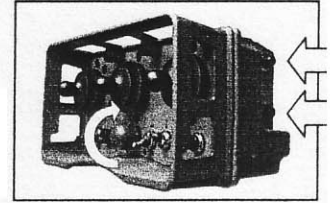


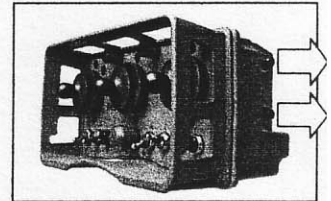
Activate programming mode



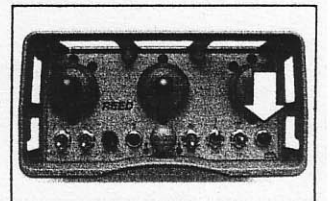
- 1** Press both switches at the side of the transmitter at the same time and release the EMERGENCY-OFF switch.



- 2** Let go both switches at the side of the transmitter.



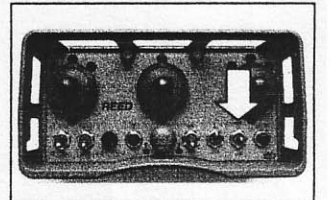
- 3** Press and let go the "ON/HORN" key. Now the "+/-" programming mode for the potentiometer is activated.



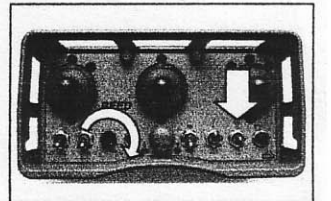
Programming of the maximum potentiometer value



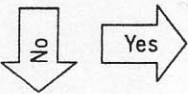
- 4** Press the "r.p.m." switch to the "r.p.m. -" position and hold it (till the value is saved).



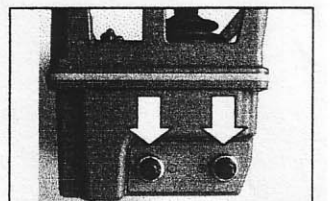
- 5** Turn the potentiometer to the maximum (+) position. (Keep the "r.p.m." switch in the "minus" position).



Programming of next function ?

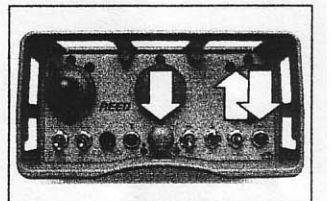


- 6** Adjust the maximum (+) value of the potentiometer by pressing or holding the "minus" or the "plus" switch at the side of the transmitter. (Keep the "r.p.m." switch in the "minus" position).



Save the programmed value and close the programming mode

- 7** Save the new value by pressing the "ON/HORN" key. Let go the "r.p.m." switch (to the zero position) and press the EMERGENCY STOP switch.



The control is ready to operate

- 8** Release the EMERGENCY STOP switch and prepare the control to operate by pressing the "ON/HORN" key.

Individual setting of the minimum value of the analog channels (basic setting) at the transmitter*.

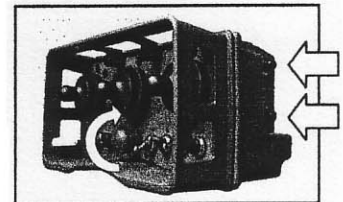
The output signals of the analog channels can be individually programmed by the transmitter.

REED

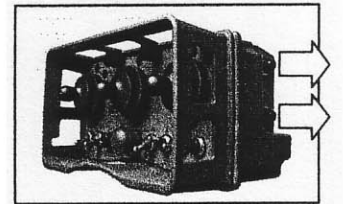
Activate programming mode



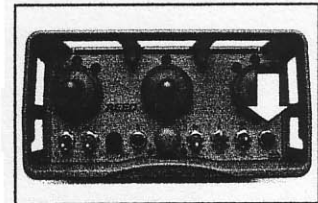
- 1 Turn the potentiometer to the minimum (-) position. Press both switches at the side of the transmitter at the same time and release the EMERGENCY-OFF switch.



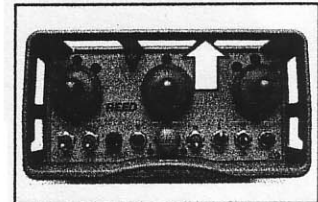
- 2 Let go both switches at the side of the transmitter.



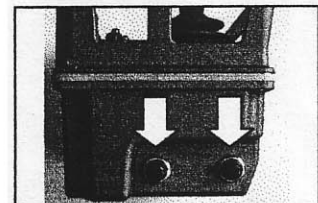
- 3 Press and let go the "ON/HORN" key. Now the programming mode is activated.



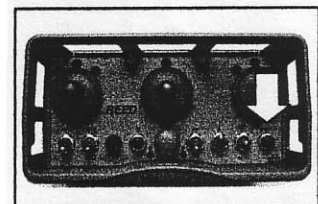
- 4 To determine which analog function is to be programmed, it is sufficient to turn briefly the appropriate joystick fully (more than 50%) in the direction of this function.



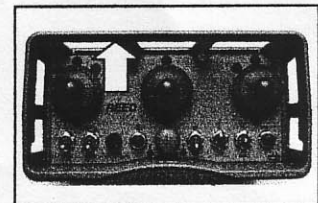
- 5 Adjust the "minimum" value (+/- 20% of the default value) of the joystick by pressing or holding the "minus" or the "plus" switch at the side of the transmitter. (Only the "minimum" value can be programmed in this way).



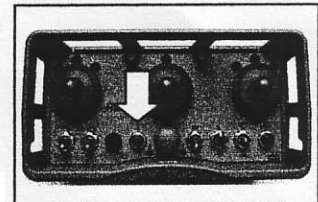
- 6 Save the new value by pressing the "ON/HORN" key.



- 7 To determine the next analog function to be programmed, turn briefly the appropriate joystick fully (more than 50%) in the direction of this function. Adjust this value and save it by pressing the "ON/HORN" key.



- 8 By pressing and holding the "FREQUENCY CHANGE" key it is possible to change to the working mode to check the programmed values. As soon as the key is released, the programming mode can be commenced, as described above.



Select analog function



Adjust the "minimum" value



Save the "minimum" value



Programming of the next function ?



Check the programmed values

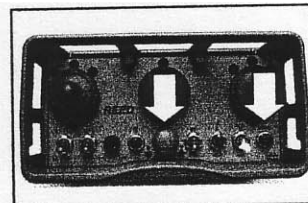
* Please refer to the scope of supply of your facility.

Individual setting of the minimum value of the analog channels (basic setting) at the transmitter*.

The output signals of the analog channels can be individually programmed by the transmitter.

Close the programming mode

- 9** After saving the last value by pressing the "ON/HORN" key, press the EMERGENCY STOP switch.



The control is ready to operate.

- 10** Release the EMERGENCY STOP switch again and prepare the control to operate by pressing the "ON/HORN" key.

