HOW TO "VULCANIZE" (GLUE) TWO PARTS TOGETHER

1. Gather required materials - (Loctite (see manual/drawing for which version/# of Loctite is suggested), flat item (eg. block of wood), several weights, rag & solvent (for cleaning items to be vulcanized)



2. Clean surfaces, then apply Loctite in approx 1/4" bead where the two parts will touch



3. Place parts together FIRMLY, then place flat items and weights on top, press again



(continued on next page...)

4. Put your Loctite back in refrigerator (Loctite must be refrigerated), wait 24hrs for Loctite to dry



5. Your items have been vulcanized after 24 hours and are ready for installation

