

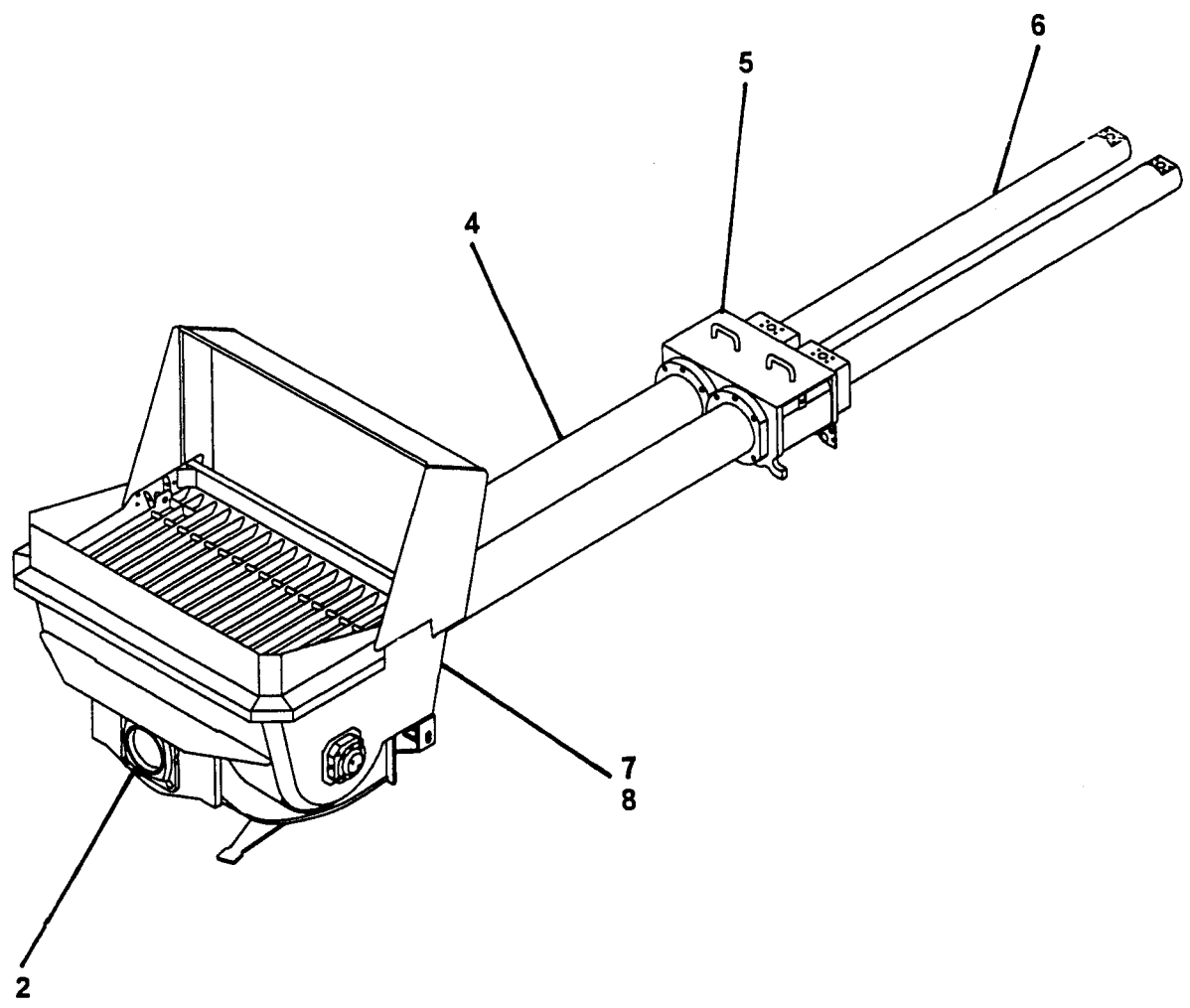
**REED TRUCK MOUNTED CONCRETE BOOM PUMP MODEL XT 36 ILLUSTRATED PARTS MANUAL GROUP 60 PUMPING TRAIN INSTALLATION CONTAINS THE FOLLOWING FIGURES:**

- |                  |  |
|------------------|--|
| <b>FIGURE 00</b> | <b>TABLE OF CONTENTS</b>                 |
| <b>FIGURE 01</b> | <b>PUMPING TRAIN INSTALLATION</b>        |
| <b>FIGURE 02</b> | <b>SWING VALVE ASSEMBLY</b>              |
| <b>FIGURE 03</b> | <b>TILTING DRIVE ASSEMBLY</b>            |
| <b>FIGURE 04</b> | <b>TILTING CYLINDER ASSEMBLY</b>         |
| <b>FIGURE 05</b> | <b>CONCRETE CYLINDER ASSEMBLY</b>        |
| <b>FIGURE 06</b> | <b>WATER BOX ASSEMBLY</b>                |
| <b>FIGURE 07</b> | <b>HYDRAULIC DRIVE CYLINDER ASSEMBLY</b> |
| <b>FIGURE 08</b> | <b>DRIVE CYLINDER SUB-ASSEMBLY</b>       |



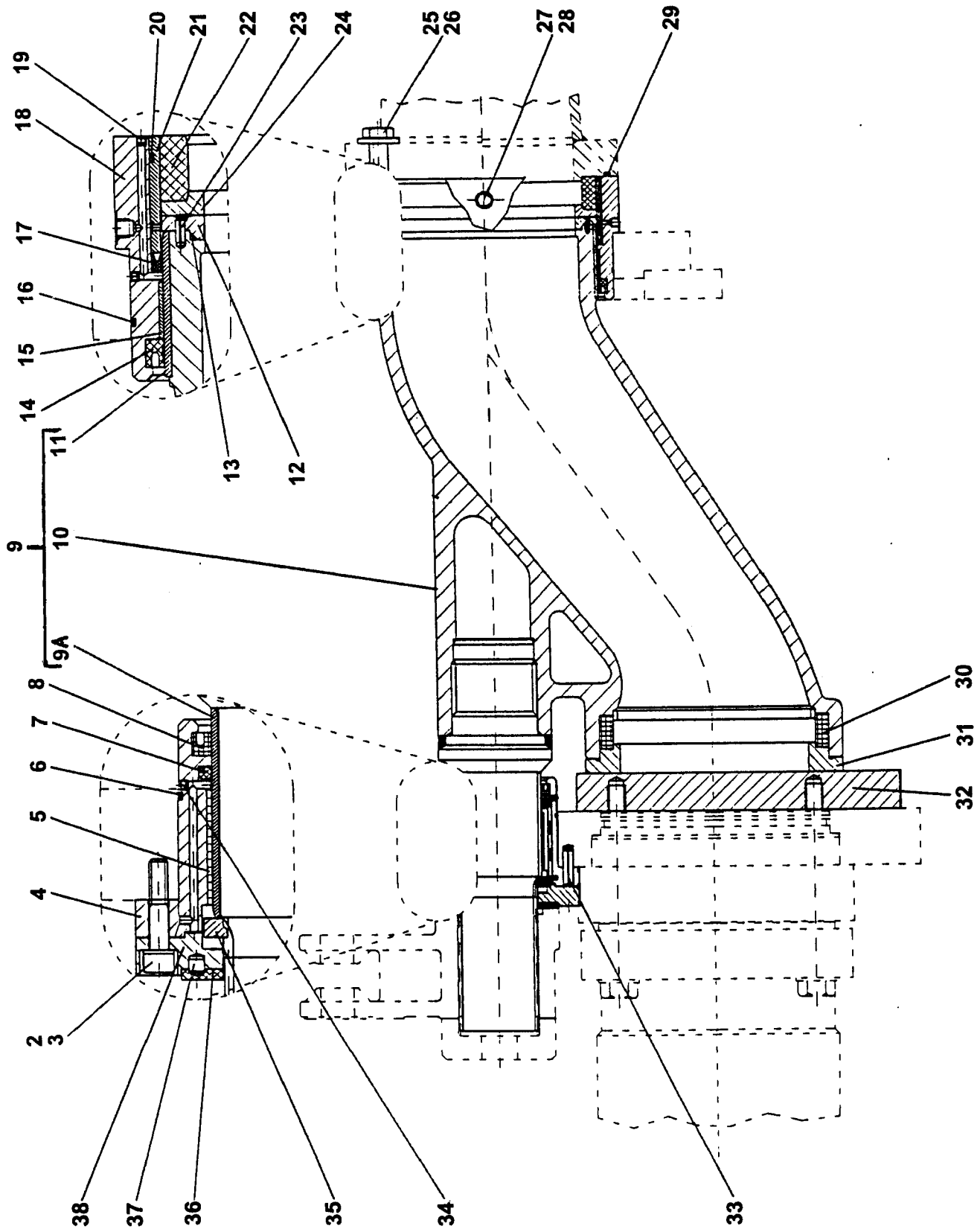
# PUMPING TRAIN INSTALLATION

XT 36  
PARTS  
GROUP 60  
FIGURE 01  
PAGE 01



ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	60-01	Installation, Pumping Train (See Group 10, Figure 01 for NHA)					Ref
2	B-174020	• Assembly, Swing Valve (See Group 60, Figure 02 for DET)					1
-3	B-174030	• Assembly, Tilting Drive (See Group 60, Figure 03 for DET)					1
4	B-124013	• Assembly, Concrete Cylinder (See Group 60, Figure 05 for DET)					1
5	B-143000	• Assembly, Water Box (See Group 60, Figure 06 for DET)					1
6	60-06	• Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 07 for DET)					1
7	20-01	• Installation, Hopper (See Group 20, Figure 01 for REF)					Ref
8	B-184000	• System, Central Lubrication (See Group 20, Figure 02 for REF)					Ref

DASH (-) ITEM NOT ILLUSTRATED



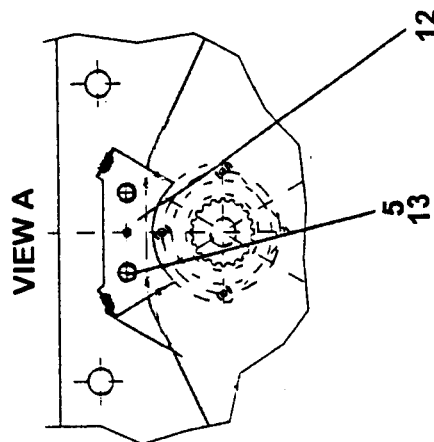
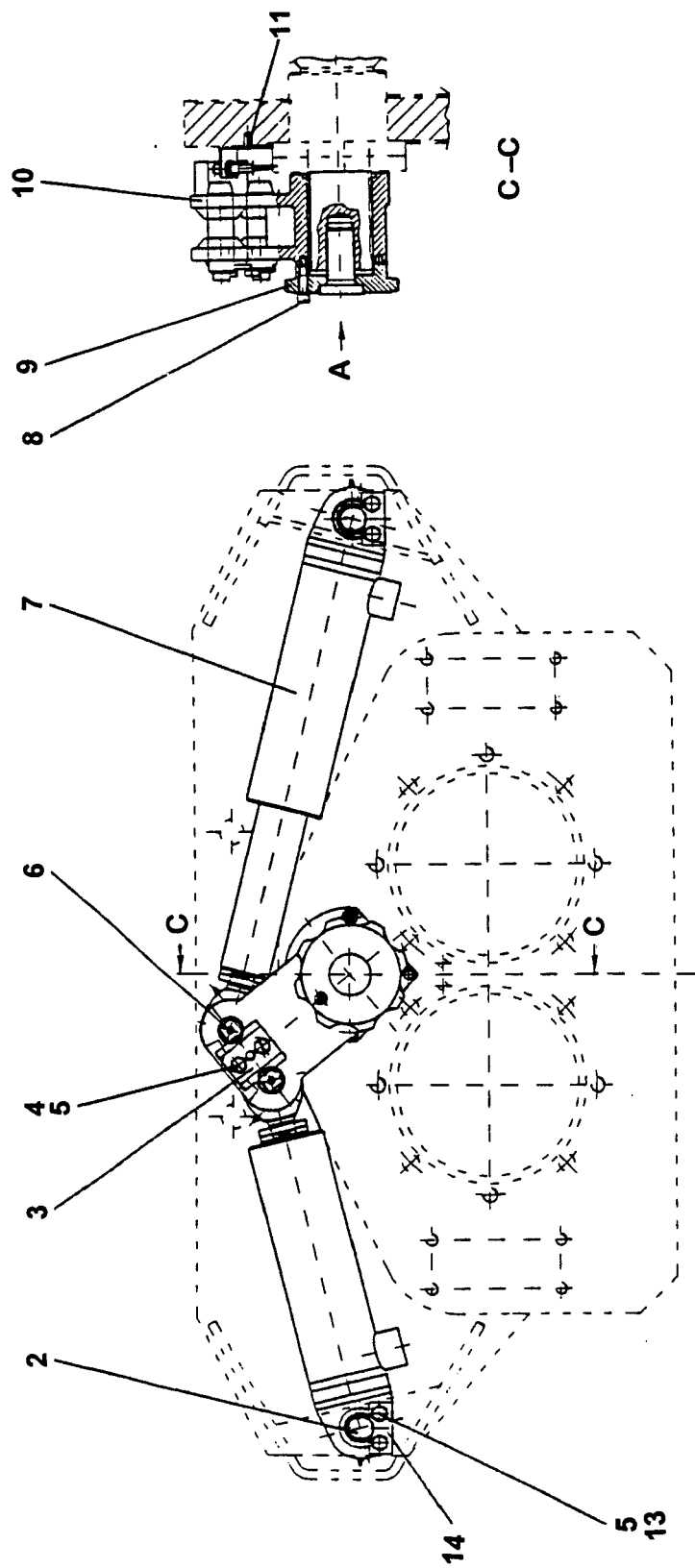
	<b>REED'S PARTS NO.</b>	<b>1 2 3 4 5</b>	<b>DESCRIPTION</b>	<b>QTY</b>
-1	B-174020		Assembly, Swing Valve (See Group 60, Figure 01 for NHA)	Ref
2	W-103151		• Screw, M12	3
3	W-103113		• Washer, Spring A12	3
4	B-174024		• Housing, Small Bearing	1
5	W-100237		• Bushing	1
6	W-100486		• O-Ring	2
7	W-100485		• O-Ring	2
8	W-100484		• Ring, Groove	1
9	W-105223		• Assembly, Swing Tube	1
9A	B-172105		• • Bushing, Small	1
10	B-174089		• • Valve, Swing DN 200	1
11	B-172107		• • Bushing, Big	1
12	B-174027		• Ring, Sliding	1
13	W-100625		• O-Ring	1
14	W-100479		• Ring, Groove	1
15	W-100236		• Ring, Outlet Wear	1
16	W-100481		• O-Ring	1
17	W-103078		• Foreseal	1
18	B-174022		• Housing, Big Bearing	1
19	W-100499		• Screw, M5 Set	2
20	W-103365		• O-Ring	1
21	B-174023		• Ring, Spacer	1
22	W-100262		• Ring, Outlet Wear	1
23	W-103077		• Pin, Spring Type Straight	2
24	B-174028		• Ring, Sliding	1
25	W-101589		• Screw, M20 Hex	4
26	W-102110		• Washer, A20	4
27	W-101621		• Screw, M8 Hex	1
28	W-101269		• Ring	1
29	W-101588		• O-Ring	1
30	W-103378		• Ring, Wear Ring Tension	1
31	B-174087		• Ring, Wear	1
32	B-174091		• Plate, Spectacle	1
33	W-103076		• Pin, Spring Type Straight	1
34	W-102710		• Screw, M4 Set	4
35	B-174026		• Profile	1
36	B-173012		• Washer, Phenolic Axial Bearing	1
37	W-103080		• Pin, Cylindrical	1
38	B-174025		• Flange	1

DASH (-) ITEM NOT ILLUSTRATED

# REED

## TILTING DRIVE ASSEMBLY

XT 36  
PARTS  
GROUP 60  
FIGURE 03  
PAGE 01





# TILTING DRIVE ASSEMBLY

**XT 36**  
**PARTS**  
GROUP 60  
FIGURE 03  
PAGE 02

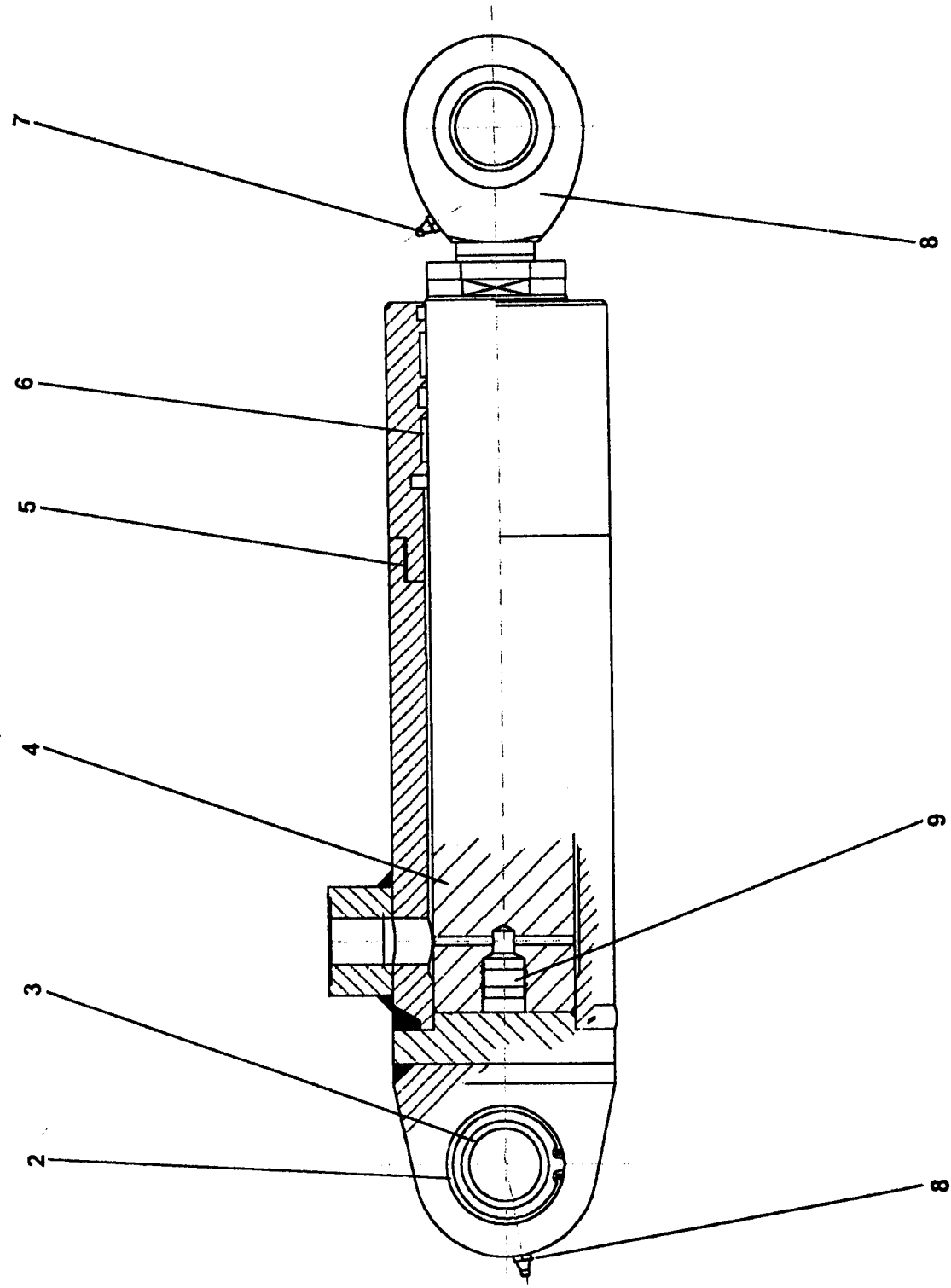
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-174030	Assembly, Tilting Drive (See Group 60, Figure 01 for NHA)					Ref
2	B-173066	• Pin, Safety					2
3	B-174083	• Plate, Key					1
4	W-102107	• Screw, M12 Hex					2
5	W-102877	• Washer, A12					8
6	B-173019	• Pin					2
7	W-103363	• Assembly, Tilting Cylinder (See Group 60, Figure 04 for DET)					2
8	B-174035	• Screw, M10 Hex (attaching parts)					1
9	B-174032	• Plate, Tension					1
10	B-174031	• Lever, Tilting					1
11	W-102881	• Pin, Spring Type Straight					1
12	B-174084	• Bracket, Sensor					1
13	W-101001	• Bolt, M12					6
14	B-173067	• Plate, Safety Pin					2

DASH (-) ITEM NOT ILLUSTRATED



# TILTING CYLINDER ASSEMBLY

XT 36  
PARTS  
GROUP 60  
FIGURE 04  
PAGE 01





**REED****TILTING CYLINDER ASSEMBLY****XT 36**  
**PARTS**  
GROUP 60  
FIGURE 04  
PAGE 02

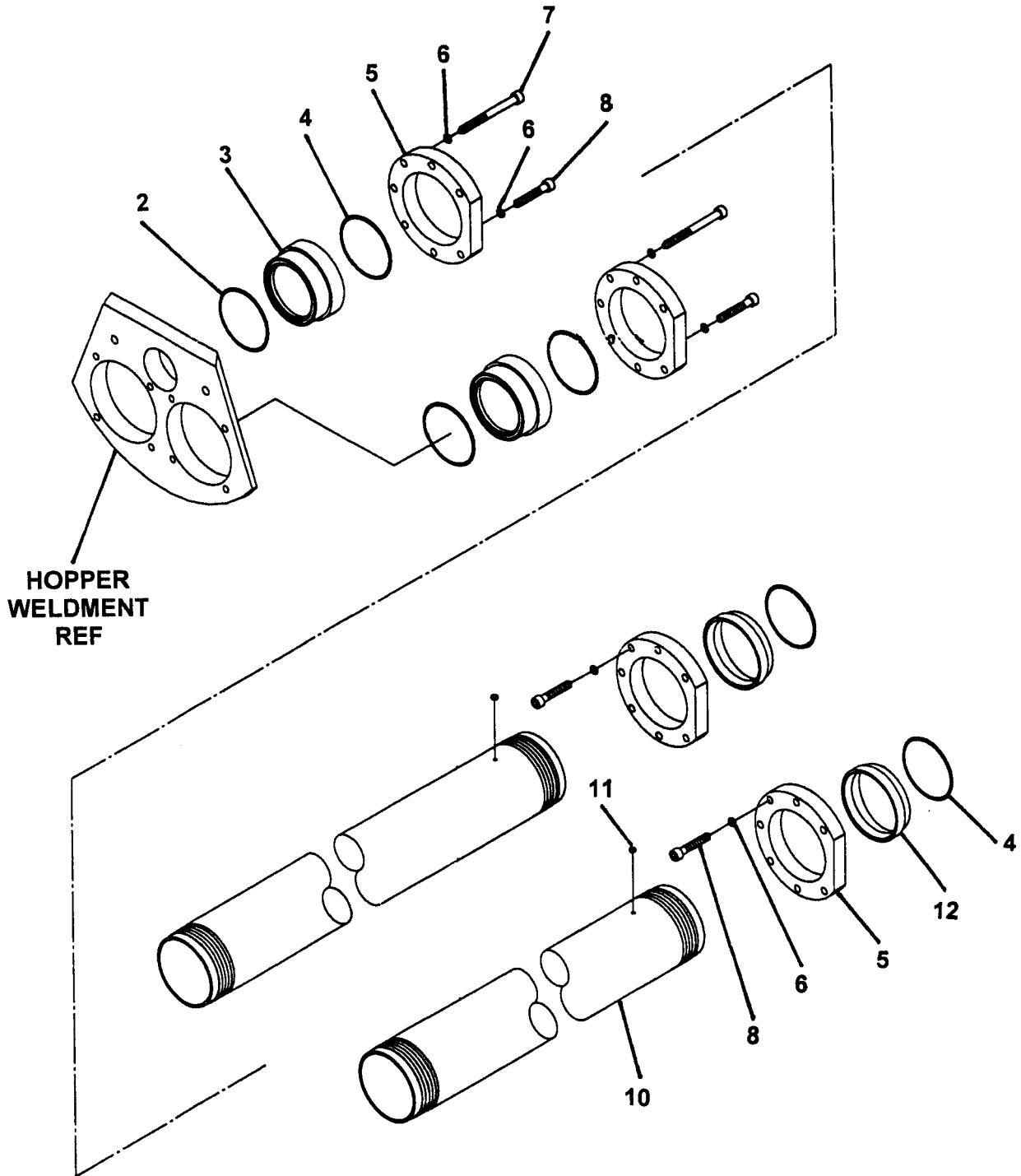
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	W-103363	Assembly, Tilting Cylinder (See Group 60, Figure 03 for NHA)					Ref
2	W-103626	• Bearing					1
3	W-101973	• Ring, Retaining					1
4	W-104438	• Rod, Piston					1
5	W-104440	• Pipe, Cylinder					1
6	W-103364	• Kit, Seal					1
7	W-100805	• Nipple, Grease					2
8	W-104437	• Valve, Check					1
9	W-104439	• Head, Rod					1

DASH (-) ITEM NOT ILLUSTRATED

# REED

## CONCRETE CYLINDER ASSEMBLY

XT 36  
PARTS  
GROUP 60  
FIGURE 05  
PAGE 01



**REED****CONCRETE CYLINDER ASSEMBLY****XT 36**  
**PARTS**  
GROUP 60  
FIGURE 05  
PAGE 02

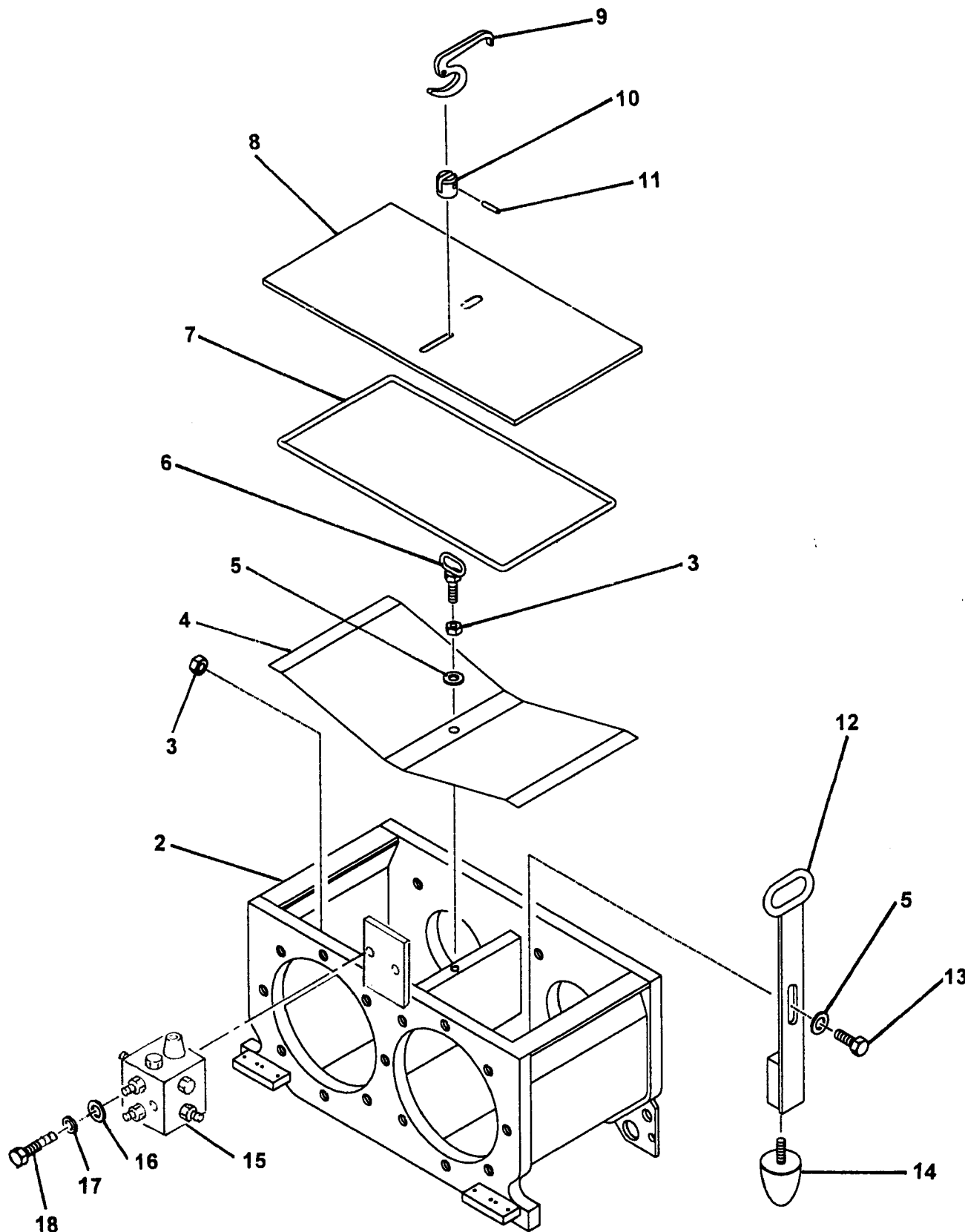
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-124017	Assembly, Concrete Cylinder (See Group 60, Figure 01 for NHA)					Ref
2	W-101090	• O-Ring					2
3	B-124015	• Ring, Fitting					2
4	W-102868	• O-Ring					4
5	B-123007	• Flange					4
6	W-100691	• Washer					28
7	W-102885	• Bolt, M20					6
8	W-103970	• Screw, M20					14
-9	W-102845	• Bolt, M20					8
10	B-123011	• Cylinder, Concrete					2
11		• Fitting, Grease					2
12	B-123012	• Ring, Fitting					2

DASH (-) ITEM NOT ILLUSTRATED

# REED

## WATER BOX ASSEMBLY

XT 36  
PARTS  
GROUP 60  
FIGURE 06  
PAGE 01



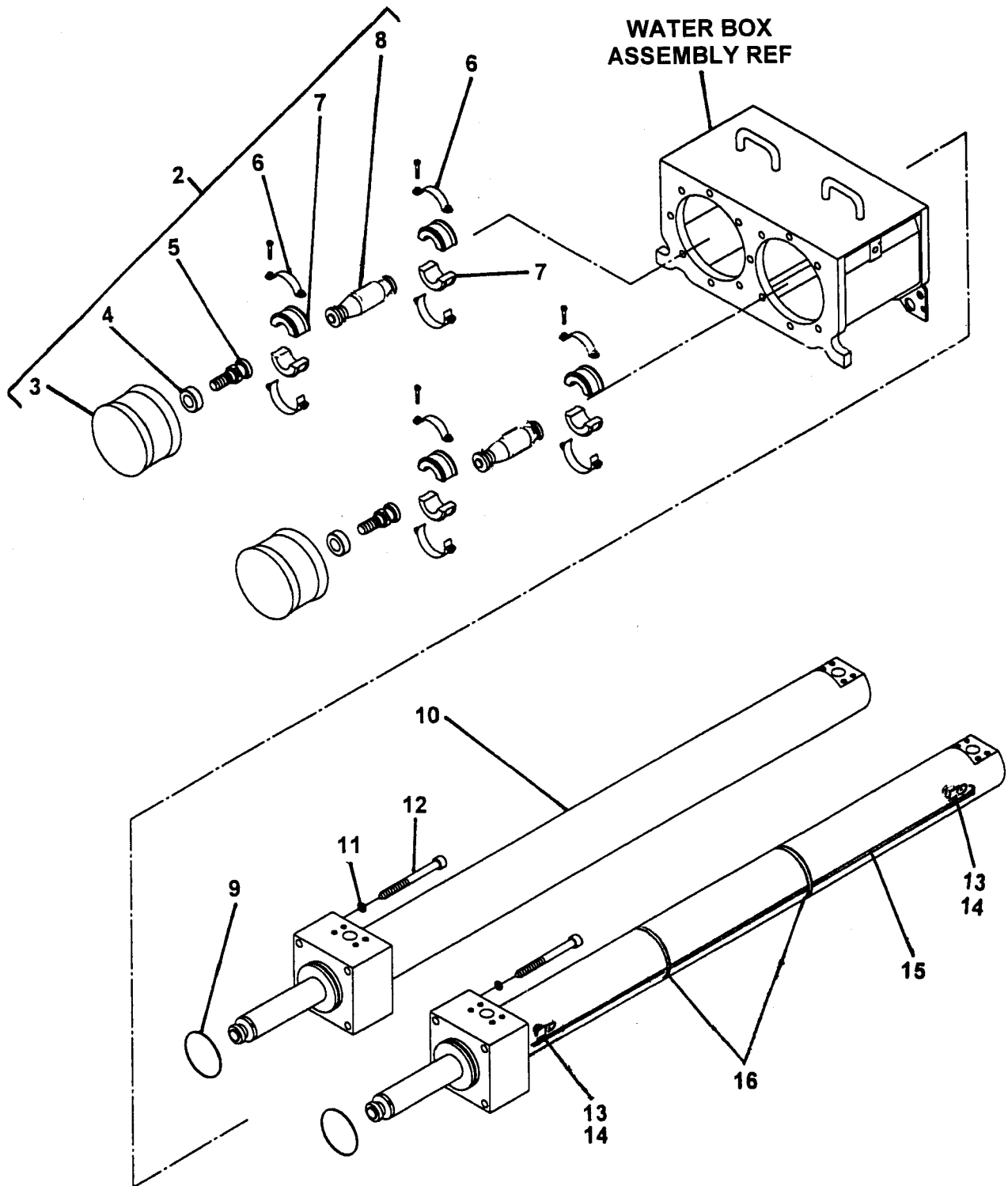
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-143030	Assembly, Water Box (See Group 60, Figure 01 for NHA)					Ref
2	B-143031	• Weldment, Water Box					1
3	W-101557	• Nut, M12 Hex					2
4	B-143020	• Cover, Safety					1
5	W-100504	• Washer					2
6	B-143009	• Bolt, M12 Eye					1
7	W-101831	• Seal, Round Cord					1
8	B-143015	• Cover, Water Box					1
9	B-143007	• Lever					1
10		• Head, Eye Bolt					1
11	W-103387	• Pin, Grooved					1
12	B-143011	• Handle					1
13	W-103688	• Bolt, M12 Hex					1
14	W-102712	• Buffer, Rubber					1
15	W-104402	• Block, Lube					1
16		• Washer, Flat (attaching parts)					2
17		• Washer, Lock (attaching parts)					2
18		• Bolt, Hex (attaching parts)					2

DASH (-) ITEM NOT ILLUSTRATED

# REED

## HYDRAULIC DRIVE CYLINDER ASSEMBLY

XT 36  
PARTS  
GROUP 60  
FIGURE 07  
PAGE 01



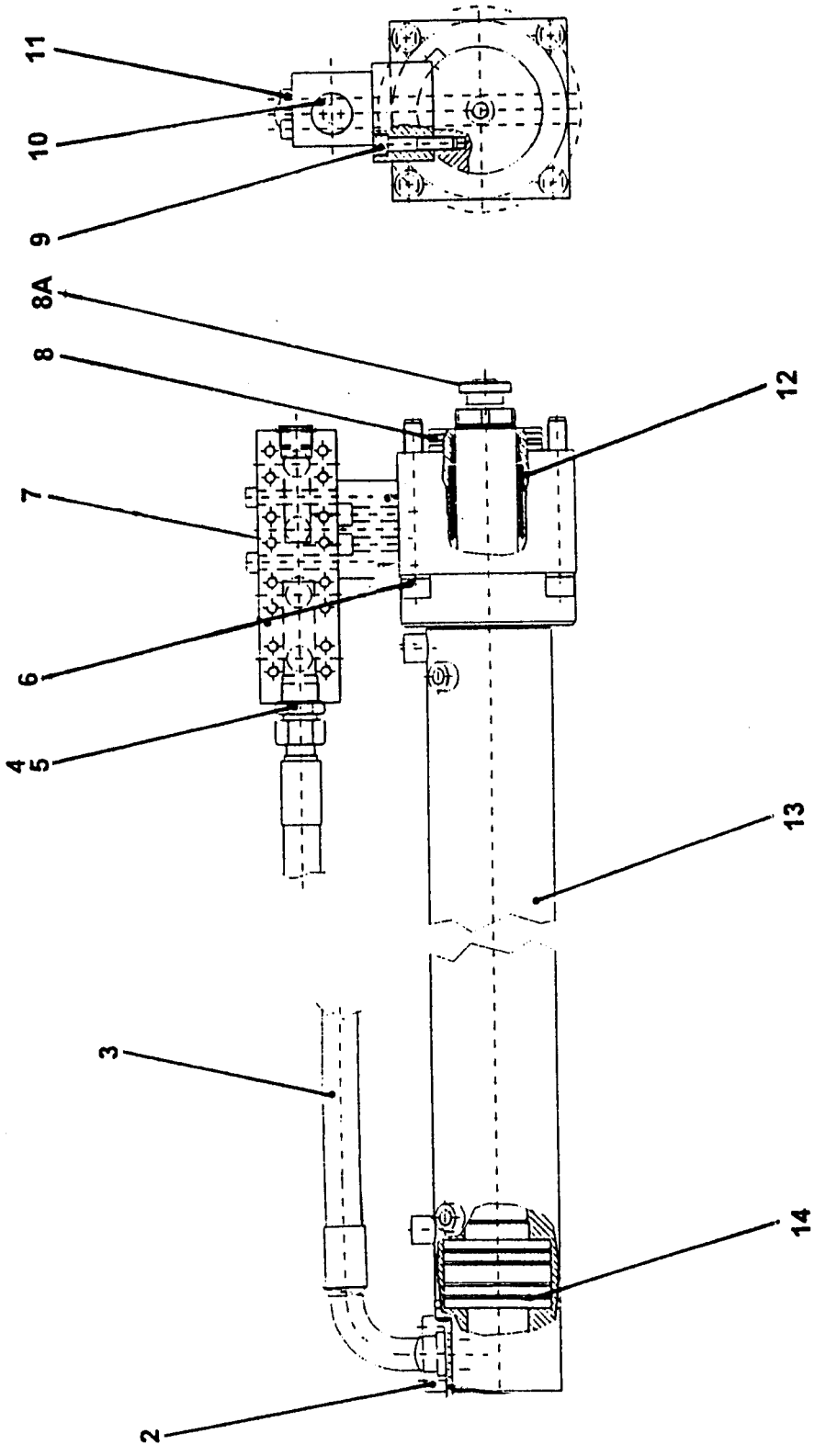
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	60-06	Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 01 for NHA)					Ref
2	B-133012	• Assembly, Piston Ram					1
3	W-100175	•• Ram, Piston					2
4	W-100934	•• Ring, Fitting					2
5	B-131003	•• Pin, Coupling					2
6	W-101381	•• Clamp, Hose					4
7	B-131004	•• Coupling, Clamp					4
8	B-133003	•• Adapter, Dog Bone					2
9	W-100190	• O-Ring					2
10	B-154030	• Sub-Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 08 for DET)					2
11	W-103070	• Washer (attaching parts)					6
12	W-102846	• Bolt (attaching parts)					6
13	79285	• Guard, Prox Switch					2
14	78416	• Switch, Prox					2
15	78417	• Cable, Prox Switch					2
16		• Tie-Down (attaching parts)					2

DASH (-) ITEM NOT ILLUSTRATED



# HYDRAULIC DRIVE CYLINDER SUB-ASSEMBLY

XT 36  
PARTS  
GROUP 60  
FIGURE 08  
PAGE 01







# HYDRAULIC DRIVE CYLINDER SUB-ASSEMBLY

**XT 36**  
**PARTS**  
GROUP 60  
FIGURE 08  
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-154030	Sub-Assembly, Hydraulic Drive Cylinder (See Group 60, Figure 07 for NHA)					Ref
2	W-102305	• Flange (set)					1
3		• Assembly, High Pressure Hose					1
4	W-102846	• Screw, M24					4
5	W-103070	• Washer, Spring					4
6	W-102184	• Coupling, Straight Male Stud					1
7	B-153002	• Box, Hydraulic					1
8	W-100190	• O-Ring					1
8A	W-104146	• Coupling, Piston					1
9		• Screw, M16					4
10	W-103347	• Screw, Locking					1
11		• Screw, M16					4
12	W-102393	• Set, Seal					1
13	W-102504	• Cylinder, Drive					1
14	W-105049	• Ring, Piston					4
-15	B-153003	• Block, Hydraulic					1
-16	78416	• Sensor, Proximity					2
-17	78417	• Cable, Proximity Sensor					2
-18	79285	• Guard, Proximity Sensor					2
-19		• Valve, Check					2

DASH (-) ITEM NOT ILLUSTRATED

**REED**

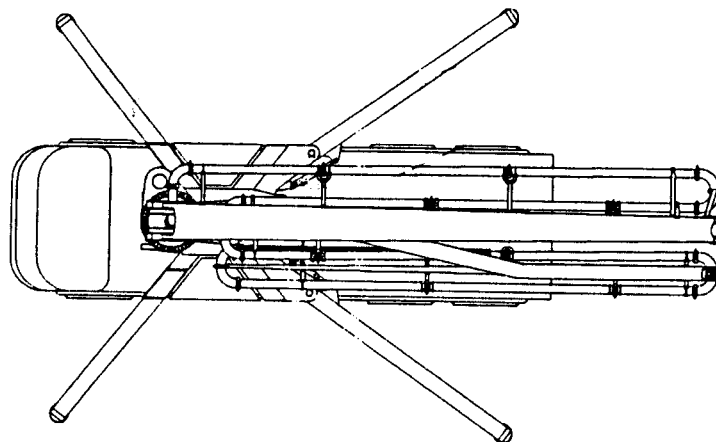
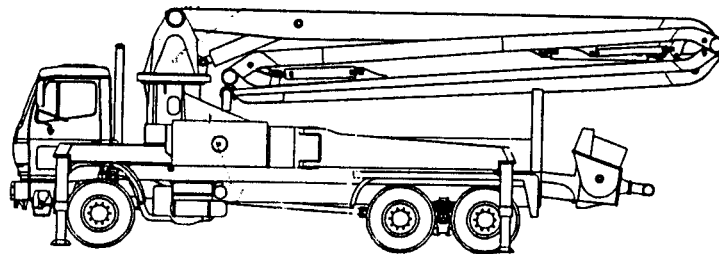
**MODEL XT 36 TRUCK MOUNTED  
CONCRETE BOOM PUMP  
ILLUSTRATED PARTS MANUAL**

**XT 36  
PARTS  
GROUP 60  
FIGURE 09  
PAGE 01**

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**REED TRUCK MOUNTED CONCRETE BOOM PUMP MODEL XT 36 ILLUSTRATED PARTS MANUAL GROUP 70 FRAME AND SUPPORT INSTALLATION CONTAINS THE FOLLOWING FIGURES:**

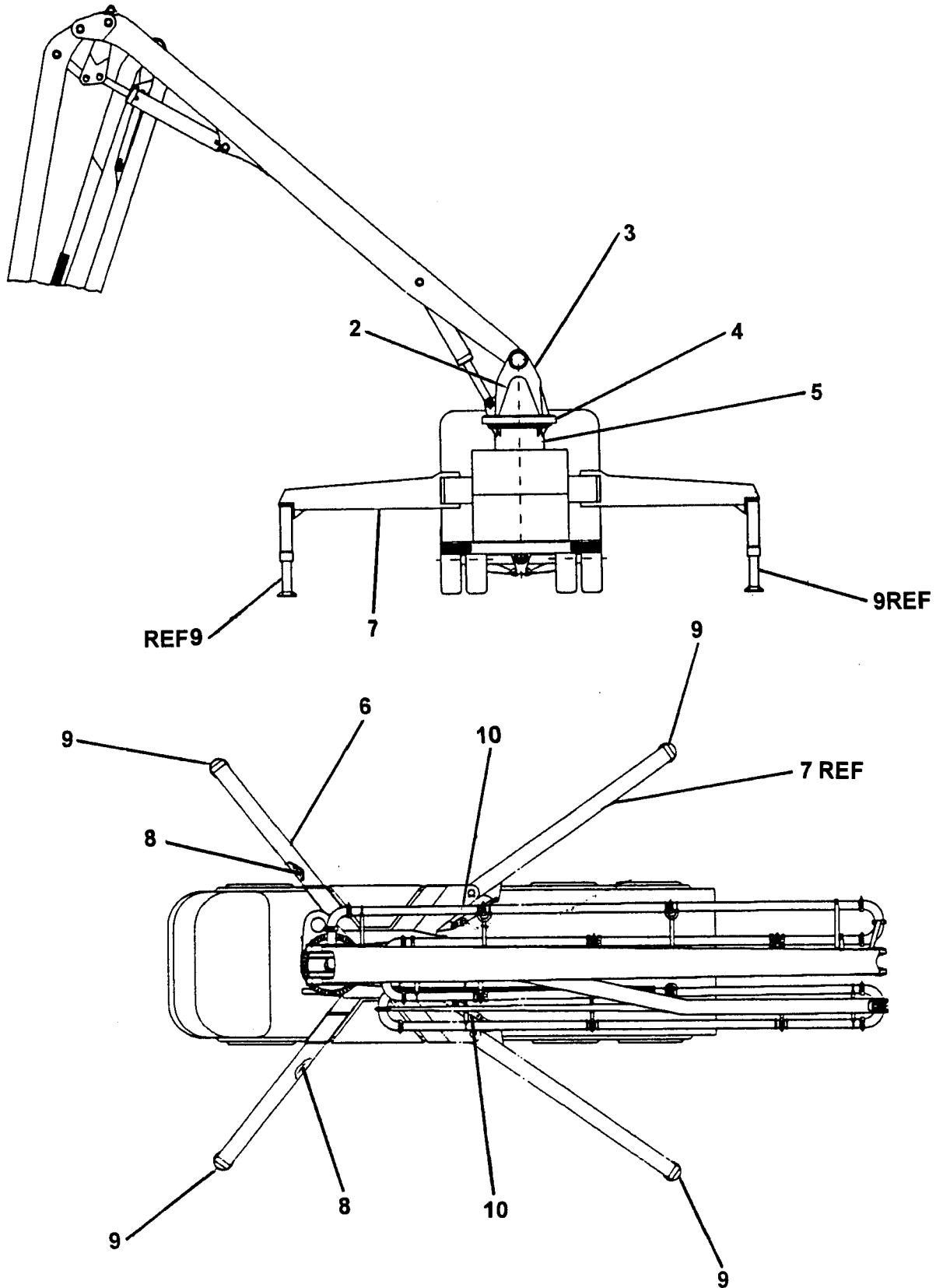
- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** FRAME AND SUPPORT INSTALLATION
- FIGURE 02** TURRET ASSEMBLY
- FIGURE 03** MOTOR AND REDUCTION ASSEMBLY
- FIGURE 04** ROTATION UNIT ASSEMBLY
- FIGURE 05** PEDESTAL ASSEMBLY
- FIGURE 06** FRONT OUTRIGGER GROUP ASSEMBLY
- FIGURE 07** REAR OUTRIGGER GROUP ASSEMBLY
- FIGURE 08** OUTRIGGER EXTEND CYLINDER ASSEMBLY
- FIGURE 09** OUTRIGGER JACK CYLINDER ASSEMBLY
- FIGURE 10** SWING OUT CYLINDER ASSEMBLY
- FIGURE 11** RIGHT HAND SIDE HOSE REEL ASSEMBLY
- FIGURE 12** OUTRIGGER HOLDING VALVE ASSEMBLY



# REED

## FRAME AND SUPPORT INSTALLATION

XT 36  
PARTS  
GROUP 70  
FIGURE 01  
PAGE 01



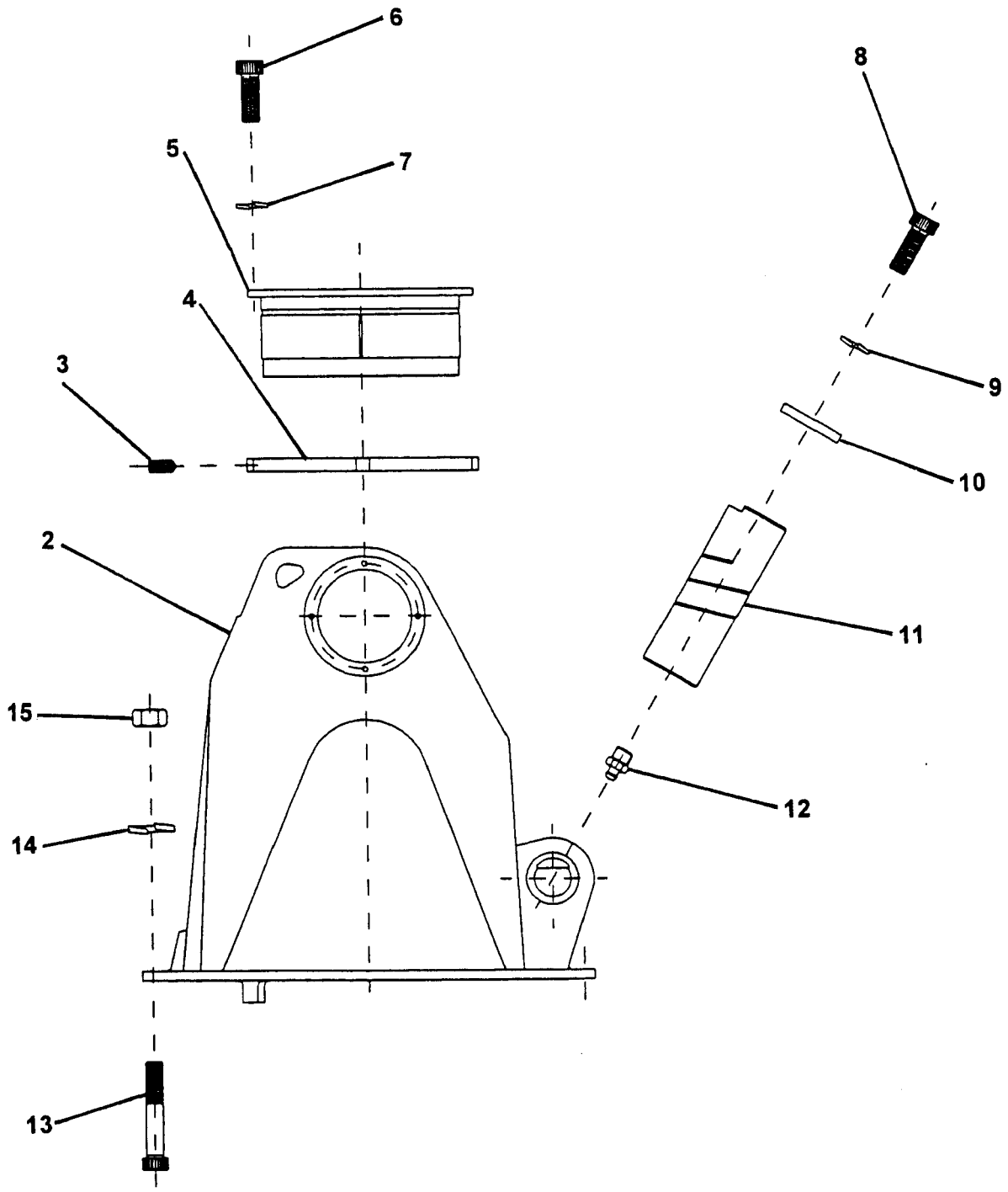
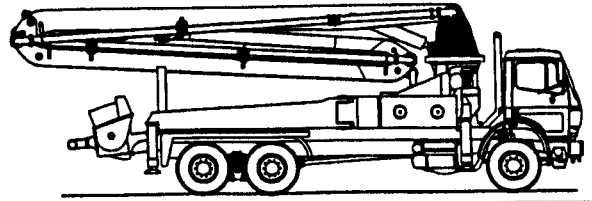
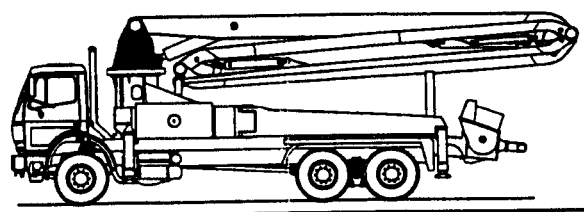
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	70-01	Installation, Frame And Support (See Group 10, Figure 01 for NHA)					Ref
2	B-681001	• Assembly, Turret (See Group 70, Figure 02 for DET)					1
3	C-8G1	• Assembly, Motor And Reduction (See Group 70, Figure 03 for DET)					1
4	C-8G2	• Assembly, Rotation Unit (See Group 70, Figure 04 for DET)					1
5	802102	• Assembly, Pedestal (See Group 70, Figure 05 for DET)					1
6	802105	• Assembly, Front Outrigger Group (See Group 70, Figure 06 for DET)					1
7	802106	• Assembly, Rear Outrigger Group (See Group 70, Figure 07 for DET)					1
8	802112	• Assembly, Outrigger Extend Cylinder (See Group 70, Figure 08 for DET)					2
9	802404	• Assembly, Outrigger Jack Cylinder (See Group 70, Figure 09 for DET)					4
10	802113	• Assembly, Rear Swing Out Cylinder (See Group 70, Figure 10 for DET)					2
-11	802130	• Assembly, Right Hand Side Hose Reel (See Group 70, Figure 11 for DET)					1
-12	802144	• Assembly, Outrigger Holding Valve (See Group 70, Figure 12 for DET)					4

DASH (-) ITEM NOT ILLUSTRATED



# TURRET ASSEMBLY

XT 36  
PARTS  
GROUP 70  
FIGURE 02  
PAGE 01



REVISION:

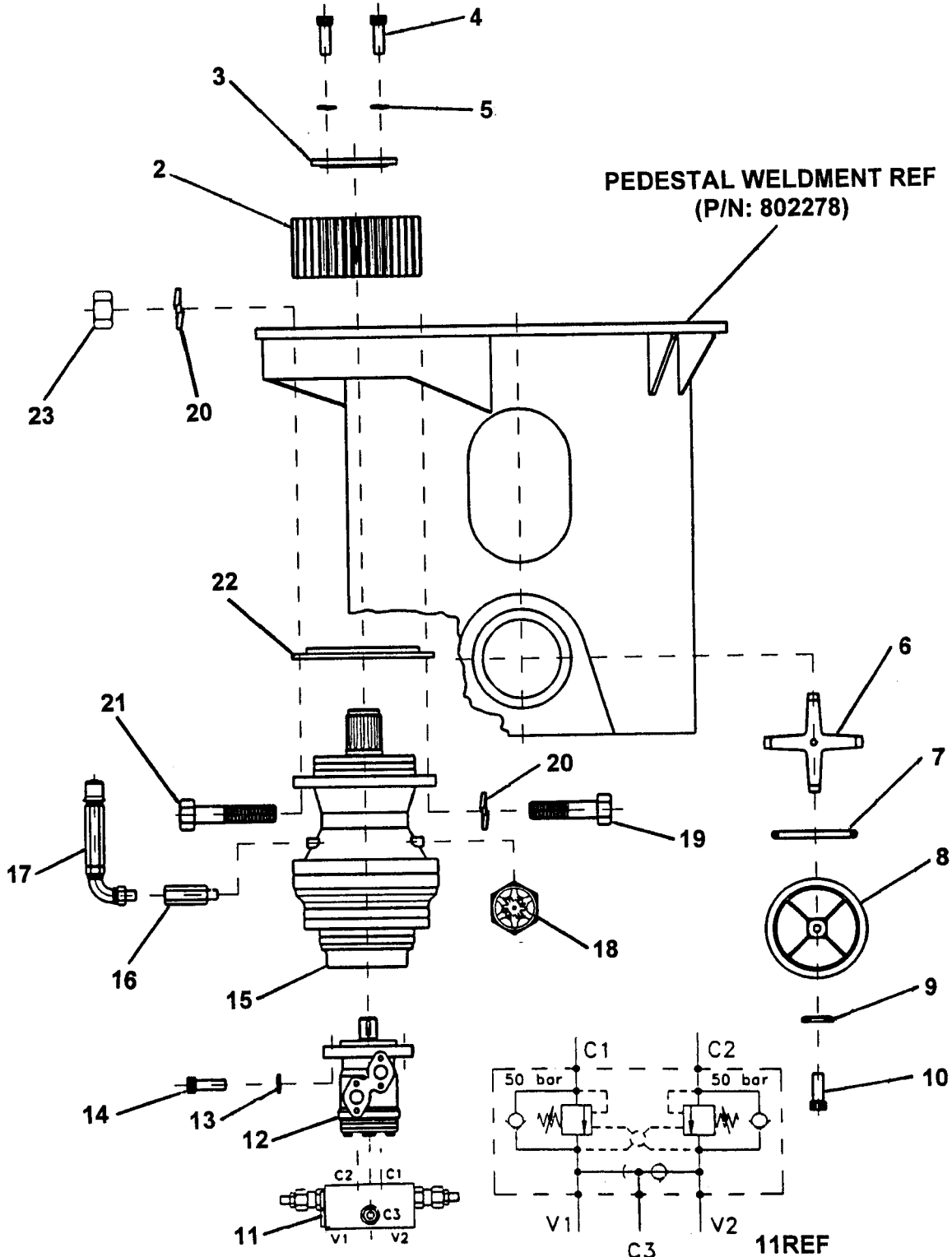
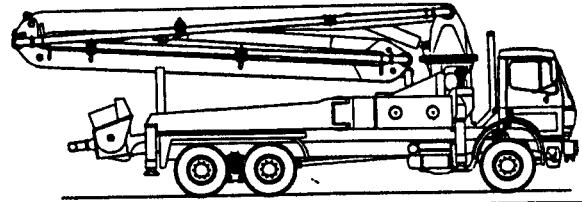
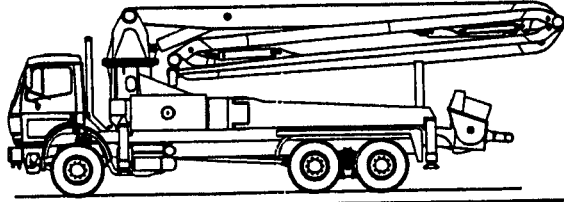


# TURRET ASSEMBLY

**XT 36**  
**PARTS**  
GROUP 70  
FIGURE 02  
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-681001	Assembly, Turret (See Group 70, Figure 01 for NHA)					Ref
2	802072	• Weldment, Turret					1
3	W-103646	• Screw					4
4	802039	• Ring, First Boom Pin Threaded					2
5	802020	• Pin, First Boom Hollow					2
6	W-106664	• Screw					8
7	W-101976	• Washer, Elastic					8
8	W-106654	• Screw					1
9	W-102070	• Washer, Elastic					1
10	802045	• Washer, Pin					1
11	802021	• Pin, Pivot					1
12	W-100805	• Nipple, Grease					1
13	C-VC130.2225C6	• Screw					48
14	C-UE110.22	• Washer					48
15	C-VD113.2225	• Nut					48

DASH (-) ITEM NOT ILLUSTRATED





**REED****MOTOR AND REDUCTION ASSEMBLY****XT 36**  
**PARTS**  
GROUP 70  
FIGURE 03  
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-8G1	Assembly, Motor And Reduction (See Group 70, Figure 01 for NHA)					Ref
2	802074	• Gear, Pinion					1
3	802078	• Washer, Pinion					1
4	C-VC110.101530	• Screw					3
5	C-UE110.10	• Washer, Elastic					3
6	802085	• Support, Tank Cover Star					1
7	802086	• O-Ring, Tank Cover					1
8	802084	• Cover, Tank					1
9	802087	• Washer, Tank Cover Sealing					1
10	C-VC110.162040	• Screw					1
11	802077	• Valve, Over Center Rotation					1
12	802076	• Assembly, Rotation Hydraulic Motor					1
13	C-UE110	• Washer, Elastic					4
14	C-VC110	• Screw					4
15	802075	• Reducer, Rotation Gear					1
16	C-NP020.040MF	• Fitting					1
17	802082	• Breather					1
18	802083	• Gage, Oil Level					1
19	C-VE110.162055	• Screw					3
20	C-UE110.16	• Washer, Elastic					10
21	C-VE110.162075	• Screw					3
22	802079	• Flange, Pinion Adjustment					1
23	C-VD111.1620	• Nut					7

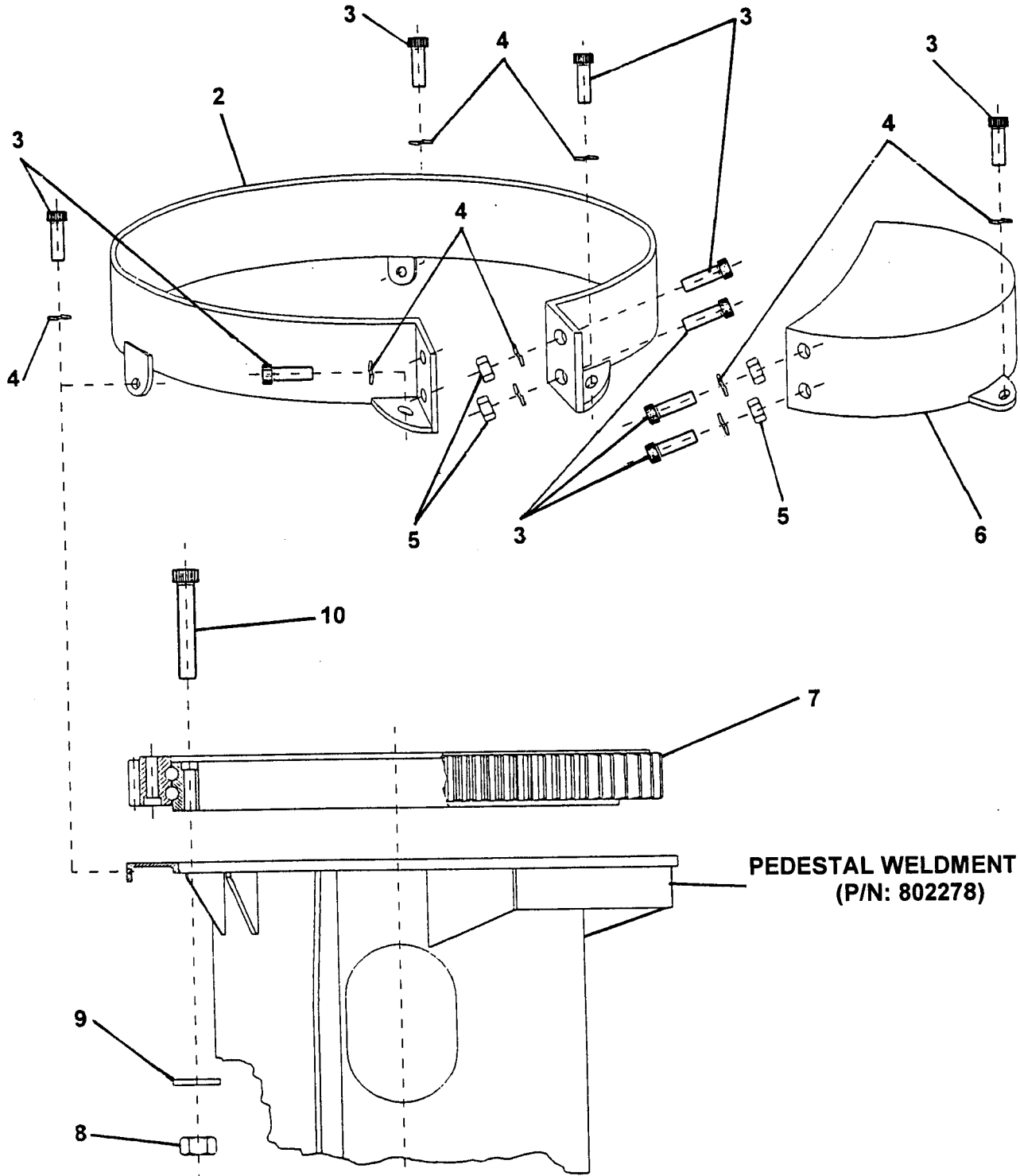
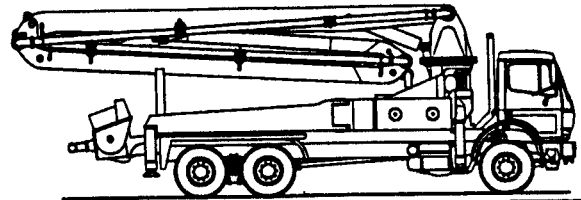
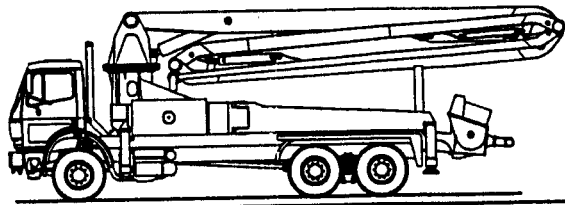
DASH (-) ITEM NOT ILLUSTRATED

REVISION:



# ROTATION UNIT ASSEMBLY

XT 36  
PARTS  
GROUP 70  
FIGURE 04  
PAGE 01



**REED****ROTATION UNIT ASSEMBLY****XT 36**  
**PARTS**  
GROUP 70  
FIGURE 04  
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	C-8G2	Assembly, Rotation Unit (See Group 70, Figure 01 for NHA)					Ref
2	802080	• Cover, Rotation Bearing					1
3	C-VC110.081525	• Screw					9
4	C-UE110.08	• Washer, Elastic (attaching parts)					9
5	C-VD111.0812	• Nut					4
6	802081	• Cover, Rotation Pinion					1
7	802073	• Bearing, Rotation					1
8	C-VD113.2225	• Nut (attaching parts)					48
9	C-UP110.22	• Washer (attaching parts)					48
10	C-VC130.2225C6	• Screw (attaching parts)					48

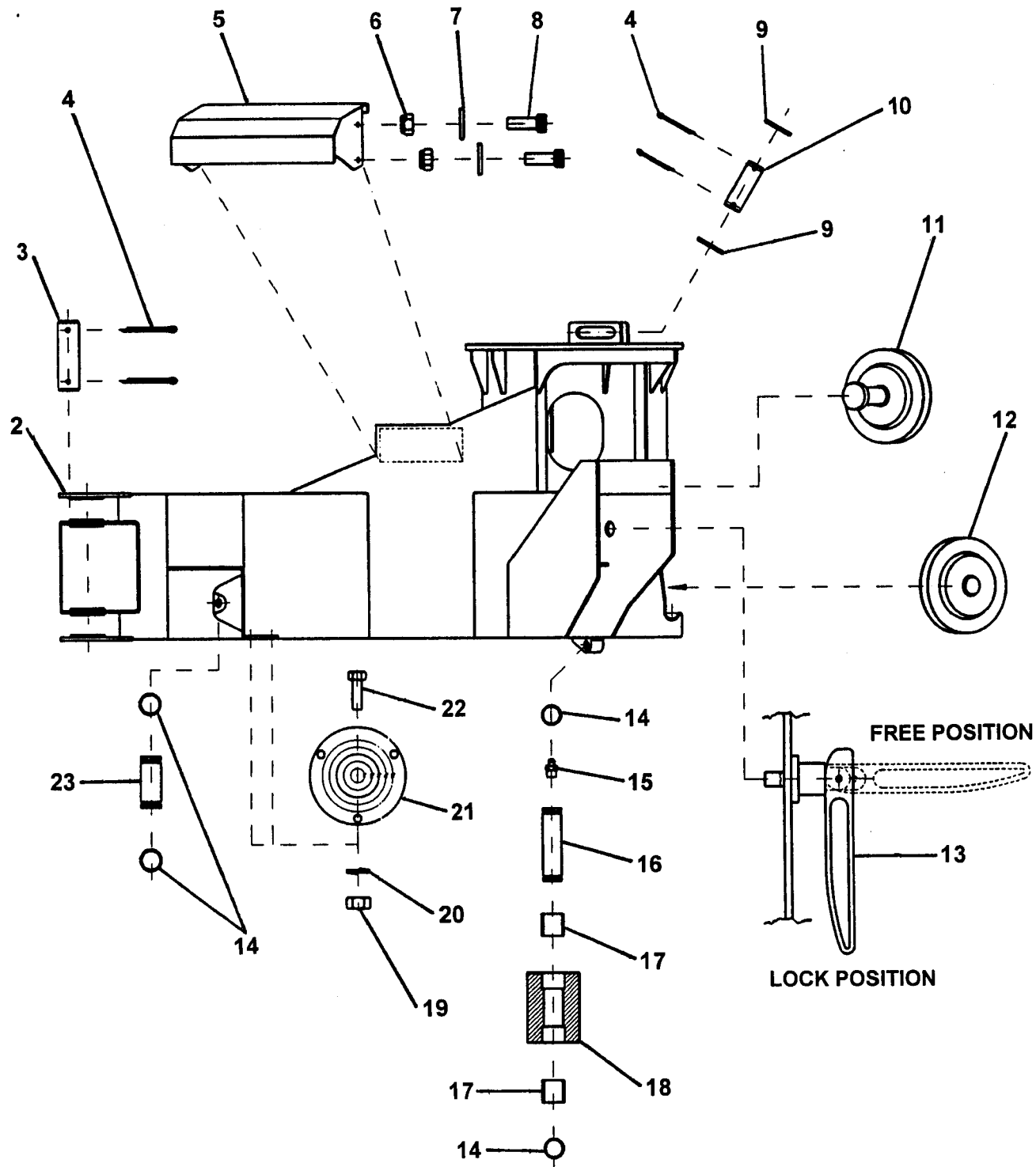
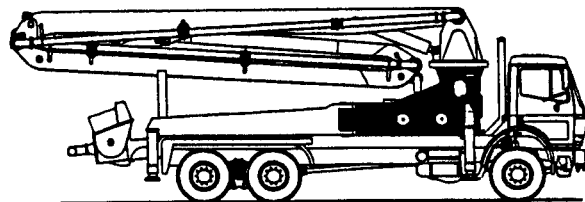
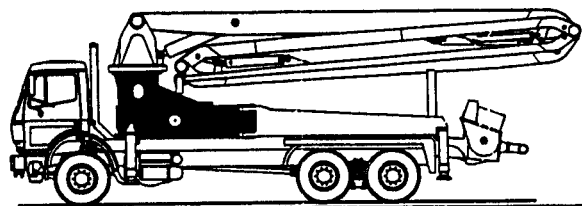
DASH (-) ITEM NOT ILLUSTRATED

REVISION:

# REED

## SUPPORT FRAM ASSEMBLY

XT 36  
PARTS  
GROUP 70  
FIGURE 05  
PAGE 01



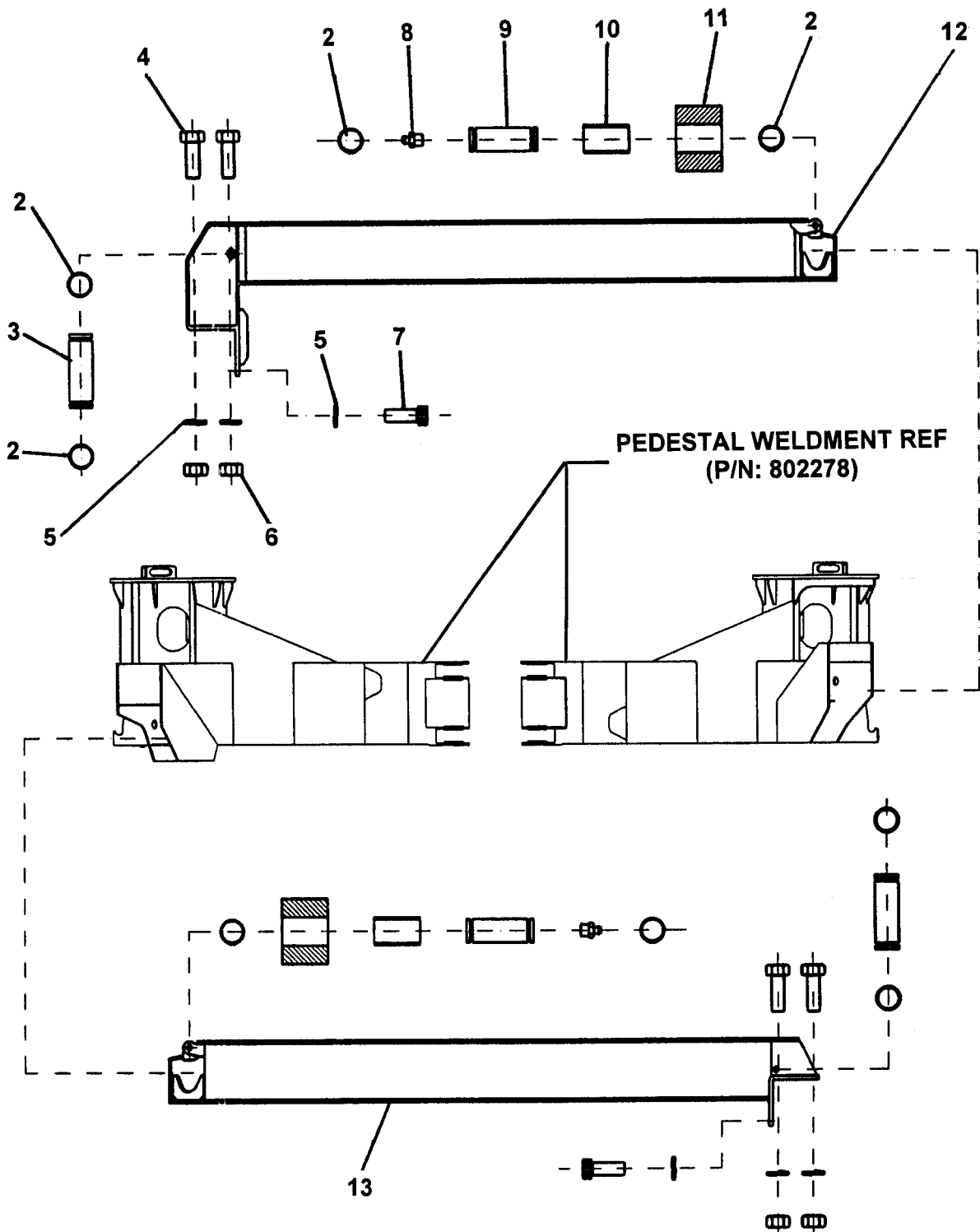
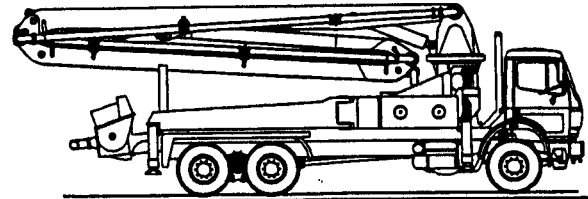
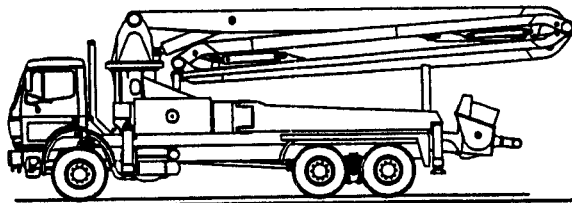
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	802102	Assembly, Pedestal (See Group 70, Figure 01 for NHA)					Ref
2	802278	• Weldment, Pedestal					1
3	802115	• Pin, Swing Out Cylinder					6
4	C-VS110.08070	• Pin, Split					14
5	C-1H106	• Cover, Distributor					1
6	C-VD111.0812	• Nut, Self Locking					4
7	C-UP110.08	• Washer					4
8	C-VC110.081225	• Screw					4
9	802124	• Washer, Rotation Stop					2
10	802114	• Pin, Rotation Stop					1
11	802130	• Assembly, Right Hand Side Hose Reel (See Group 70, Figure 11 for DET)					1
12	802129	• Reel, Left Hand Side Hose					1
13	802131	• Lock, Outtrigger					1
14	C-AA110.025	• Ring, Clamping					1
15	C-VI131.0608	• Nipple, Grease					2
16	802118	• Pin, Bottom Extended Roller					2
17	802125	• Bearing					4
18	802121	• Roller, Bottom Extended					2
19	C-VD111.0407	• Nut					3
20		• Screw					
21	C-LL401	• Level					1
22	C-VS110.040715	• Pin, Split					3
23	802116	• Pin, Extend Cylinder					2

DASH (-) ITEM NOT ILLUSTRATED

# REED

## FRONT STABILIZERS TELESCOPIC LEG ASSEMBLY

XT 36  
PARTS  
GROUP 70  
FIGURE 06  
PAGE 01



REVISION:

**REED****FRONT OUTRIGGER GROUP ASSEMBLY****XT 36**  
**PARTS**  
GROUP 70  
FIGURE 06  
PAGE 02

ITEM NO.	REED'S PARTS NO.	1 2 3 4 5	DESCRIPTION	QTY
-1	802105		Assembly, Front Outrigger Group (See Group 70, Figure 01 for NHA)	Ref
2	C-AA110.025		• Ring, Clamping	8
3	802116		• Pin, Extend Cylinder	2
4	C-VE110.222580		• Screw	8
5	C-UE110.22		• Washer, Elastic	12
6	C-VD111.2225		• Nut	8
7	C-VC110.222550		• Screw	4
8	C-VI131.1010		• Nipple, Grease	2
9	802119		• Pin, Top Extend Roller	2
10	802126		• Bearing	2
11	802122		• Roller, Top Extend Outrigger	2
12	802107		• Weldment, Right Front Outrigger	1
13	802108		• Weldment, Left Front Outrigger	1

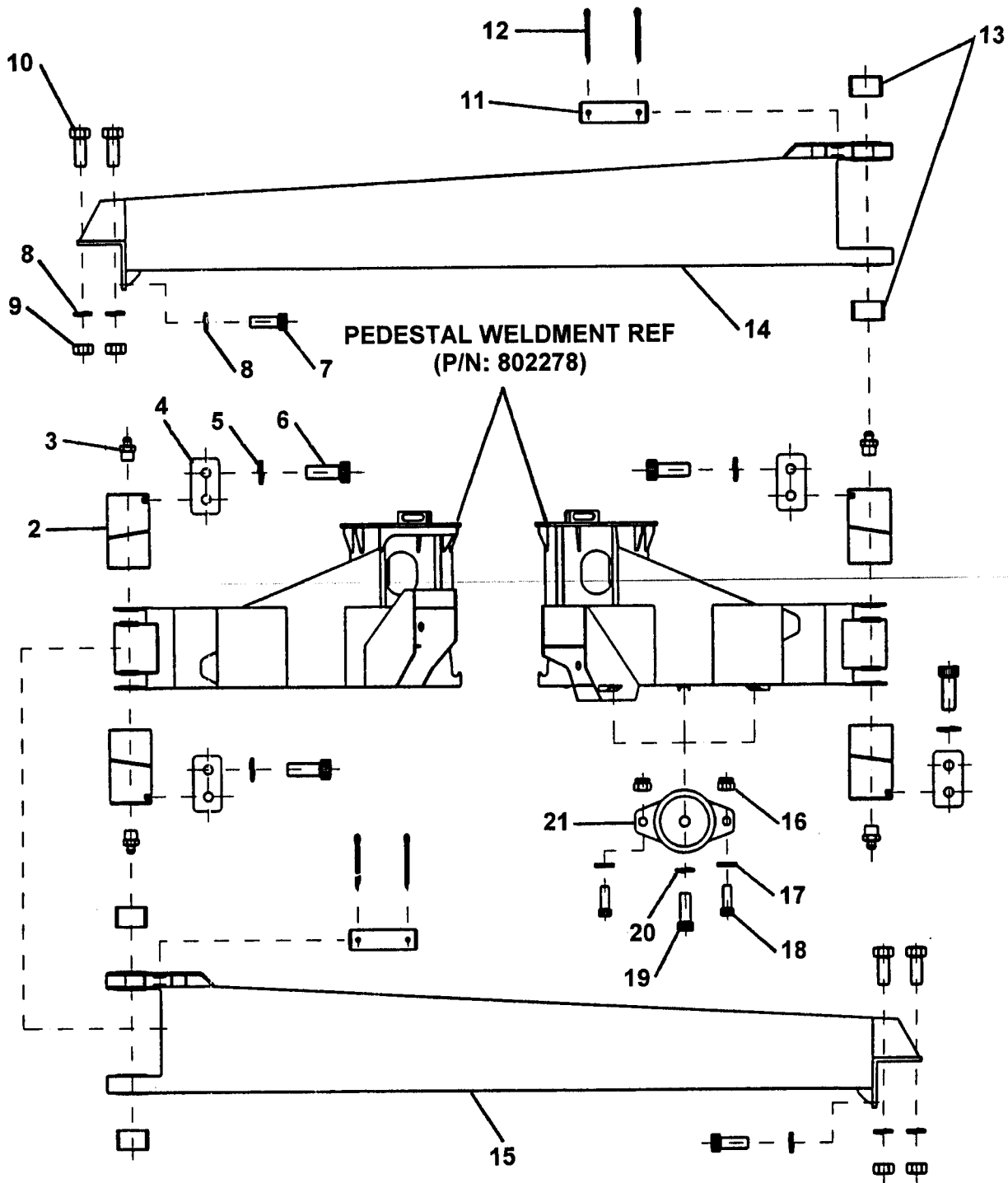
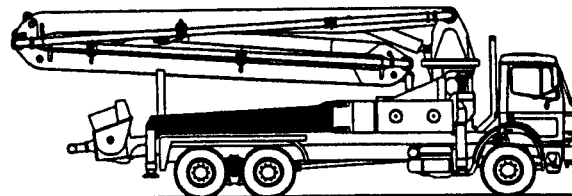
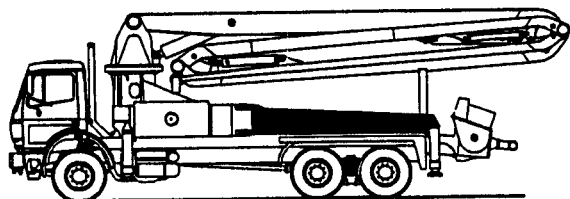
DASH (-) ITEM NOT ILLUSTRATED

REVISION:

# REED

## REAR SWING OUT LEG ASSEMBLY

XT 36  
PARTS  
GROUP 70  
FIGURE 07  
PAGE 01







# REAR OUTRIGGER GROUP ASSEMBLY

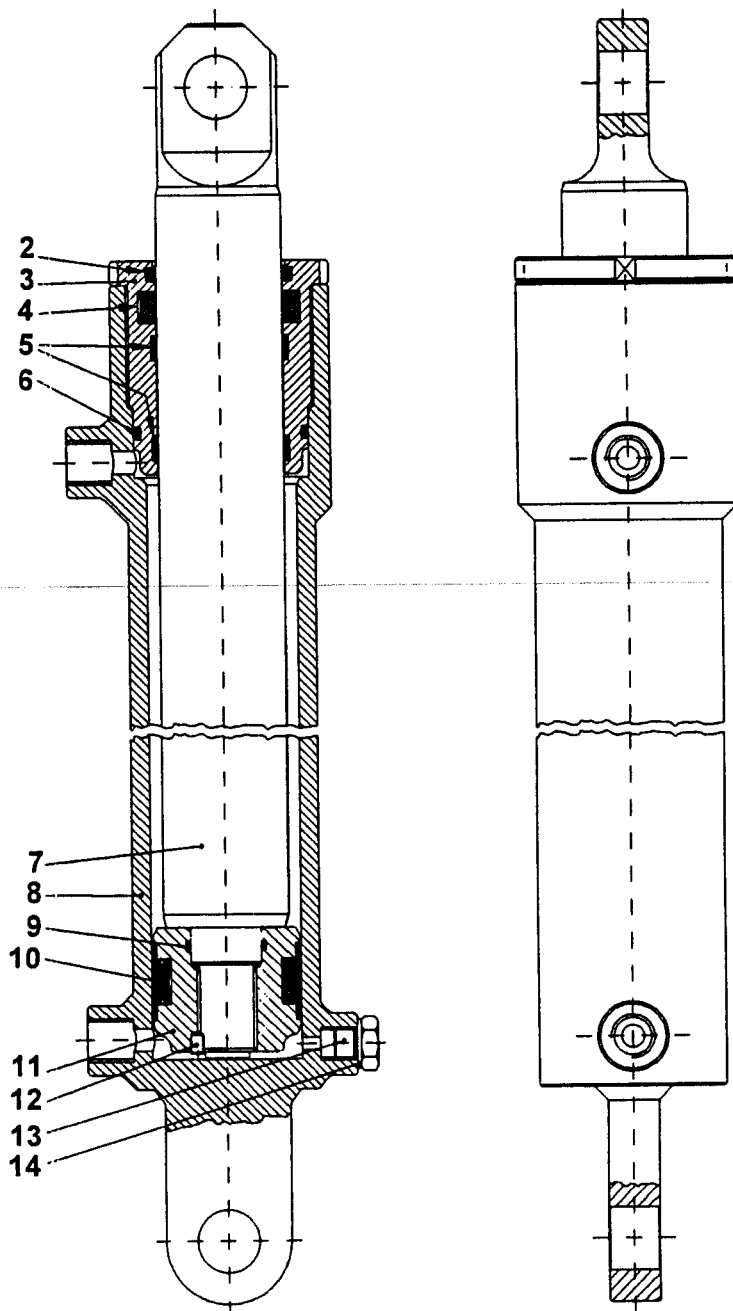
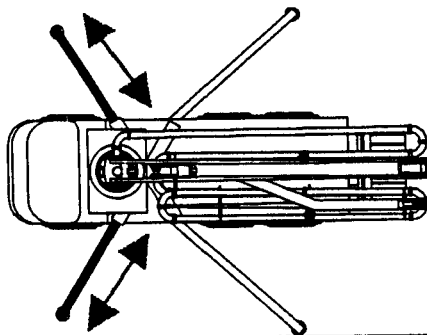
**XT 36**  
**PARTS**  
GROUP 70  
FIGURE 07  
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	802106	Assembly, Rear Outrigger Group (See Group 70, Figure 01 for NHA)					Ref
2	802120	• Pin, Rear Outrigger					4
3	C-VI131.1010	• Nipple, Grease					2
4	802123	• Plate, Outrigger Pin Retainer					4
5	C-UE110.12	• Washer, Elastic					8
6	C-VC110.121730	• Screw					8
7	C-VC110.222550	• Screw					4
8	C-UE110.22	• Washer, Elastic					12
9	C-VD111.2225	• Nut					12
10	C-VE110.222580	• Screw					8
11	802115	• Pin, Swing Out Cylinder					2
12	C-VS110.08070	• Pin, Split					4
13	802127	• Bearing					4
14	802110	• Weldment, Left Rear Outrigger					1
15	802109	• Weldment, Right Rear Outrigger					1
16	C-VC110.081225	• Screw					6
17	C-UP110.08	• Washer					6
18	C-VD221.0812	• Nut, Self Locking					6
19	C-VC110.101530	• Screw					3
20	C-UE110.10	• Washer, Elastic					3
21	C-UG317.30100	• Block, Silent					3

DASH (-) ITEM NOT ILLUSTRATED

REVISION:

## FRONT TELESCOPIC LEG CYLINDER ASSEMBLY



**REED****OUTRIGGER EXTEND  
CYLINDER ASSEMBLY****XT 36  
PARTS  
GROUP 70  
FIGURE 08  
PAGE 02**

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	802112	Assembly, Outrigger Extend Cylinder (See Group 70, Figure 01 for NHA)					Ref
2	C-BR310.050	• Gasket, Seal					1
3	C-8K401	• Head, Slide Rod					1
4	C-BT110.050	• Gasket, Seal					1
5	C-AG122.050	• Ring, Slide Rod					2
6	C-AO120.230	• Ring, Sealing					1
7	C-8K407	• Rod					1
8	C-8K402	• Cylinder					1
9	C-AO120.121	• Ring, Sealing					1
10	C-BS23236173	• Gasket, Seal					1
11	C-4K412	• Piston					1
12	C-VG121.061008	• Screw					1
13	DT101	• Plug, Drain					1
14	UP400.13	• Washer, Copper					1

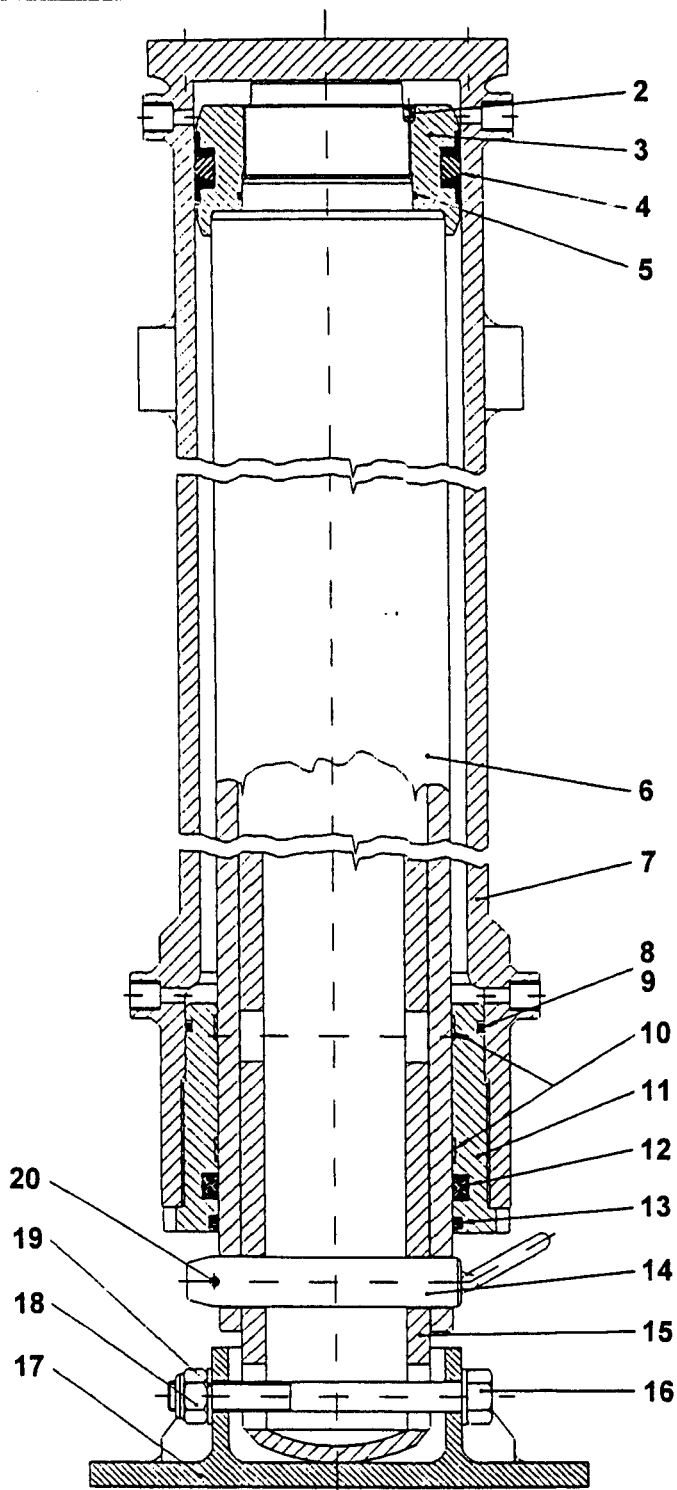
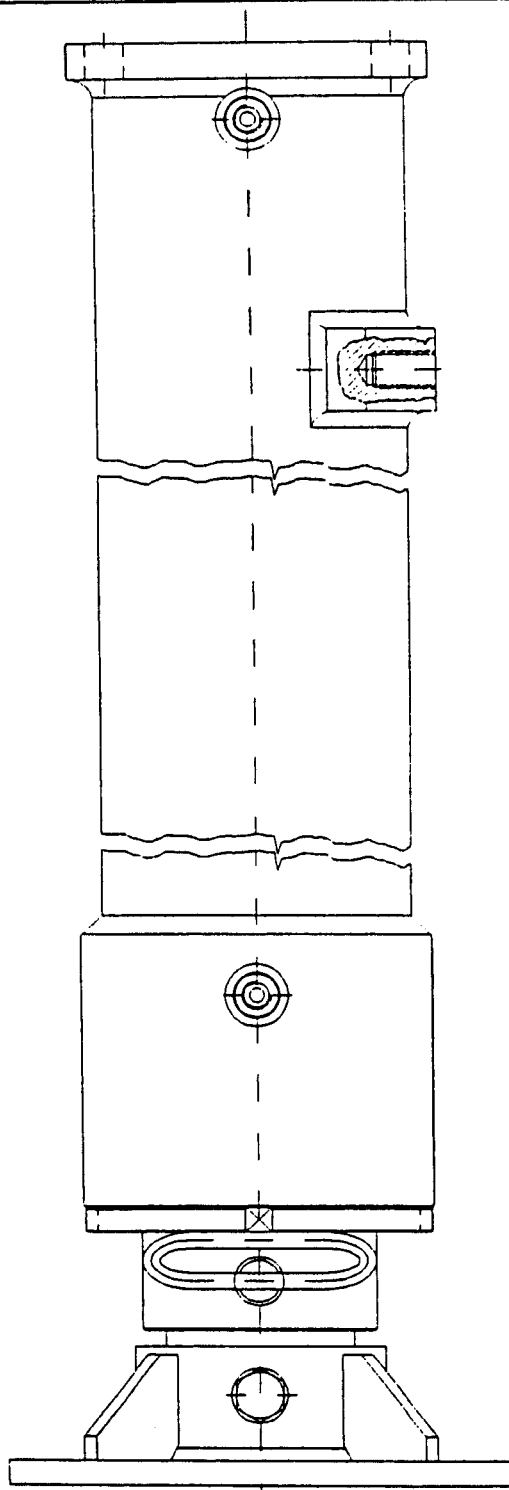
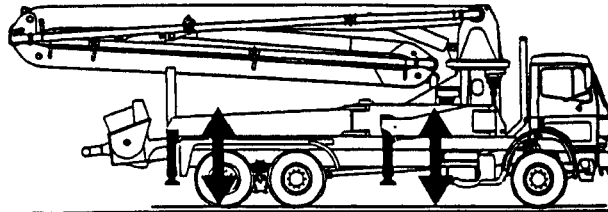
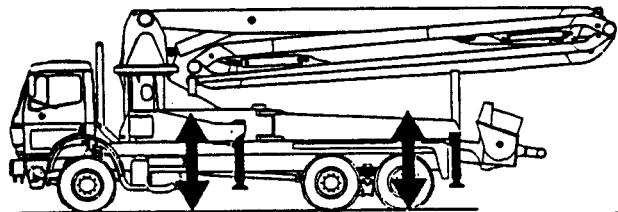
DASH (-) ITEM NOT ILLUSTRATED

REVISION:

# REED

## STABILIZER VERTICAL JACK CYLINDER ASSEMBLY

XT 36  
PARTS  
GROUP 70  
FIGURE 09  
PAGE 01





# OUTRIGGER JACK CYLINDER ASSEMBLY

**XT 36**  
**PARTS**  
GROUP 70  
FIGURE 09  
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	802404	Assembly, Outrigger Jack Cylinder (See Group 70, Figure 01 for NHA)					Ref
2	C-VG122.081010	• Screw					1
3	C-3K512	• Piston					1
4	C-BS23629531	• Gasket, Seal					1
5	C-AO102.242	• Gasket, Seal					1
6	C-1L507	• Rod					1
7	C-3L502B	• Cylinder					1
8	C-AO120.364	• Gasket, Seal					1
9	C-AP110.364	• Gasket, Seal					1
10	C-AG123.140	• Ring, Slide Rod					2
11	C-3K501	• Head, Slide Rod					1
12	C-BT110.140	• Gasket, Seal					1
13	C-BR310.140	• Gasket, Seal					1
14	C-1L520	• Pin, Check					1
15	C-1L517	• Rod, Manually Operated					1
16	C-VE110.1825C8	• Screw, Foot					1
17	C-6K519	• Foot					1
18	C-VD221.1825	• Nut, Self Locking					1
19	C-UP110.18	• Washer, Elastic					2
20	C-VS110.06040	• Pin, Split					1

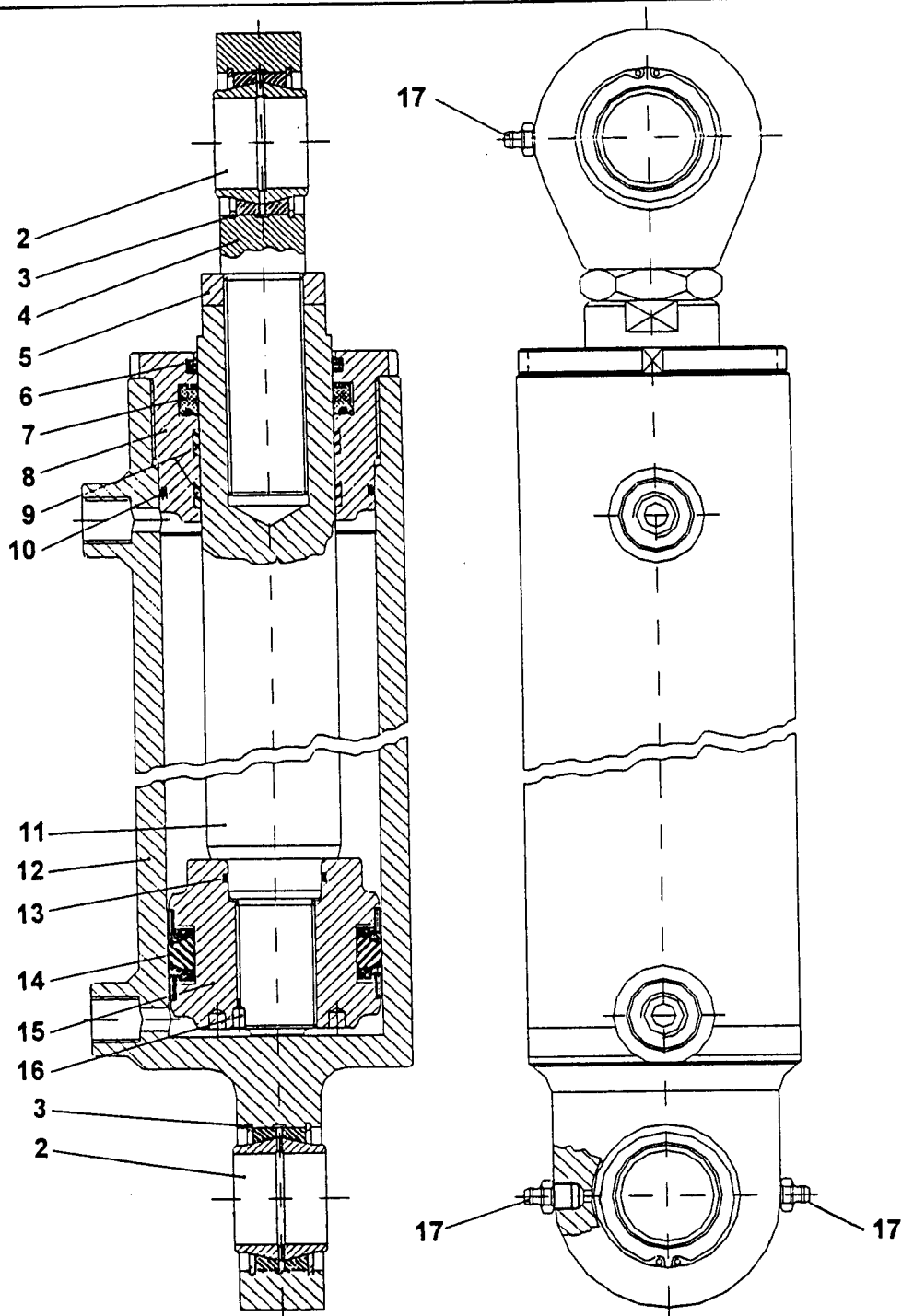
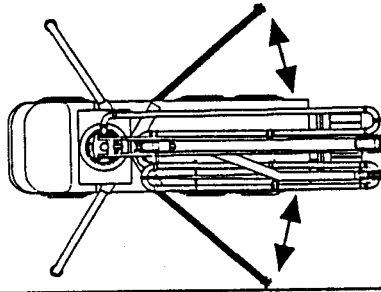
DASH (-) ITEM NOT ILLUSTRATED

REVISION:

# REED

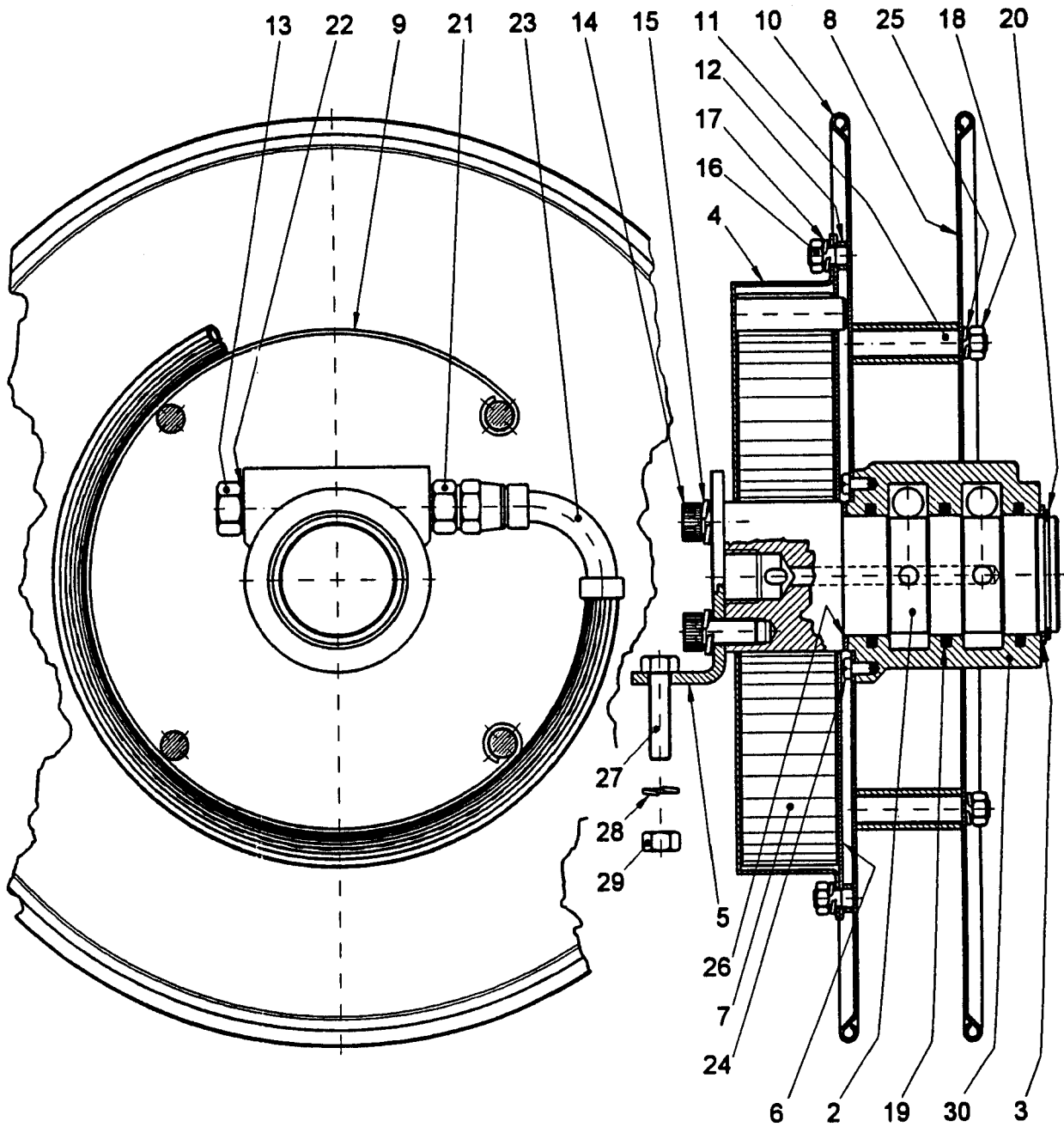
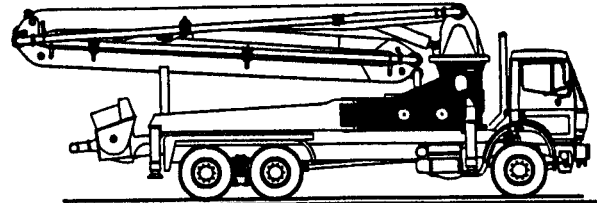
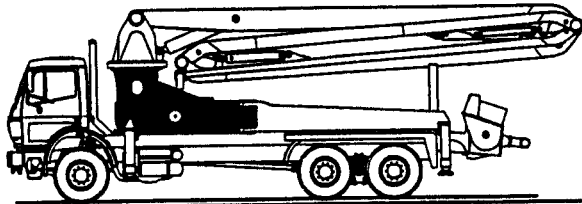
## REAR SWING OUT CYLINDER ASSEMBLY

XT 36  
PARTS  
GROUP 70  
FIGURE 10  
PAGE 01



ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	802113	Assembly, Swing Out Cylinder (See Group 70, Figure 01 for NHA)					Ref
2	C-CT223.035	• Joint, Ball					2
3	C-AA120.055	• Ring, Clamping					4
4	C-8M308	• Cap, Rod					1
5	C-3M325	• Nut					1
6	C-BR210.196228	• Gasket, Seal					1
7	C-BT110.050	• Gasket, Seal					1
8	C-3M301	• Head, Slide Rod					1
9	C-AG122.050	• Ring, Slide Rod					2
10	C-AO420.4287	• Ring, Sealing					1
11	C-8M307	• Rod					1
12	C-8M302	• Cylinder					1
13	C-AO120.126	• Ring, Sealing					1
14	C-BS23314236	• Gasket, Seal					1
15	C-1K312	• Piston					1
16	C-VG122.061008	• Screw					1
17	C-VI131.1010	• Nipple, Grease					3

DASH (-) ITEM NOT ILLUSTRATED







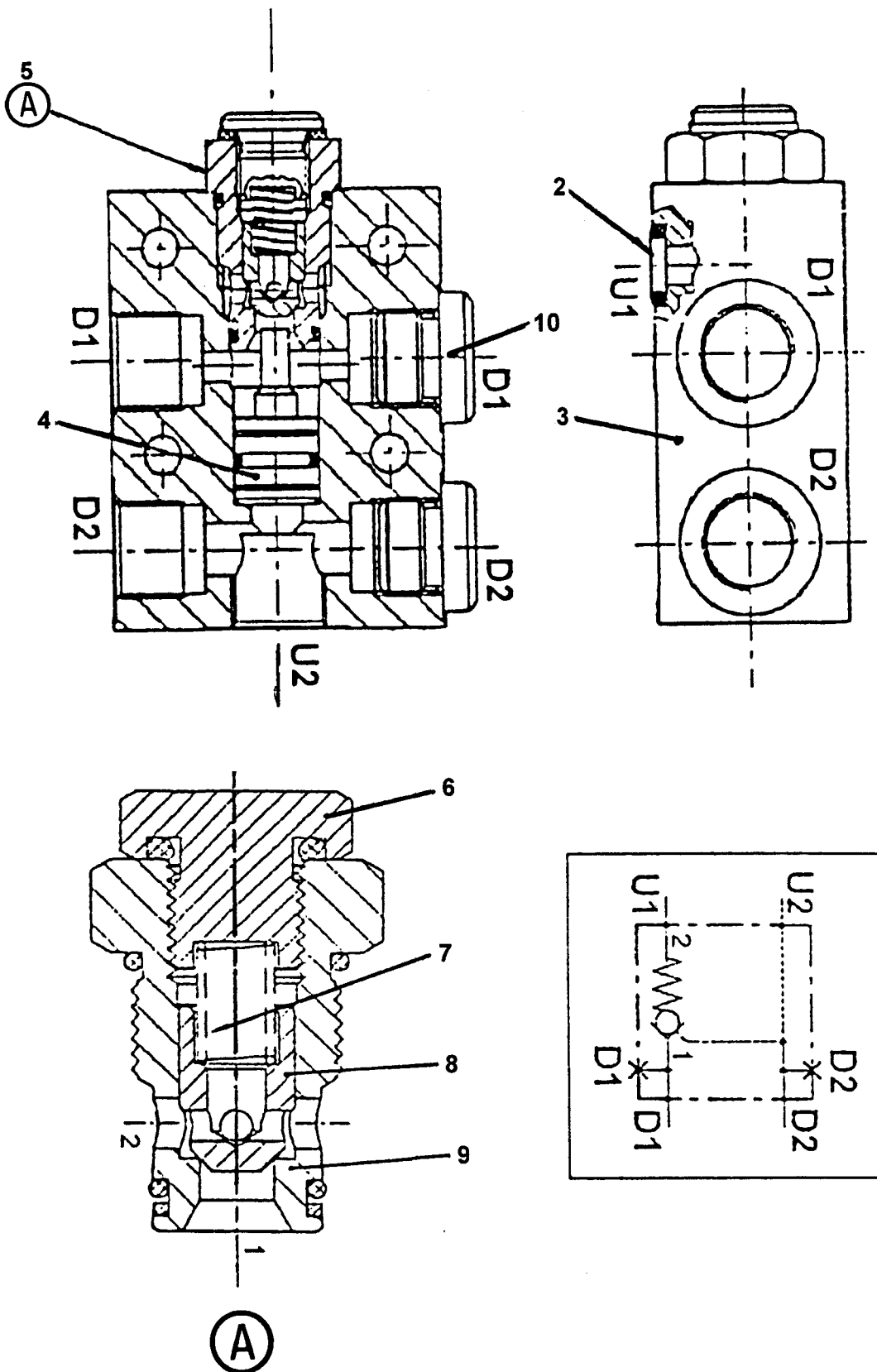
# RIGHT HAND SIDE HOSE REEL ASSEMBLY

**XT 36**  
**PARTS**  
GROUP 70  
FIGURE 11  
PAGE 02

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	802130	Assembly, Right Hand Side Hose Reel (See Group 70, Figure 01 for NHA)					Ref
2	C-RA102.02	• Shaft					1
3	C-RA102.03	• Spacer					1
4	C-RA102.04	• Cap, Spring					1
5	C-RA102.05	• Bracket					1
6	C-RA102.06	• Separator, Spring					1
7	C-RA102.07	• Spring					1
8	C-RA102.08	• Plate, Side					1
9	C-RA102.09	• Band, Coiling					1
10	C-RA102.10	• Plate, Side Spring					1
11	C-RA102.11	• Tie-Rod					4
12	C-RA102.12	• Spacer, For Separator					4
13	C-RA102.13	• Plug					2
14	C-RA102.14	• Screw					2
15	C-RA102.15	• Washer					2
16	C-RA102.16	• Nut					4
17	C-RA102.17	• Washer					4
18	C-RA102.18	• Nut					4
19	C-RA102.19	• Ring, Sealing					3
20	C-RA102.20	• Ring, Clamping					1
21	C-RA102.21	• Fitting					2
22	C-RA102.22	• Washer, Copper					4
23		• Hose, Flexible					1
24	C-RA102.24	• Screw					4
25	C-RA102.25	• Washer					4
26	C-RA102.26	• Spacer					1
27	C-RA102.27	• Screw					2
28	C-RA102.28	• Washer, Elastic					2
29	C-RA102.29	• Nut					2
30	C-RA102.01	• Bearing					1

DASH (-) ITEM NOT ILLUSTRATED

REVISION:



ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	802144	Assembly, Outrigger Holding Valve (See Group 70, Figure 01 for NHA)					Ref
2	C-WD201.01	• O-Ring					1
3	C-WD201.03	• Body, Outrigger Holding Valve					1
4	C-WD201.04	• Piston					1
5	C-WD201.05	• Valve, Holding (Complete Element)					1
6	C-WD201.05.3	• • Plug, Screw					1
7	C-WD201.05.4	• • Spring					1
8	C-WD201.05.2	• • Nozzle					1
9	C-WD201.05.1	• • Body, Element					1
10	C-WD201.02	• Plug, Screw					2

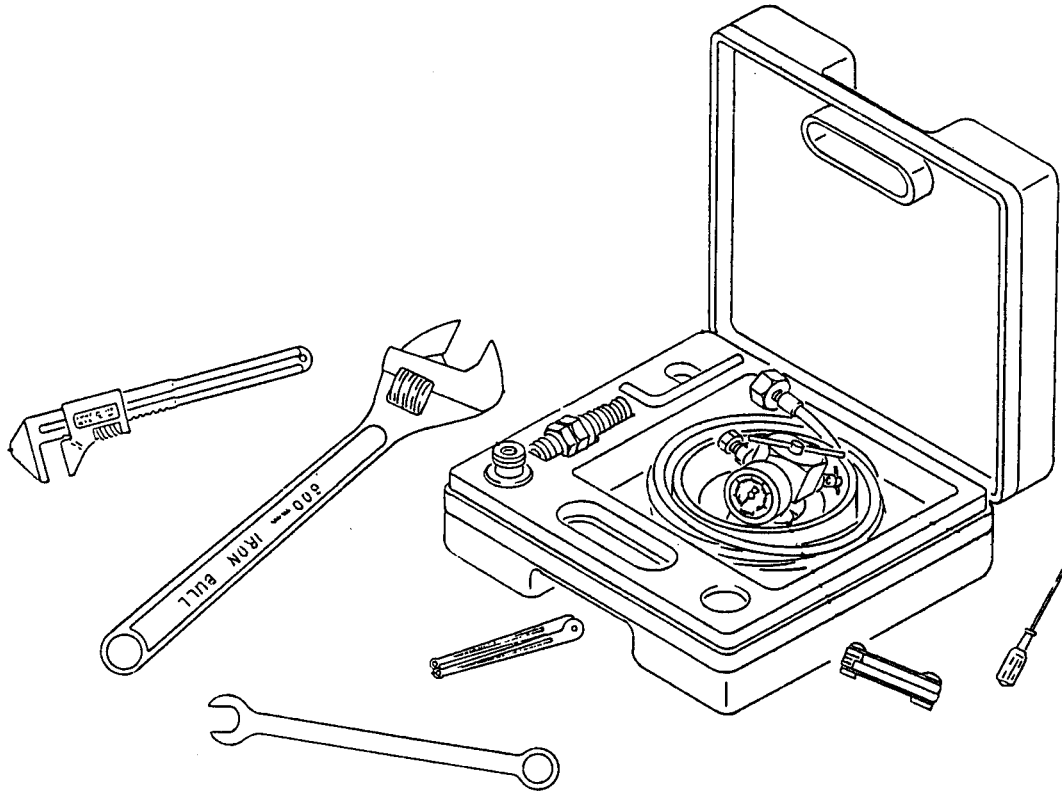
DASH (-) ITEM NOT ILLUSTRATED



**TRUCK MOUNTED CONCRETE PUMP XT36  
ILLUSTRATED PARTS MANUAL**

**XT 36  
PARTS  
GROUP 70  
FIGURE 13  
PAGE 01**

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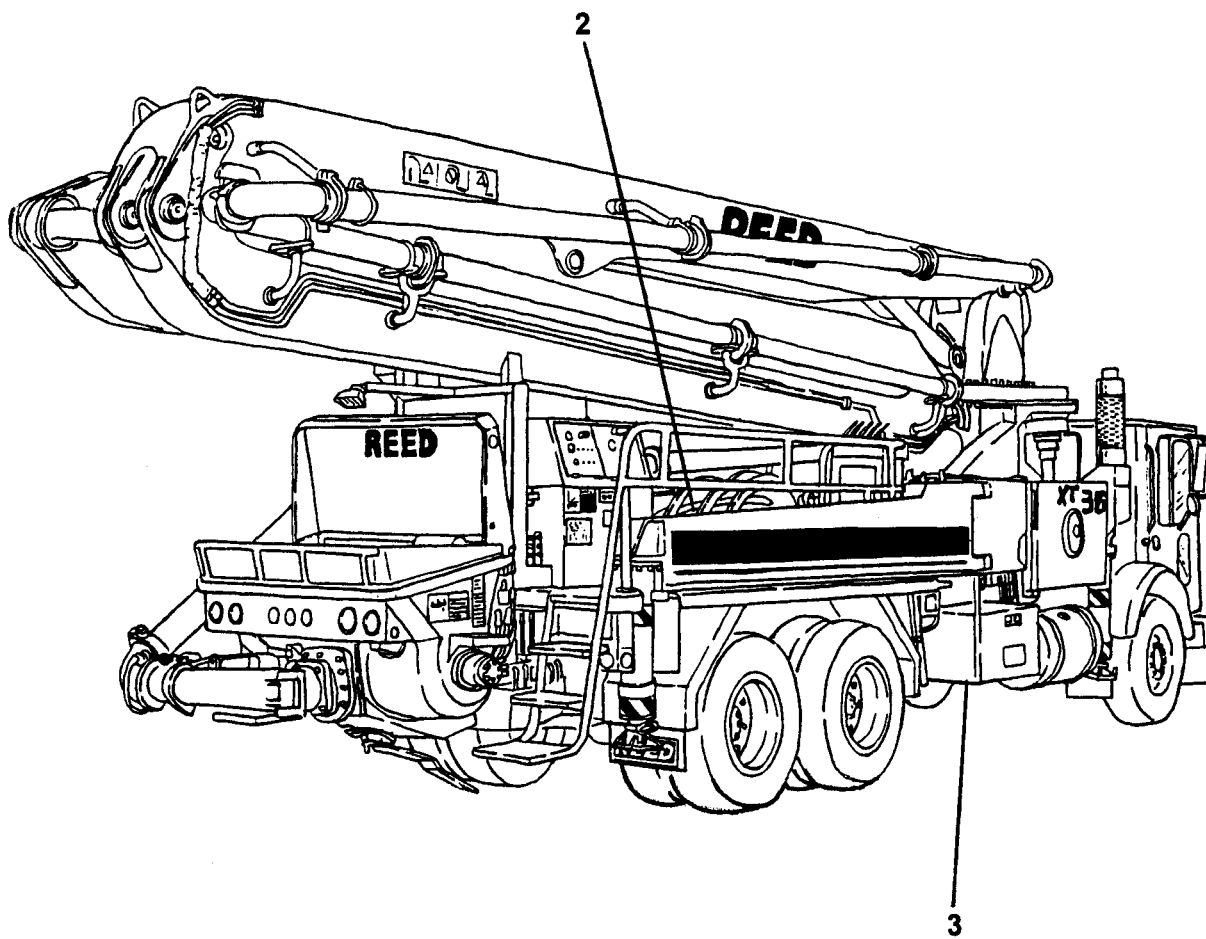
**REED TRUCK MOUNTED CONCRETE BOOM PUMP MODEL XT 36 ILLUSTRATED PARTS MANUAL GROUP 80 OPTIONAL INSTALLATION CONTAINS THE FOLLOWING FIGURES:**

- FIGURE 00** TABLE OF CONTENTS
- FIGURE 01** OPTIONAL INSTALLATION
- FIGURE 02** ACCUMULATOR CHARGE KIT
- FIGURE 03** OPTIONAL TOO KIT ASSEMBLY

# REED

## OPTIONAL INSTALLATION

XT 36  
PARTS  
GROUP 80  
FIGURE 01  
PAGE 01



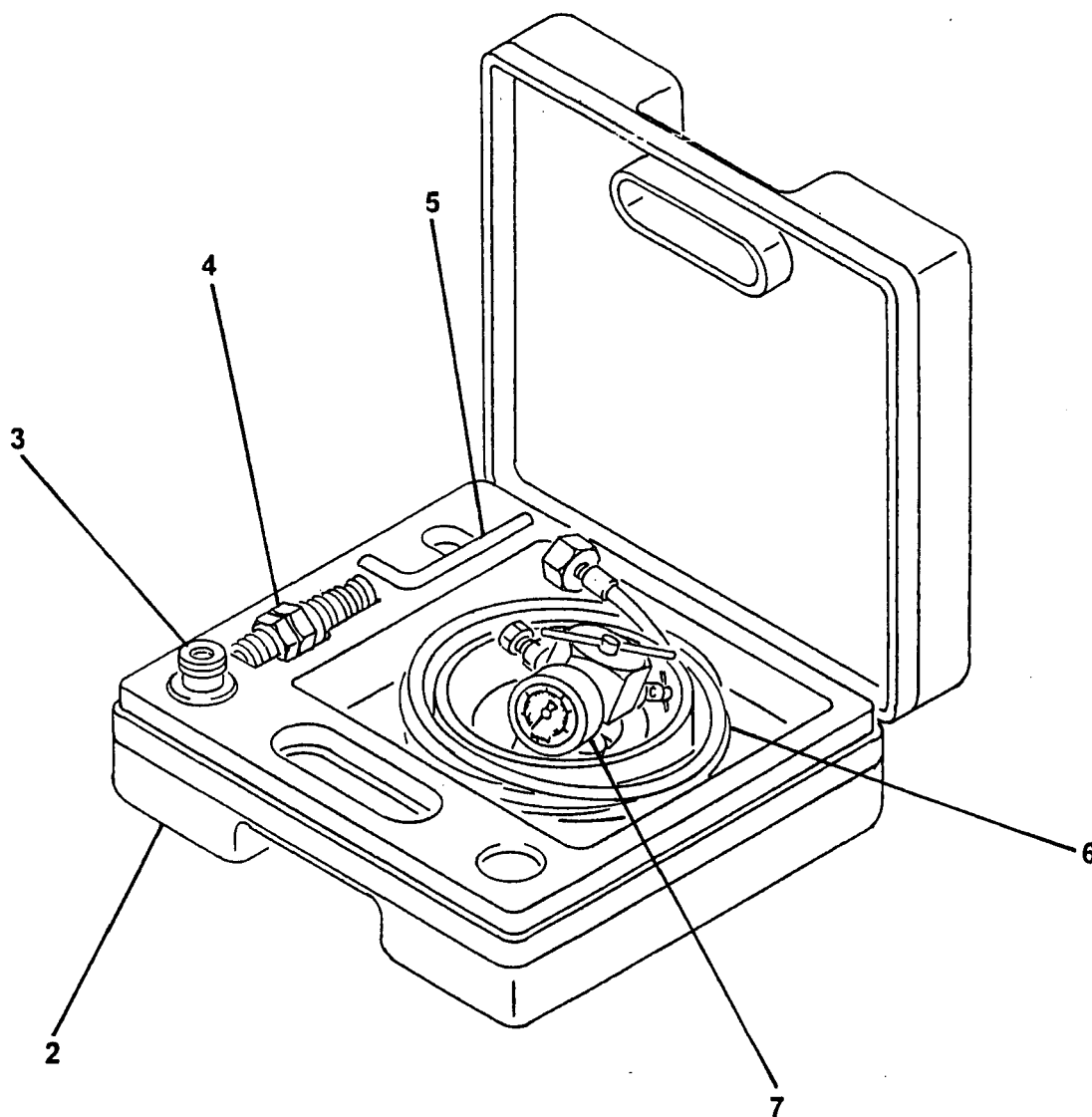
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		1	2	3	4	5	
-1	80-01	Installation, Optional (See Group 10, Figure 01 for NHA)					Ref
2	71460	• Kit, Accumulator Charge (See Group 80, Figure 04 for DET)					1
3	79020	• Assembly, Optional Tool Kit (See Group 80, Figure 06 for DET)					1

DASH (-) ITEM NOT ILLUSTRATED

**REED**

**ACCUMULATOR CHARGE KIT**

**XT 36**  
**PARTS**  
GROUP 80  
FIGURE 02  
PAGE 01





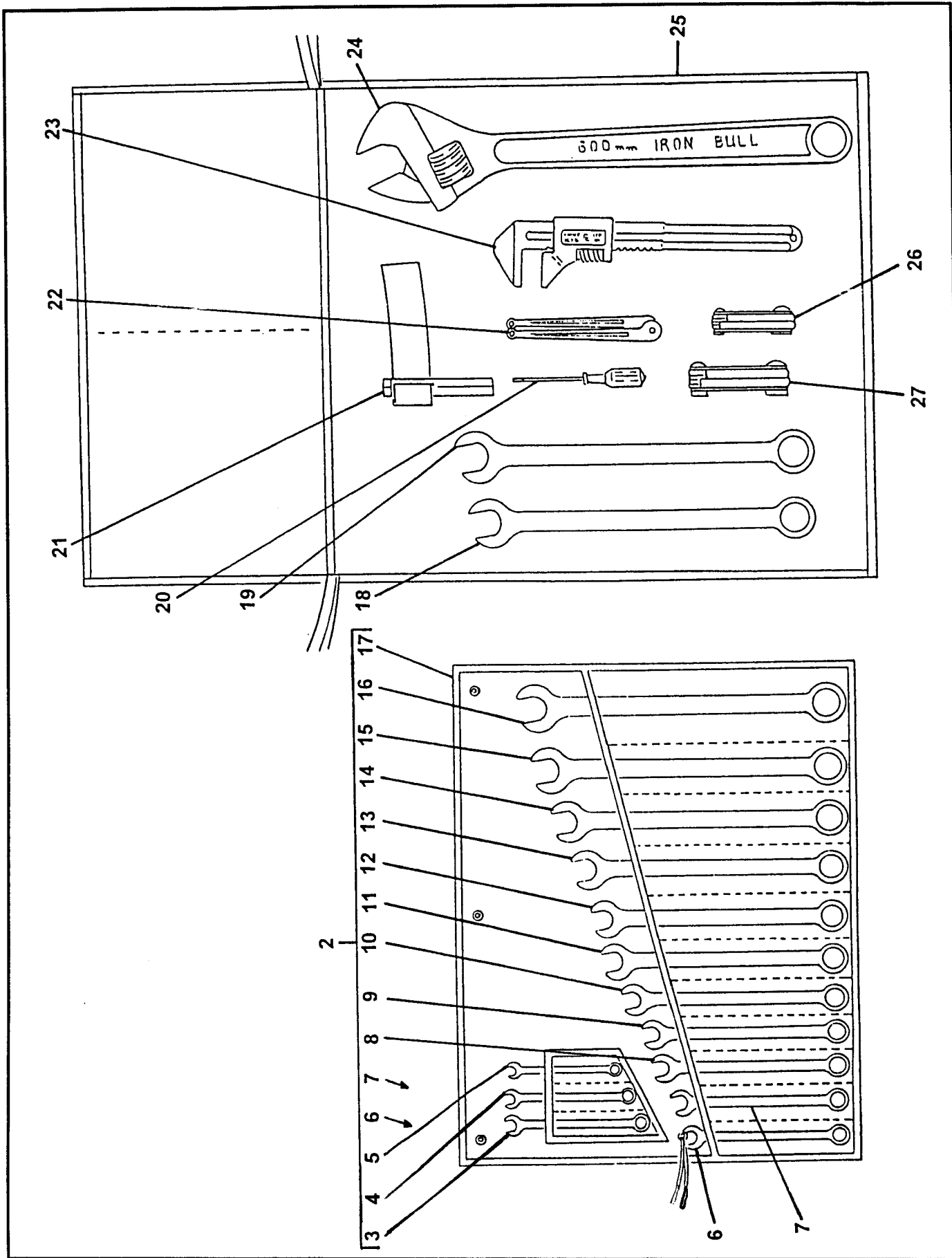
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	71460	Kit, Accumulator Charge (See Group 80, Figure 01 for NHA)					Ref
2		• Case, Charge Kit					1
3		• Adapter, FPK / SB					1
4		• Adapter, G4					1
5		• Wrench, Allen					1
6		• Hose, Charging					1
7		• Unit, FPK Charging and Gagging					1

DASH (-) ITEM NOT ILLUSTRATED

# REED

## OPTIONAL TOOL KIT ASSEMBLY

XT 36  
PARTS  
GROUP 80  
FIGURE 03  
PAGE 01



REVISION:

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	79020	Assembly, Optional Tool Kit (See Group 80, Figure 01 for NHA)					Ref
2	79037	• Kit, Wrench					1
3		• • Wrench, 1/2 Inch					1
4		• • Wrench, 7/16 Inch					1
5		• • Wrench, 3/8 Inch					1
6		• • Wrench, 9/16 Inch					1
7		• • Wrench, 5/8 Inch					1
8		• • Wrench, 11/16 Inch					1
9		• • Wrench, 3/4 Inch					1
10		• • Wrench, 13/16 Inch					1
11		• • Wrench, 7/8 Inch					1
12		• • Wrench, 15/16 Inch					1
13		• • Wrench, 1 Inch					1
14		• • Wrench, 1-1/16 Inch					1
15		• • Wrench, 1-1/8 Inch					1
16		• • Wrench, 1-1/4 Inch					1
17		• • Wrap, Plastic					1
18	79036	• Wrench, 1-3/8 Inch					1
19	79028	• Wrench, 1-1/2 Inch					1
20	79038	• Screwdriver					1
21	79814	• Wrench, Strap (for Filter)					1
22	79325	• Wrench, Spanner					1
23	79031	• Wrench, Monkey					1
24	79032	• Wrench, Adjustable 24 Inch					1
25	77502	• Bag, Tool					1
26	79030	• Set, Metric Allen Key (2-8 mm)					1
27	79029	• Set, Standard Allen Key (3/16-3/8 Inch)					1

DASH (-) ITEM NOT ILLUSTRATED

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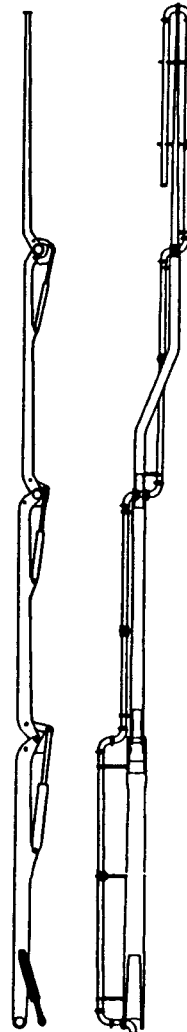
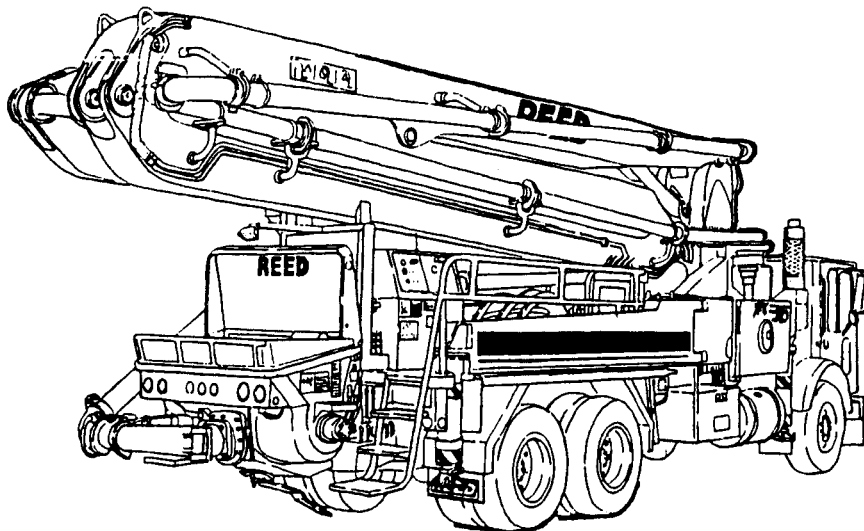
**MODEL XT 36 TRUCK MOUNTED  
CONCRETE BOOM PUMP  
ILLUSTRATED PARTS MANUAL**

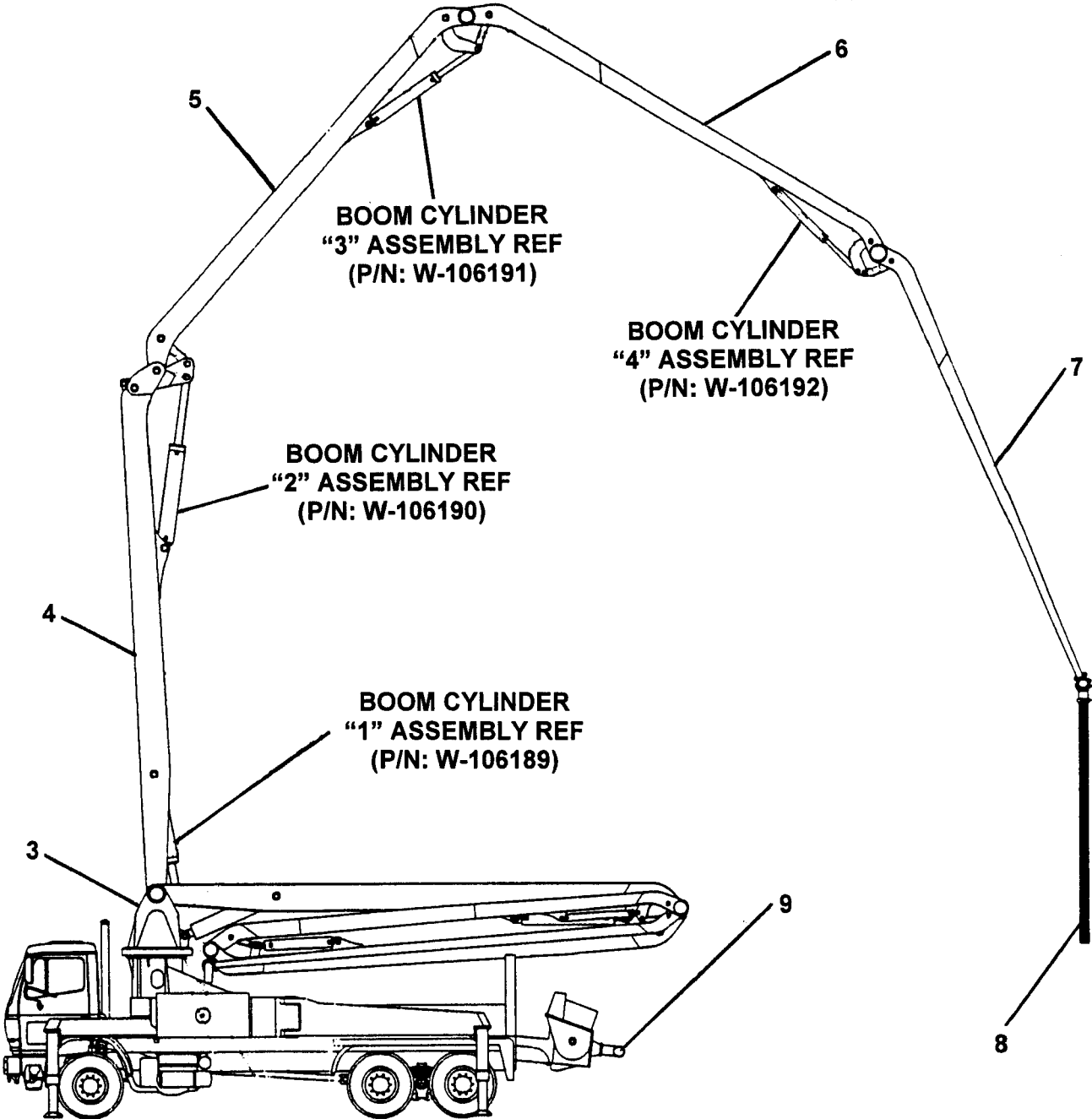
**XT 36  
PARTS  
GROUP 80  
FIGURE 04  
PAGE 01**

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**REED** TRUCK MOUNTED CONCRETE BOOM PUMP MODEL **XT 36** ILLUSTRATED PARTS MANUAL GROUP 90 BOOM INSTALLATION CONTAINS THE FOLLOWING FIGURES:

FIGURE 00	TABLE OF CONTENTS
FIGURE 01	BOOM INSTALLATION
FIGURE 02	BOOM SECTION "A" ASSEMBLY
FIGURE 03	BOOM CYLINDER "1" ASSEMBLY
FIGURE 04	BOOM CYLINDER "2" ASSEMBLY
FIGURE 05	BOOM SECTION "B" ASSEMBLY
FIGURE 06	BOOM CYLINDER "3" ASSEMBLY
FIGURE 07	BOOM SECTION "C" ASSEMBLY
FIGURE 08	BOOM CYLINDER "4" ASSEMBLY
FIGURE 09	BOOM SECTION "D" ASSEMBLY
FIGURE 10	BOOM DELIVERY LINE ASSEMBLY
FIGURE 11	DECK DELIVERY LINE ASSEMBLY





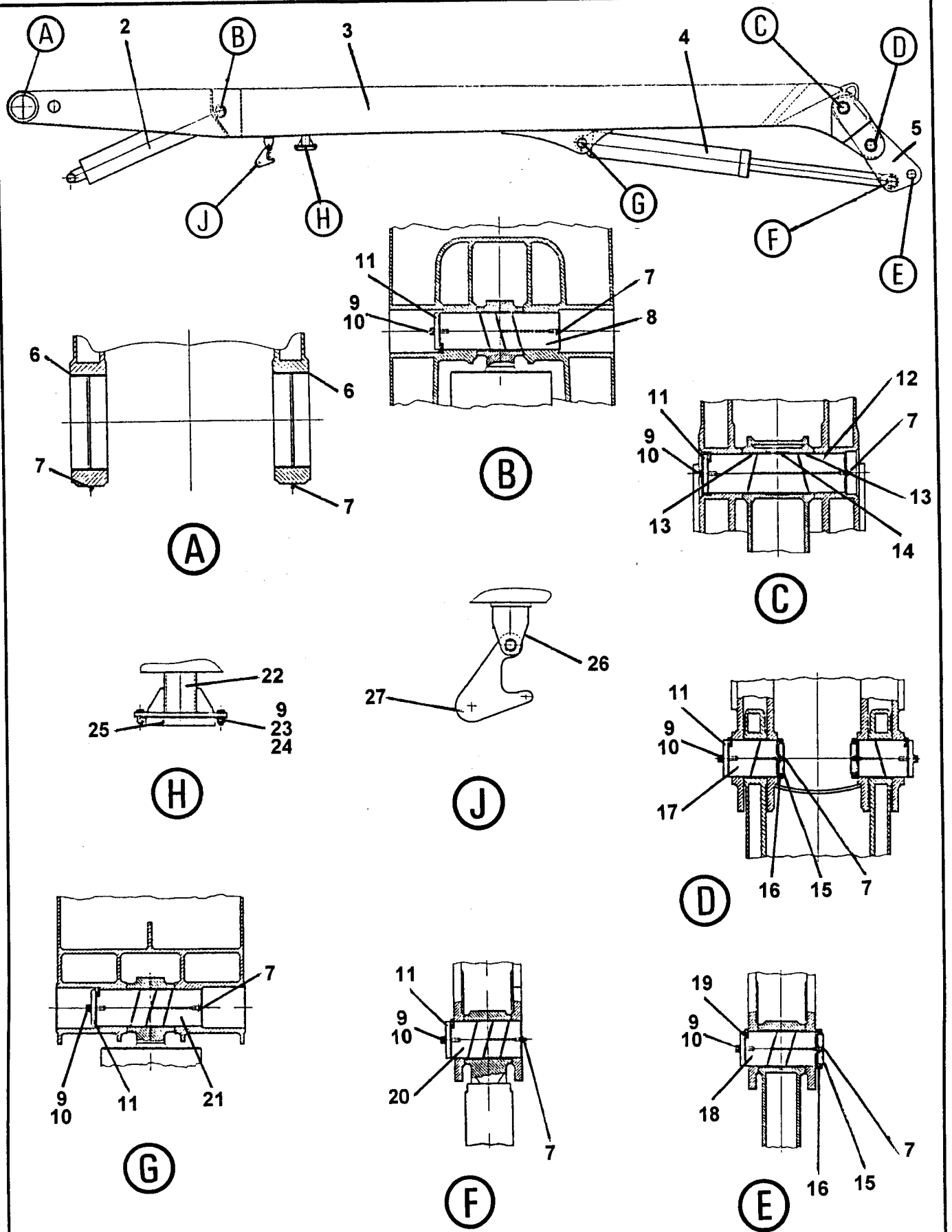
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	802431	Installation, Boom (See Group 10, Figure 01 for NHA)					Ref
-2	B-661011	• Installation, Boom					1
3	B-681001	• • Assembly, Turret (See Group 70, Figure 02 for DET)					
4	B-661040	• • Assembly, Boom Section "A" (See Group 90, Figure 02 for DET)					1
5	B-661050	• • Assembly, Boom Section "B" (See Group 90, Figure 05 for DET)					1
6	B-661060	• • Assembly, Boom Section "C" (See Group 90, Figure 07 for DET)					1
7	B-661070	• • Assembly, Boom Section "D" (See Group 90, Figure 09 for DET)					1
8	802159	• Assembly, Boom Delivery Line (See Group 90, Figure 10 for DET)					1
9	802293	• Assembly, Deck Delivery Line (See Group 90, Figure 11 for DET)					1

DASH (-) ITEM NOT ILLUSTRATED

# REED

## BOOM SECTION "A" ASSEMBLY

XT 36  
PARTS  
GROUP 90  
FIGURE 02  
PAGE 01



REVISION:



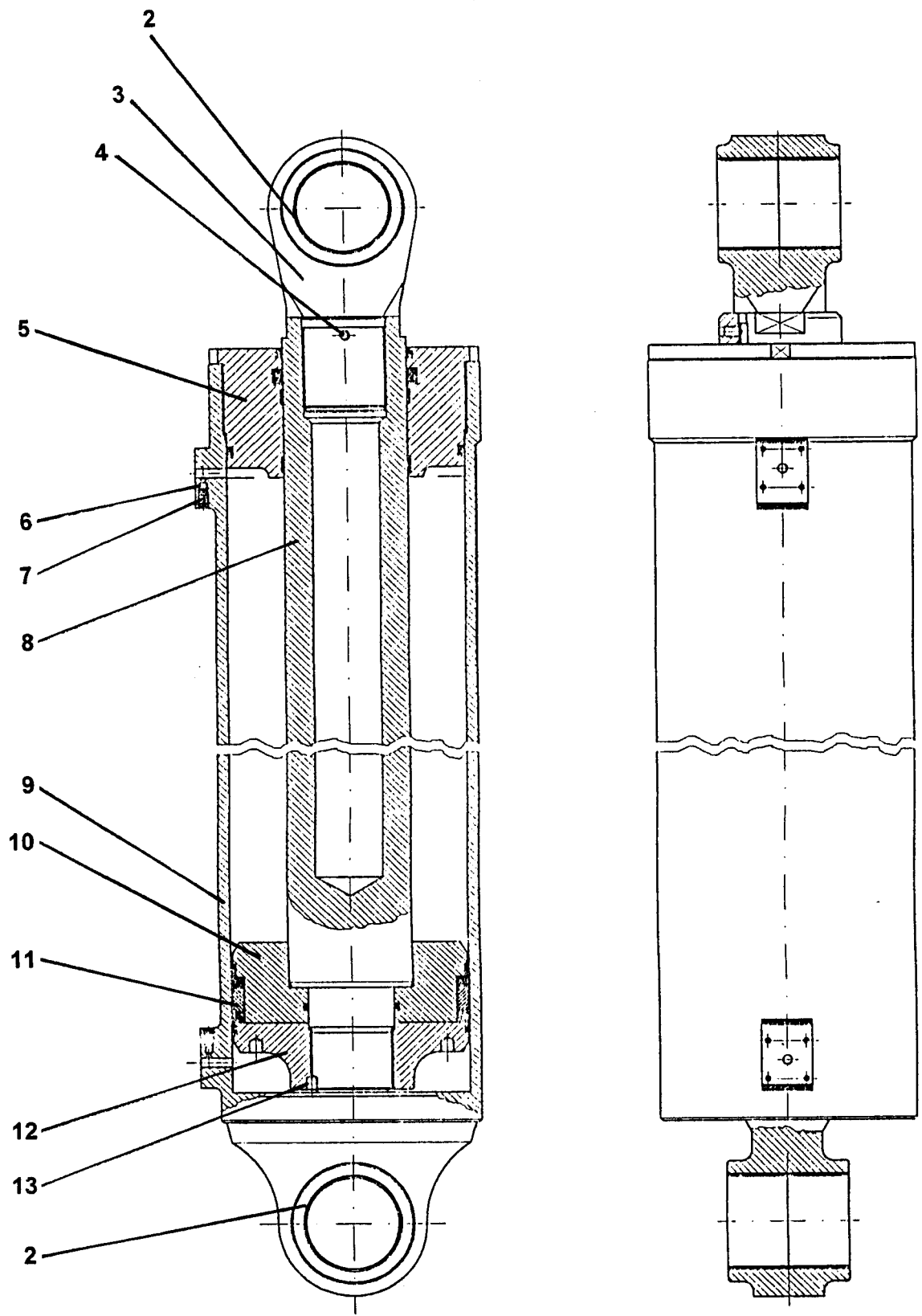
ITEM NO.	REED'S PARTS NO.	1 2 3 4 5	DESCRIPTION	QTY
-1	B-661040		Assembly, Boom Section "A" (See Group 90, Figure 01 for NHA)	Ref
2	W-106189		• Assembly, Boom Cylinder "1" (See Group 90, Figure 03 for DET)	1
3	B-671100		• Weldment, Boom Section "A"	1
4	W-106190		• Assembly, Boom Cylinder "2" (See Group 90, Figure 04 for DET)	1
5	B-671610		• Coupling, Boom "B" Beam	1
6	W-106020		• Bushing	4
7	W-100805		• Nipple, Grease	9
8	B-660053		• Pin, Pivot	1
9	W-102070		• Washer, Pin	9
10	W-106654		• Screw, Cylinder Head	7
11	B-660054		• Washer	6
12	B-660056		• Pin, Pivot	1
13	W-106019		• Bushing	2
14	B-660055		• Spacer, Pin	1
15	B-660059		• Ring, Thread Pin	3
16	W-103324		• Screw	6
17	B-660062		• Pin, Pivot	2
18	B-660057		• Pin, Pivot	1
19	B-660058		• Washer	1
20	B-660060		• Pin, Pivot	1
21	B-660061		• Pin, Pivot	1
22	B-661080		• Holder	1
23	W-101553		• Bolt, Hex	2
24	W-102125		• Nut, Hex	2
25	W-106653		• Cushion, Rubber	1
26	B-661095		• Holder	1
27	B-661096		• Hook	1

DASH (-) ITEM NOT ILLUSTRATED



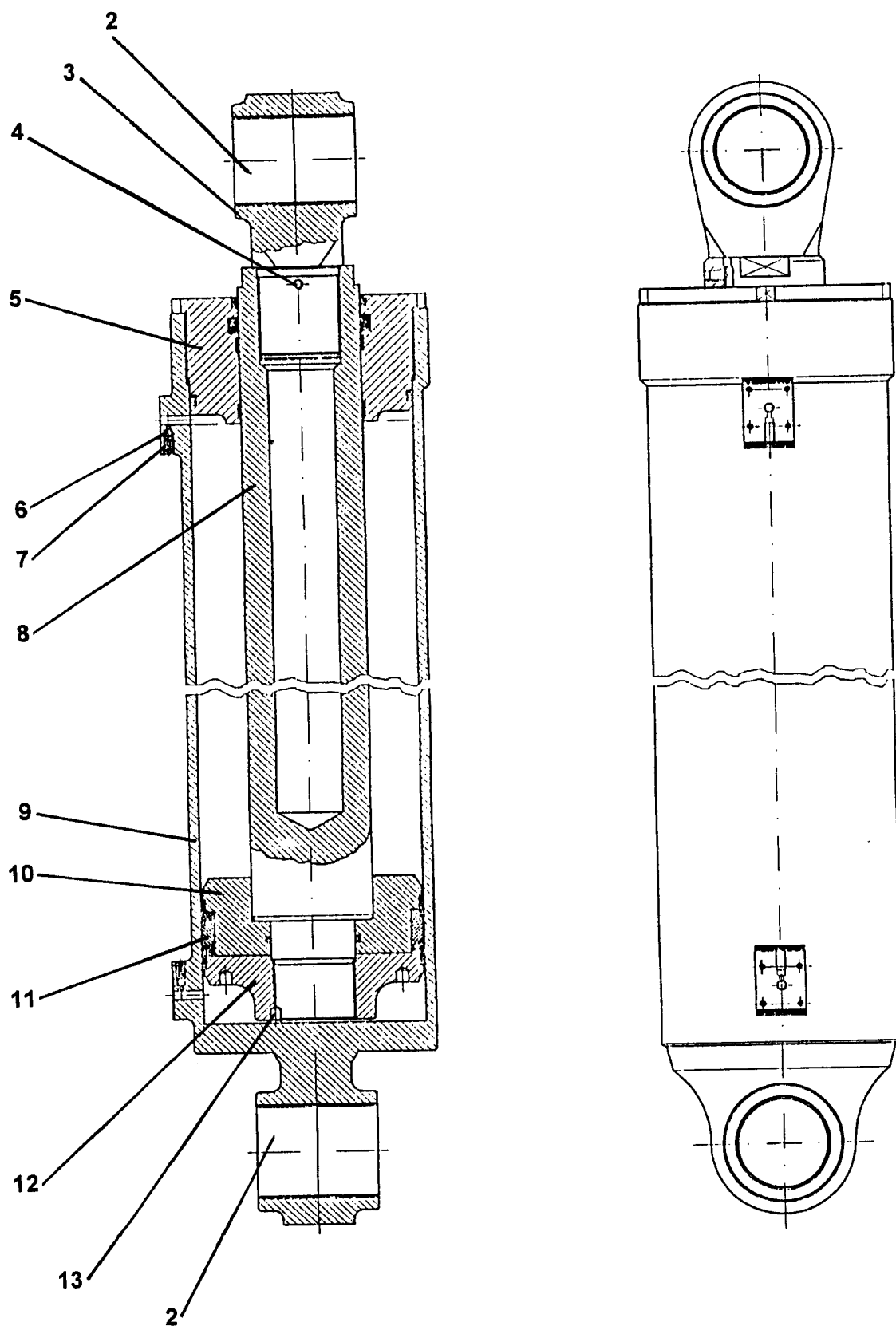
# BOOM CYLINDER "1" ASSEMBLY

XT 36  
PARTS  
GROUP 90  
FIGURE 03  
PAGE 01



ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	W-106189	Assembly, Boom Cylinder "1" (See Group 90, Figure 02 for NHA)					Ref
2	W-106018	• Bushing					4
3	W-106721	• Head, Piston					1
4	W-106725	• Screw, Set					1
5	W-106720	• Guide, Piston					1
6	W-106723	• Ball, Still					2
7	W-106722	• Valve, Air Hole					2
8	W-106719	• Rod, Piston					1
9	W-106716	• Cylinder					1
10	W-106717	• Piston					1
11	W-104033	• Kit, Seal					1
12	W-106718	• Nut, Piston					1
13	W-106724	• Screw, Set					1

DASH (-) ITEM NOT ILLUSTRATED





# BOOM CYLINDER "2" ASSEMBLY

**XT 36**  
**PARTS**  
GROUP 90  
FIGURE 04  
PAGE 02

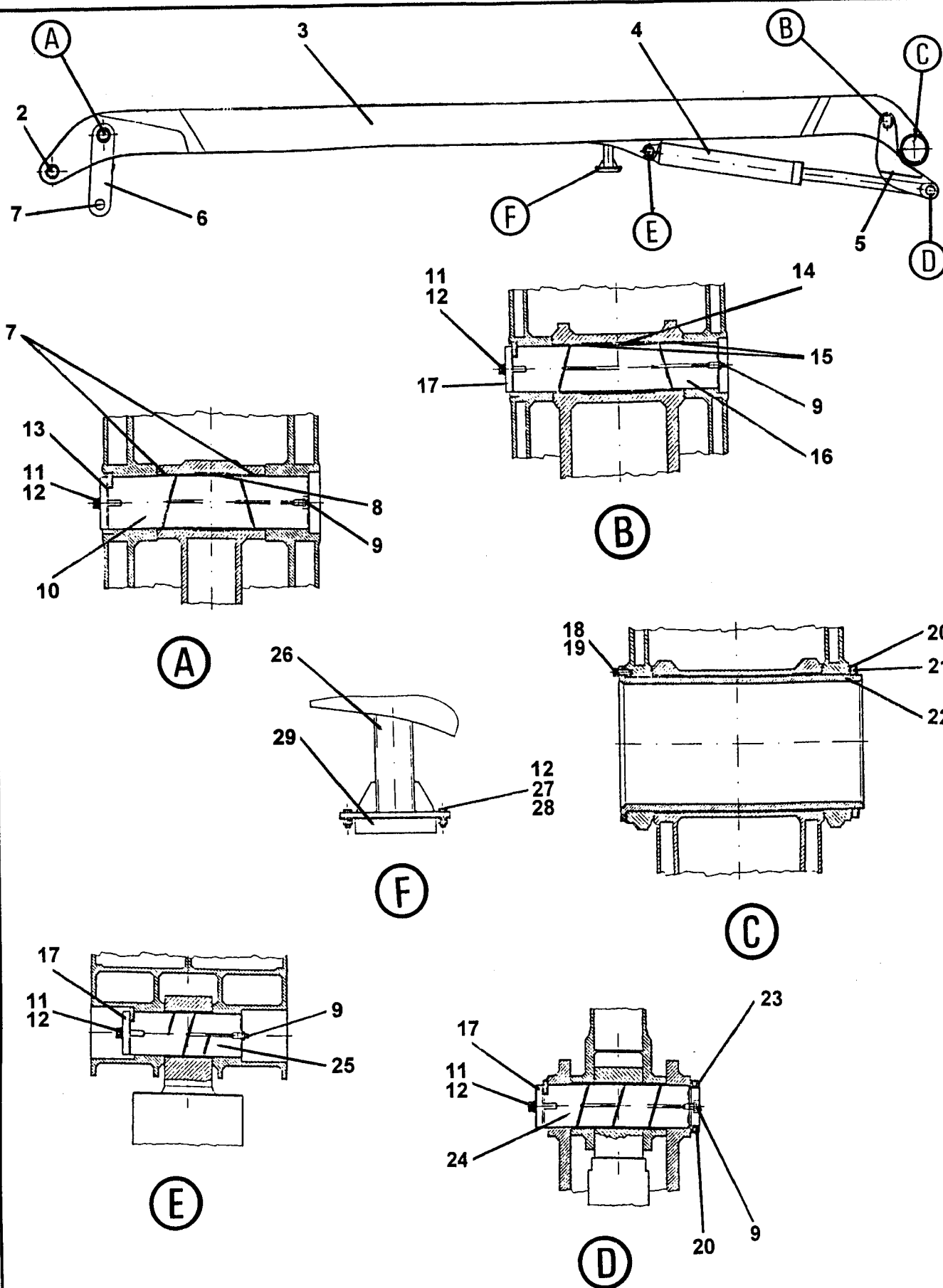
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	W-106190	Assembly, Boom Cylinder "2" (See Group 90, Figure 02 for NHA)					Ref
2	W-106018	• Bushing					4
3	W-106721	• Head, Piston					1
4	W-106725	• Screw, Set					1
5	W-106731	• Guide, Piston					1
6	W-106723	• Ball, Still					2
7	W-106722	• Valve, Air Hole					2
8	W-106730	• Rod, Piston					1
9	W-106727	• Cylinder					1
10	W-106728	• Piston					1
11	W-104034	• Kit, Seal					1
12	W-106728	• Nut, Piston					1
13	W-106724	• Screw, Set					1

DASH (-) ITEM NOT ILLUSTRATED

# REED

## BOOM SECTION "B" ASSEMBLY

XT 36  
PARTS  
GROUP 90  
FIGURE 05  
PAGE 01



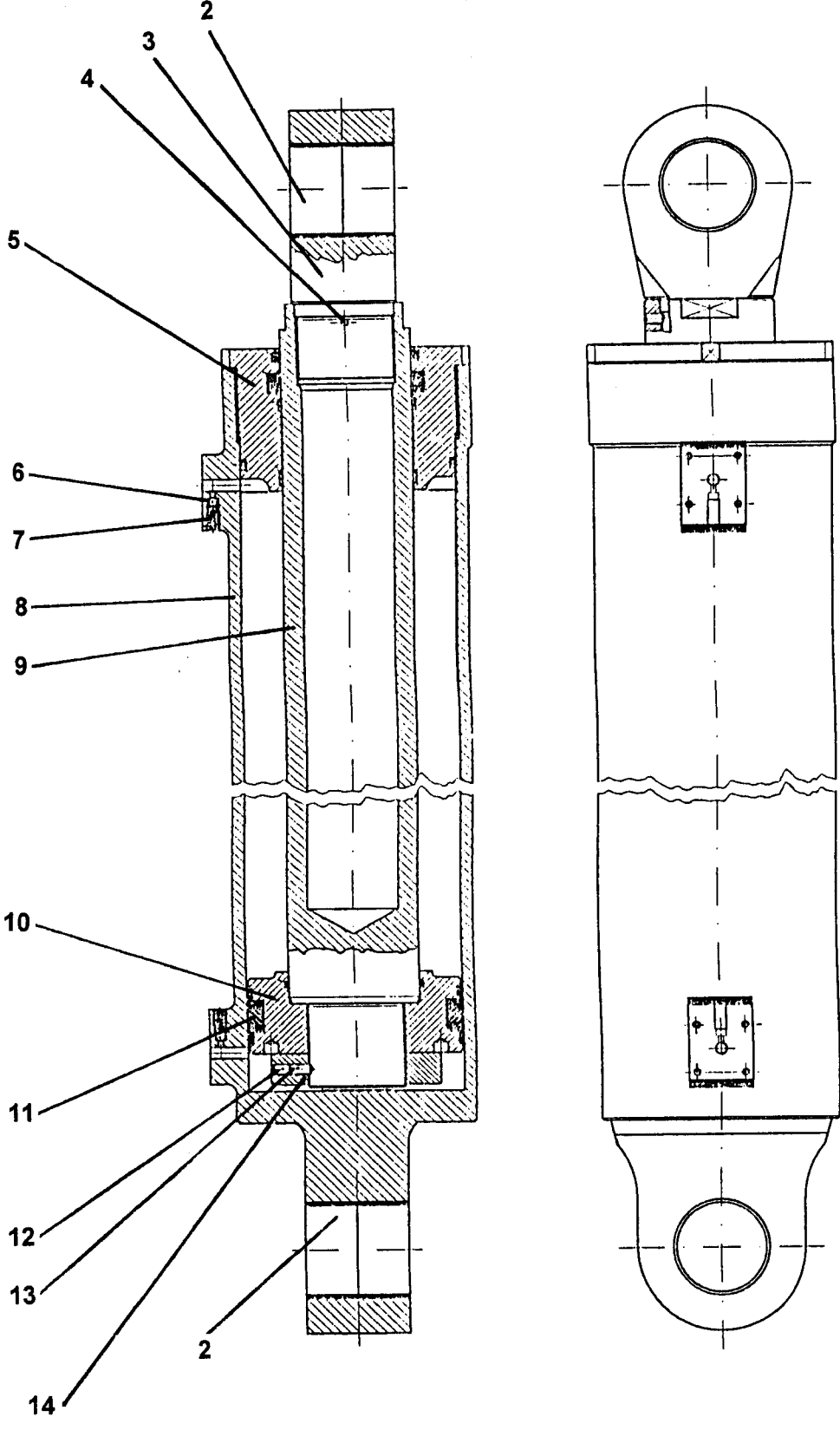
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-661050	Assembly, Boom Section "B" (See Group 90, Figure 01 for NHA)					Ref
2	W-106018	• Bushing					2
3	B-671200	• Weldment, Boom Section "B"					1
4	W-106191	• Assembly, Boom Cylinder "3" (See Group 90, Figure 06 for DET)					1
5	B-671620	• Coupling, Boom "C" Beam					1
6	B-671710	• Coupling, Forcing Rod for Boom "B"					1
7	W-106017	• Bushing					4
8	B-660070	• Spacer, Pin					1
9	W-100805	• Nipple, Grease					4
10	B-660063	• Pin, Pivot					1
11	W-102070	• Washer, Pin					6
12	W-106654	• Screw, Cylinder Head					4
13	B-660058	• Washer					1
14	B-660071	• Spacer, Pin					1
15	W-106655	• Bushing					2
16	B-660064	• Pin, Pivot					1
17	B-660065	• Washer					1
18	W-103273	• Screw					4
19	W-102205	• Washer, Spring					4
20	W-103646	• Screw, Set					4
21	B-660066	• Ring, Thread Pin					1
22	B-660065	• Washer					1
23	B-660068	• Ring, Thread Pin					1
24	B-660067	• Pin, Pivot					2
25	B-660069	• Pin, Pivot					1
26	B-661085	• Holder					1
27	W-101553	• Bolt, Hex					2
28	W-102125	• Nut, Hex					2
29	W-106653	• Cushion, Rubber					1

DASH (-) ITEM NOT ILLUSTRATED



# BOOM CYLINDER "3" ASSEMBLY

XT 36  
PARTS  
GROUP 90  
FIGURE 06  
PAGE 01





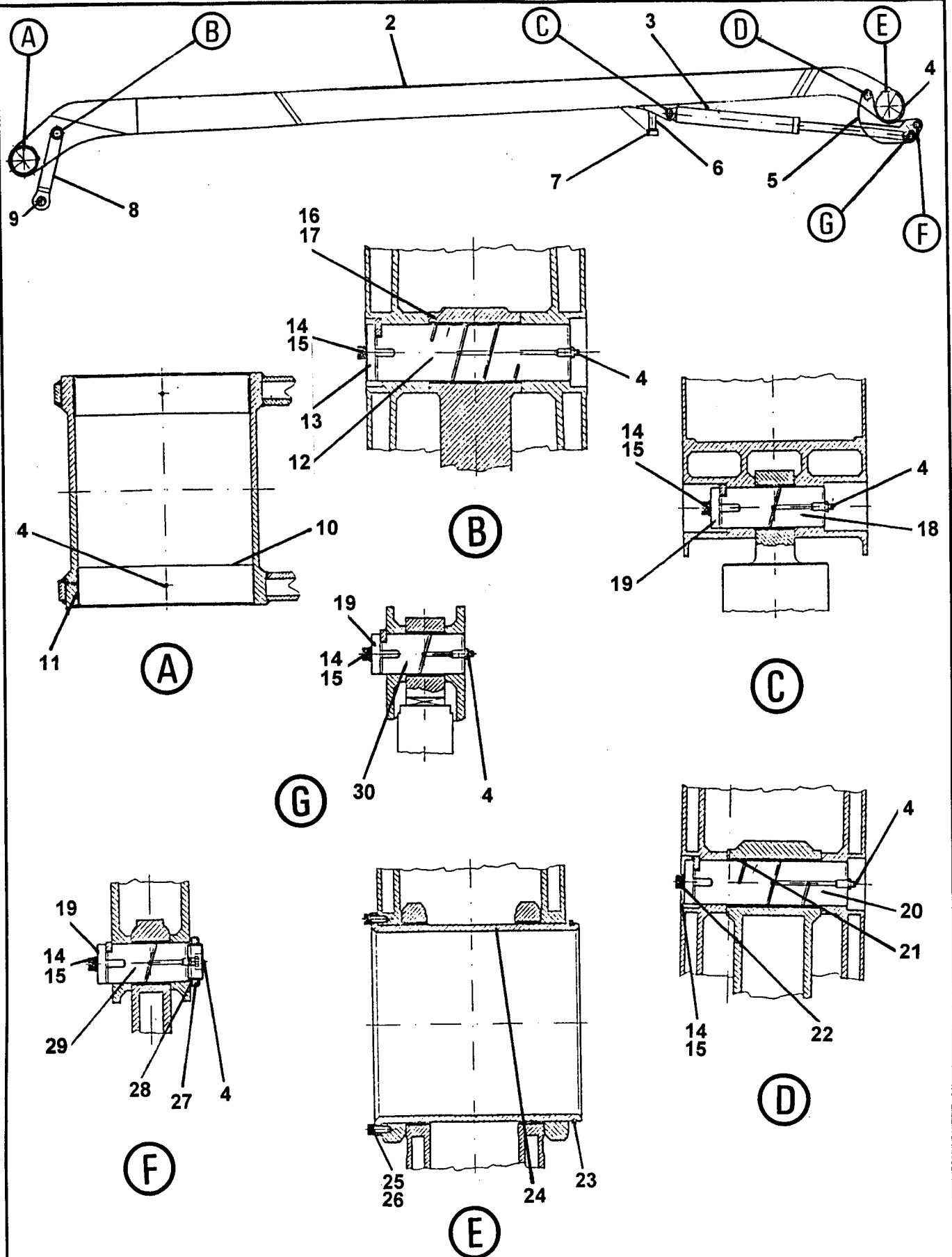
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	W-106191	Assembly, Boom Cylinder "3" (See Group 90, Figure 05 for NHA)					Ref
2	W-106014	• Bushing					4
3	W-106737	• Head, Piston					1
4	W-106740	• Screw, Set					1
5	W-106736	• Guide, Piston					1
6	W-106723	• Ball, Still					2
7	W-106722	• Valve, Air Hole					2
8	W-106732	• Cylinder					1
9	W-106735	• Rod, Piston					1
10	W-106733	• Piston					1
11	W-104035	• Kit, Seal					1
12	W-106739	• Screw, Set					1
13	W-106738	• Screw, Set					1
14	W-106734	• Nut, Piston					1

DASH (-) ITEM NOT ILLUSTRATED

# REED

## BOOM SECTION "C" ASSEMBLY

XT 36  
PARTS  
GROUP 90  
FIGURE 07  
PAGE 01



REVISION:

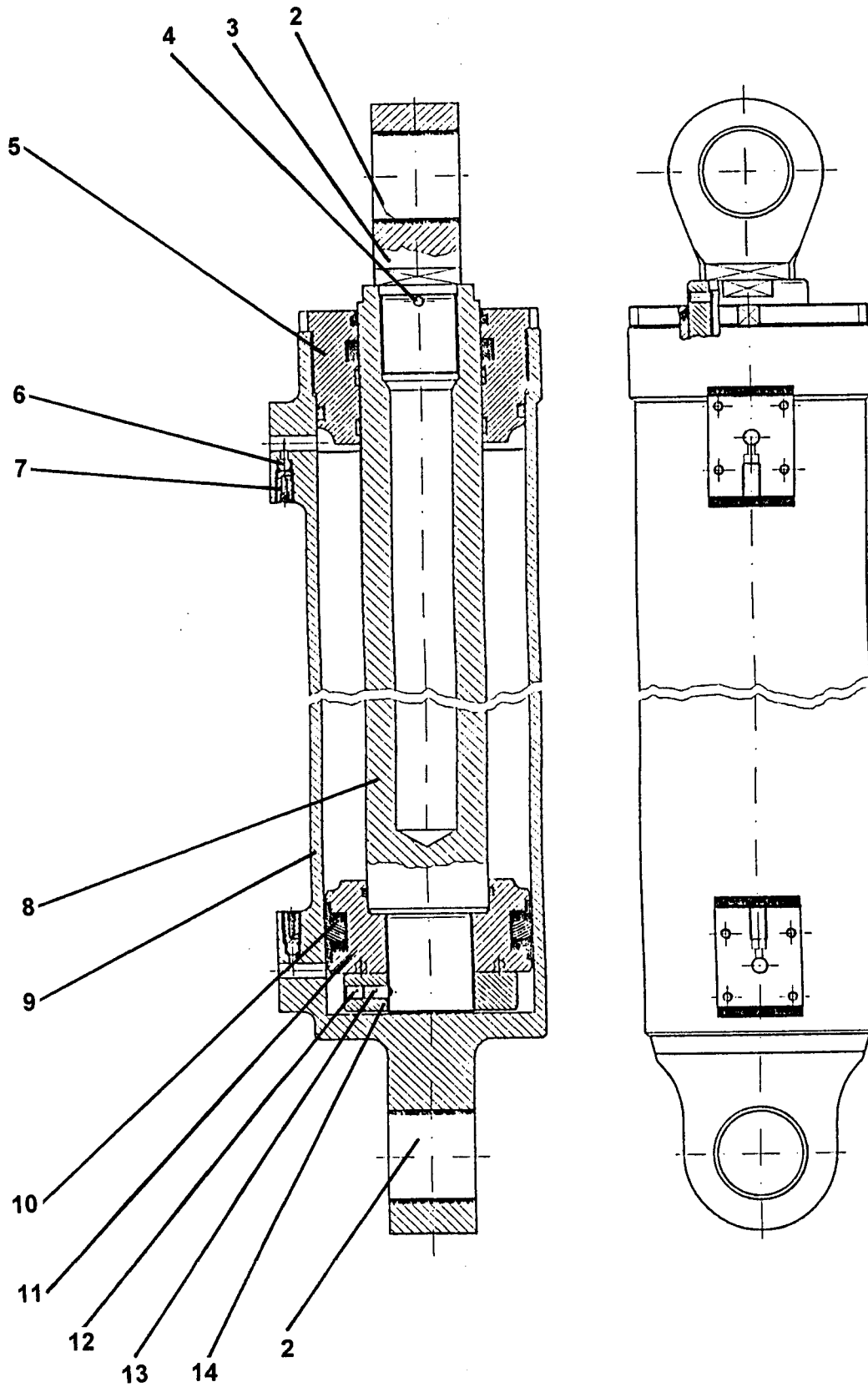
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-661060	Assembly, Boom Section "C" (See Group 90, Figure 01 for NHA)					Ref
2	B-671200	• Weldment, Boom Section "C"					1
3	W-106192	• Assembly, Boom Cylinder "4" (See Group 90, Figure 08 for DET)					1
4	W-100805	• Nipple, Grease					9
5	B-671720	• Coupling, Forcing Rod for Boom "D"					1
6	B-661090	• Holder					1
7	W-106660	• Cushion, Rubber					1
8	B-671630	• Coupling, Boom "C" Beam					1
9	W-106014	• Bushing					2
10	W-106023	• Bushing					2
11	W-106662	• Ring, Wear					2
12	B-660078	• Pin, Pivot					1
13	B-660065	• Washer, Pin					1
14	W-106654	• Screw, Cylinder Head					5
15	W-102070	• Washer, Pin					5
16	W-106659	• Bushing					1
17	W-106615	• Bushing					1
18	W-106090	• Pin, Pivot					1
19	B-660076	• Washer					3
20	B-660079	• Pin, Pivot					1
21	W-106013	• Bushing					2
22	B-660077	• Washer					1
23	W-106661	• Ring, Clamping					1
24	B-660075	• Pin, Pivot					1
25	W-103273	• Screw					4
26	W-102205	• Washer, Spring					4
27	W-103646	• Screw, Set					2
28	B-660073	• Ring, Thread Pin					1
29	B-660072	• Pin, Pivot					1
30	B-660074	• Pin, Pivot					1

DASH (-) ITEM NOT ILLUSTRATED

**REED**

**BOOM CYLINDER "4" ASSEMBLY**

**XT 36**  
**PARTS**  
GROUP 90  
FIGURE 08  
PAGE 01



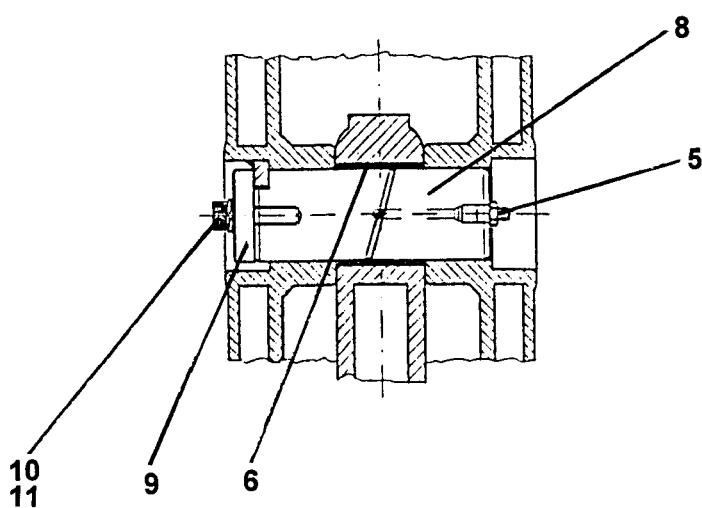
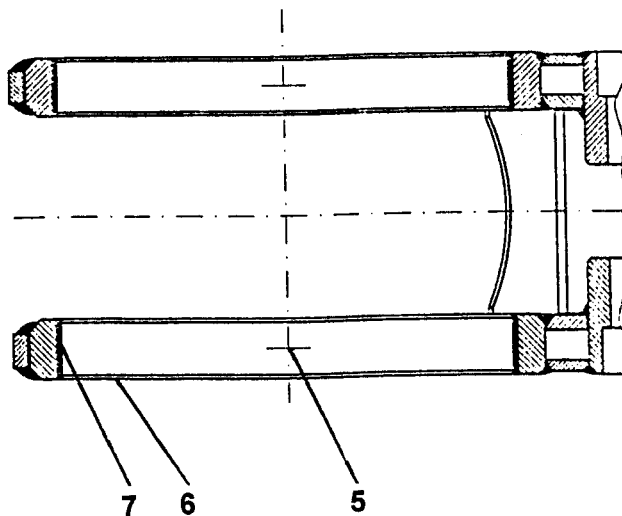
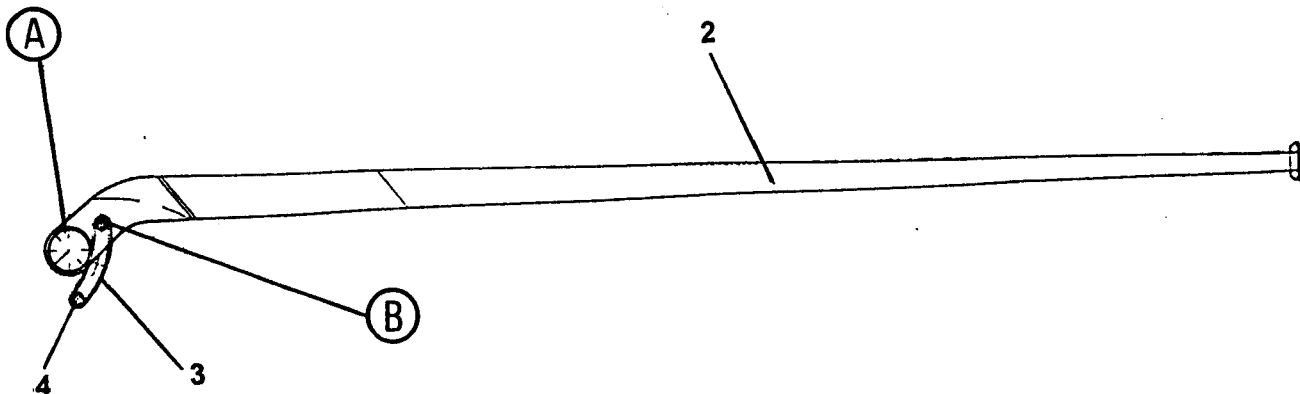
ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	W-106192	Assembly, Boom Cylinder "4" (See Group 90, Figure 07 for NHA)					Ref
2	W-106012	• Bushing					2
3	W-106746	• Head, Piston					1
4	W-106747	• Screw, Set					1
5	W-106745	• Guide, Piston					1
6	W-106723	• Ball, Still					2
7	W-106722	• Valve, Air Hole					2
8	W-106744	• Rod, Piston					1
9	W-106741	• Cylinder					1
10	W-104036	• Kit, Seal					1
11	W-106742	• Piston					1
12	W-106739	• Screw, Set					1
13	W-106738	• Screw, Set					1
14	W-106743	• Nut, Piston					1

DASH (-) ITEM NOT ILLUSTRATED

# REED

## BOOM SECTION "D" ASSEMBLY

XT 36  
PARTS  
GROUP 90  
FIGURE 09  
PAGE 01



(B)

(A)

ITEM NO.	REED'S PARTS NO.	DESCRIPTION					QTY
		1	2	3	4	5	
-1	B-661070	Assembly, Boom Section "D" (See Group 90, Figure 01 for NHA)					Ref
2	B-671400	• Weldment, Boom Section "D"					1
3	B-671730	• Coupling, Forcing Rod for Boom "D"					1
4	W-106012	• Bushing					2
5	W-100805	• Nipple, Grease					3
6	W-106663	• Ring, Wear					2
7	W-106022	• Bushing					2
8	W-106090	• Pin, Pivot					1
9	B-660076	• Washer, Pin					1
10	W-106654	• Screw					1
11	W-102070	• Washer, Spring					1

DASH (-) ITEM NOT ILLUSTRATED

# REED

BOOM DELIVERY LINE  
XT36 SN # 227

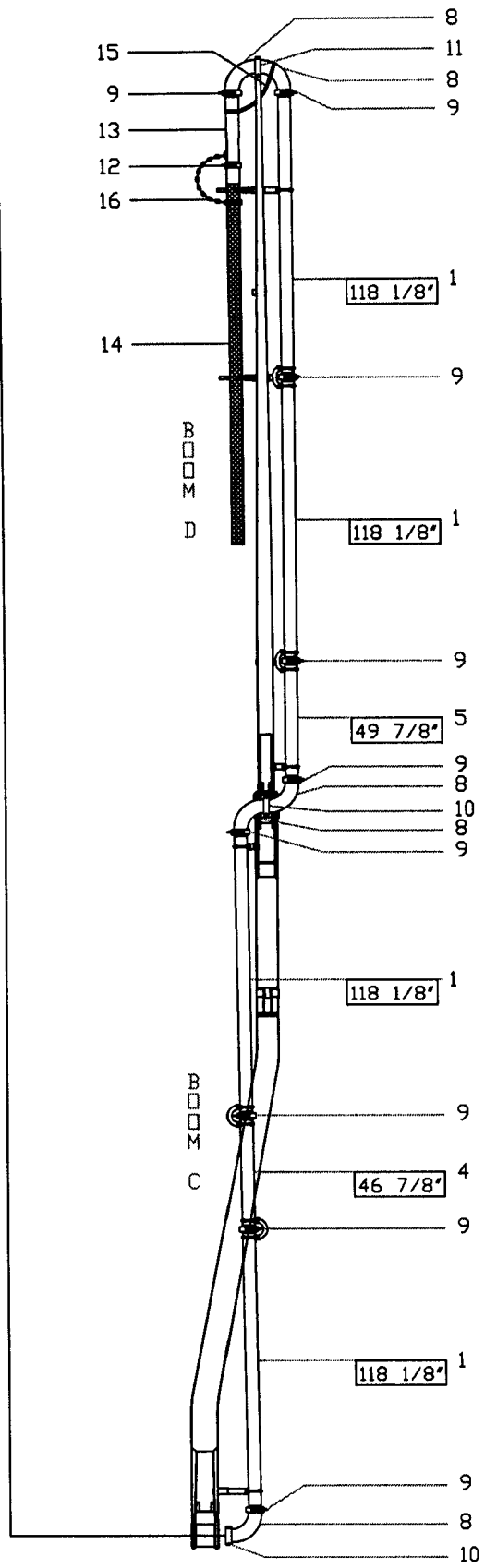
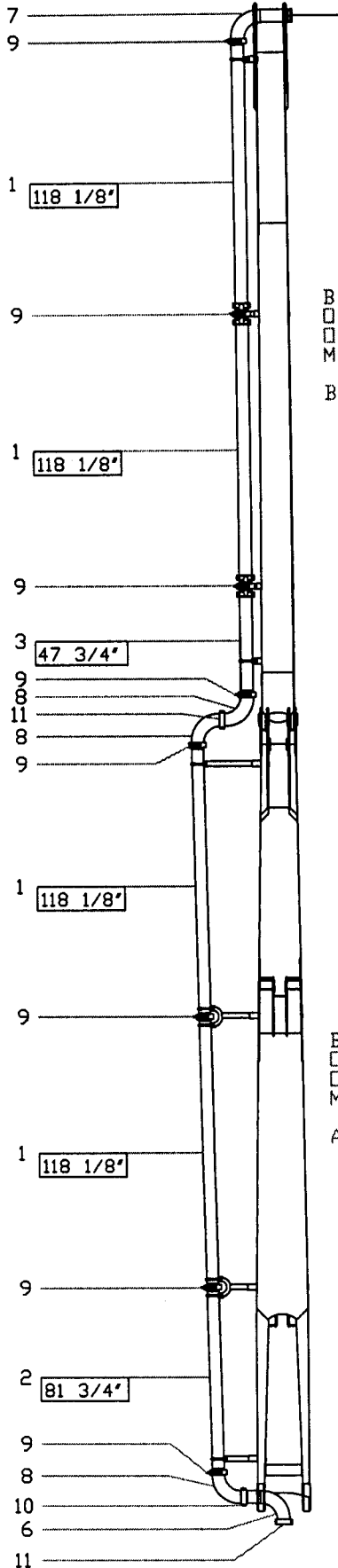
XT36

GROUP 90

802430

7/14/01

Fig 10 Page 1





# REED

BOOM DELIVERY LINE  
XT36 SN # 227

XT36

GROUP 90

802430

7/14/01

Fig 10 Page 2

Code	Description	Part No.	Qty	
	<b>BOOM DELIVERY LINE</b>			
1	Boom Pipe, 3000mm	801105-3000	8	
2	Boom Makeup Pipe, A Boom	801105-2076	1	
3	Boom Makeup Pipe, B Boom	801105-1213	1	
4	Boom Makeup Pipe, C Boom	801105-1190	1	
5	Boom Makeup Pipe, D Boom	801105-1267	1	
6	Boom Elbow	801102	1	
7	Boom Elbow	801104	1	
8	Boom Elbow	800327	8	
9	Snap Coupling, 148mm	800070	16	
10	Two Bolt Coupling, 148mm	802091	3	
11	Two Bolt Coupling, 148mm w/ Base	802092	3	
	<b>END HOSE - 4 IN</b>			
9	Snap Coupling, 148mm	800070	1	
12	Snap Coupling, 4" HD	71530	1	
13	Reducer, 148mm x 4" HD	800067	1	
14	End Hose, 4 IN x 10 FT	800068	1	
15	Web Sling	801770	1	
16	Chain	801671	1 FT	

# REED

DECK DELIVERY LINE  
XT36 SN # 227

XT36

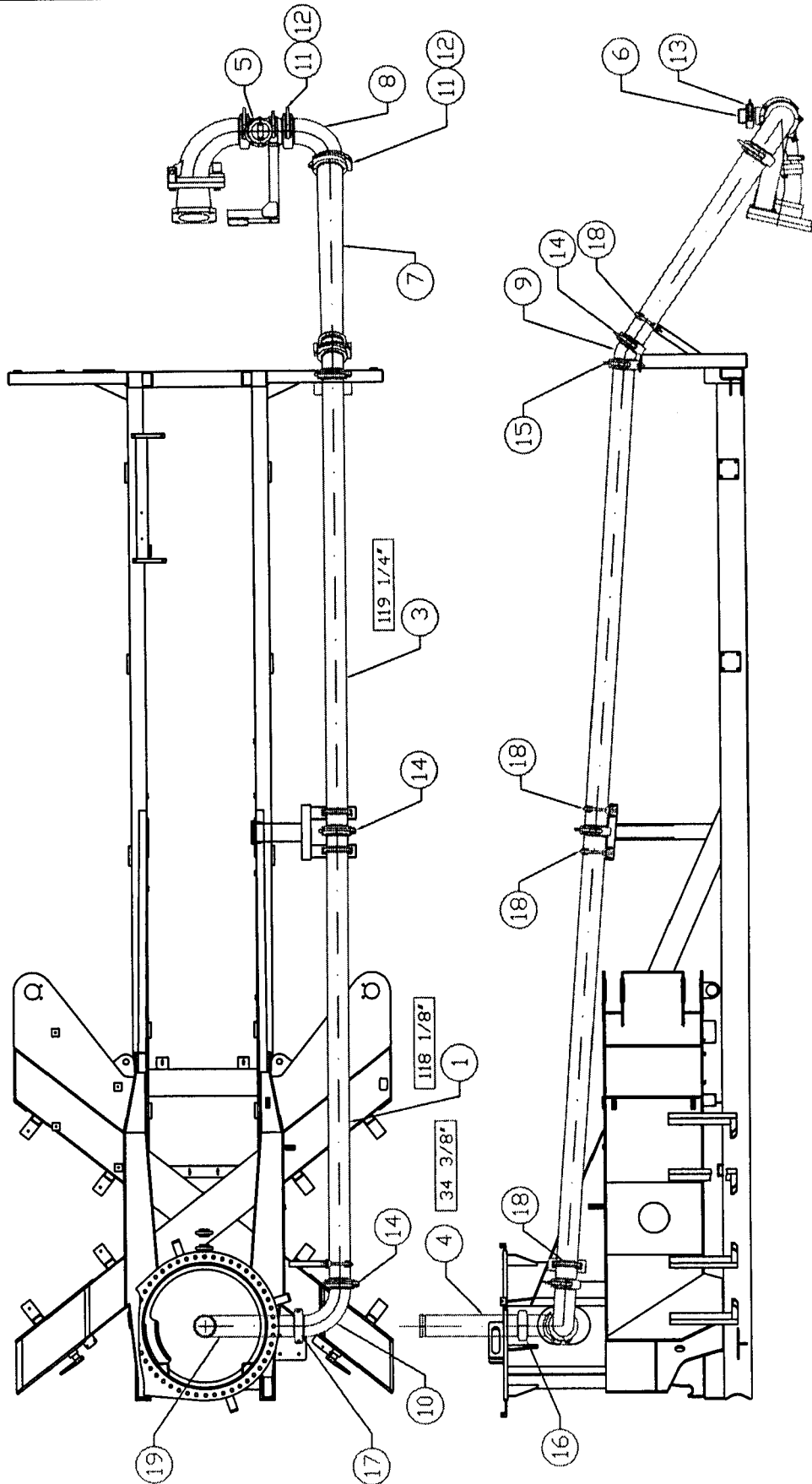
GROUP 90

802293

A

7/17/01

Fig 11 Page



# REED

DECK DELIVERY LINE

XT36

XT36 SN # 227

GROUP 90

802293

A

7/17/01

Fig 11 Page 2

Code	Description	Part No.	Qty
<b>DECK DELIVERY LINE</b>			
1	Deck Pipe, 3000mm	801967-3000	1
2	Deck Pipe, 305mm	801967-305	1
3	Deck Makeup Pipe, Deck	801967-3067	1
4	Deck Makeup Pipe, Pedestal	801967-883	1
5	Adaptor, Hopper Elbow	801558	1
6	Cap Weldment	801565	1
7	Reducer, 6" HP x 148mm	800326	1
8	Elbow, 6" HP Male/Female	800336	1
9	Elbow, 148mm x 30 Deg	800328	1
10	Elbow, 148mm	800327	1
11	Snap Coupling, 6" HP	72242	1
12	Gasket, 6" HP	72241	2
13	Snap Coupling, 4" HD	71530	1
14	Snap Coupling, 148mm	800070	3
15	Snap Coupling, 148mm w/ Base	802296	1
16	Two Bolt Coupling, 148mm	802291	1
17	Two Bolt Coupling, 148mm w/Base	802292	1
18	U-Clamp, 140mm	800341	4
19	Elbow, <b>REMOVE EARS</b>	802426	1

**REED**

**MODEL XT 36 TRUCK MOUNTED  
CONCRETE BOOM PUMP  
ILLUSTRATED PARTS MANUAL**

**XT 36  
PARTS  
GROUP 90  
FIGURE 12  
PAGE 01**

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