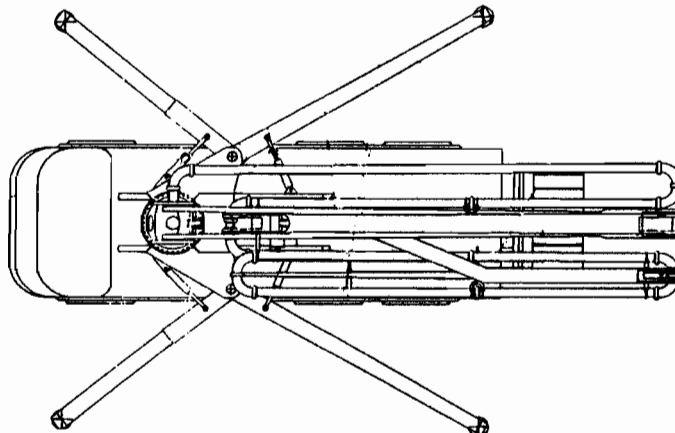
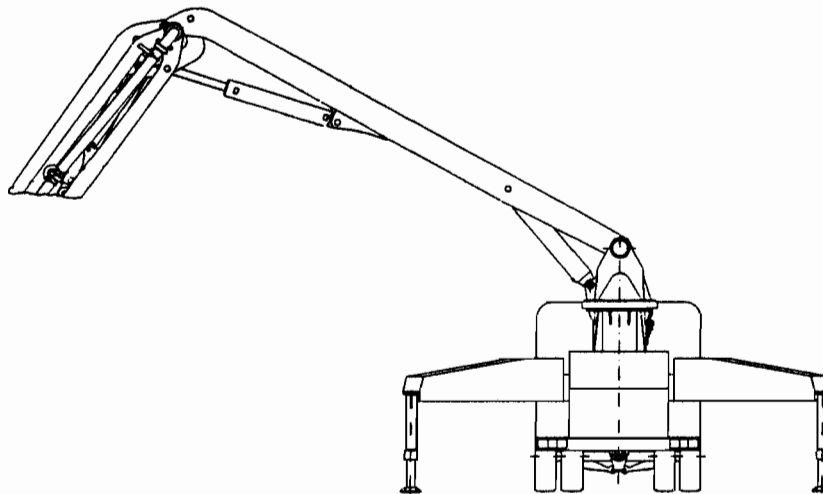
**MODEL XXT 32 TRUCK MOUNTED
CONCRETE BOOM PUMP
ILLUSTRATED PARTS MANUAL**

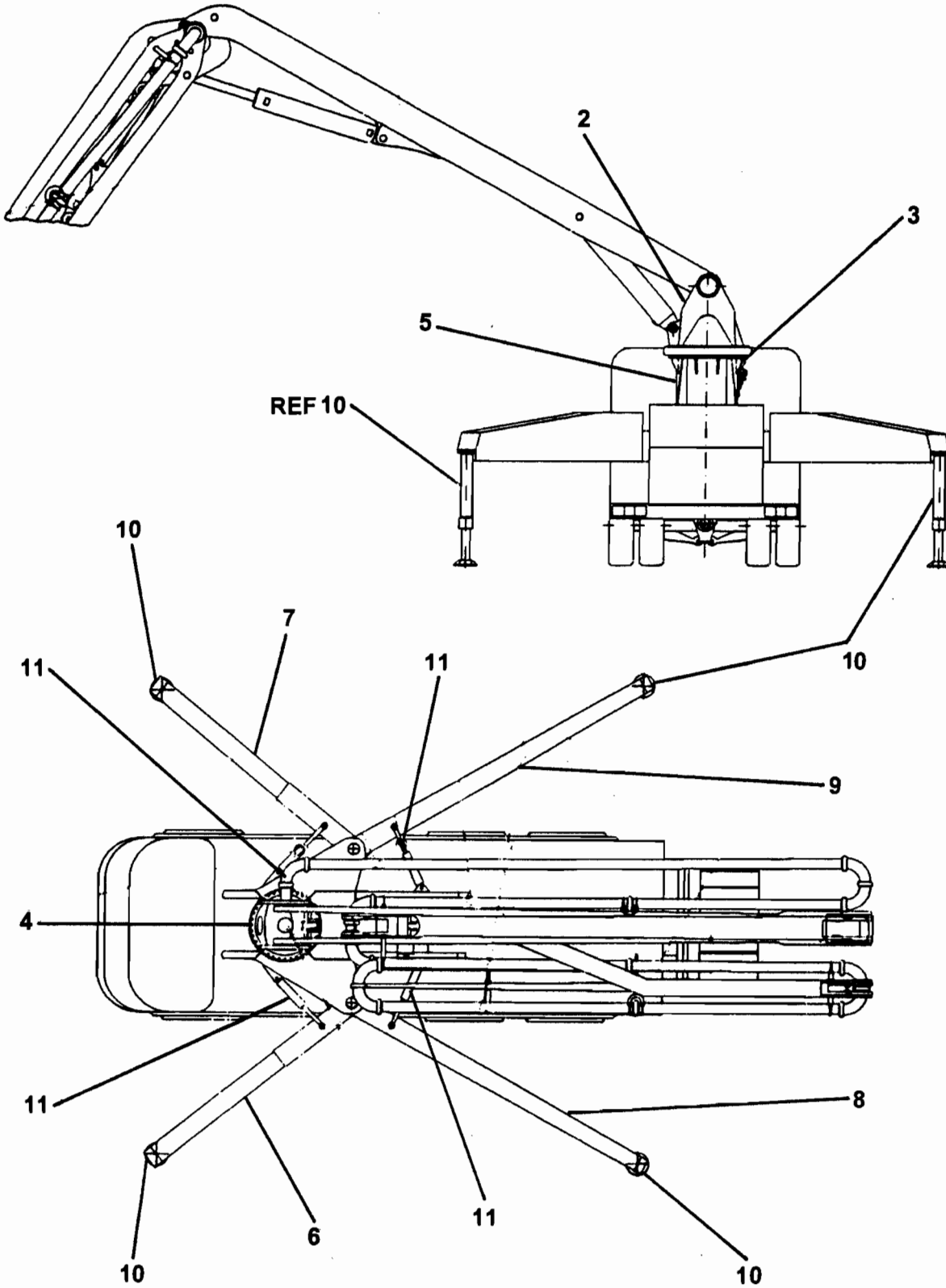
**XXT 32
PARTS
GROUP 60
FIGURE 09
PAGE 01**

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REED TRUCK MOUNTED CONCRETE BOOM PUMP MODEL **XXT 32** ILLUSTRATED PARTS MANUAL GROUP 70 FRAME AND SUPPORT INSTALLATION CONTAINS THE FOLLOWING FIGURES:

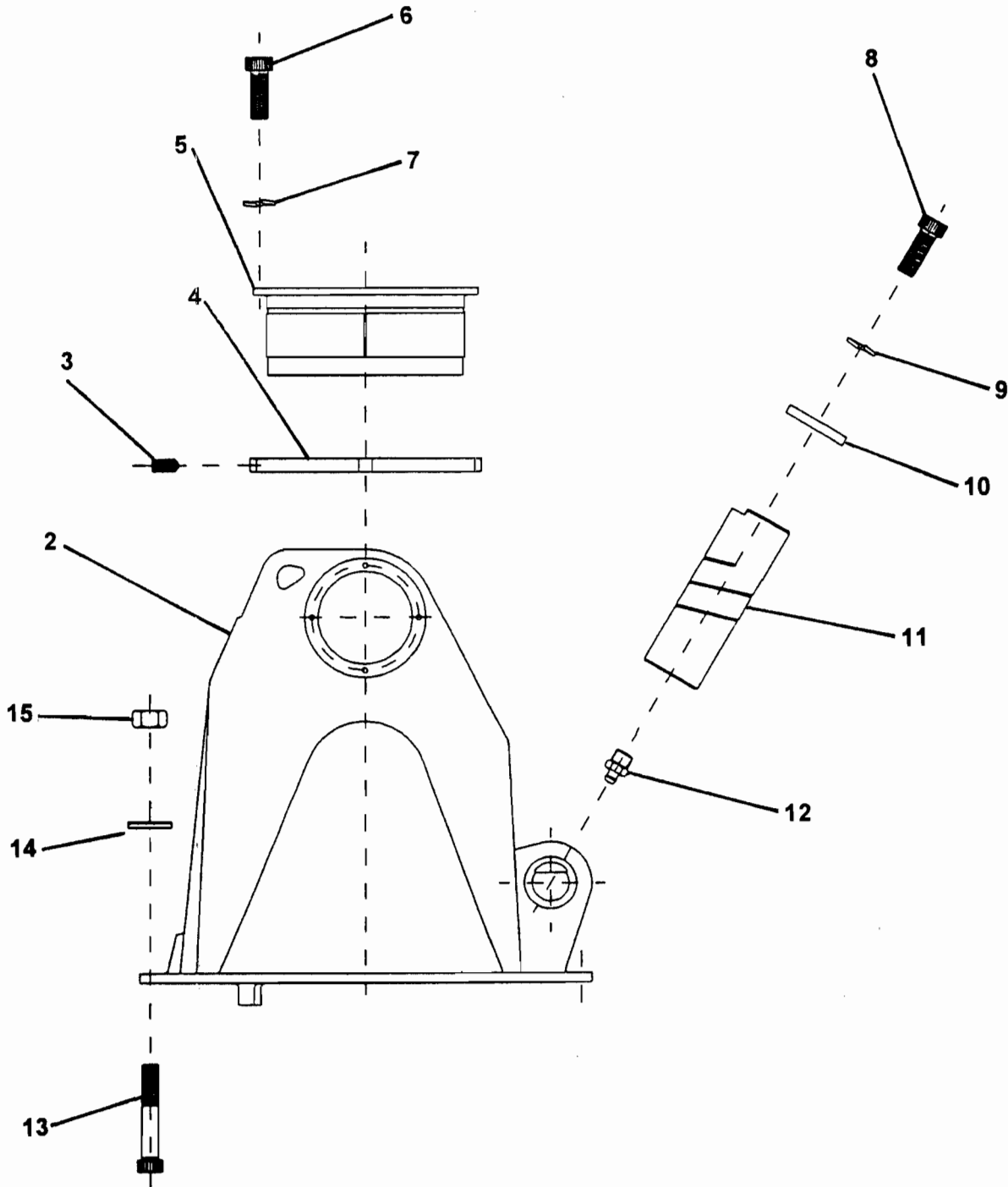
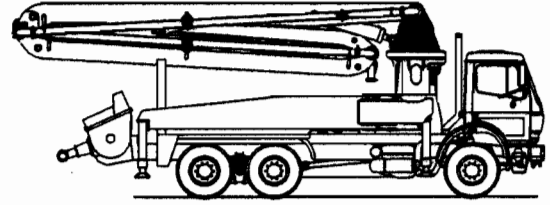
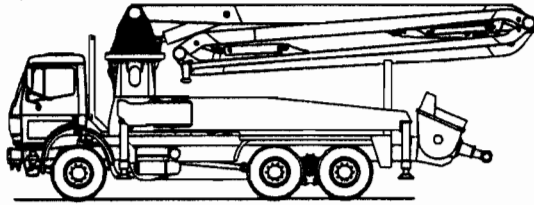
- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** FRAME AND SUPPORT INSTALLATION
- FIGURE 02** TURRET ASSEMBLY
- FIGURE 03** MOTOR AND REDUCTION ASSEMBLY
- FIGURE 04** ROTATION UNIT ASSEMBLY
- FIGURE 05** SUPPORT FRAME STABILIZERS ASSEMBLY
- FIGURE 06** FRONT LEFT STABILIZERS TELESCOPIC LEG ASSEMBLY
- FIGURE 07** FRONT RIGHT STABILIZERS TELESCOPIC LEG ASSEMBLY
- FIGURE 08** REAR LEFT SWING OUT LEG ASSEMBLY
- FIGURE 09** REAR RIGHT SWING OUT LEG ASSEMBLY
- FIGURE 10** STABILIZERS VERTICAL JACK CYLINDER ASSEMBLY
- FIGURE 11** SWING OUT CYLINDER ASSEMBLY





ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	70-01	Installation, Frame And Support (See Group 10, Figure 01 for NHA)					Ref
2	C-3F1	• Assembly, Turret (See Group 70, Figure 02 for DET)					1
3	C-3G1	• Assembly, Motor And Reduction (See Group 70, Figure 03 for DET)					1
4	C-3G2	• Assembly, Rotation Unit (See Group 70, Figure 04 for DET)					1
5	C-9H1	• Assembly, Support Frame Stabilizers (See Group 70, Figure 05 for DET)					1
6	C-9K1-L	• Assembly, Front Left Side Stabilizers Telescopic Leg (See Group 70, Figure 06 for DET)					1
7	C-9K1-R	• Assembly, Front Right Side Stabilizers Telescopic Leg (See Group 70, Figure 07 for DET)					1
8	C-9M1-L	• Assembly, Rear Left Side Swing Out Leg (See Group 70, Figure 08 for DET)					1
9	C-9M1-R	• Assembly, Rear Right Side Swing Out Leg (See Group 70, Figure 09 for DET)					1
10	C-6L5	• Assembly, Stabilizer Vertical Jack Cylinder (See Group 70, Figure 10 for DET)					4
11	C-8M3	• Assembly, Swing Out Cylinder (See Group 70, Figure 11 for DET)					4

DASH (-) ITEM NOT ILLUSTRATED





TURRET ASSEMBLY

XXT 32
PARTS
GROUP 70
FIGURE 02
PAGE 02

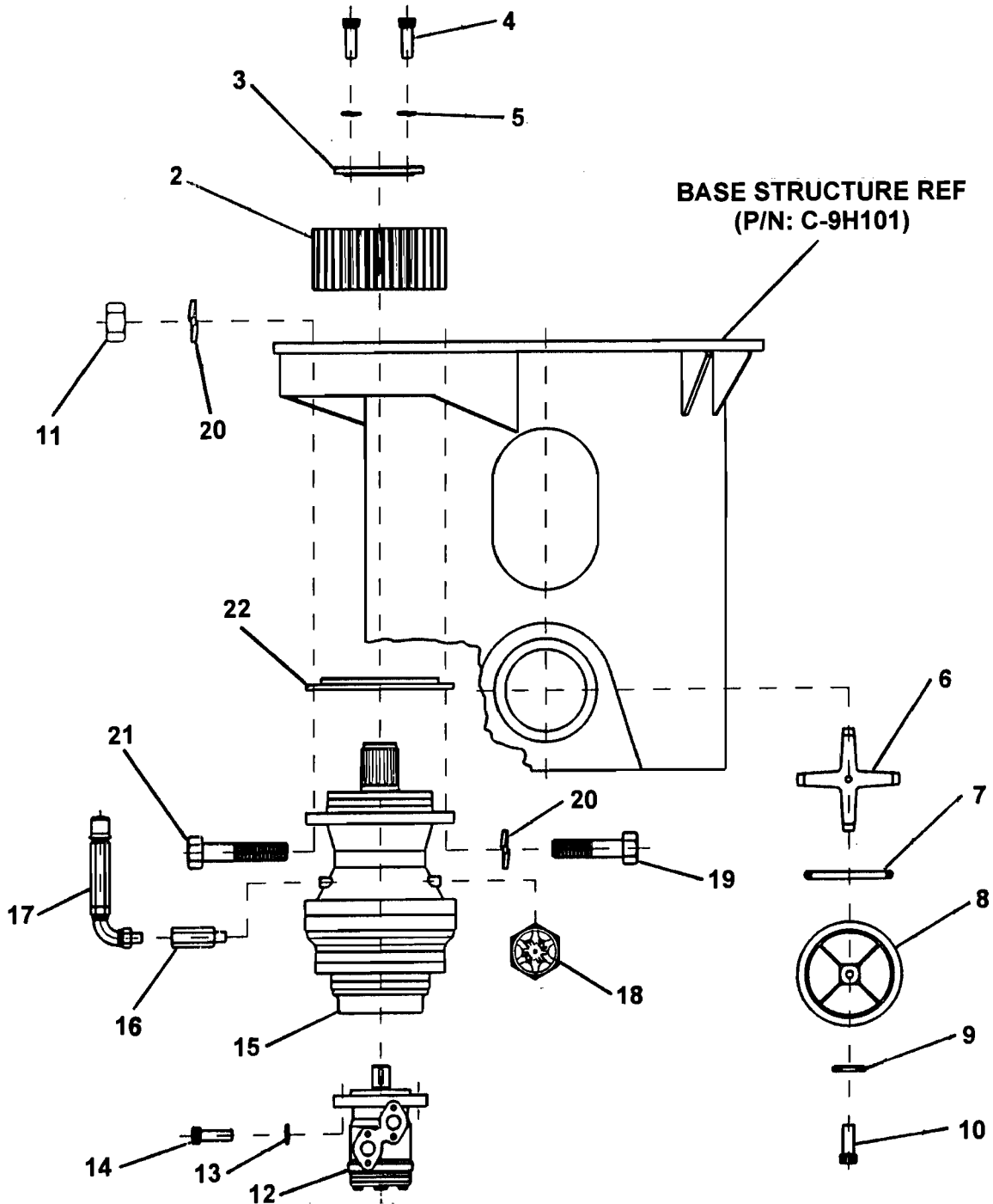
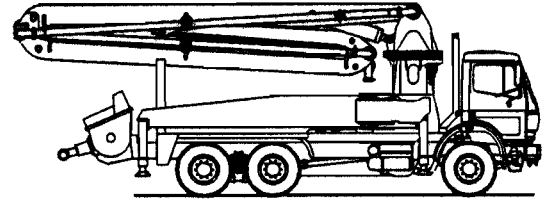
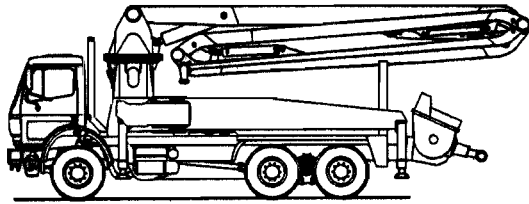
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		1	2	3	4	5	
-1	C-3F1	Assembly, Turret (See Group 70, Figure 01 for NHA)					Ref
2	C-3F101	• Head, Rotating					1
3	C-VG122.061010	• Screw					4
4	C-GV228.2015	• Ring, Threaded					2
5	C-4P118	• Pin					2
6	C-VC110.142040	• Screw					8
7	C-UE110.14	• Washer, Elastic					8
8	C-VC110.101525	• Screw					1
9	C-UE110.10	• Washer, Elastic					1
10	C-UD080.1106	• Washer, Pin Locking					1
11	C-3P116A	• Pin					1
12	C-VI131.1010	• Nipple, Grease					1
13	C-VC130.2225C6	• Screw					48
14	C-UP110.22	• Washer					48
15	C-VD113.2225	• Nut					48

DASH (-) ITEM NOT ILLUSTRATED



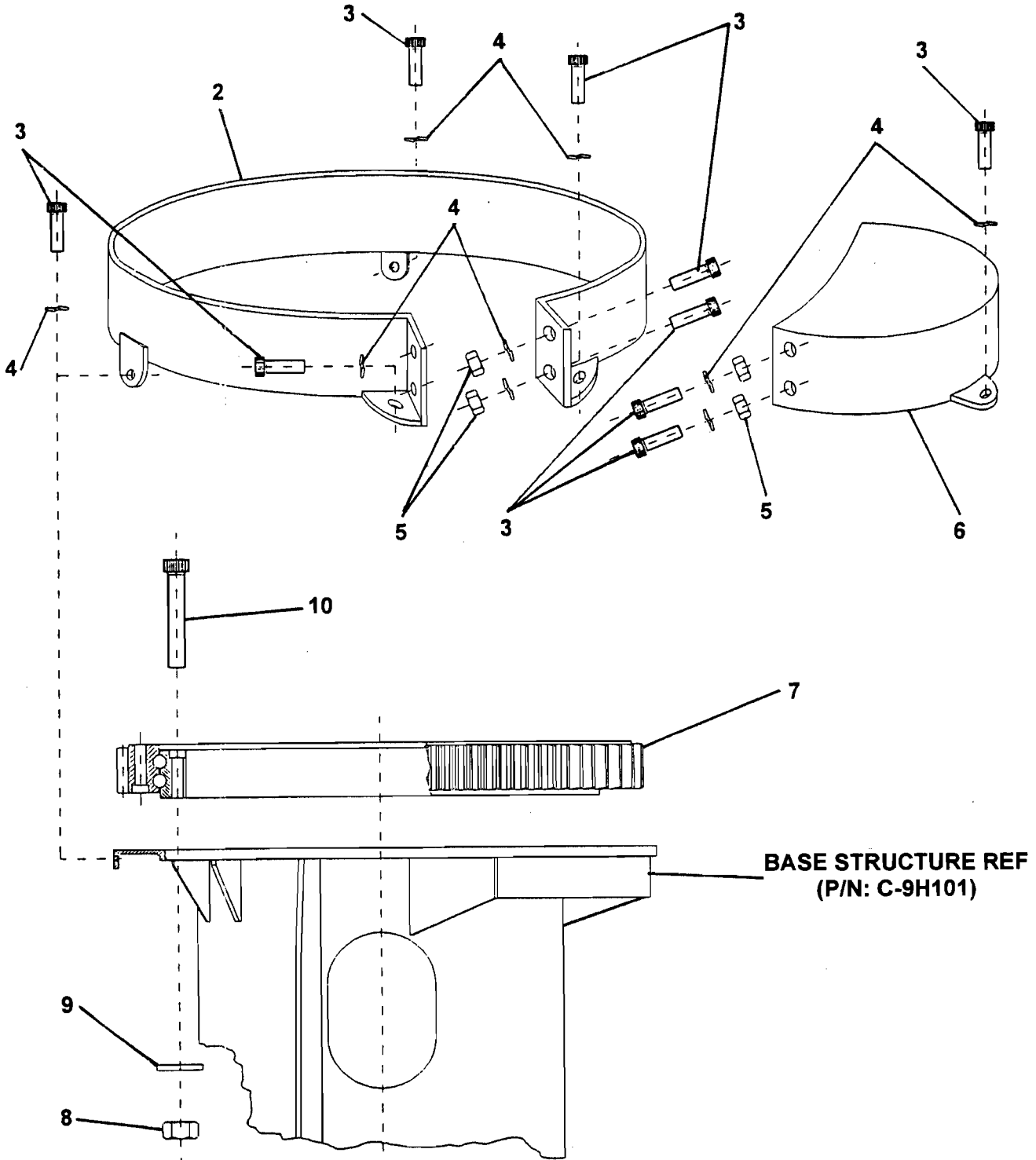
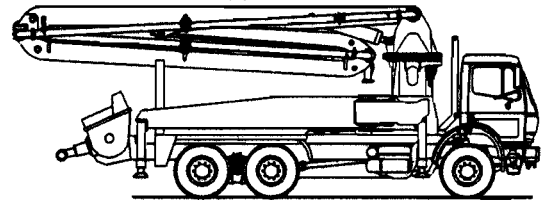
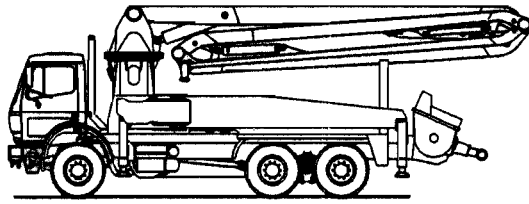
MOTOR AND REDUCTION ASSEMBLY

XXT 32
PARTS
GROUP 70
FIGURE 03
PAGE 01



ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-3G1	Assembly, Motor And Reduction (See Group 70, Figure 01 for NHA)					Ref
2	C-RP114.120	• Pinion					1
3	C-RP100	• Washer, Pinion					1
4	C-VC110.101530	• Screw					3
5	C-UE110.10	• Washer, Elastic					3
6	C-DT301	• Support, Cover					1
7	C-A0120.371	• Gasket, Seal					1
8	C-DT300	• Cover					1
9	C-AB110.016	• Ring-Bonded					1
10	C-VC110.162040	• Screw					1
11	C-VD111.1620	• Nut					7
12	C-MI110.300	• Assembly, Hydraulic Motor					1
13	C-UE110	• Washer, Elastic					4
14	C-VC110	• Screw					4
15	C-RE040.11201	• Unit, Reduction					1
16	C-NP020.040MF	• Fitting					1
17	C-FS020	• Filter, Air Hole					1
18	C-LL301	• Level, Oil					1
19	C-VE110.162055	• Screw					3
20	C-UE110.16	• Washer, Elastic					10
21	C-VE110.162075	• Screw					3
22	C-3G102	• Flange, Adjusting Coupling					1

DASH (-) ITEM NOT ILLUSTRATED





ROTATION UNIT ASSEMBLY

XXT 32
PARTS
GROUP 70
FIGURE 04
PAGE 02

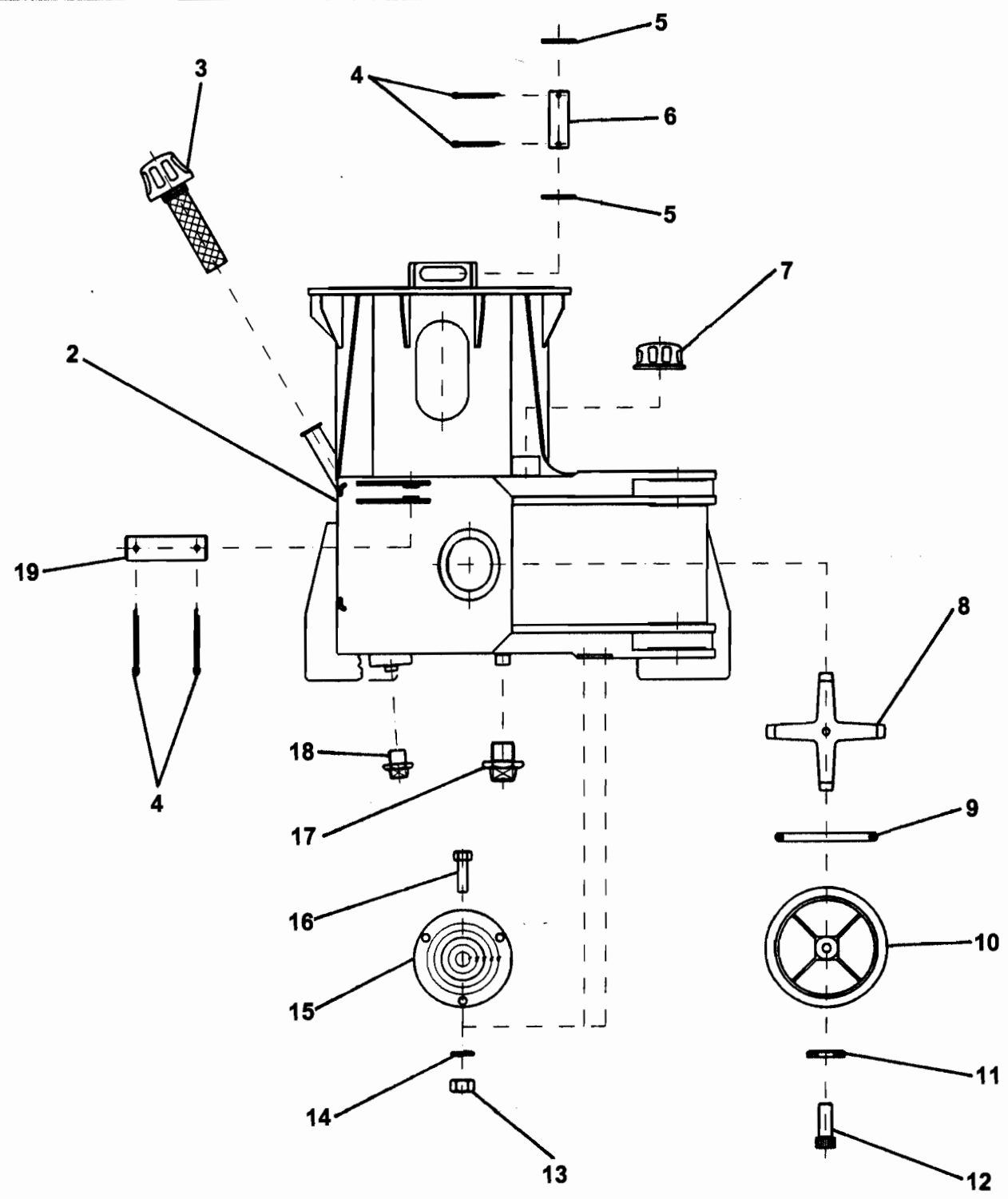
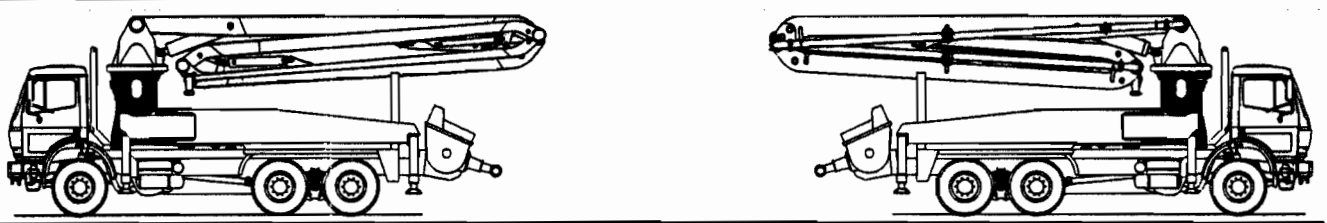
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-3G2	Assembly, Rotation Unit (See Group 70, Figure 01 for NHA)					Ref
2	C-3G204	• Protection, Rotating					1
3	C-VC110.081225	• Screw					9
4	C-UE110.08	• Washer, Elastic (attaching parts)					9
5	C-VD111.0815	• Nut					4
6	C-3G203	• Protection, Pinion					1
7	C-B112.1164	• Bearing, Rotation					1
8	C-VD113.2225	• Nut (attaching parts)					48
9	C-UP110.22	• Washer (attaching parts)					48
10	C-VC130.2225C6	• Screw (attaching parts)					48

DASH (-) ITEM NOT ILLUSTRATED



SUPPORT FRAME STABILIZERS ASSEMBLY

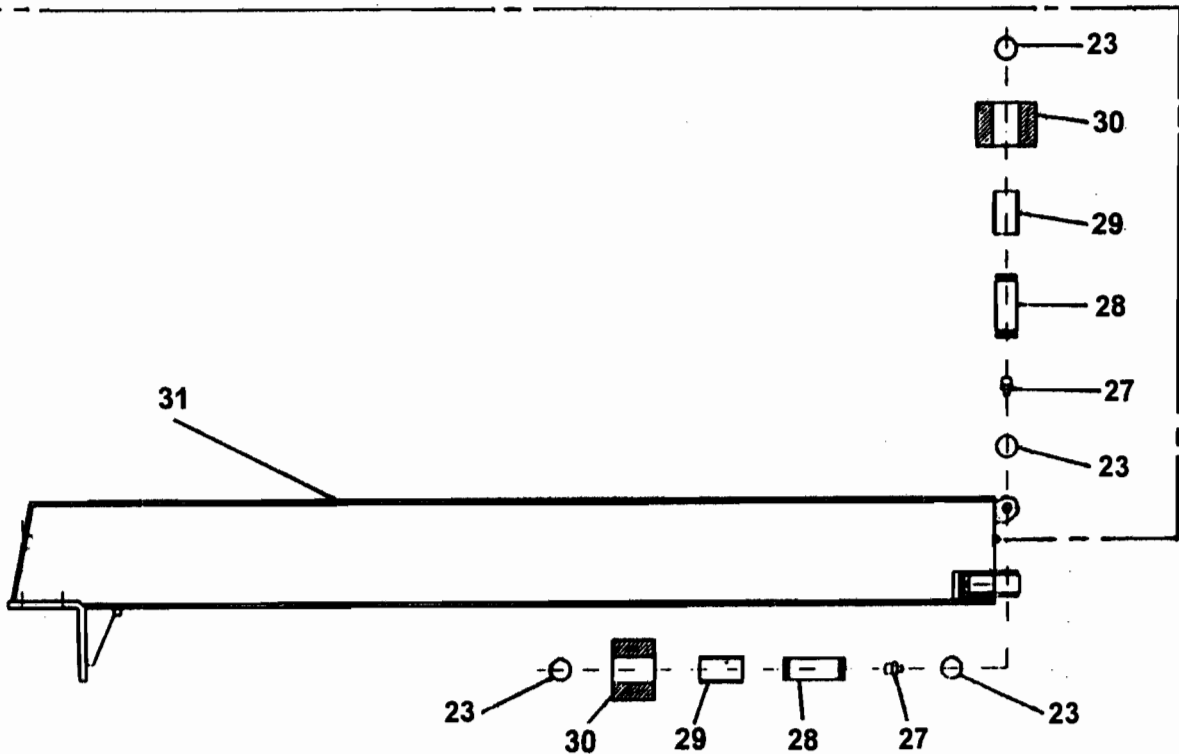
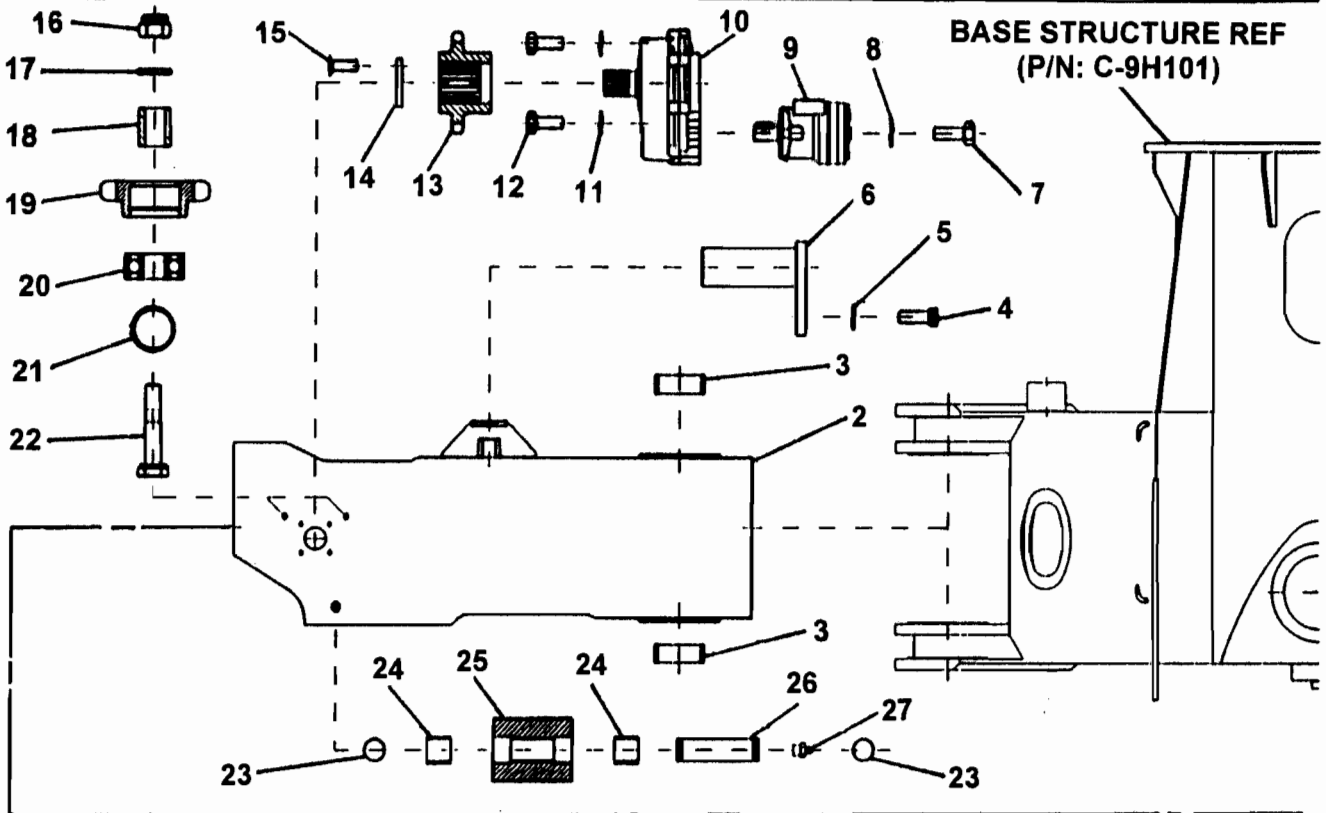
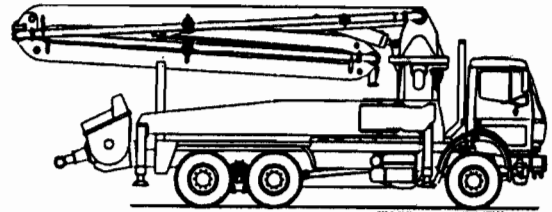
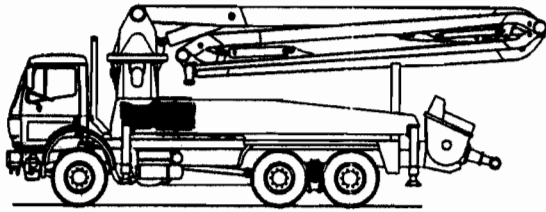
XXT 32
PARTS
GROUP 70
FIGURE 05
PAGE 01



REVISION:

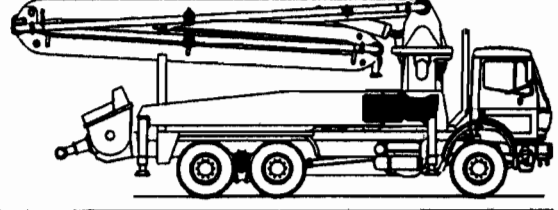
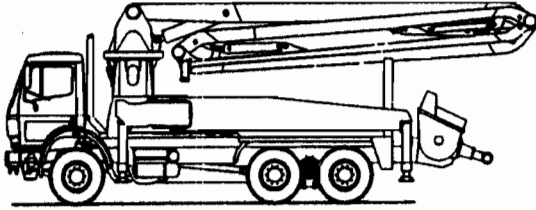
ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
-1	C-9H1	Assembly, Support Frame Stabilizers (See Group 70, Figure 01 for NHA)	Ref
2	C-9H101	• Structure, Base	1
3	C-DT200	• Plug, Screw for Hydraulic Oil Tank	1
4	C-VS110.08070	• Pin, Split	6
5	C-3G205	• Washer	2
6	C-3P202	• Pin	1
7	C-DT121	• Plug, Screw for Water Tank	1
8	C-DT301	• Support, Cover	2
9	C-A0120.371	• Gasket, Seal	2
10	C-DT300	• Cover	2
11	C-AB110.016	• Ring-Bonded	2
12	C-VC110.162040	• Screw	2
13	C-VD111.0407	• Nut	3
14	C-UE110.04	• Washer, Elastic	3
15	C-LL401	• Level	1
16	C-VE110.040715	• Screw	3
17	C-DT109	• Plug, Screw	2
18	C-DT105	• Plug, Screw	3
19	C-1P201	• Pin	2

DASH (-) ITEM NOT ILLUSTRATED

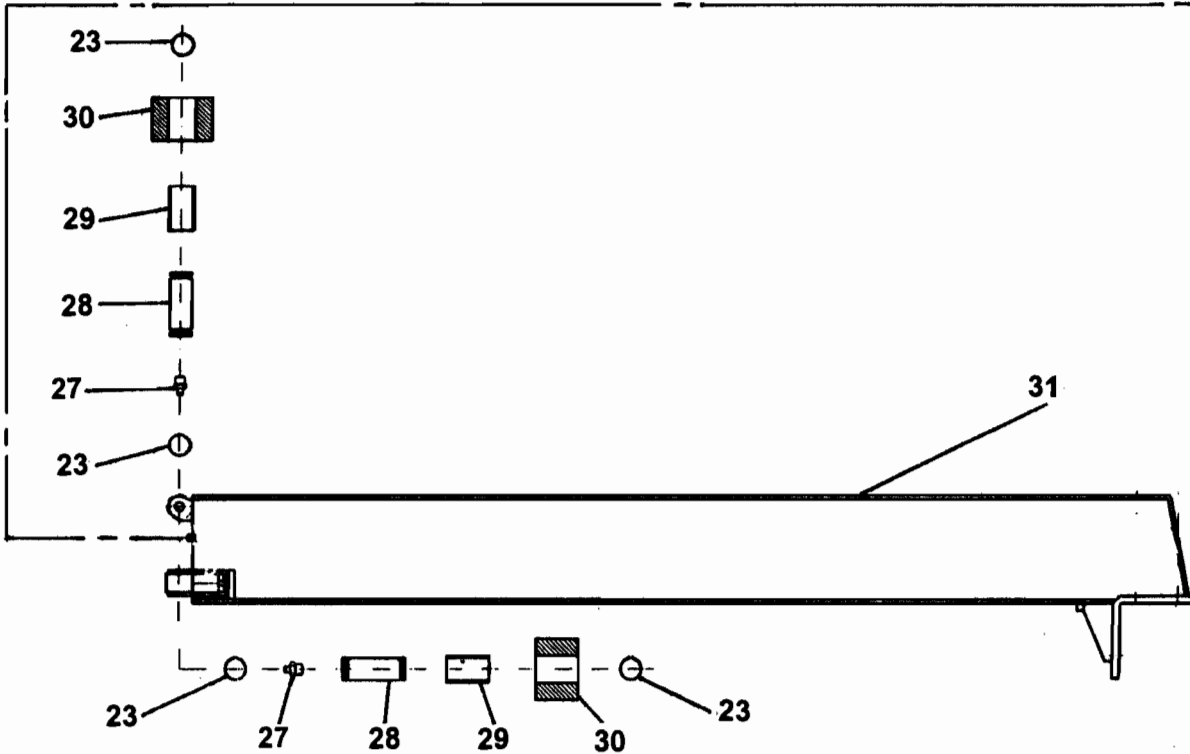
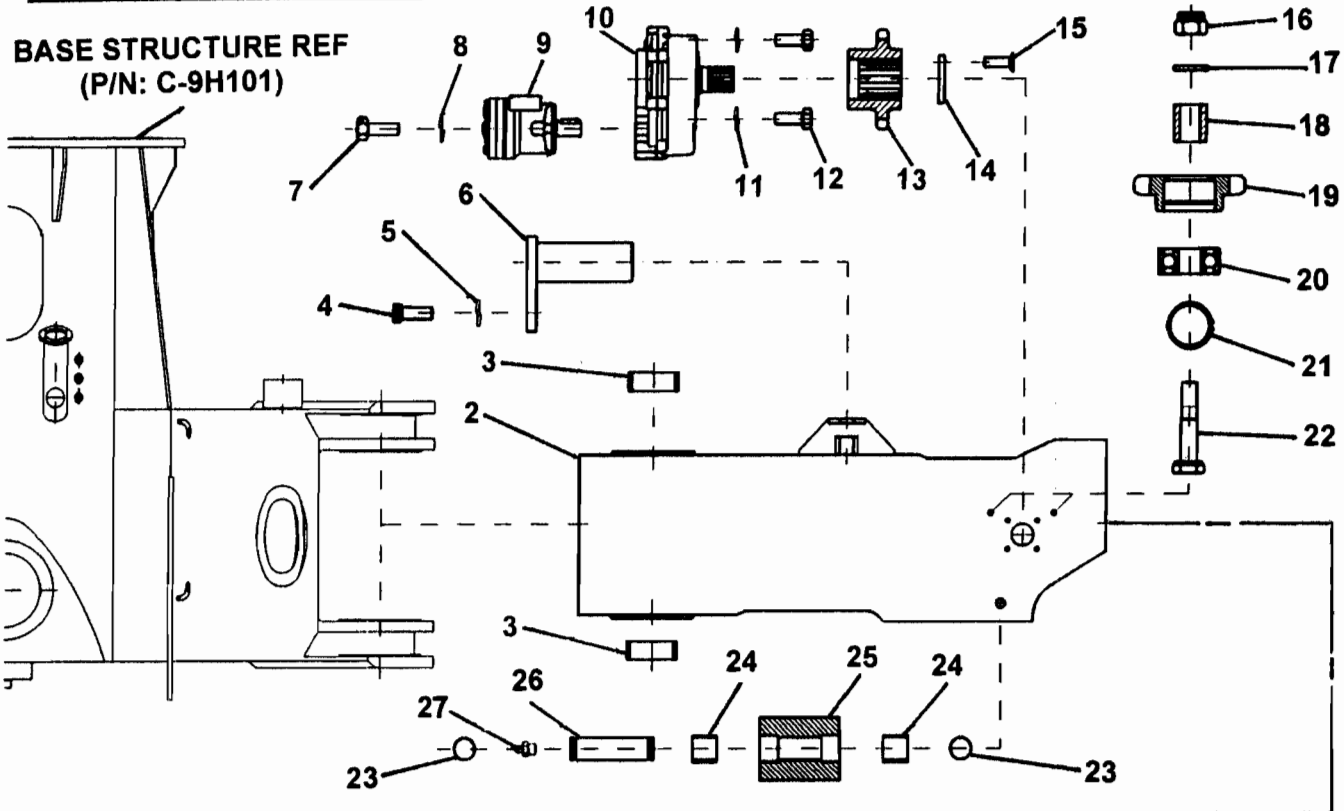


ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-9K1-L	Assembly, Front Stabilizers Left Side Telescopic Leg (See Group 70, Figure 01 for NHA)					Ref
2	C-9K102	• Weldment, Front Left Side Stabilizers					1
3	C-CD180.185060	• Bearing, Anti-friction					2
4	C-VE110.081220	• Screw					1
5	C-UE100.08	• Washer, Elastic					1
6	C-9P206	• Pin					1
7	C-VE110.121725	• Screw					2
8	C-UE110.12	• Washer, Elastic					2
9	C-MI300.250	• Assembly, Hydraulic Motor					1
10	C-RE003.00075	• Reducer					1
11	C-UE110.10	• Washer, Elastic					4
12	C-VE110.101535	• Screw					4
13	C-9K108	• Pinion					1
14	C-9K112	• Washer					1
15	C-VT110.031025	• Screw					3
16	C-VD221.1420	• Nut, Self Locking					2
17	C-UE110.14	• Washer					2
18	C-9K111	• Piece, Distance					2
19	C-9K109	• Pinion, Free					2
20	C-CC63002.2RS	• Bearing, Ball					2
21	C-AA120.032	• Ring, Clamping					2
22	C-9K110	• Pin					2
23	C-AA110.025	• Ring, Clamping					6
24	C-CD025.02825	• Bearing, Anti-friction					2
25	C-5H105	• Roller					1
26	C-3P206	• Pin					1
27	C-VI131.0608	• Nipple, Grease					3
28	C-4P201	• Pin					2
29	C-CD025.02850	• Bearing, Anti-friction					2
30	C-4H102	• Roller					2
31	C-9K202	• Weldment, Front Left Side Telescopic Leg					1

DASH (-) ITEM NOT ILLUSTRATED

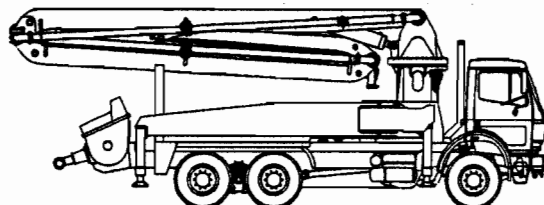
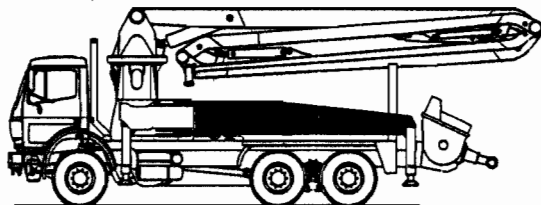


BASE STRUCTURE REF
(P/N: C-9H101)

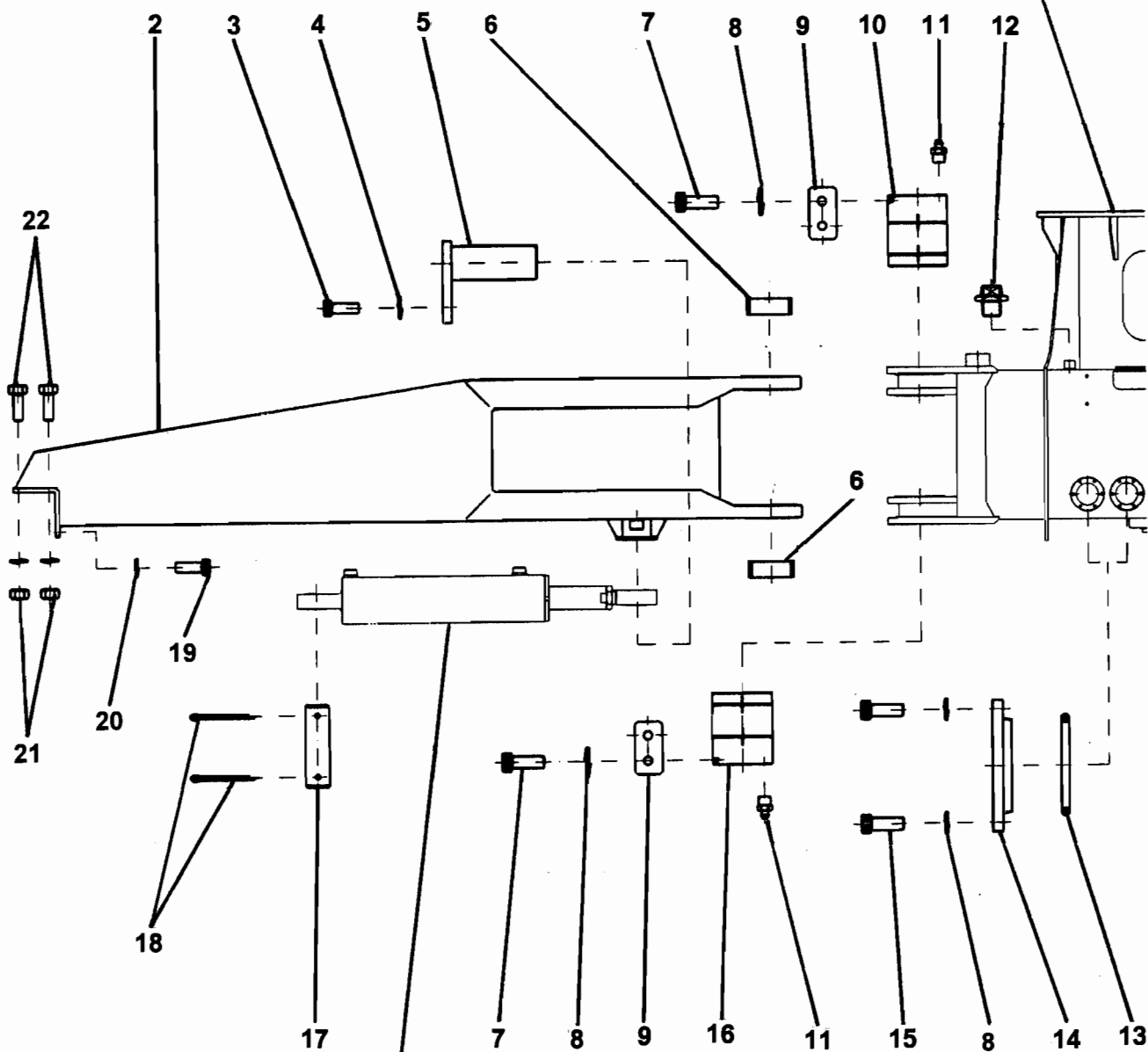


ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
-1	C-9K1-R	Assembly, Front Stabilizers Right Side Telescopic Leg (See Group 70, Figure 01 for NHA)	Ref
2	C-9K101	• Weldment, Front Right Side Stabilizers	1
3	C-CD180.185060	• Bearing, Anti-friction	2
4	C-VE110.081220	• Screw	1
5	C-UE100.08	• Washer, Elastic	1
6	C-9P206	• Pin	1
7	C-VE110.121725	• Screw	2
8	C-UE110.12	• Washer, Elastic	2
9	C-MI300.250	• Assembly, Hydraulic Motor	1
10	C-RE003.00075	• Reducer	1
11	C-UE110.10	• Washer, Elastic	4
12	C-VE110.101535	• Screw	4
13	C-9K108	• Pinion	1
14	C-9K112	• Washer	1
15	C-VT110.031025	• Screw	3
16	C-VD221.1420	• Nut, Self Locking	2
17	C-UE110.14	• Washer	2
18	C-9K111	• Piece, Distance	2
19	C-9K109	• Pinion, Free	2
20	C-CC63002.2RS	• Bearing, Ball	2
21	C-AA120.032	• Ring, Clamping	2
22	C-9K110	• Pin	2
23	C-AA110.025	• Ring, Clamping	6
24	C-CD025.02825	• Bearing, Anti-friction	2
25	C-5H105	• Roller	1
26	C-3P206	• Pin	1
27	C-VI131.0608	• Nipple, Grease	3
28	C-4P201	• Pin	2
29	C-CD025.02850	• Bearing, Anti-friction	2
30	C-4H102	• Roller	2
31	C-9K201	• Weldment, Front Right Side Telescopic Leg	1

DASH (-) ITEM NOT ILLUSTRATED



BASE STRUCTURE REF
(P/N: C-9H101)



REAR SWING OUT
CYLINDER REF
(P/N: C-8M3)

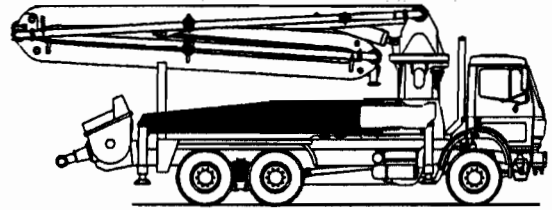
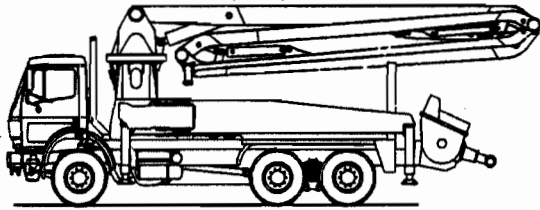


REAR LEFT SIDE SWING OUT LEG ASSEMBLY

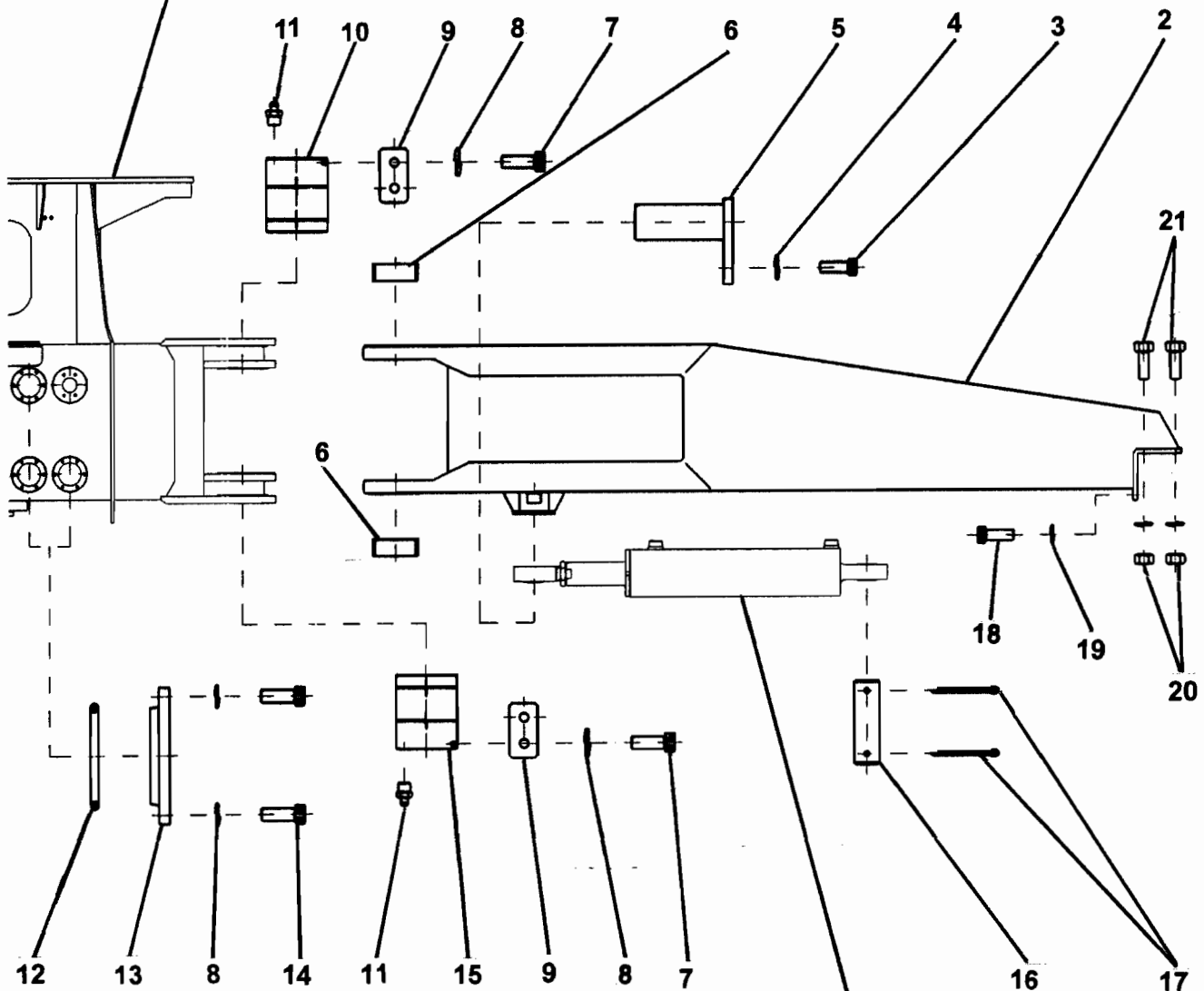
XXT 32
PARTS
GROUP 70
FIGURE 08
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-9M1-L	Assembly, Rear Left Side Swing Out Leg (See Group 70, Figure 01 for NHA)					Ref
2	C-9M1021	• Stabilizer, Rear Left Side					1
3	C-VE110.081220	• Screw					1
4	C-UE110.08	• Washer, Elastic					1
5	C-9P206	• Pin					1
6	C-CD180.185060	• Bearing, Anti Friction					2
7	C-VC110.121730	• Screw					4
8	C-UE110.12	• Washer, Elastic					19
9	C-3M105	• Plate, Embed					2
10	C-9P202	• Pin, Left Side Top					1
11	C-VI131.1010	• Nipple, Grease					4
12	C-DT105	• Plug, Screw					1
13	C-AO420.4412	• Seal, Gasket					A/R
14	C-1H102.53	• Cover					A/R
15	C-VE110.121725	• Screw					15
16	C-9P205	• Pin, Left Side Bottom					1
17	C-1P201	• Pin					1
18	C-VS110.08070	• Pin, Split					2
19	C-VC110.222550	• Screw					2
20	C-UE110.22	• Washer, Elastic					6
21	C-VD111.2225	• Nut					4
22	C-EC110.222580	• Screw					4

DASH (-) ITEM NOT ILLUSTRATED



BASE STRUCTURE REF
(P/N: C-9H101)



**REAR SWING OUT
CYLINDER REF**
(P/N: C-8M3)

REED**REAR RIGHT SIDE
SWING OUT LEG ASSEMBLY****XXT 32
PARTS
GROUP 70
FIGURE 09
PAGE 02**

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-9M1-R	Assembly, Rear Right Side Swing Out Leg (See Group 70, Figure 01 for NHA)					Ref
2	C-9M1021	• Stabilizer, Rear Right Side					1
3	C-VE110.081220	• Screw					1
4	C-UE110.08	• Washer, Elastic					1
5	C-9P206	• Pin					1
6	C-CD180.185060	• Bearing, Anti Friction					2
7	C-VC110.121730	• Screw					4
8	C-UE110.12	• Washer, Elastic					19
9	C-3M105	• Plate, Embed					2
10	C-9P203	• Pin, Right Side Top					1
11	C-VI131.1010	• Nipple, Grease					4
12	C-AO420.4412	• Seal, Gasket					A/R
13	C-1H102.53	• Cover					A/R
14	C-VE110.121725	• Screw					15
15	C-9P204	• Pin, Right Side Bottom					1
16	C-1P201	• Pin					1
17	C-VS110.08070	• Pin, Split					2
18	C-VC110.222550	• Screw					2
19	C-UE110.22	• Washer, Elastic					6
20	C-VD111.2225	• Nut					4
21	C-EC110.222580	• Screw					4

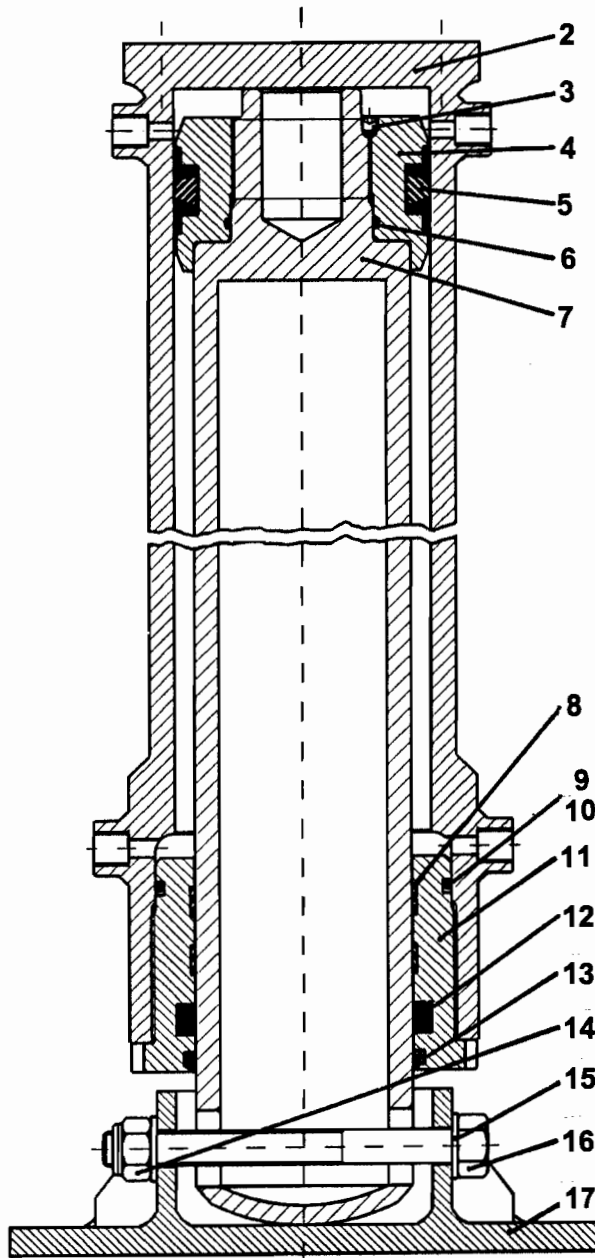
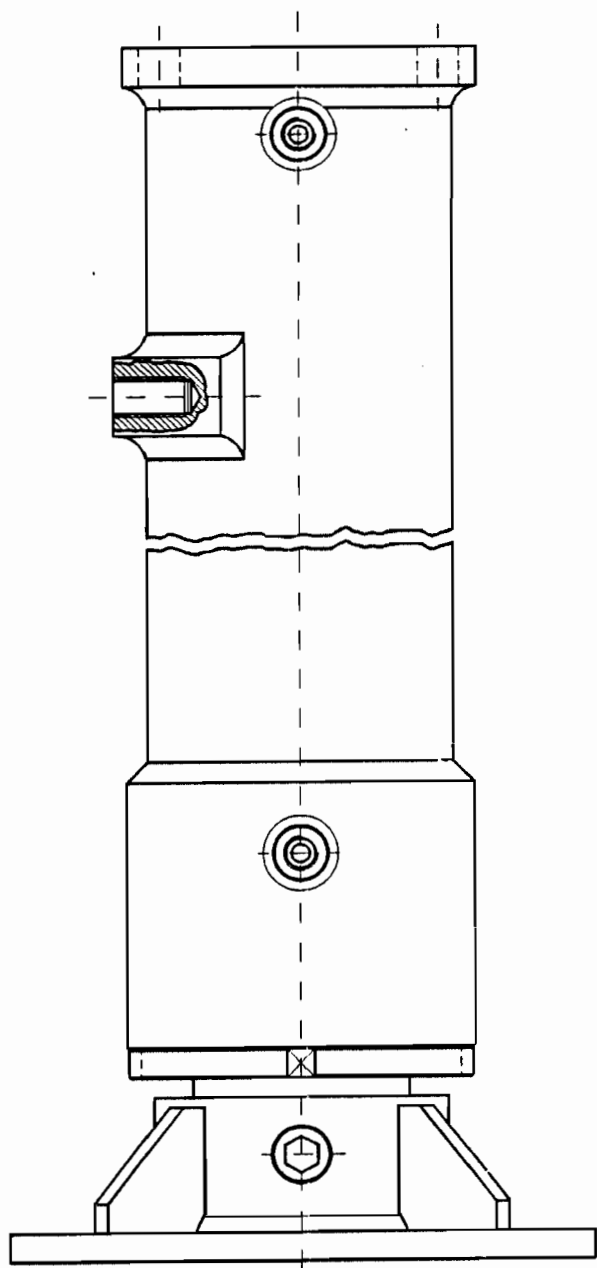
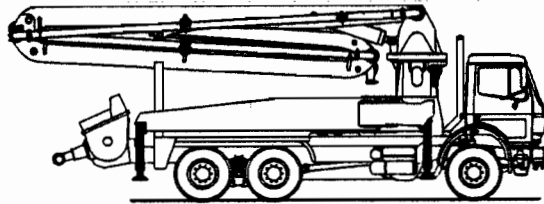
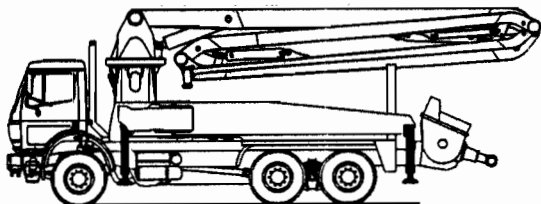
DASH (-) ITEM NOT ILLUSTRATED

REVISION:

REED

STABILIZER VERTICAL JACK CYLINDER ASSEMBLY

XXT 32
PARTS
GROUP 70
FIGURE 10
PAGE 01



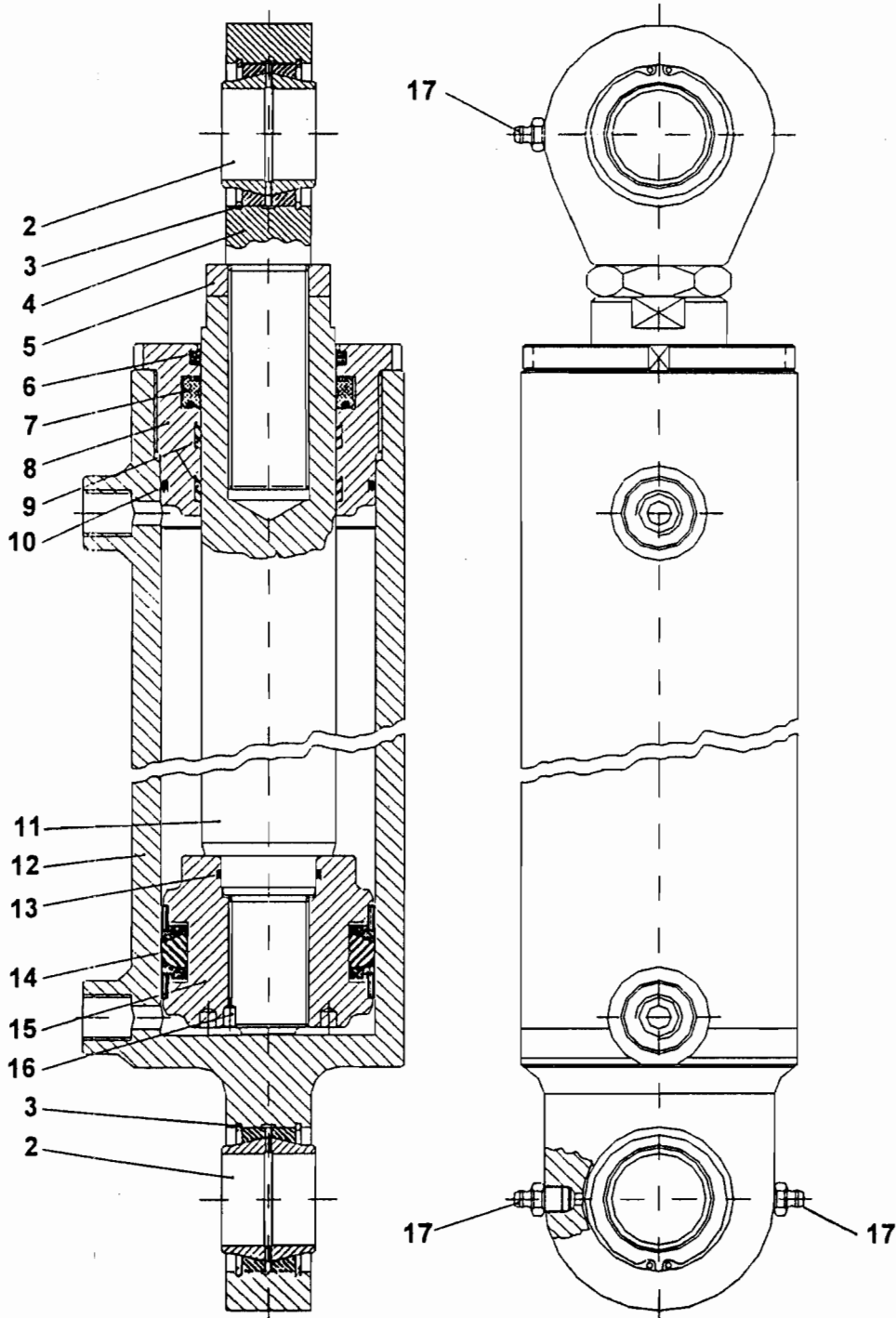
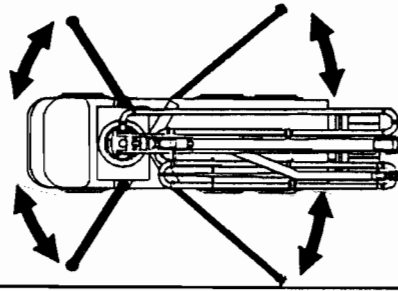
REVISION:

REED**STABILIZER VERTICAL JACK
CYLINDER ASSEMBLY****XXT 32
PARTS
GROUP 70
FIGURE 10
PAGE 02**

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-6L5	Assembly, Stabilizers Jack Cylinder (See Group 70, Figure 01 for NHA)					Ref
2	C-6L502	• Cylinder					1
3	C-VG122.081010	• Screw					1
4	C-4K512	• Piston					1
5	C-BS23511413	• Gasket, Seal					1
6	C-AO420.174	• Gasket, Seal					1
7	C-6L507	• Rod					1
8	C-AG123.110	• Ring, Slide Rod					2
9	C-AO120.357	• Gasket, Seal					1
10	C-AP110.357	• Gasket, Seal					1
11	C-4K501	• Head, Slide Rod					1
12	C-BT110.110	• Gasket, Seal					1
13	C-BR310.110	• Gasket, Seal					1
14	C-VD112.1825	• Nut, Self Locking					1
15	C-UP110.18	• Washer, Elastic					2
16	C-VE112.1825C8	• Screw, Foot					1
17	C-6K519	• Foot					1

DASH (-) ITEM NOT ILLUSTRATED

REVISION:





SWING OUT CYLINDER ASSEMBLY

XXT 32
PARTS
GROUP 70
FIGURE 11
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-8M3	Assembly, Rear Swing Out Cylinder (See Group 70, Figure 01 for NHA)					Ref
2	C-CT223.035	• Joint, Ball					2
3	C-AA120.055	• Ring, Clamping					4
4	C-8M308	• Cap, Rod					1
5	C-3M325	• Nut					1
6	C-BR210.196228	• Gasket, Seal					1
7	C-BT110.050	• Gasket, Seal					1
8	C-3M301	• Head, Slide Rod					1
9	C-AG122.050	• Ring, Slide Rod					2
10	C-AO420.4287	• Ring, Sealing					1
11	C-8M307	• Rod					1
12	C-8M302	• Cylinder					1
13	C-AO120.126	• Ring, Sealing					1
14	C-BS23314236	• Gasket, Seal					1
15	C-1K312	• Piston					1
16	C-VG122.061008	• Screw					1
17	C-VI131.1010	• Nipple, Grease					3

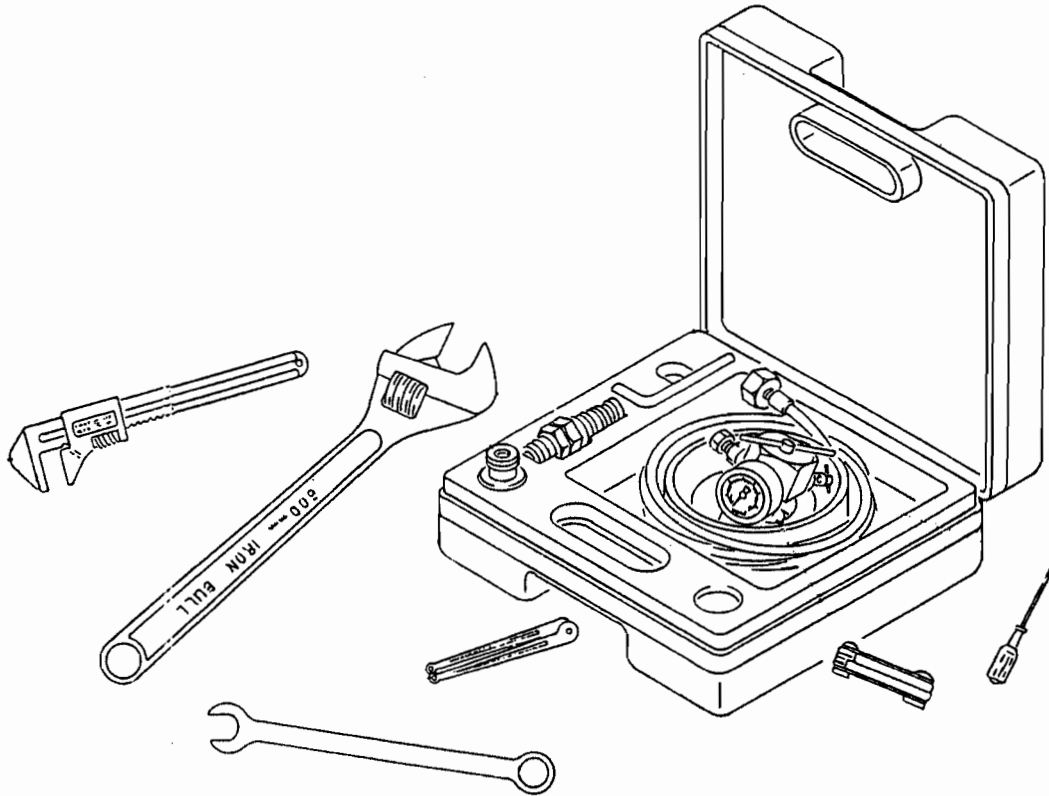
DASH (-) ITEM NOT ILLUSTRATED



**MODEL XXT 32 TRUCK MOUNTED
CONCRETE BOOM PUMP
ILLUSTRATED PARTS MANUAL**

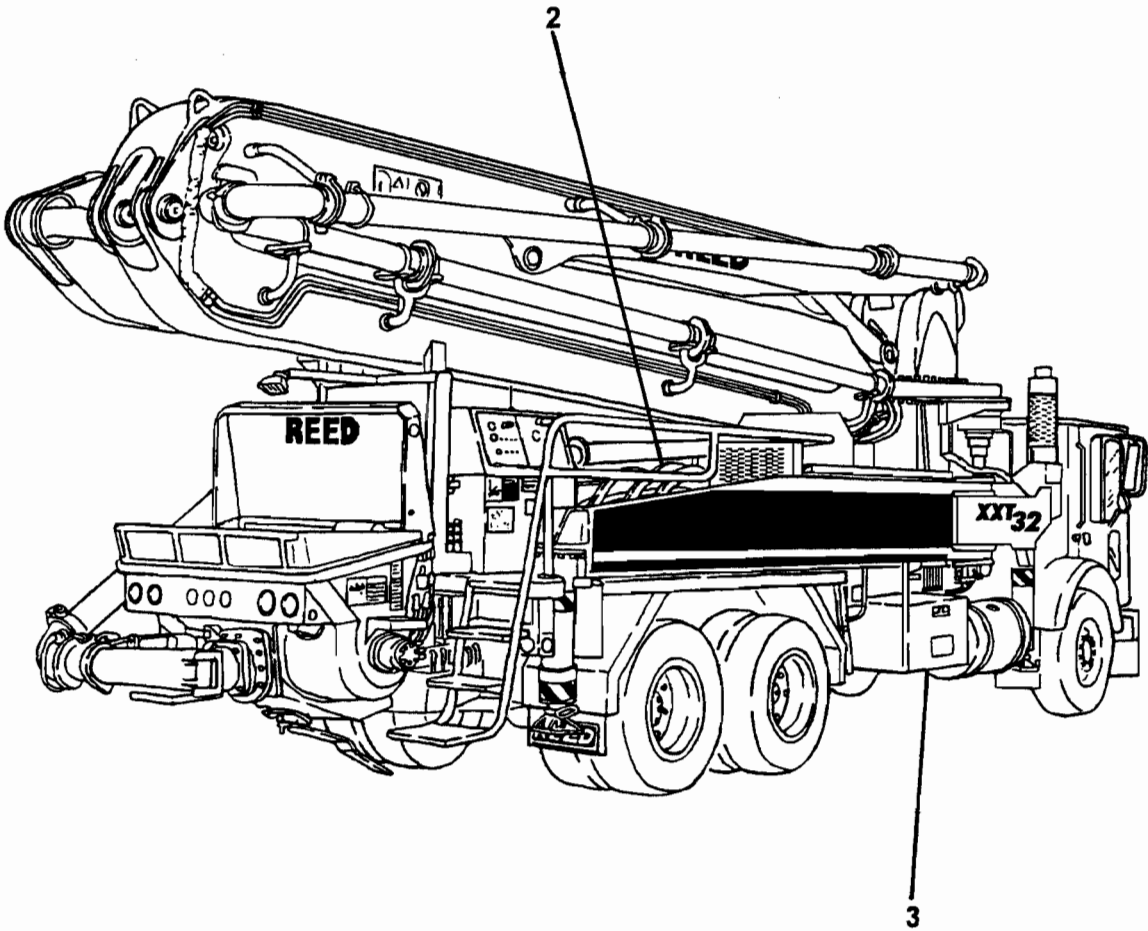
**XXT 32
PARTS
GROUP 70
FIGURE 12
PAGE 01**

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REED TRUCK MOUNTED CONCRETE BOOM PUMP MODEL XXT 32 ILLUSTRATED PARTS MANUAL GROUP 80 OPTIONAL INSTALLATION CONTAINS THE FOLLOWING FIGURES:

- | | |
|------------------|-----------------------------------|
| FIGURE 00 | TABLE OF CONTENTS |
| FIGURE 01 | OPTIONAL INSTALLATION |
| FIGURE 02 | ACCUMULATOR CHARGE KIT |
| FIGURE 03 | OPTIONAL TOOL KIT ASSEMBLY |





OPTIONAL INSTALLATION

XXT 32
PARTS
GROUP 80
FIGURE 01
PAGE 02

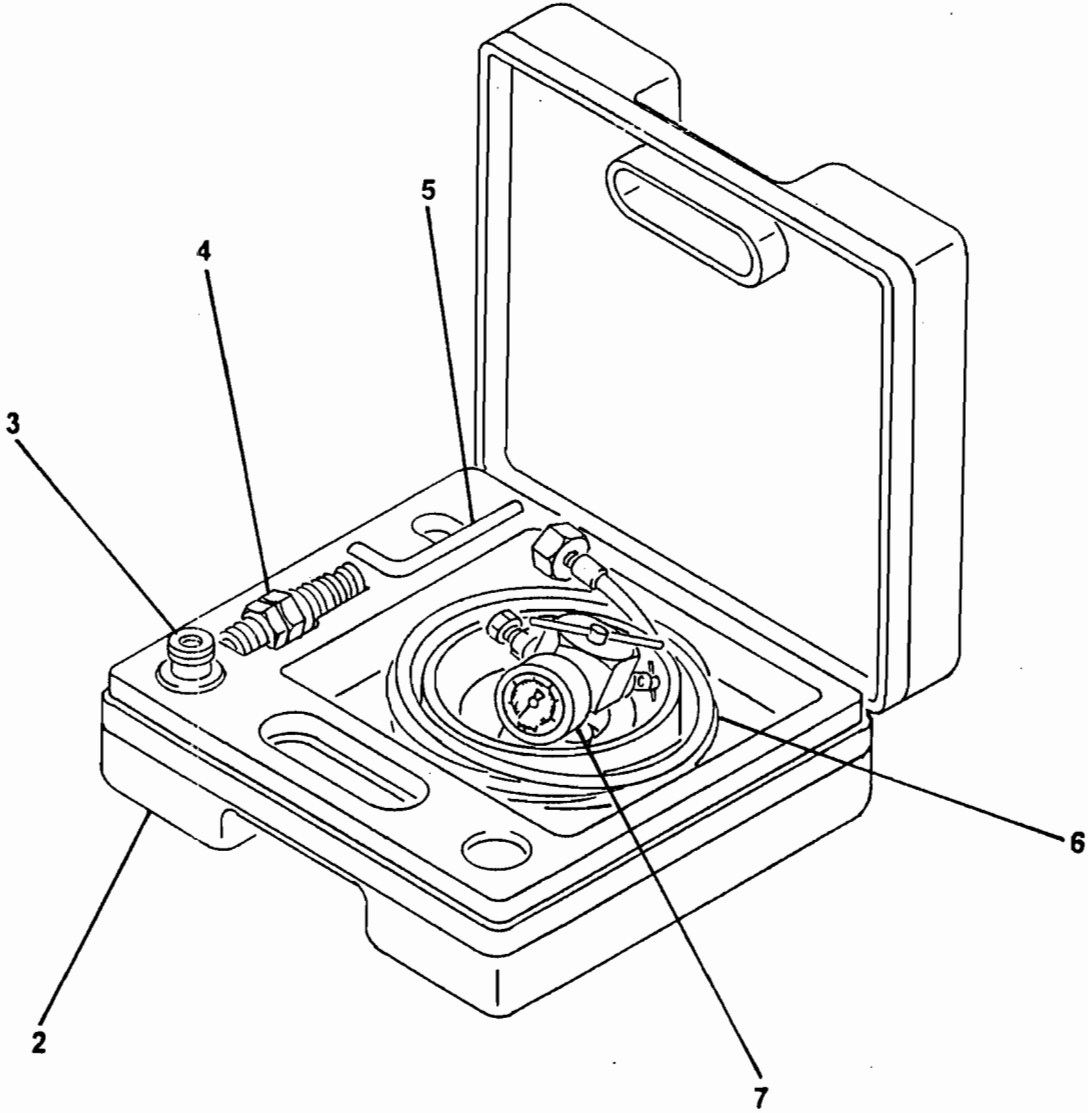
ITEM NO.	REED'S PARTS NO.	DESCRIPTION	QTY
-1	80-01	Installation, Optional (See Group 10, Figure 01 for NHA)	Ref
2	71460	• Kit, Accumulator Charge (See Group 80, Figure 04 for DET)	1
3	79020	• Assembly, Optional Tool Kit (See Group 80, Figure 06 for DET)	1

DASH (-) ITEM NOT ILLUSTRATED



ACCUMULATOR CHARGE KIT

XXT 32
PARTS
GROUP 80
FIGURE 02
PAGE 01



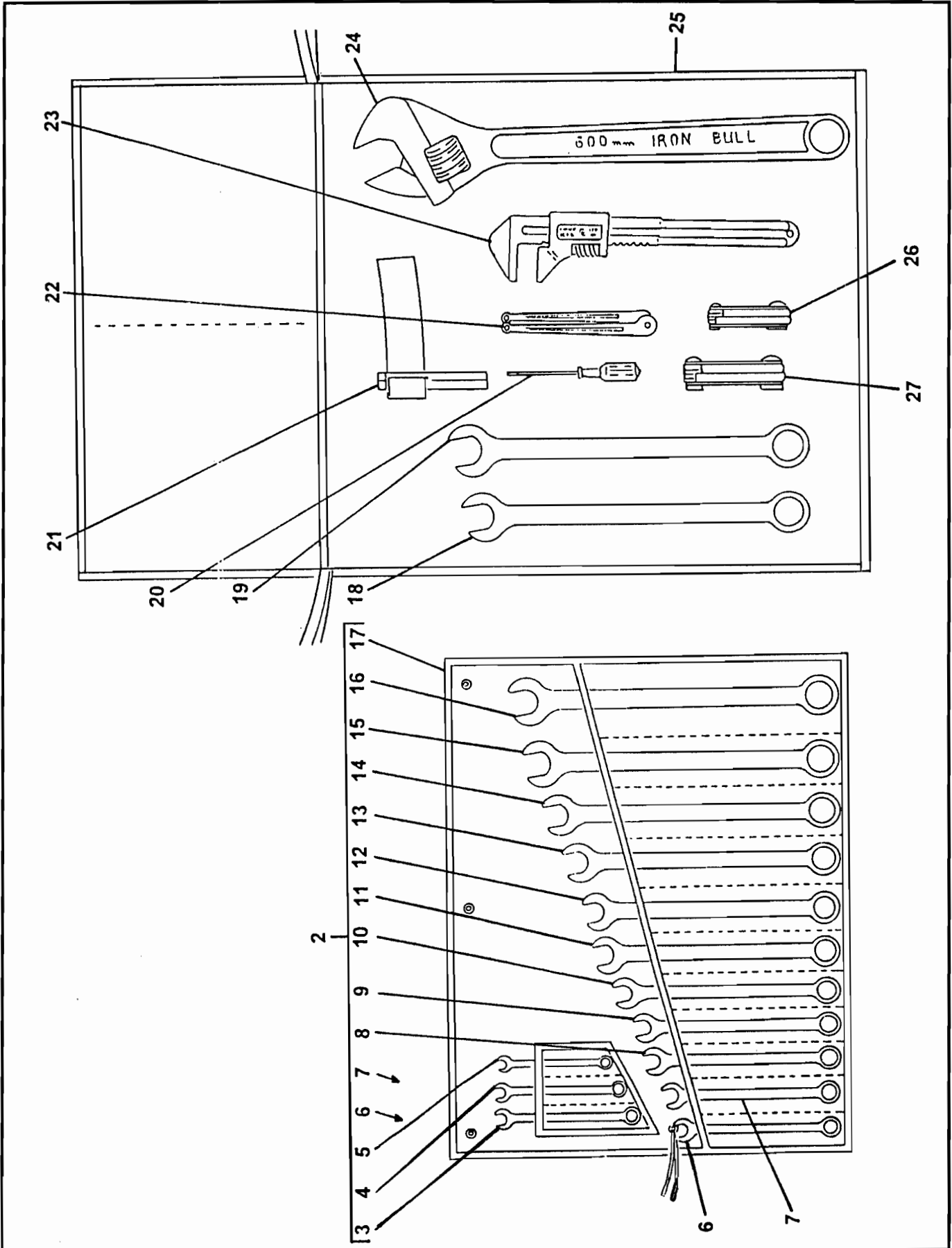


ACCUMULATOR CHARGE KIT

XXT 32
PARTS
GROUP 80
FIGURE 02
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	71460	Kit, Accumulator Charge (See Group 80, Figure 01 for NHA)					Ref
2		• Case, Charge Kit					1
3		• Adapter, FPK / SB					1
4		• Adapter, G4					1
5		• Wrench, Allen					1
6		• Hose, Charging					1
7		• Unit, FPK Charging and Gagging					1

DASH (-) ITEM NOT ILLUSTRATED





OPTIONAL TOOL KIT ASSEMBLY

XXT 32
PARTS
GROUP 80
FIGURE 03
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	79020	Assembly, Optional Tool Kit (See Group 80, Figure 01 for NHA)					Ref
2	79037	• Kit, Wrench					1
3		• • Wrench, 1/2 Inch					1
4		• • Wrench, 7/16 Inch					1
5		• • Wrench, 3/8 Inch					1
6		• • Wrench, 9/16 Inch					1
7		• • Wrench, 5/8 Inch					1
8		• • Wrench, 11/16 Inch					1
9		• • Wrench, 3/4 Inch					1
10		• • Wrench, 13/16 Inch					1
11		• • Wrench, 7/8 Inch					1
12		• • Wrench, 15/16 Inch					1
13		• • Wrench, 1 Inch					1
14		• • Wrench, 1-1/16 Inch					1
15		• • Wrench, 1-1/8 Inch					1
16		• • Wrench, 1-1/4 Inch					1
17		• • Wrap, Plastic					1
18	79036	• Wrench, 1-3/8 Inch					1
19	79028	• Wrench, 1-1/2 Inch					1
20	79038	• Screwdriver					1
21	79814	• Wrench, Strap (for Filter)					1
22	79325	• Wrench, Spanner					1
23	79031	• Wrench, Monkey					1
24	79032	• Wrench, Adjustable 24 Inch					1
25	77502	• Bag, Tool					1
26	79030	• Set, Metric Allen Key (2-8 mm)					1
27	79029	• Set, Standard Allen Key (3/16-3/8 Inch)					1

DASH (-) ITEM NOT ILLUSTRATED



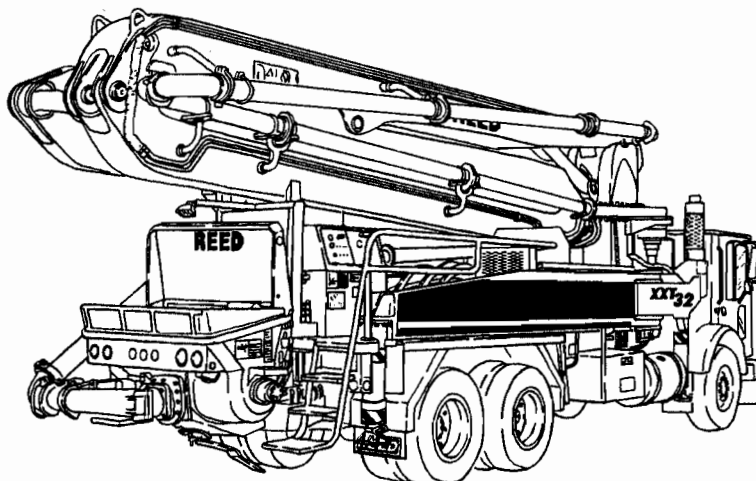
**MODEL XXT 32 TRUCK MOUNTED
CONCRETE BOOM PUMP
ILLUSTRATED PARTS MANUAL**

**XXT 32
PARTS
GROUP 80
FIGURE 04
PAGE 01**

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REED TRUCK MOUNTED CONCRETE BOOM PUMP MODEL **XXT 32**
ILLUSTRATED PARTS MANUAL GROUP 90 BOOM INSTALLATION CONTAINS
THE FOLLOWING FIGURES:

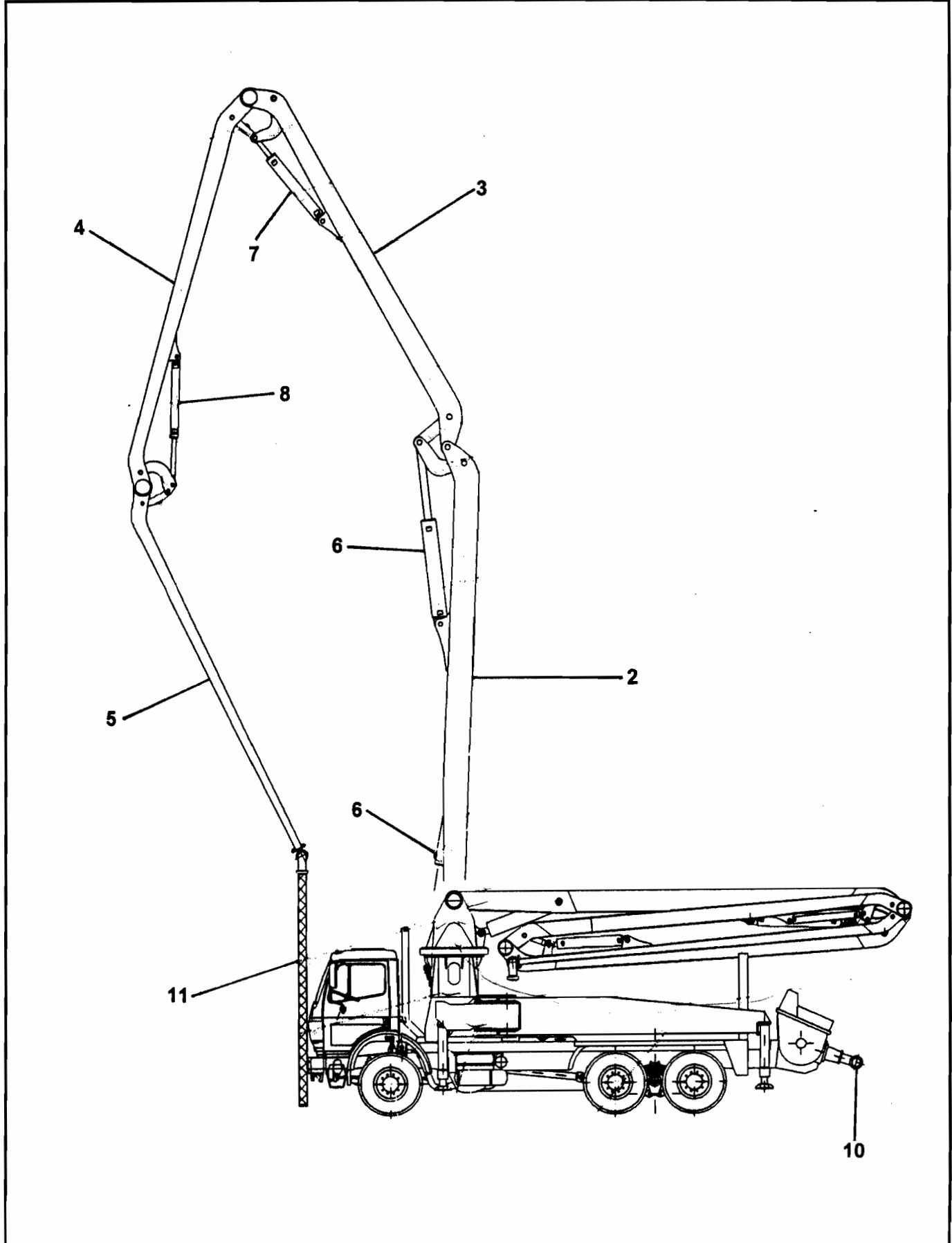
- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** BOOM INSTALLATION
- FIGURE 02** FIRST BOOM ASSEMBLY
- FIGURE 03** SECOND BOOM ASSEMBLY
- FIGURE 04** THIRD BOOM ASSEMBLY
- FIGURE 05** FOURTH BOOM ASSEMBLY
- FIGURE 06** FIRST BOOM CYLINDER ASSEMBLY
- FIGURE 07** SECOND BOOM CYLINDER ASSEMBLY
- FIGURE 08** THIRD BOOM CYLINDER ASSEMBLY
- FIGURE 09** FOURTH BOOM CYLINDER ASSEMBLY
- FIGURE 10** CONCRETE PIPELINE ASSEMBLY (DECK AREA)
- FIGURE 11** CONCRETE PIPELINE ASSEMBLY (BOOM AREA)





BOOM INSTALLATION

XXT 32
PARTS
GROUP 90
FIGURE 01
PAGE 01



REVISION:

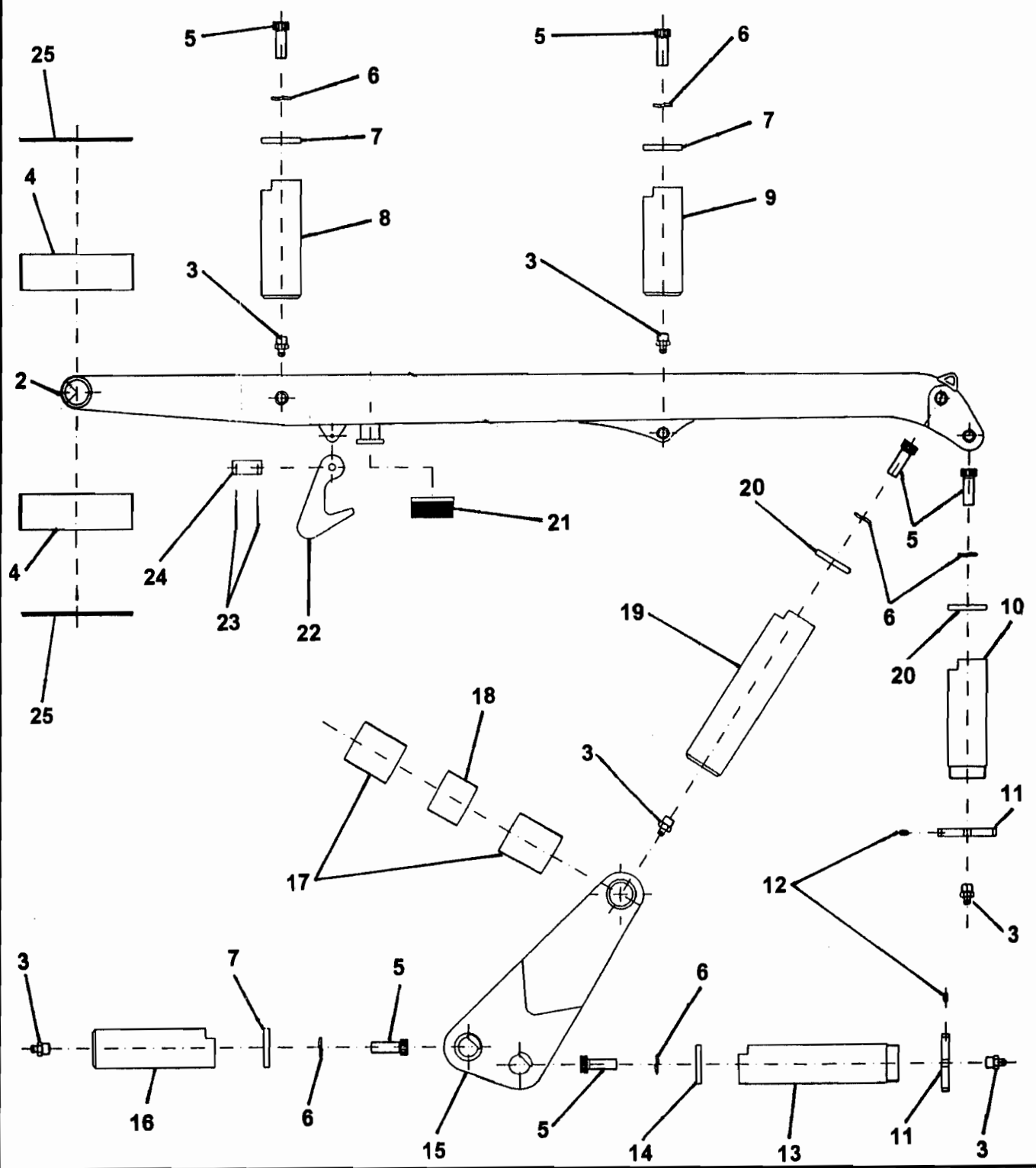
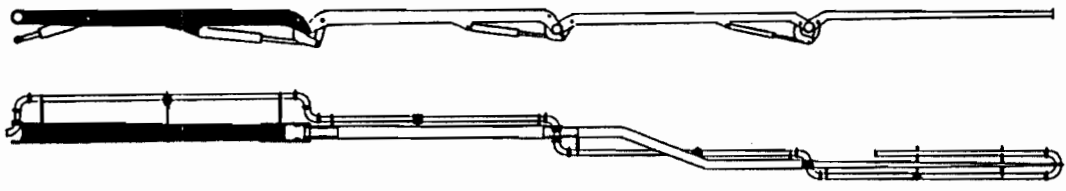


BOOM INSTALLATION

XXT 32
PARTS
GROUP 90
FIGURE 01
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	90-01	Installation, Boom (See Group 10, Figure 01 for NHA)					Ref
2	C-3A1	• Assembly, First Boom (See Group 90, Figure 02 for DET)					1
3	C-3A2	• Assembly, Second Boom (See Group 90, Figure 03 for DET)					1
4	C-3A3	• Assembly, Third Boom (See Group 90, Figure 04 for DET)					1
5	C-3A4	• Assembly, Fourth Boom (See Group 90, Figure 05 for DET)					1
6	C-3B1A	• Assembly, First Boom Cylinder (See Group 90, Figure 06 for DET)					1
7	C-3B2A	• Assembly, Second Boom Cylinder (See Group 90, Figure 07 for DET)					1
8	C-5B3C	• Assembly, Third Boom Cylinder (See Group 90, Figure 08 for DET)					1
9	C-3B4C	• Assembly, Fourth Boom Cylinder (See Group 90, Figure 09 for DET)					1
10	90-10	• Assembly, Concrete Pipe Line (Deck Area) (See Group 90, Figure 10 for DET)					1
11	C-3T	• Assembly, Concrete Pipe Line (Boom Area) (See Group 90, Figure 11 for DET)					1

DASH (-) ITEM NOT ILLUSTRATED



REVISION:

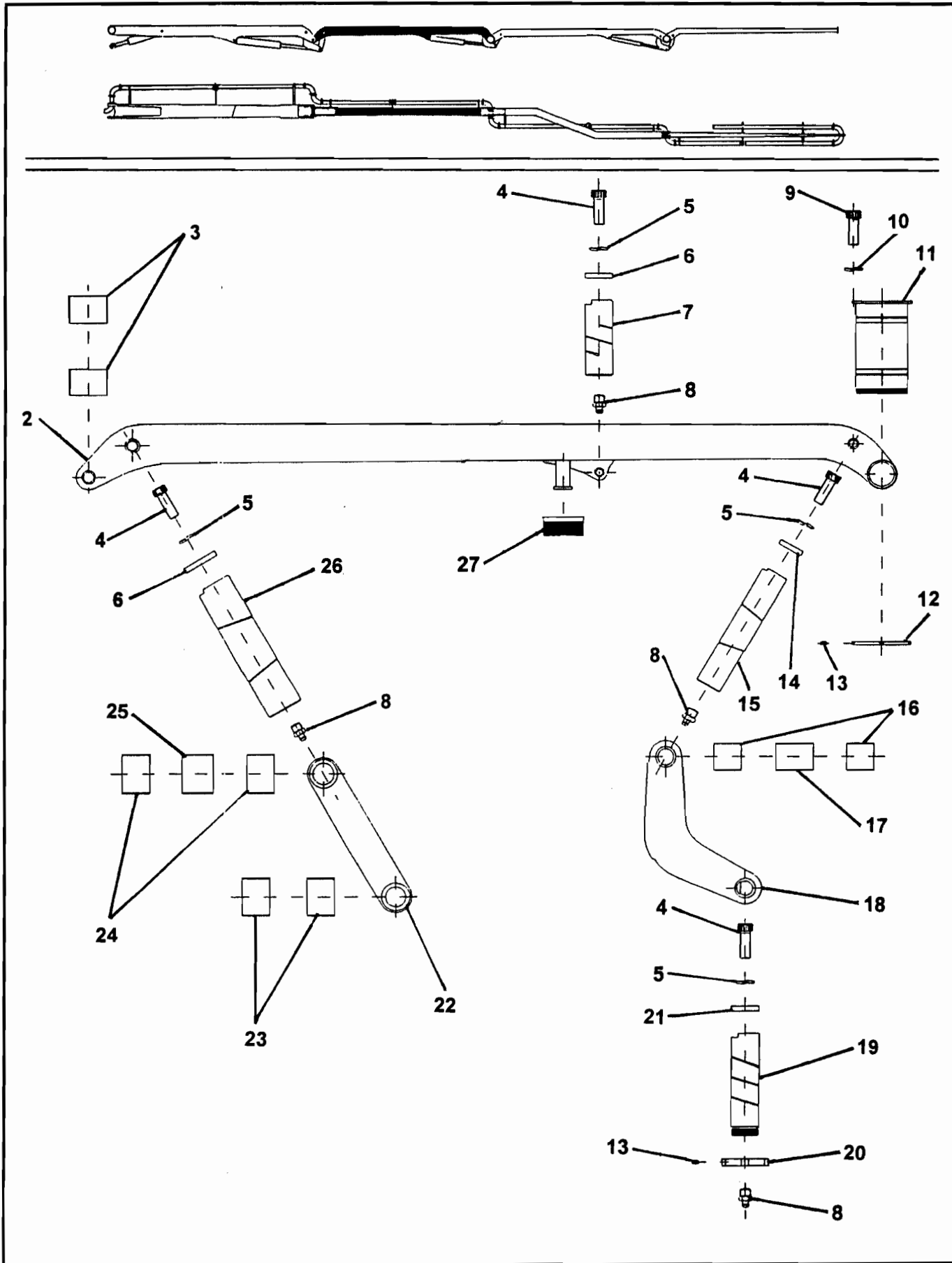
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-3A1	Assembly, First Boom (See Group 90, Figure 01 for NHA)					Ref
2	C-3A101	• Structure, Base					1
3	C-VI131.1010	• Nipple, Grease					7
4	C-CD230.235070	• Bearing, Anti-friction					2
5	C-VC110.101525	• Screw					7
6	C-UE110.10	• Washer, Elastic					7
7	C-UD080.1106	• Washer, Pin Locking					3
8	C-3P115	• Pin					1
9	C-3P114	• Pin					1
10	C-3P113	• Pin					2
11	C-GV075.2015	• Ring, Thread					3
12	C-VG120.061010	• Screw					4
13	C-3P110	• Pin					1
14	C-UD080.1106	• Washer, Pin Locking					1
15	C-3C101	• Beam					1
16	C-3P112	• Pin					1
17	C-CD090.095060	• Bearing, Anti-friction					2
18	C-3C102	• Piece, Distance					1
19	C-3P111	• Pin					1
20	C-UD090.1106	• Washer, Pin Locking					3
21	C-UG220.10012	• Pad, Rubber					1
22	C-4A103	• Hook					1
23	C-VS110.04050	• Pin, Split					2
24	C-4P120	• Pin					1
25	C-CR230.02	• Ring, Wear					2

DASH (-) ITEM NOT ILLUSTRATED



SECOND BOOM ASSEMBLY

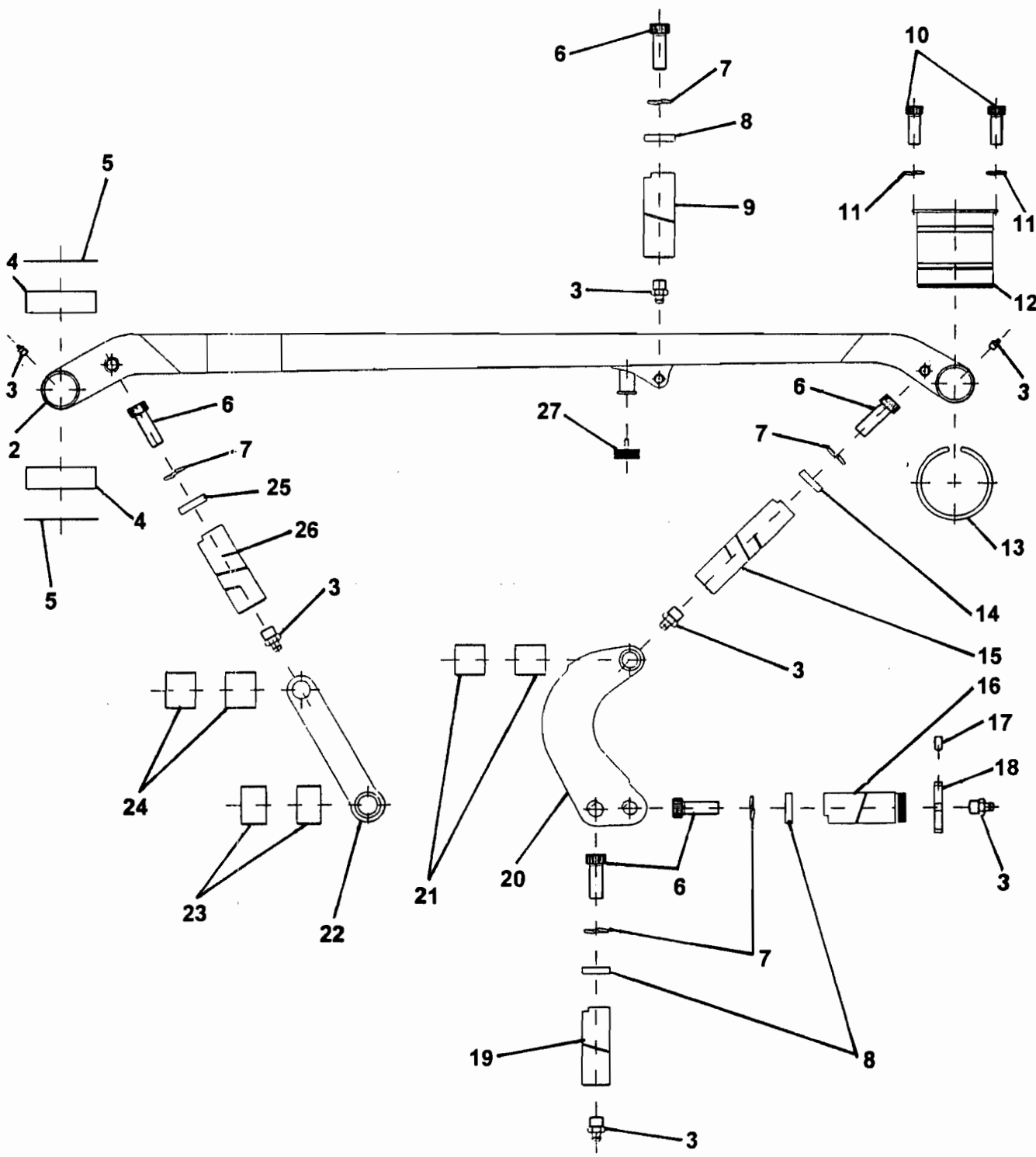
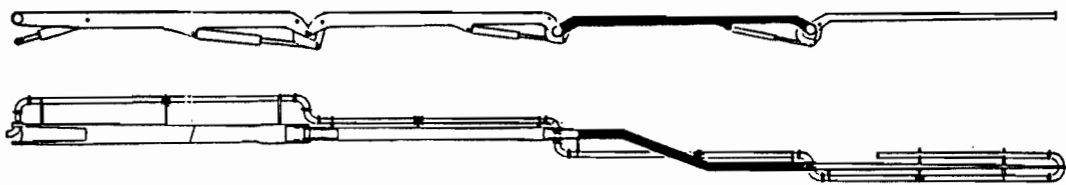
XXT 32
PARTS
GROUP 90
FIGURE 03
PAGE 01



REVISION:

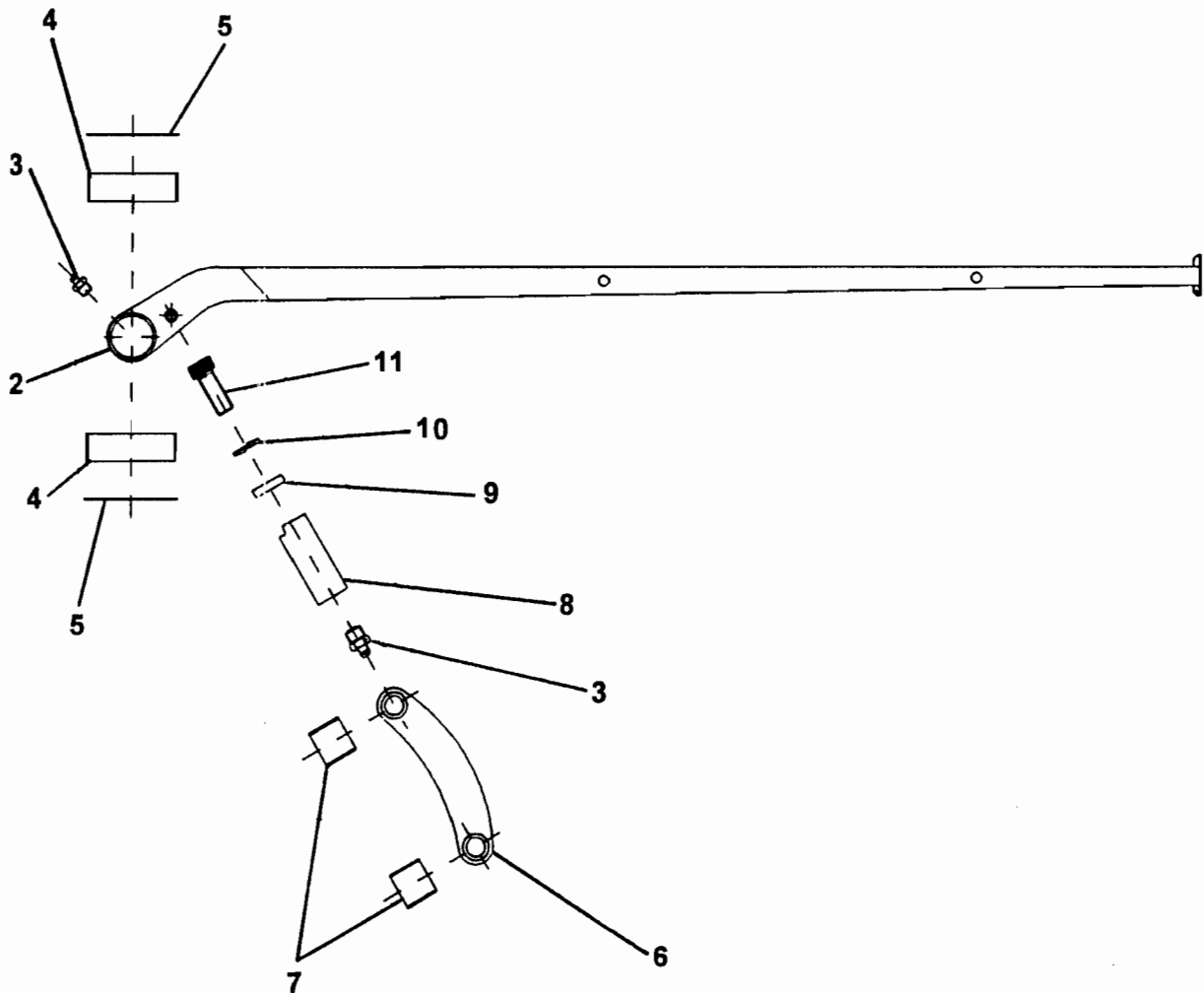
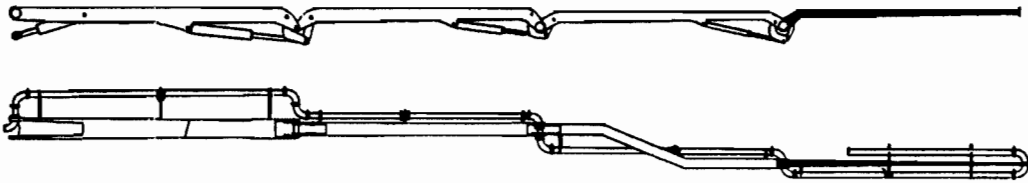
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-3A2	Assembly, Second Boom (See Group 90, Figure 01 for NHA)					Ref
2	C-3A201A	• Structure, Base					1
3	C-CD090.095060	• Bearing, Anti-friction					2
4	C-VC110.101525	• Screw					4
5	C-UE110.10	• Washer, Elastic					4
6	C-UD080.1106	• Washer, Pin Locking					2
7	C-3P108	• Pin					1
8	C-VI131.1010	• Nipple, Grease					4
9	C-VC110.081220	• Screw					4
10	C-UE110.08	• Washer, Elastic					4
11	C-3P107C	• Pin					1
12	C-GV218.2015	• Ring, Thread					1
13	C-VG122.061010	• Screw					4
14	C-UD065.1105	• Washer, Pin Locking					1
15	C-3P106	• Pin					1
16	C-CD070.075050	• Bearing, Anti-friction					2
17	C-3C202	• Piece, Distance					1
18	C-3C201	• Beam					1
19	C-3P105	• Pin					1
20	C-GV055.1515	• Ring, Thread					1
21	C-UD060.1105	• Washer, Pin Locking					1
22	C-3D101	• Rod, Connecting					1
23	C-CD080.085060	• Bearing, Anti-friction					2
24	C-CD085.090060	• Bearing, Anti-friction					2
25	C-3D102	• Piece, Distance					1
26	C-3P109	• Pin					1
27	C-UG220.10012	• Pad, Rubber					1

DASH (-) ITEM NOT ILLUSTRATED



ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-3A3	Assembly, Third Boom (See Group 90, Figure 01 for NHA)					Ref
2	C-3A301A	• Structure, Base					1
3	C-VI131.1010	• Nipple, Grease					9
4	C-CD220.225035	• Bearing, Anti-friction					2
5	C-CR220.02	• Ring, Wear					2
6	C-VC110.101525	• Screw					5
7	C-UE110.10	• Washer, Elastic					5
8	C-UD050.1105	• Washer, Pin Locking					3
9	C-4P106	• Pin					1
10	C-VC110.081220	• Screw					8
11	C-UE110.08	• Washer, Elastic					8
12	C-4P105B	• Pin					2
13	C-AA210.220	• Ring, Clamping					2
14	C-UD055.1105	• Washer, Pin Locking					1
15	C-4P107	• Pin					1
16	C-3P103	• Pin					1
17	C-VG122.061010	• Screw					2
18	C-GV045.1512	• Ring, Threaded					1
19	C-3P102	• Pin					1
20	C-6C301A	• Beam					1
21	C-CD055.060060	• Bearing, Anti-friction					2
22	C-3D201	• Rod, Connecting					1
23	C-CD060.065040	• Bearing, Anti-friction					2
24	C-CD065.075050	• Bearing, Anti-friction					1
25	C-UD065.1105	• Washer, Pin Locking					1
26	C-3P104	• Pin					1
27	UG220.10012	• Pad, Rubber					1

DASH (-) ITEM NOT ILLUSTRATED



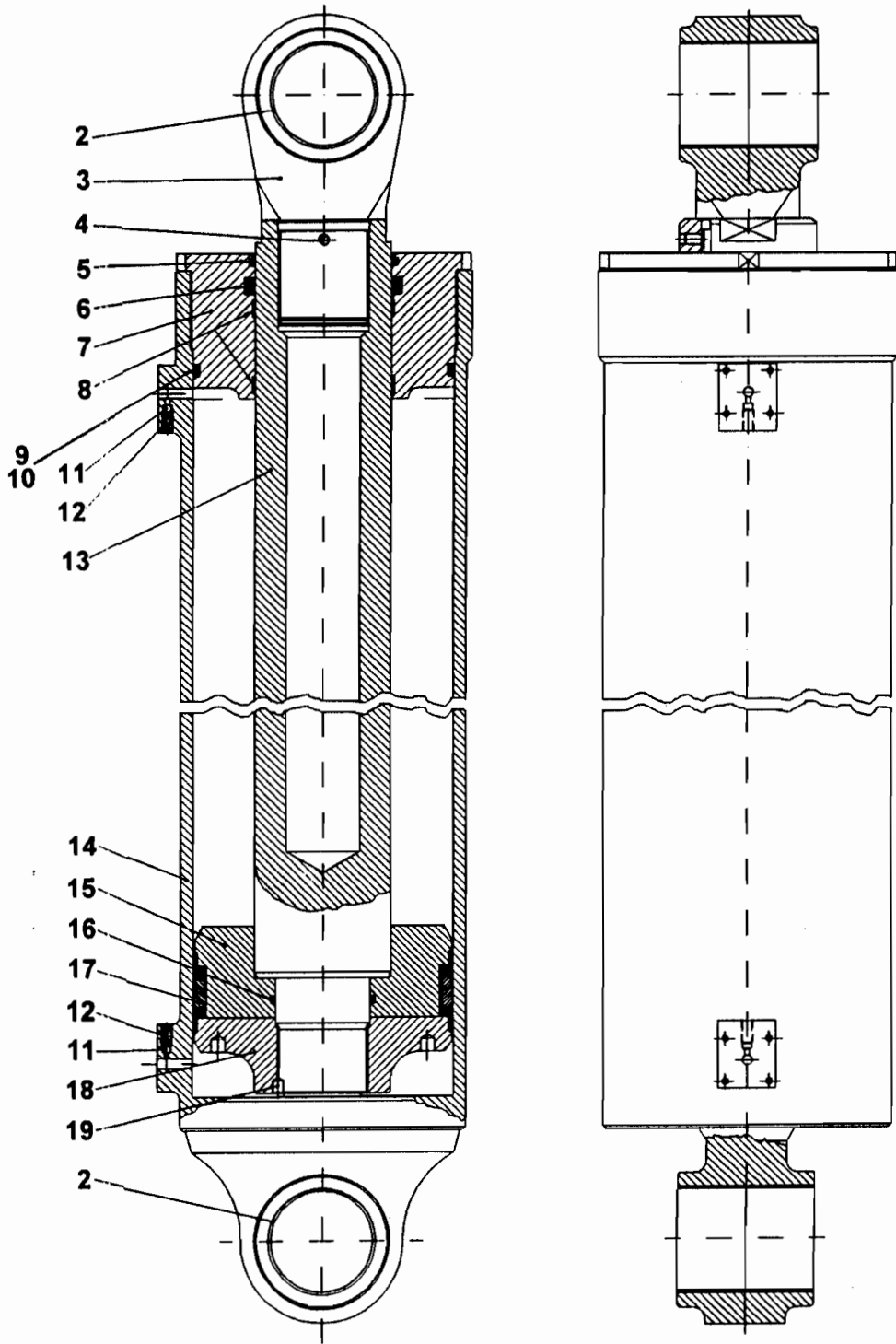
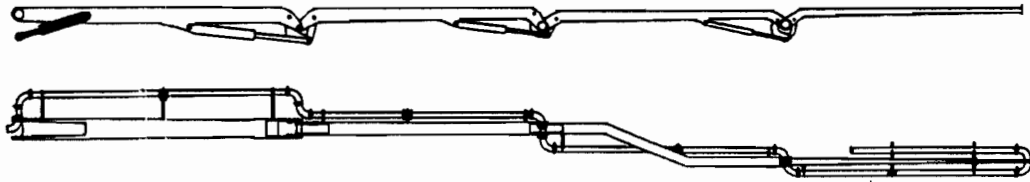


FOURTH BOOM ASSEMBLY

XXT 32
PARTS
GROUP 90
FIGURE 05
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-3A4	Assembly, Fourth Boom (See Group 90, Figure 01 for NHA)					Ref
2	C-3A401A	• Structure, Base					1
3	C-VI131.1010	• Nipple, Grease					3
4	C-CD220.225030	• Bearing, Anti-friction					2
5	C-CR220.02	• Ring, Wear					2
6	C-3D301A	• Rod, Connection					1
7	C-CD050.055050	• Bearing, Anti-friction					2
8	C-3P101	• Pin					1
9	C-UD050.1105	• Washer, Pin Locking					1
10	C-UE110.10	• Washer, Elastic					1
11	C-VC110.101525	• Screw					1

DASH (-) ITEM NOT ILLUSTRATED



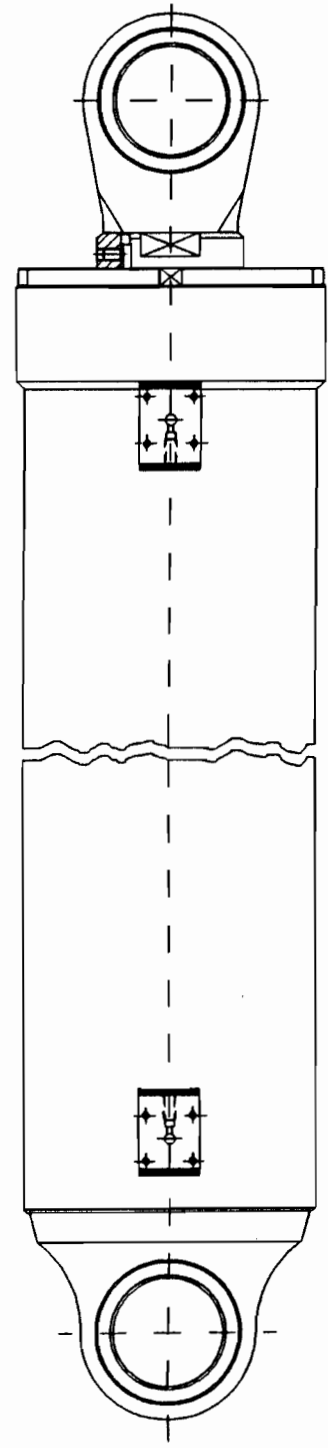
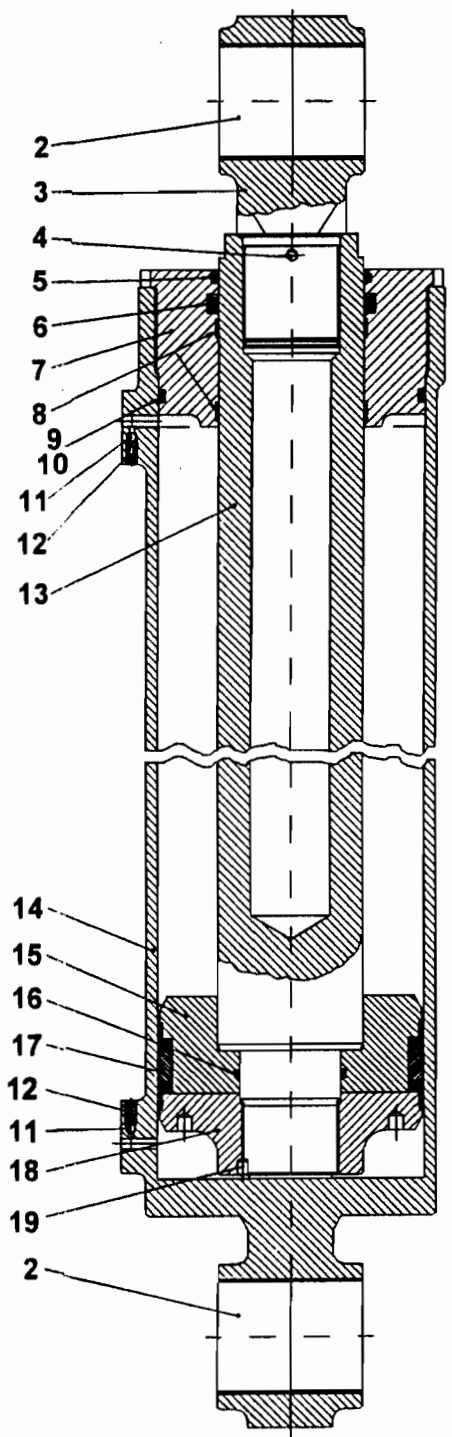
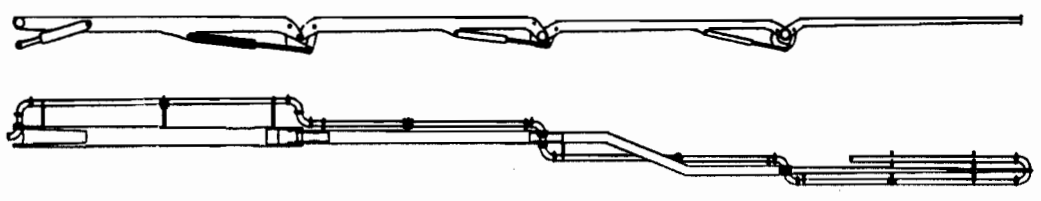
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-3B1A	Assembly, First Boom Cylinder (See Group 90, Figure 01 for NHA)					Ref
2	C-CD080.085060	• Bearing, Anti Friction					4
3	C-3B108A	• Cap, Rod					1
4	C-VG122.101515	• Screw					1
5	C-BR310.120	• Gasket, Seal					1
6	C-BT110.120	• Gasket, Seal					1
7	C-3B101	• Head, Slide Rod					1
8	C-AG123.120	• Ring, Slide Rod					2
9	C-AO120.371	• Ring, Sealing					1
10	C-AP110.372	• Seal, Gasket					1
11	C-CS100.007	• Ball, Still					2
12	C-WPVS1	• Valve, Air Hole					2
13	C-3B107	• Rod					1
14	C-3B102A	• Cylinder					1
15	C-3B112	• Piston					1
16	C-AO420.6325	• Ring, Sealing					1
17	C-BS229058071A	• Gasket, Seal					1
18	C-3B109A	• Nut, Rod					1
19	C-VG121.101512	• Screw					1

DASH (-) ITEM NOT ILLUSTRATED



SECOND BOOM CYLINDER ASSEMBLY

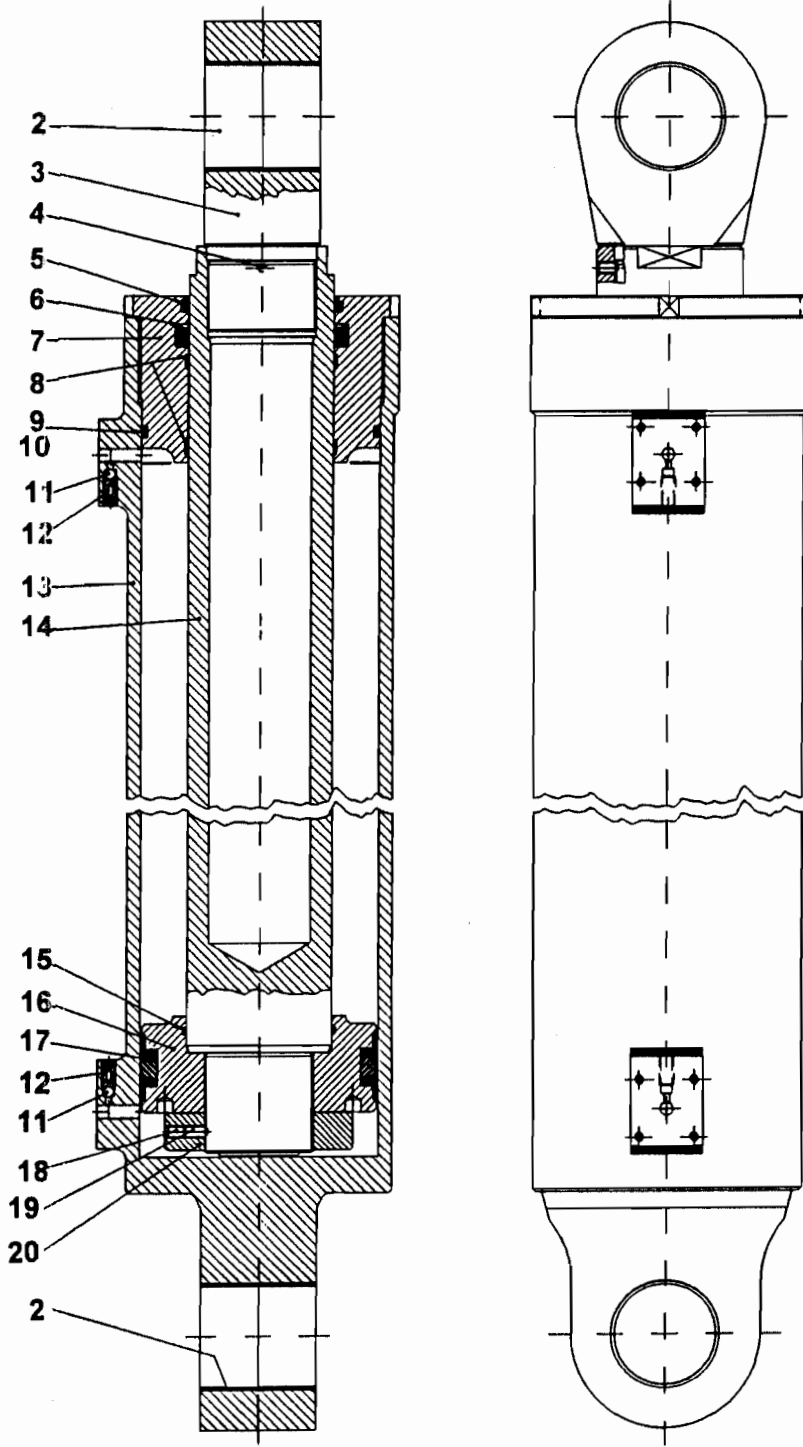
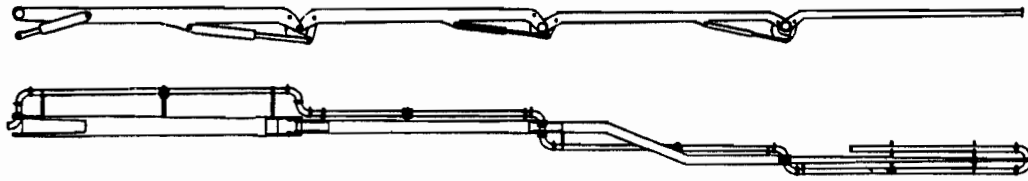
XXT 32
PARTS
GROUP 90
FIGURE 07
PAGE 01



REVISION:

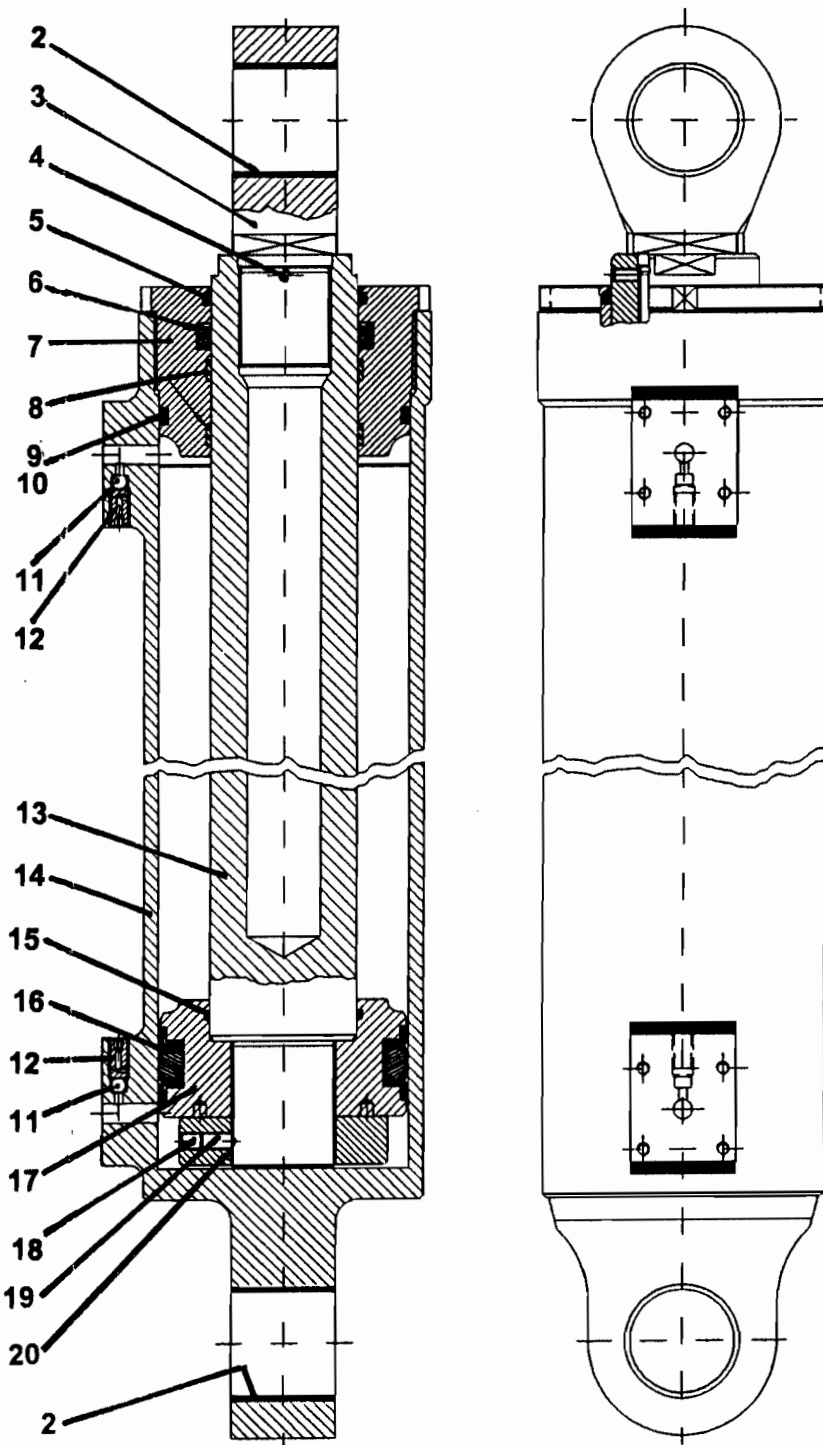
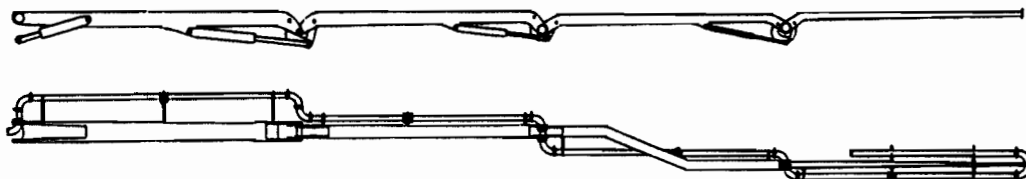
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-3B2A	Assembly, Second Boom Cylinder (See Group 90, Figure 01 for NHA)					Ref
2	C-CD080.085060	• Bearing, Anti Friction					4
3	C-3B208A	• Cap, Rod					1
4	C-VG122.101515	• Screw					1
5	C-BR310.120	• Gasket, Seal					1
6	C-BT110.120	• Gasket, Seal					1
7	C-3B201	• Head, Slide Rod					1
8	C-AG123.120	• Ring, Slide Rod					2
9	C-AO120.368	• Ring, Sealing					1
10	C-AP110.368	• Seal, Gasket					1
11	C-CS100.007	• Ball, Steel					2
12	C-WPVS1	• Valve, Air Hole					2
13	C-3B207	• Rod					1
14	C-3B202A	• Cylinder					1
15	C-3B212	• Piston					1
16	C-AO420.6325	• Ring, Sealing					1
17	C-BS228267281A	• Ring, Sealing					1
18	C-3B209A	• Nut, Rod					1
19	C-VG121.101512	• Screw					1

DASH (-) ITEM NOT ILLUSTRATED



ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-5B3C	Assembly, Third Boom Cylinder (See Group 90, Figure 01 for NHA)					Ref
2	C-CD065.070060	• Bearing, Anti Friction					4
3	C-5B308	• Cap, Rod					1
4	C-VG122.081215	• Screw					1
5	C-BR310.080	• Gasket, Seal					1
6	C-BT110.080	• Gasket, Seal					1
7	C-3B301	• Head, Slide Rod					1
8	C-AG122.080	• Ring, Slide Rod					2
9	C-AP110.361	• Seal, Gasket					1
10	C-AO120.361	• Ring, Sealing					1
11	C-CS100.007	• Ball, Steel					2
12	C-WPVS1	• Valve, Air Hole					2
13	C-5B302B	• Cylinder					1
14	C-3B307A	• Rod					1
15	C-AO420.4312	• Ring, Seal					1
16	C-3B312C	• Piston					1
17	C-BS23649551	• Gasket, Seal					1
18	C-VG122.081212	• Screw					1
19	C-VG122.081215	• Screw					1
20	C-3B309	• Nut, Rod					1

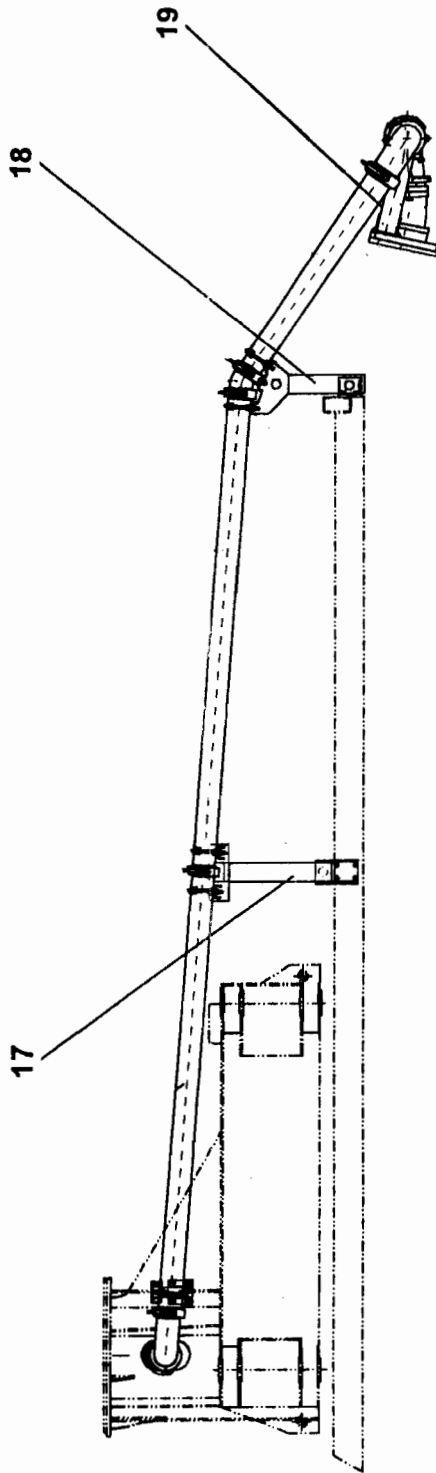
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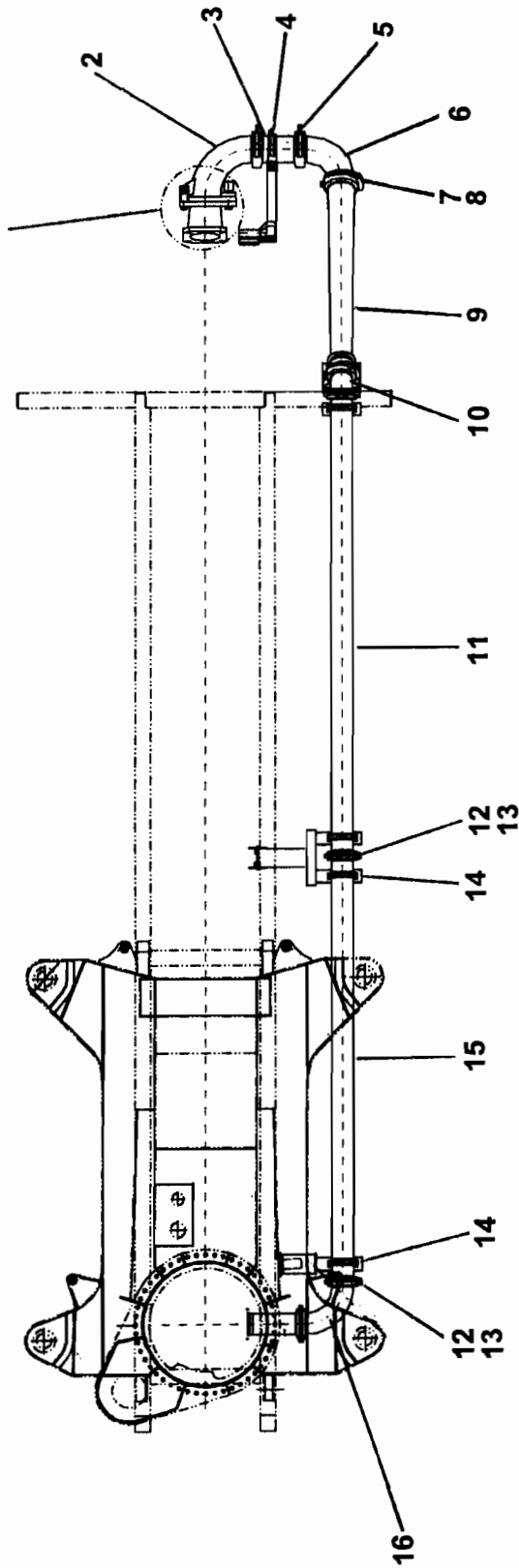
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-3B4C	Assembly, Fourth Boom Cylinder (See Group 90, Figure 01 for NHA)					Ref
2	C-CD050.055050	• Bearing, Anti Friction					4
3	C-3B408A	• Cap, Rod					4
4	C-VG122.061012	• Screw					1
5	C-BR310.070	• Gasket, Seal					1
6	C-BT110.070	• Gasket, Seal					1
7	C-3B401	• Head, Slide Rod					1
8	C-AG122.070	• Ring, Slide Rod					2
9	C-AP110.348	• Seal, Gasket					1
10	C-AO120.348	• Ring, Sealing					1
11	C-CS100.007	• Ball, Steel					2
12	C-WPVS1	• Valve, Air Hole					2
13	C-3B407B	• Rod					1
14	C-3B402B	• Cylinder					1
15	C-AO420.4275	• Ring, Sealing					1
16	C-BS23472374	• Gasket, Seal					1
17	C-3B412B	• Piston					1
18	C-VG121.081210	• Screw					1
19	C-VG121.081215	• Screw					1
20	C-3B409	• Nut, Rod					1

DASH (-) ITEM NOT ILLUSTRATED

CONCRETE PIPE LINE ASSEMBLY (DECK AREA)



HOPPER OUTLET ASSEMBLY
(SEE GROUP 20, FIGURE 07 FOR REF)



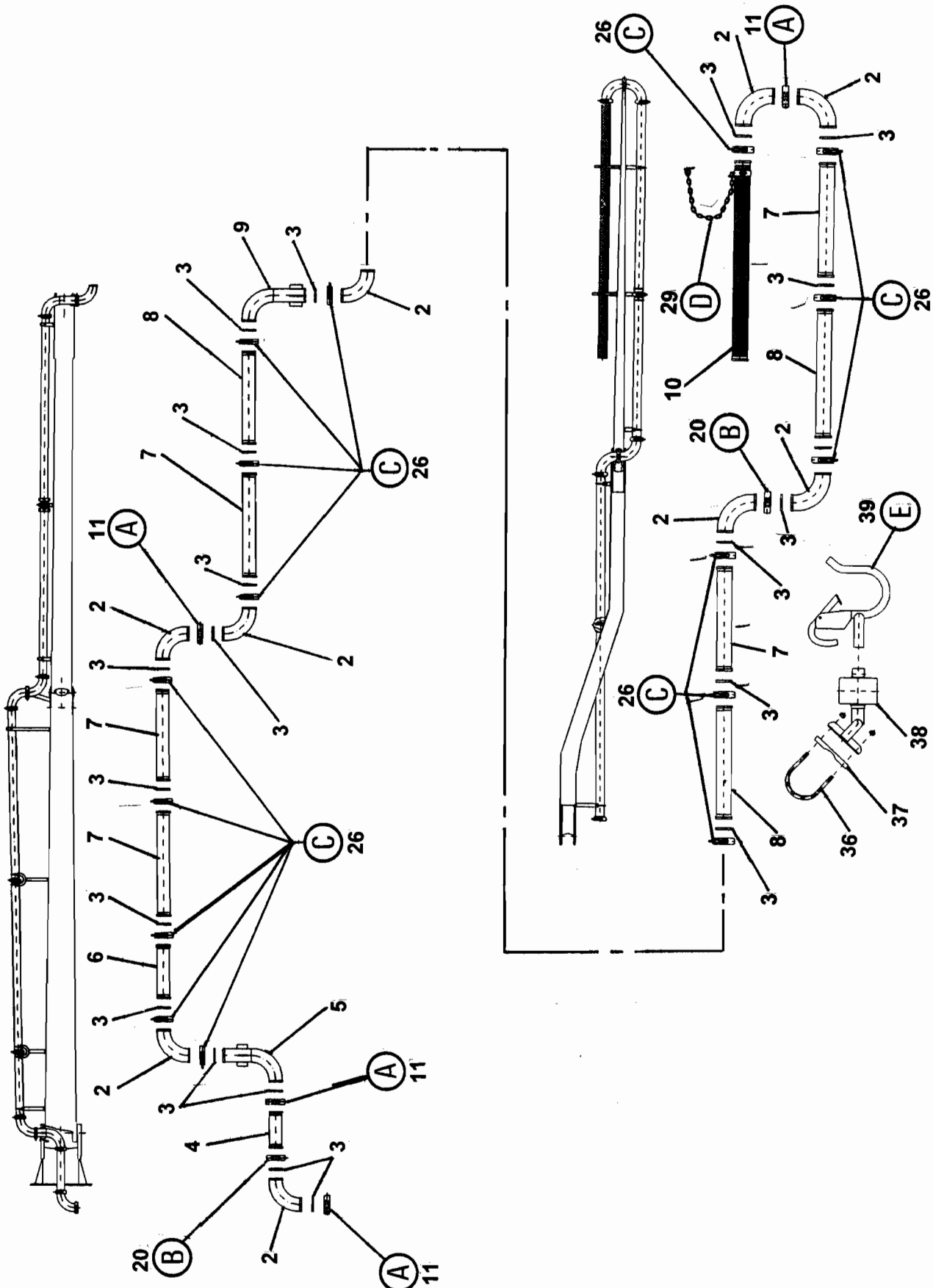
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	90-10	Assembly, Deck Area Concrete Pipe Line (See Group 90, Figure 01 for NHA)					Ref
2	B-191015	• Elbow, Swing Away					1
3	801076	• Adapter, 6 Inch Special					1
4	B-194053	• Adapter, Snap Coupling					1
5	W-105165	• Adapter, Hopper Snap Coupling					1
6	800336	• Elbow, 6 Inch 90					1
7	W-101779	• Coupling, 6 Inch Clamp					2
8	72241	• Gasket, 6 Inch Clamp					2
9	800326	• Reducer, 6 Inch to 5 Inch					1
10	800328	• Elbow, 5 Inch 30					1
11	800323	• Pipe, 5 Inch Deck					1
12	800070	• Coupling, 5 Inch Snap					5
13	800337	• Gasket, Metric Coupling					5
14	800341	• U-Clamp, 5 Inch Pipe					1
15		• Pipe, 5 Inch Deck					1
16	800327	• Elbow, 5 Inch 90					1
17	B-194027	• Bracket					1
18	B-194013	• Bracket					1
19	B-194033	• Bracket					1

DASH (-) ITEM NOT ILLUSTRATED

REED

CONCRETE PIPE LINE ASSEMBLY (BOOM AREA)

XXT 32
PARTS
GROUP 90
FIGURE 11
PAGE 01



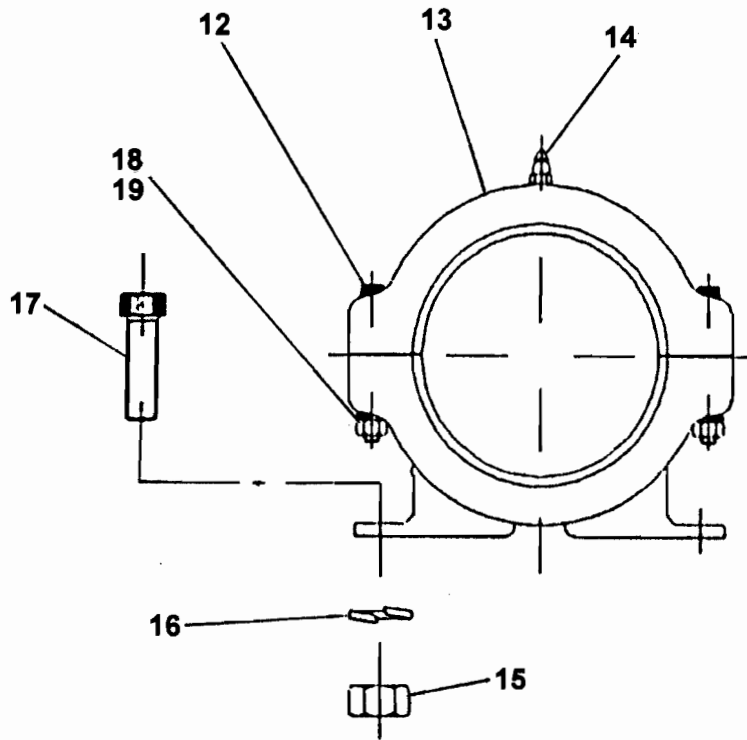
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REED**CONCRETE PIPE LINE ASSEMBLY
(BOOM AREA)****XXT 32
PARTS
GROUP 90
FIGURE 11
PAGE 02**

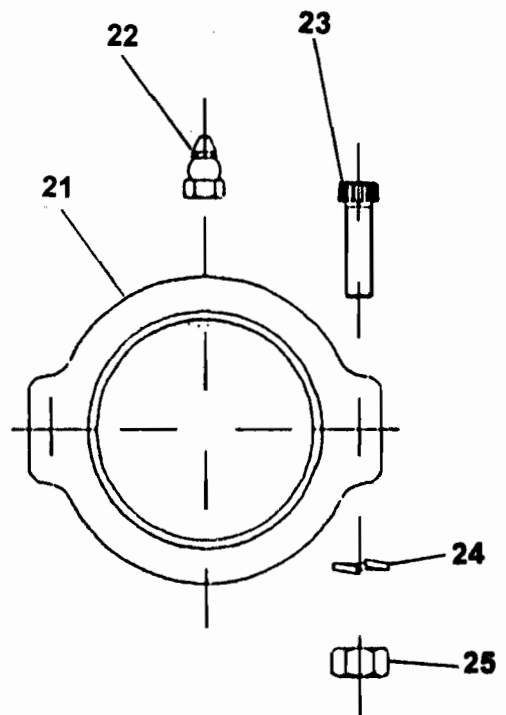
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-3T	Assembly, Boom Area Concrete Pipeline (See Group 90, Figure 01 for NHA)					Ref
2	801100	• Elbow, 90					9
3	C-TB125	• Gasket, Seal					22
4	801105-*	• Pipe					1
5	801102	• Pipe with Bend					1
6	801105-*	• Pipe					1
7	801105-3000	• Pipe					5
8	801105-*	• Pipe					3
9	801103	• Pipe with Bend					1
10	C-TT2.FLEX	• Hose, Flexible Max 4m					1
11	C-TG222	• Coupling, Bracket 2 Bolts					4
20	C-TG221	• Coupling, 2 Bolts					2
26	C-TG211	• Coupling, Lever					16
29	C-TS24	• Kit, Safety Collar					1
36	C-TS212	• Collar					24
37	C-TS001	• Plate, Plastic					24
38	C-VD221.1420	• Nut, Self Locking					48
39	C-TS23	• Kit, Flexible Hose Support					2

* REFER TO SPECIFIC SHEET FOR YOUR MODEL AND SERIAL NUMBER OF UNIT

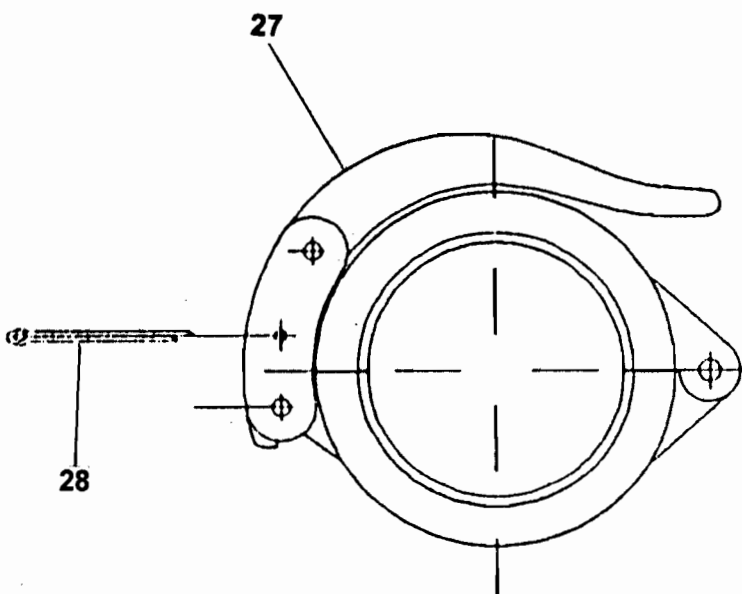
DASH (-) ITEM NOT ILLUSTRATED



(A)



(B)



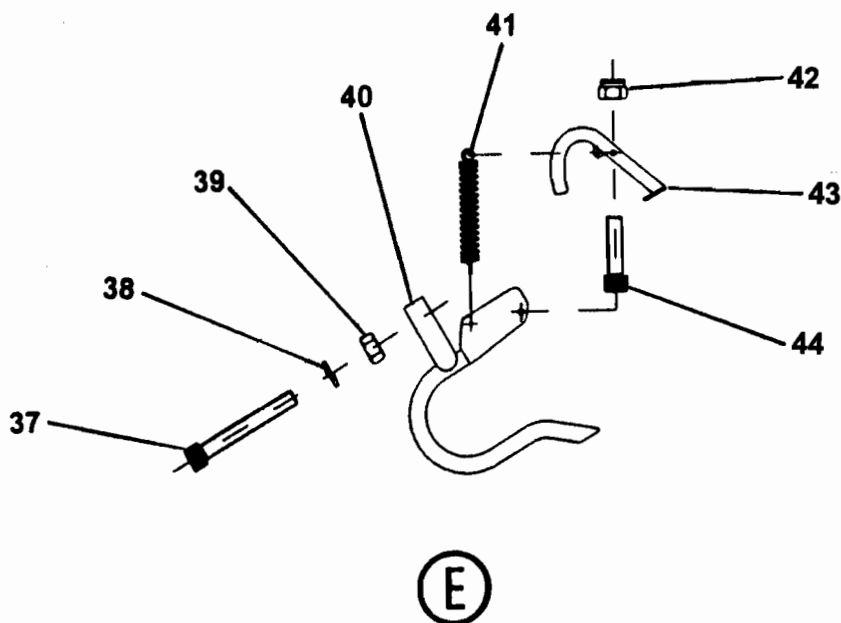
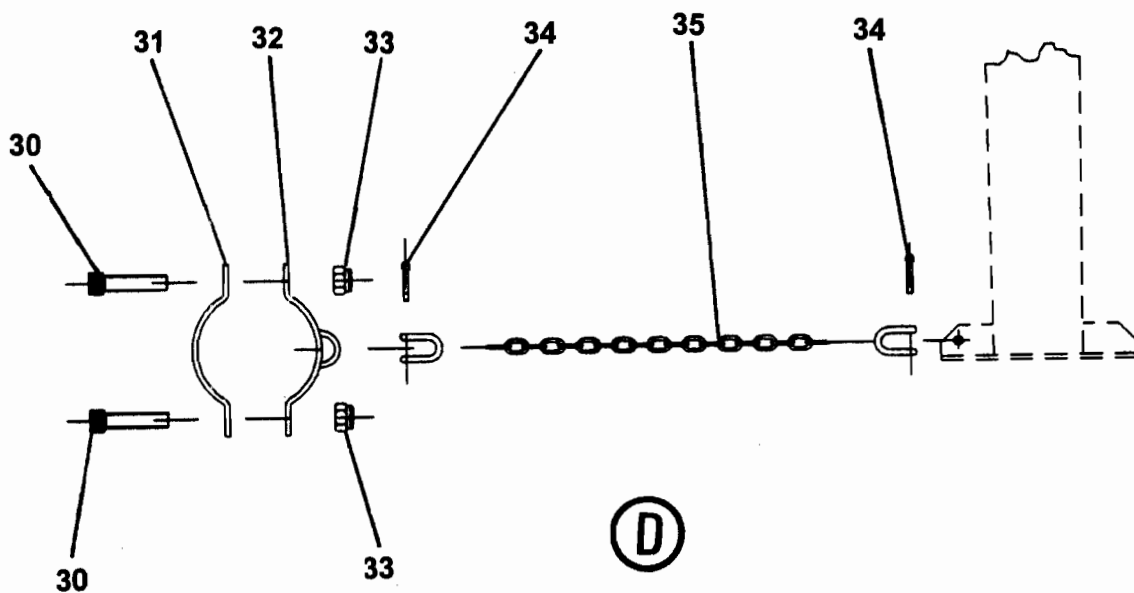
(C)

REED**CONCRETE PIPE LINE ASSEMBLY
(BOOM AREA)****XXT 32
PARTS
GROUP 90
FIGURE 11
PAGE 04**

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
11	C-TG222	• Coupling, Bracket 2 Bolts					4
12	C-VC112.121755	•• Screw					2
13	C-TG222.01	•• Coupling, Bracket					1
14	C-VI131.1010	•• Nipple, Grease					1
15	C-VD111.1420	•• Nut					2
16	C-UE110.14	•• Washer, Elastic					2
17	C-VC110.142035	•• Screw					2
18	C-UE110.12	•• Washer, Elastic					2
19	C-VD111.1217	•• Nut					2
20	C-TG221	• Coupling, 2 Bolts					2
21	C-TG221.01	•• Coupling					1
22	C-VI131.1010	•• Nipple, Grease					1
23	C-VC110.121755	•• Screw					2
24	C-UE110.12	•• Washer, Elastic					2
25	C-VD111.1217	•• Nut					2
26	C-TG211	• Coupling, Lever					17
27	C-TG211.01	•• Coupling					1
28	C-VS210.08040	•• Pin, Split					1

DASH (-) ITEM NOT ILLUSTRATED

REVISION:





CONCRETE PIPE LINE ASSEMBLY (BOOM AREA)

XXT 32
PARTS
GROUP 90
FIGURE 11
PAGE 06

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
29	C-TS24	• Kit, Safety Collar					1
30	C-VC110.101560	• • Screw					2
31	C-TS241	• • Collar, Safety					1
32	C-TS242	• • Connecting, Safety Collar					1
33	C-VD221.1015	• • Nut					2
34	C-AC910.1	• • Plate, Shackles Die					2
35	C-TG221	• • Chain Safety					1
36	C-TS23	• Kit, Flexible Hose Support					2
37	C-VC110.081270	• • Screw					1
38	C-UE110.08	• • Washer, Elastic					1
39	C-VD211.0812	• • Nut					1
40	C-TS231	• • Support, Flexible Hose					1
41	C-LT020.015096	• • Spring					1
42	C-VD221.0812	• • Nut, Self Locking					1
43	C-TS232	• • Lever, Locking					1
44	C-VC110.081260	• • Screw					1

DASH (-) ITEM NOT ILLUSTRATED